

WorkForce Enterprise

# **WF-C20590 Series/WF-C17590 Series**

## **Administrator's Guide**

## Contents

### Copyright

### Trademarks

### About this Manual

Marks and Symbols. . . . .	7
Descriptions Used in this Manual. . . . .	7
Operating System References. . . . .	7

### Introduction

Manual Component. . . . .	9
Terms Used in this Guide. . . . .	10
Terms. . . . .	10
Example of Network Environment. . . . .	11
Printer Connection Types. . . . .	14

### Printer Settings and Management

Flow of the Printer Settings and Management. . . . .	16
Network Connection for the Printer. . . . .	16
Print Function Setting. . . . .	17
Server and Shared Folder Setting. . . . .	17
Contacts Setting. . . . .	17
Scan Setting. . . . .	17
Fax Setting. . . . .	18
Security Settings. . . . .	18
Operation and Management Setting. . . . .	18

### Network Connection

Before Making Network Connection. . . . .	19
Gathering Information on the Connection Setting. . . . .	19
IP Address Assignment. . . . .	20
DNS Server and Proxy Server. . . . .	20
Connecting to the Network from the Control Panel. . . . .	21
Assigning the IP Address. . . . .	21
Connecting to LAN. . . . .	26

### Function Settings

Software for Setting. . . . .	30
Web Config (Web Page for Device). . . . .	30
Using the Print Functions. . . . .	31
Print Settings for Server / Client Connection. . . . .	31

Print Settings for Peer to Peer Connection. . . . .	35
Basic Settings for Printing. . . . .	37
Setting the Server or the Shared Folder. . . . .	41
Relation between the Server and Each Function. . . . .	41
Configuring a Mail Server. . . . .	41
Shared Folder Settings. . . . .	46
Using Contacts. . . . .	63
Destination Setting Features. . . . .	63
Configuring Contacts. . . . .	63
Backing Up and Importing Contacts. . . . .	67
Cooperation between the LDAP Server and Users. . . . .	68
Using Scan Functions. . . . .	73
Scanning From a Computer. . . . .	73
Scanning using the control panel. . . . .	74
Using Document Capture Pro Server. . . . .	75
Making System Settings. . . . .	76
Setting the Control Panel. . . . .	76
Power Saving Settings During Inactivity. . . . .	77
Setting the Sound. . . . .	77
Synchronizing the Date and Time with Time Server. . . . .	78
Setting the Default Value for Scanning and Copying (User Default Settings). . . . .	78
Using Epson Connect Service. . . . .	79
Using Epson Open Platform. . . . .	79
Epson Open Platform Overview. . . . .	79
Configuring Epson Open Platform. . . . .	80
Configuring the Authentication Device. . . . .	80

### Product Security Settings

Introduction of Product Security Features. . . . .	81
Configuring the Administrator Password. . . . .	82
Configuring the Administrator Password from the Control Panel. . . . .	82
Configuring the Administrator Password Using Web Config. . . . .	83
Controlling the Panel Operation. . . . .	84
Lock Setting Items for General Settings Menu. . . . .	84
Other Lock Setting Items. . . . .	89
Operating Display and Function Setting Individually. . . . .	89
Restricting Available Features. . . . .	90
Configuring Access Control. . . . .	91
Disabling the External Interface. . . . .	92
Making Settings for Processing Saved Data. . . . .	93

## Contents

Making Settings for Sequential Deletion. . . . .	94
Formatting the Internal Hard Disc. . . . .	94

## Operation and Management Settings

Logging on to the Printer as an Administrator. . . . .	95
Logging on the Printer Using the Control Panel. . . . .	95
Logging on to the Printer Using Web Config. . . . .	95
Confirm Information of the Printer. . . . .	96
Checking the Information from the Control Panel. . . . .	96
Checking the Information from Web Config. . . . .	96
Receiving Email Notifications When Events Occur. . . . .	97
About Email Notifications. . . . .	97
Configuring Email Notification. . . . .	97
Updating Firmware. . . . .	99
Updating the Printer's Firmware using the Control Panel. . . . .	99
Updating Firmware Using Web Config. . . . .	100
Updating Firmware without Connecting to the Internet. . . . .	100
Registering Settings to Preset. . . . .	100
Backing Up the Settings. . . . .	101
Export the settings. . . . .	101
Import the settings. . . . .	102

## Solving Problems

Hints to Solving Problems. . . . .	103
Checking the Status of the Printer. . . . .	103
Checking the Error Message. . . . .	103
Printing a Network Connection Report. . . . .	110
Checking the Communication Status. . . . .	114
Performing the Connection Test. . . . .	119
Initializing the Network Settings. . . . .	120
Trouble Case. . . . .	122
Cannot Access Web Config. . . . .	122
Cannot Save Scanned Images to the Shared Folder. . . . .	123

## Appendix

Introduction of Network Software. . . . .	125
Epson Device Admin. . . . .	125
EpsonNet Config. . . . .	125
EpsonNet Print (Windows Only). . . . .	126
EpsonNet SetupManager. . . . .	126
Export and Bulk Registration of Contacts Using Tool. . . . .	127

Making Wi-Fi Settings from the Control Panel (WPS). . . . .	128
Making Wi-Fi Settings by Push Button Setup (WPS). . . . .	129
Making Wi-Fi Settings by PIN Code Setup (WPS). . . . .	130
Using Wi-Fi Direct (Simple AP) Connection. . . . .	130
Enabling Wi-Fi Direct (Simple AP) from the Control Panel. . . . .	130
Changing the Wi-Fi Direct (Simple AP) Settings. . . . .	131
Changing the Connection Method. . . . .	131
Changing from Ethernet Connection to Wi-Fi Connection. . . . .	132
Changing from Wi-Fi Connection to Ethernet Connection. . . . .	132
Using Port for the Printer. . . . .	133
Menu Options for Settings. . . . .	135
Menu Options for General Settings. . . . .	135
Menu Option for Print Counter. . . . .	146
Menu Option for Supply Status. . . . .	146
Menu Options for Maintenance. . . . .	147
Menu Option for Language. . . . .	147
Menu Options for Printer Status/Print. . . . .	147
Menu Options for Contacts Manager. . . . .	148
Menu Options for User Settings. . . . .	148
Menu Option for Authentication System. . . . .	148

## Fax Settings

Before Using Fax Features. . . . .	150
Connecting to a Phone Line. . . . .	150
Compatible Telephone Lines. . . . .	150
Connecting the Printer to a Phone Line. . . . .	151
Connecting Your Phone Device to the Printer. . . . .	152
Making the Printer Ready to Send and Receive Faxes (Using Fax Setting Wizard). . . . .	153
Making Settings Individually for Printer's Fax Features. . . . .	155
Setting Receive Mode. . . . .	155
Making Settings When You Connect an External Phone Device. . . . .	157
Making Print Settings to Receive Faxes. . . . .	158
Making Settings to Save and Forward Received Faxes. . . . .	158
Making Settings for Blocking Junk Faxes. . . . .	165
Making Settings to Send and Receive Faxes on a Computer. . . . .	165
Menu Options for Fax Settings. . . . .	167
User Settings Menu. . . . .	167

Basic Settings Menu. . . . .	167
Send Settings Menu. . . . .	169
Receive Settings Menu. . . . .	170
Report Settings Menu. . . . .	174
Security Settings Menu. . . . .	175
Check Fax Connection. . . . .	176
Fax Setting Wizard. . . . .	176
Solving Problems. . . . .	176
Problems when Sending and Receiving Faxes. . .	176
Other Faxing Problems. . . . .	182

## ***Advanced Security Settings for Enterprise***

Security Settings and Prevention of Danger. . . . .	184
Security Feature Settings. . . . .	185
SSL/TLS Communication with the Printer. . . . .	185
About Digital Certification. . . . .	185
Obtaining and Importing a CA-signed Certificate. . . . .	186
Deleting a CA-signed Certificate. . . . .	190
Configure CA Certificate. . . . .	190
Controlling Using Protocols. . . . .	193
Controlling protocols. . . . .	194
Protocols you can Enable or Disable. . . . .	194
Protocol Setting Items. . . . .	195
Encrypted Communication Using IPsec/IP Filtering. . . . .	198
About IPsec/IP Filtering. . . . .	198
Configuring Default Policy. . . . .	198
Configuring Group Policy. . . . .	202
Configuration Examples of IPsec/IP Filtering. . .	208
Configuring a Certificate for IPsec/IP Filtering. .	209
Connecting the Printer to an IEEE802.1X Network. . . . .	210
Configuring an IEEE802.1X Network. . . . .	210
Configuring a Certificate for IEEE802.1X. . . .	212
Checking IEEE802.1X Network Status. . . . .	213
Solving Problems for Advanced Security. . . . .	214
Restoring the Security Settings. . . . .	214
Problems Using Network Security Features. . .	215
Problems on Using a Digital Certificate. . . . .	217

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# About this Manual

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## Marks and Symbols

**Caution:**

*Instructions that must be followed carefully to avoid bodily injury.*

**Important:**

*Instructions that must be observed to avoid damage to your equipment.*

**Note:**

*Instructions containing useful tips and restrictions on printer operation.*

**Related Information**

➔ Clicking this icon takes you to related information.

---

## Descriptions Used in this Manual

- ☐ Screenshots of the printer driver and the Epson Scan 2 (scanner driver) screens are from Windows 10 or OS X El Capitan. The content displayed on the screens varies depending on the model and situation.
- ☐ Illustrations used in this manual are examples only. Although there may be slight differences depending on the model, the method of operation is the same.
- ☐ Some of the menu items on the LCD screen vary depending on the model and settings.
- ☐ You can read the QR code using dedicated app.

---

## Operating System References

**Windows**

In this manual, terms such as "Windows 10", "Windows 8.1", "Windows 8", "Windows 7", "Windows Vista", "Windows XP", Windows Server 2016, "Windows Server 2012 R2", "Windows Server 2012", "Windows Server 2008 R2", "Windows Server 2008", "Windows Server 2003 R2", and "Windows Server 2003" refer to the following operating systems. Additionally, "Windows" is used to refer to all versions.

- ☐ Microsoft® Windows® 10 operating system
- ☐ Microsoft® Windows® 8.1 operating system
- ☐ Microsoft® Windows® 8 operating system
- ☐ Microsoft® Windows® 7 operating system
- ☐ Microsoft® Windows Vista® operating system
- ☐ Microsoft® Windows® XP operating system

## About this Manual

- ☐ Microsoft® Windows® XP Professional x64 Edition operating system
- ☐ Microsoft® Windows Server® 2016 operating system
- ☐ Microsoft® Windows Server® 2012 R2 operating system
- ☐ Microsoft® Windows Server® 2012 operating system
- ☐ Microsoft® Windows Server® 2008 R2 operating system
- ☐ Microsoft® Windows Server® 2008 operating system
- ☐ Microsoft® Windows Server® 2003 R2 operating system
- ☐ Microsoft® Windows Server® 2003 operating system

### Mac OS

In this manual, "Mac OS" is used to refer to macOS Sierra, OS X El Capitan, OS X Yosemite, OS X Mavericks, OS X Mountain Lion, Mac OS X v10.7.x, and Mac OS X v10.6.8.



# Introduction

This is a common manual for the administrator to use and manage the multi-function printer.

There are unavailable functions and unshown menus because this is a common manual. Therefore, information is given near setting items or menus.

See the *User's Guide* for function usage information.

---

## Manual Component

### Printer Settings and Managing

Explains the flow from network connection, to setting each function, to managing the printer.

#### Connection

Explains how to connect a device to the network. Also explains the using port of the printer, DNS server, and proxy server.

#### Function Settings

Explains the settings for each function, such as printing, scanning, and faxing.

#### Product Security Settings

Explains the basic security settings, such as administrator password setting and access control.

#### Operation and Management Settings

Explains the operations and management after beginning use of the printer, such as checking the printer's information and the notification settings when an event is occurring.

#### Solving Problems

Explains settings initialization and troubleshooting of the network.

#### Fax Settings

Explains how to connect a printer to the phone line, and make sending/receiving and transmission settings to use the printer's fax functions.

#### Advanced Security Settings for Enterprise

Explains the advanced security settings used on the network, such as SSL/TLS communication and IPsec / IP filtering.

---

## Terms Used in this Guide

### Terms

The following terms are used in this guide.

#### **Administrator**

The person in charge of installing and setting the device or the network at an office or organization. For small organizations, this person may be in charge of both device and network administration. For large organizations, administrators have authority over the network or devices on the group unit of a department or division, and network administrators are in charge of the communication settings for beyond the organization, such as the Internet.

#### **Network administrator**

The person in charge of controlling network communication. The person who set up the router, proxy server, DNS server and mail server to control communication through the Internet or network.

#### **User**

The person who uses devices such as printers or scanners.

#### **Server / client connection (printer sharing using the Windows server)**

The connection that indicates the printer is connected to the Windows server through the network or by USB cable, and the print queue set on the server can be shared. Communication between the printer and the computer goes through the server, and the printer is controlled on the server.

#### **Peer to peer connection (direct printing)**

The connection that indicates the printer and the computer are connected to the network through the hub or access point, and the print job can be executed directly from the computer.

#### **Web Config(device's web page)**

The web server that is built into the device. It is called Web Config. You can check and change the device's status on it using the browser.

#### **Print queue**

For Windows, the icon for each port displayed on **Device and Printer** such as a printer. Two or more icons are created even for a single device if the device is connected to the network by two or more ports, such as standard TCP/IP and WSD network.

#### **Tool**

A generic term for Epson software to set up or manage a device, such as Epson Device Admin, EpsonNet Config, EpsonNet SetupManager, etc.

#### **Push scan**

A generic term for scanning from the device's control panel. By using this function, the scanning result is saved to a folder, attached to an email, or saved to a cloud service.

## Introduction

### ASCII (American Standard Code for Information Interchange)

One of the standard character codes. 128 characters are defined, including such characters as the alphabet (a-z, A-Z), Arabic numbers (0-9), symbols, blank characters, and control characters. When "ASCII" is described in this guide, it indicates the 0x20 - 0x7E (hex number) listed below, and does not involve control characters.

	00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F
20	SP*	!	"	#	\$	%	&	'	(	)	*	+	,	-	.	/
30	0	1	2	3	4	5	6	7	8	9	:	;	<	=	>	?
40	@	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O
50	P	Q	R	S	T	U	V	W	X	Y	Z	[	\	]	^	_
60	`	a	b	c	d	e	f	g	h	i	j	k	l	m	n	o
70	p	q	r	s	t	u	v	w	x	y	z	{		}	~	

\* Space character.

### Unicode (UTF-8)

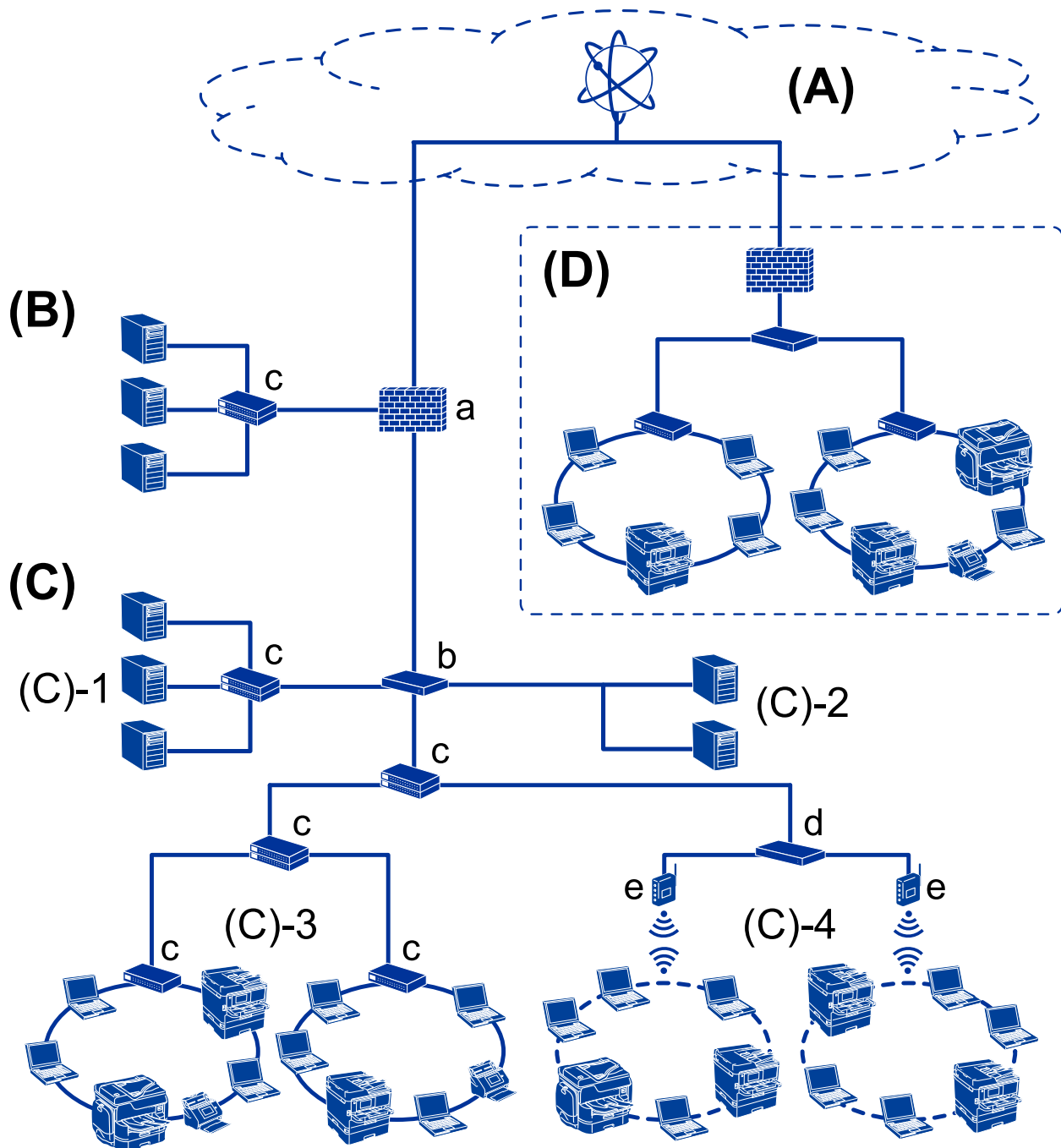
An international standard code, covering the major global languages. When "UTF-8" is described in this guide, it indicates coding characters in UTF-8 format.

## Example of Network Environment

This is an example of the network environment connection products. Functions and services that are not available in your product may be included.

## Introduction

## Example of Medium to Large Office Network Environment

**(A): Internet**

The following services are available if the printer is able to connect to the Internet.

- ☐ Epson Connect  
Email Print, Remote Print, etc.
- ☐ Cloud Services  
Google Cloud Print, Evernote etc.
- ☐ Site of Epson  
Downloading the driver and software and updating the printer's firmware, etc.

## Introduction

### (B): DMZ (demilitarized zone)

This zone is placed between the internal network (intranet) and the external network (internet), and both networks are segments isolated by the firewall. It is common to put the server that is opened for the external network. It is able to protect diffusion of an external threat to the internal network. Also, it is able to protect against unauthorized access from the internal network to the server that is opened.

- ☐ DNS server
- ☐ Proxy server
- ☐ Email transfer server
- ☐ Web server
- ☐ FTP server

### (C): Trust Zone (Intranet)

This is a trust network that is protected by the firewall or UTM (Unified Threat Management).

#### ☐ (C)-1: Server inside of the intranet

This server applies each service to the organization's computers.

- ☐ DNS server
- ☐ DHCP server
- ☐ Email server
- ☐ Active Directory server / LDAP server
- ☐ File server

#### ☐ (C)-2: Application server

This server applies the function of the server application as follows.

- ☐ Epson Print Admin
- ☐ Document Capture Pro Server

#### ☐ (C)-3: Wired LAN (Ethernet), (C)-4: Wireless LAN (Wi-Fi)

Connect printers, scanners, computers, etc. to the LAN by using a LAN cable or radio wave.

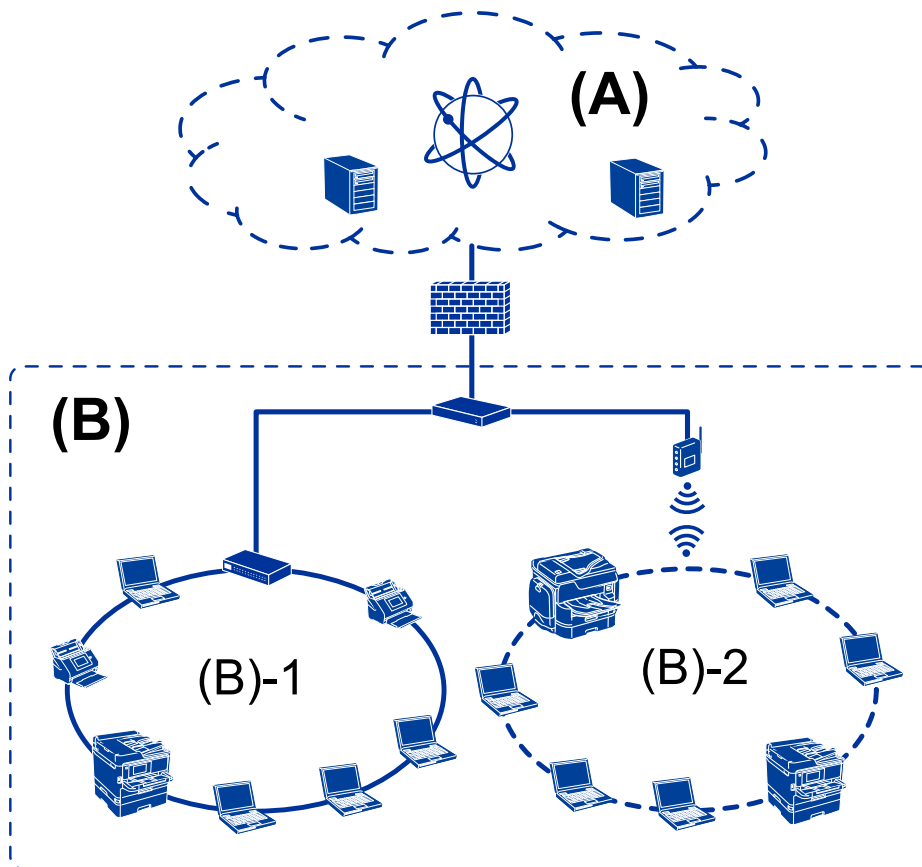
### (D): Other branch

This is the other branch network. It is connected by the Internet, leased line, etc.

#### Network devices

- ☐ a: Firewall, UTM
- ☐ b: Router
- ☐ c: LAN switch
- ☐ d: Wireless LAN controller
- ☐ e: Access point

## Example of Small Office Network



### (A): Internet

- ☐ Epson Connect
- ☐ Cloud services
- ☐ Email server, FTP server

### (B): Trust Zone (Intranet)

- ☐ (B)-1: Wired LAN (Ethernet)
- ☐ (B)-2: Wireless LAN (Wi-Fi)

## Printer Connection Types

The following two methods are available for the printer's network connection.

- ☐ Server / client connection (printer sharing using the Windows server)
- ☐ Peer to peer connection (direct printing)

## Server / Client Connection Settings

This is the connection that the server computer shares with the printer. To prohibit the connection without going through the server computer, you can enhance the security.

## Introduction

When using USB, the printer without the network function can be also shared.

### Connection method:

Connect the printer to the network via LAN switch or access point.

You can also connect the printer to the server directly by USB cable.

### Printer driver:

Install the printer driver on the Windows server depending on the OS of the client computers.

By accessing the Windows server and linking the printer, the printer driver is installed on the client computer and can be used.

### Features:

- ☐ Manage the printer and the printer driver in batch.
- ☐ Depending on the server spec, it may take time to start the print job because all print jobs go through the print server.
- ☐ You cannot print when the Windows server is turned off.

### Related Information

➡ [“Terms” on page 10](#)

## Peer to Peer Connection Settings

This is the connection to connect the printer on the network and the computer directly. Only a network-capable model can be connected.

### Connection method:

Connect the printer to the network directly via hub or access point.

### Printer driver:

Install the printer driver on each client computer.

When using EpsonNet SetupManager, you can provide the driver's package that includes the printer settings.

### Features:

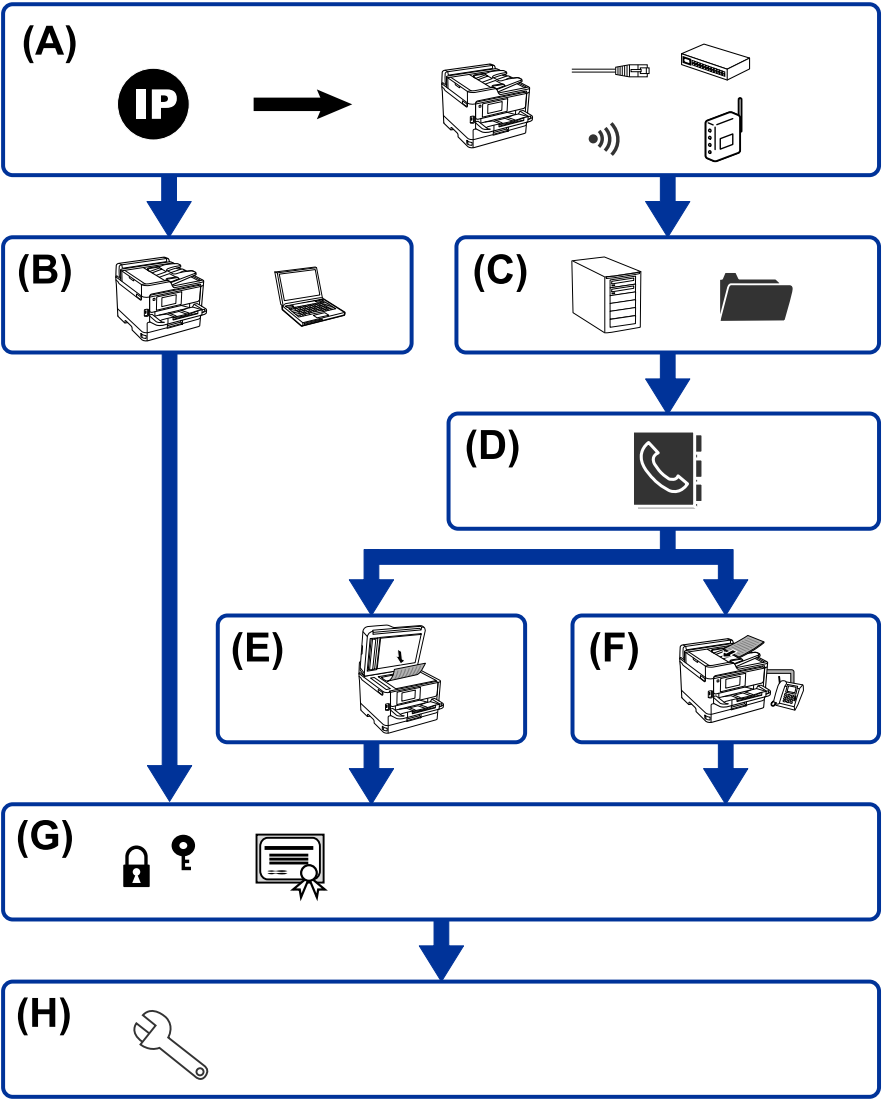
- ☐ The print job starts immediately because the print job is sent to the printer directly.
- ☐ You can print as long as the printer runs.

### Related Information

➡ [“Terms” on page 10](#)

# Printer Settings and Management

## Flow of the Printer Settings and Management



A	Network Connection for the Printer	B	Print function Setting
C	Server and Shared folder Setting	D	Contacts Setting
E	Scan Setting	F	Fax Setting
G	Security Settings	H	Operation and Management Settings

### Network Connection for the Printer

Set the IP address to the printer and connect it to the network.

- ☐ IP address setting



## Printer Settings and Management

- ☐ Connecting to the network (LAN cable connection / Wi-Fi settings)

### Related Information

- ➔ [“Network Connection” on page 19](#)

## Print Function Setting

Make setting to enable print function.

- ☐ Print settings for Server / Client Connection
- ☐ Print settings for Peer to Peer Connection

### Related Information

- ➔ [“Using the Print Functions” on page 31](#)

## Server and Shared Folder Setting

Make the mail server setting for email forwarding or email notification, and make the FTP server and shared folder setting for sharing folder or FTP transferring.

Also when you want to synchronize the contacts to the LDAP server, make the LDAP server setting.

- ☐ Mail server setting
- ☐ File server setting (shared folder setting)
- ☐ FTP server setting
- ☐ LDAP server setting

### Related Information

- ➔ [“Setting the Server or the Shared Folder” on page 41](#)

## Contacts Setting

Make the destination setting for scanning or faxing.

- ☐ Import
- ☐ Registering the contacts

### Related Information

- ➔ [“Using Contacts” on page 63](#)

## Scan Setting

Make setting to enable scan function.

- ☐ Driver setting

## Printer Settings and Management

- ☐ Network setting

### Related Information

- ➔ [“Using Scan Functions” on page 73](#)

## Fax Setting

Make setting to enable fax function.

- ☐ Connect to the telephone line
- ☐ Advanced setting for fax

### Related Information

- ➔ [“Fax Settings” on page 149](#)

## Security Settings

- ☐ Administrator password setting
- ☐ Access control setting
- ☐ Controlling using Protocols
- ☐ Advanced Security setting

### Related Information

- ➔ [“Product Security Settings” on page 81](#)
- ➔ [“Advanced Security Settings for Enterprise” on page 183](#)

## Operation and Management Setting

- ☐ Checking the device status
- ☐ Responding to the event occurrence
- ☐ Backing up the device settings

### Related Information

- ➔ [“Operation and Management Settings” on page 95](#)

# Network Connection

This chapter explains the procedure to connect the printer to the network.

## Before Making Network Connection

To connect to the network, check the connection method and setting information for connection in advance.

## Gathering Information on the Connection Setting

Prepare the necessary setting information to connect. Check the following information in advance.

Divisions	Items	Note
Device connection method	<input type="checkbox"/> Ethernet <input type="checkbox"/> Wi-Fi	Decide how to connect the printer to the network. For Wired LAN, connects to the LAN switch. For Wi-Fi, connects to the network (SSID) of the access point.
LAN connection information	<input type="checkbox"/> IP address <input type="checkbox"/> Subnet mask <input type="checkbox"/> Default gateway	Decide the IP address to assign to the printer. When you assign the IP address statically, all values are required. When you assign the IP address dynamically using the DHCP function, this information is not required because it is set automatically.
Wi-Fi connection information	<input type="checkbox"/> SSID <input type="checkbox"/> Password	These are the SSID (network name) and the password of the access point that the printer connects to. If MAC address filtering has been set, register the MAC address of the printer in advance to register the printer. For the supported standards, see the User's Guide.
DNS server information	<input type="checkbox"/> IP address for primary DNS <input type="checkbox"/> IP address for secondary DNS	These are required when assigning a static IP address to the printer. The secondary DNS is set when the system has a redundant configuration and there is a secondary DNS server. If you are in a small organization and do not set the DNS server, set the IP address of the router.
Proxy server information	<input type="checkbox"/> Proxy server name	Set this when your network environment uses the proxy server to access the internet from the intranet, and you use the function that the printer directly accesses to the internet. For the following functions, the printer directly connects to the internet . <input type="checkbox"/> Epson Connect Services <input type="checkbox"/> Cloud services of other companies <input type="checkbox"/> Firmware updating
Port number information	<input type="checkbox"/> Port number to release	Check the port number used by the printer and computer, then release the port that is blocked by a firewall, if necessary. For the port number used by the printer, see the Appendix.

## Network Connection

### IP Address Assignment

These are the following types of IP address assignment.

#### **Static IP address:**

Assign the predetermined IP address to the printer (host) manually.

The information to connect to the network (subnet mask, default gateway, DNS server and so on) need to be set manually.

The IP address does not change even when the device is turned off, so this is useful when you want to manage devices with an environment where you cannot change the IP address or you want to manage devices using the IP address. We recommend settings to the printer, server, etc. that many computers access. Also, when using security features such as IPsec / IP filtering, assign a fixed IP address so that the IP address does not change.

#### **Automatic assignment by using DHCP function (dynamic IP address):**

Assign the IP address automatically to the printer (host) by using the DHCP function of the DHCP server or router.

The information to connect to the network (subnet mask, default gateway, DNS server and so on) is set automatically, so you can easily connect the device to the network.

If the device or the router is turned off, or depending on the DHCP server settings, IP address may change when re-connecting.

We recommend managing devices other than the IP address and communicating with protocols that can follow the IP address.

#### **Note:**

*When you use the IP address reservation function of the DHCP, you can assign the same IP address to the devices at any time.*

### DNS Server and Proxy Server

The DNS server has a host name, domain name of the email address, etc. in association with the IP address information.

Communication is impossible if the other party is described by host name, domain name, etc. when the computer or the printer performs IP communication.

Queries the DNS server for that information and gets the IP address of the other party. This process is called name resolution.

Therefore, the devices such as computers and printers can communicate using the IP address.

Name resolution is necessary for the printer to communicate using the email function or Internet connection function.

When you use those functions, make the DNS server settings.

When you assign the printer's IP address by using the DHCP function of the DHCP server or router, it is automatically set.

The proxy server is placed at the gateway between the network and the Internet, and it communicates to the computer, printer, and Internet (opposite server) on behalf of each of them. The opposite server communicates only to the proxy server. Therefore, printer information such as the IP address and port number cannot be read and increased security is expected.

When you connect to the Internet via a proxy server, configure the proxy server on the printer.

---

## Connecting to the Network from the Control Panel

Connect the printer to the network by using the printer's control panel.

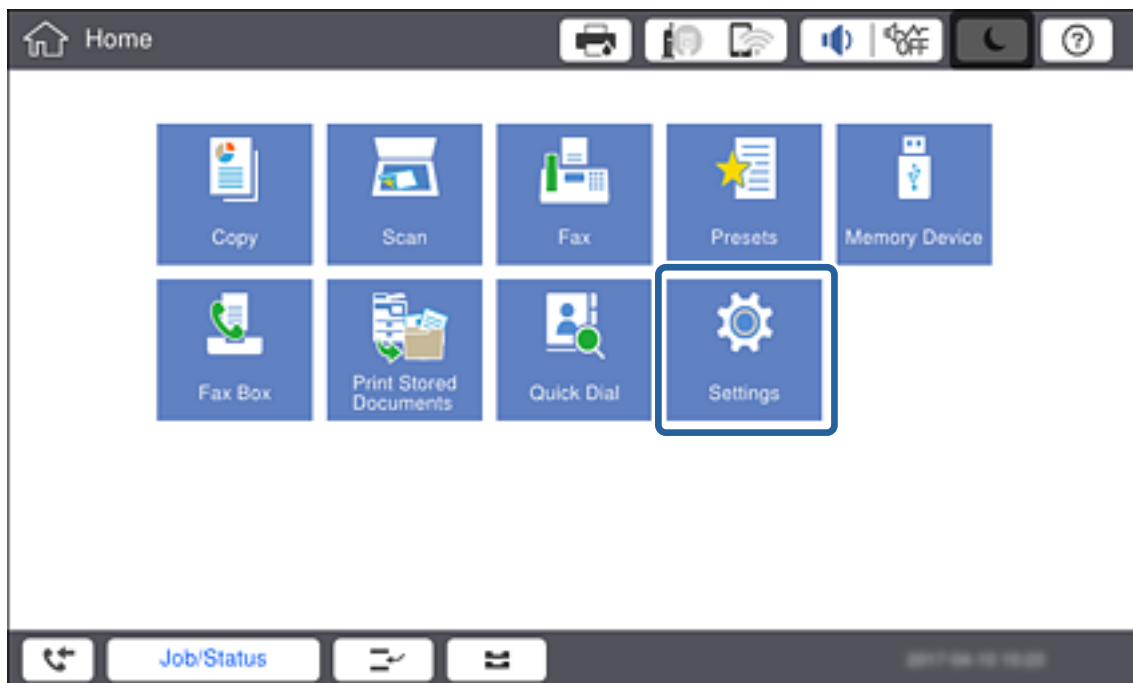
For the printer's control panel, see the *User's Guide* for more details.

### Assigning the IP Address

Set up the basic items such as Host Address, Subnet Mask, and Default Gateway.

This section explains the procedure for setting a static IP address.

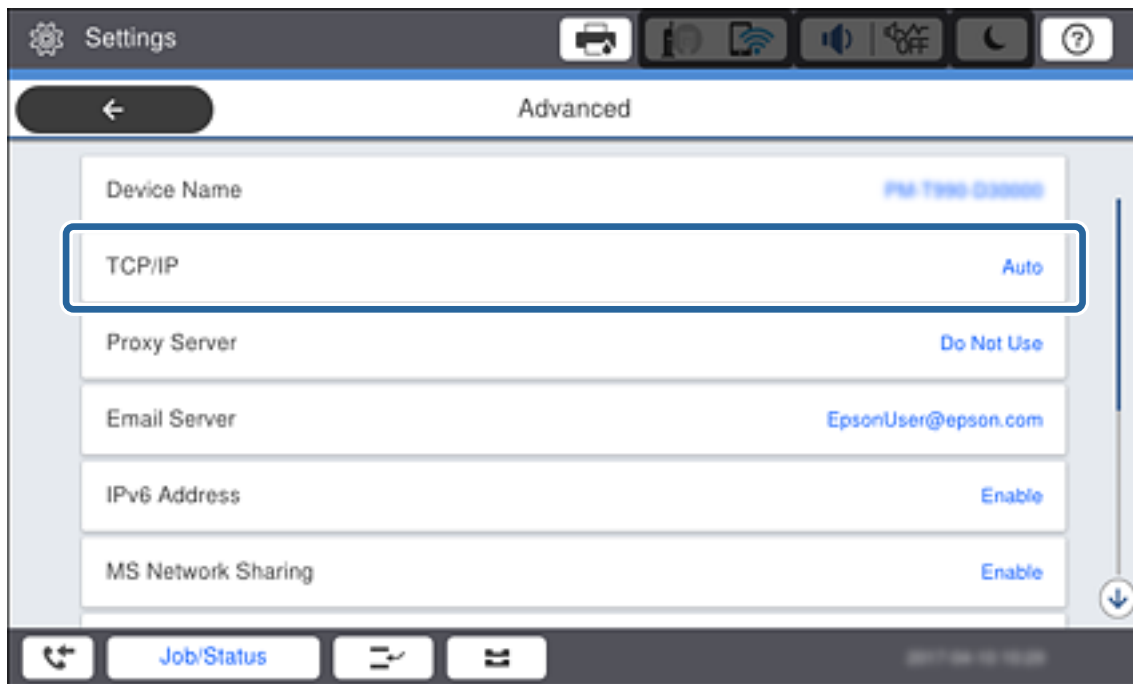
1. Turn on the printer.
2. Select **Settings** on the home screen on the printer's control panel.



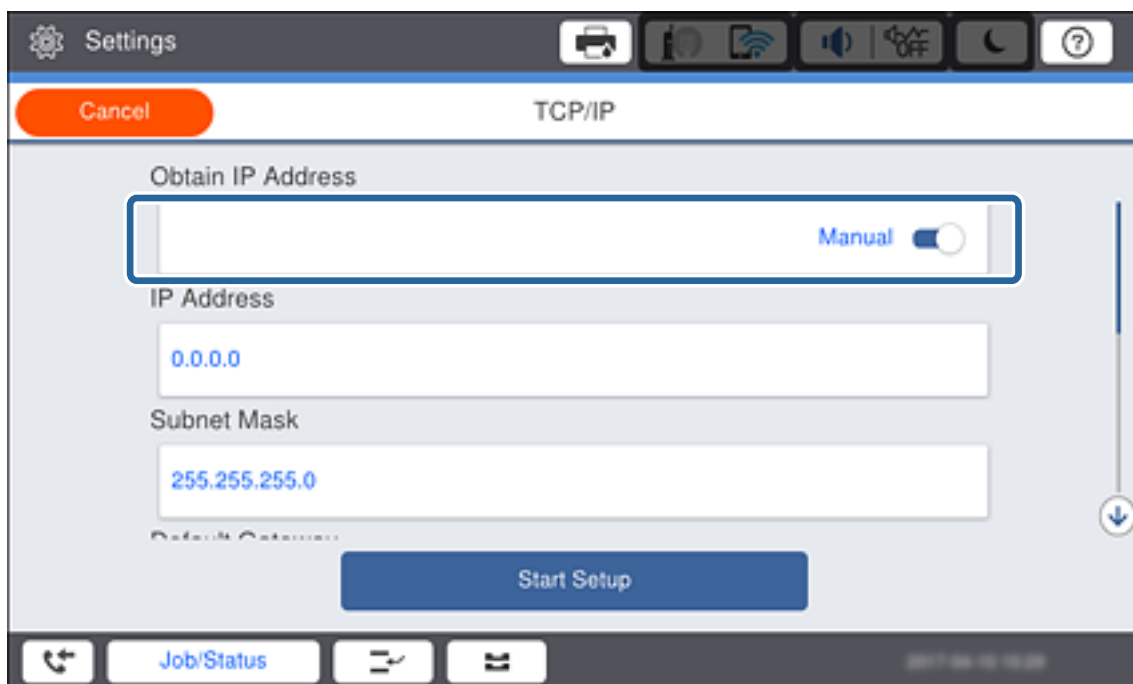
3. Select **General Settings > Network Settings > Advanced**.

## Network Connection

4. Select **TCP/IP**.



5. Select **Manual** for **Obtain IP Address**.



**Note:**

When you set the IP address automatically by using the DHCP function of router, select **Auto**. In that case, the **IP Address**, **Subnet Mask**, and **Default Gateway** on step 6 to 7 are also set automatically, so go to step 8.

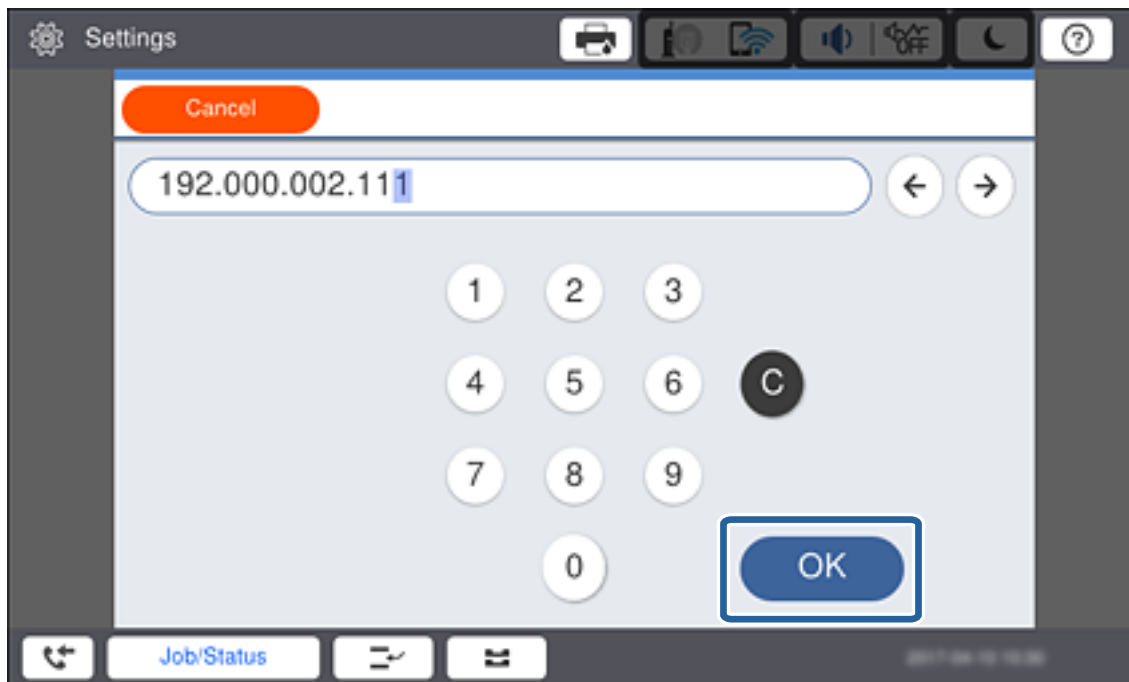
6. Enter the IP address.

When entering an IP Address, enter zeroes (0) to make three digits as shown in the following example.

Example:

## Network Connection

- ❑ If the IP address is 192.0.2.111, enter 192.000.002.111.
- ❑ If the IP address is 192.0.12.10, enter 192.000.012.010



Confirm the value reflected on the previous screen. After the IP address is entered, the zeroes you entered to make three digits are omitted.

7. Set up the **Subnet Mask** and **Default Gateway**.

Confirm the value reflected on the previous screen.

**Note:**

If the combination of the IP Address, Subnet Mask and Default Gateway is incorrect, **Start Setup** is inactive and cannot proceed with the settings. Confirm that there is no error in the entry.

8. Enter the IP address for the primary DNS server.

Confirm the value reflected on the previous screen.

**Note:**

When you select **Auto** for the IP address assignment settings, you can select the DNS server settings from **Manual** or **Auto**. If you cannot obtain the DNS server address automatically, select **Manual** and enter the DNS server address. Then, enter the secondary DNS server address directly. If you select **Auto**, go to step 10.

9. Enter the IP address for the secondary DNS server.

Confirm the value reflected on the previous screen.

10. Tap **Start Setup**.

11. Close the confirmation screen.

## Setting the Proxy Server

Set up the proxy server if both of the following are true.

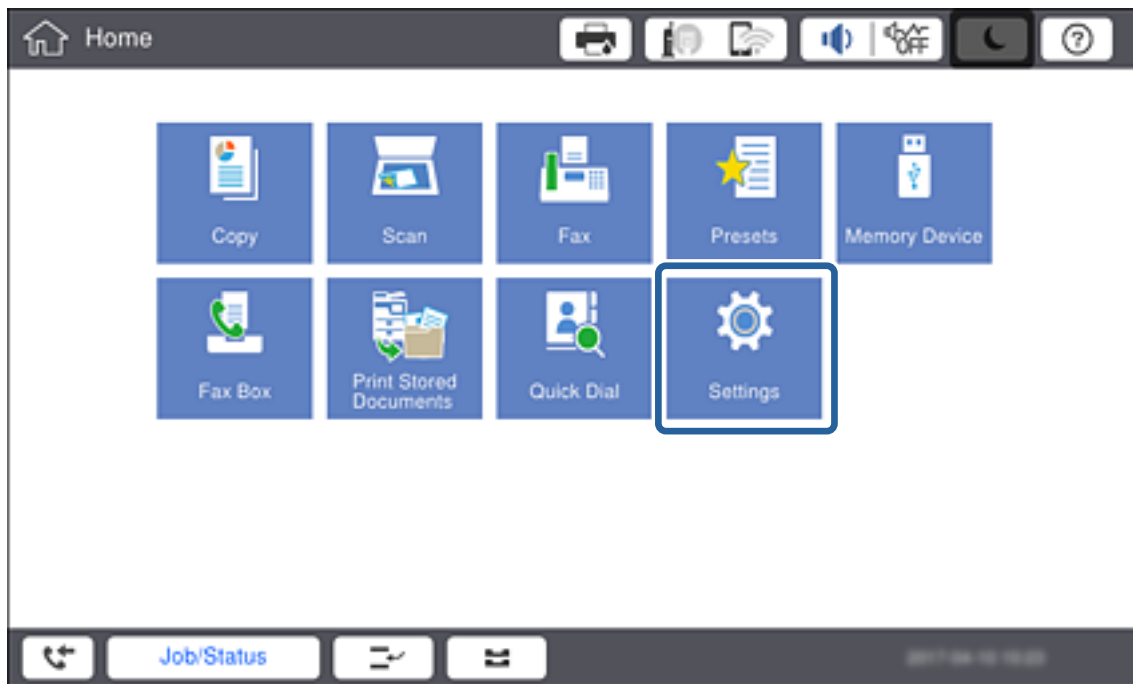
## Network Connection

- ❑ The proxy server is built for Internet connection.
- ❑ When using a function in which a printer directly connects to the Internet, such as Epson Connect service or another company's cloud services.

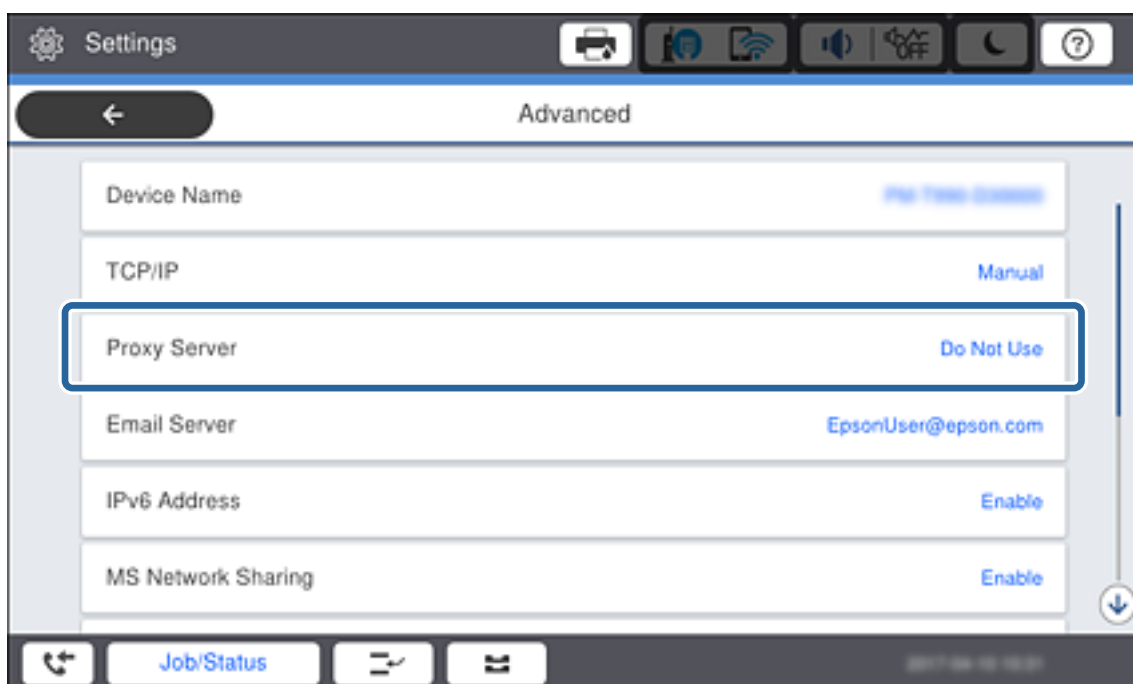
1. Select **Settings** on the home screen.

**Note:**

When making settings after IP address setting, the **Advanced** screen is displayed. Go to step 3.



2. Select **General Settings > Network Settings > Advanced**.
3. Select **Proxy Server**.



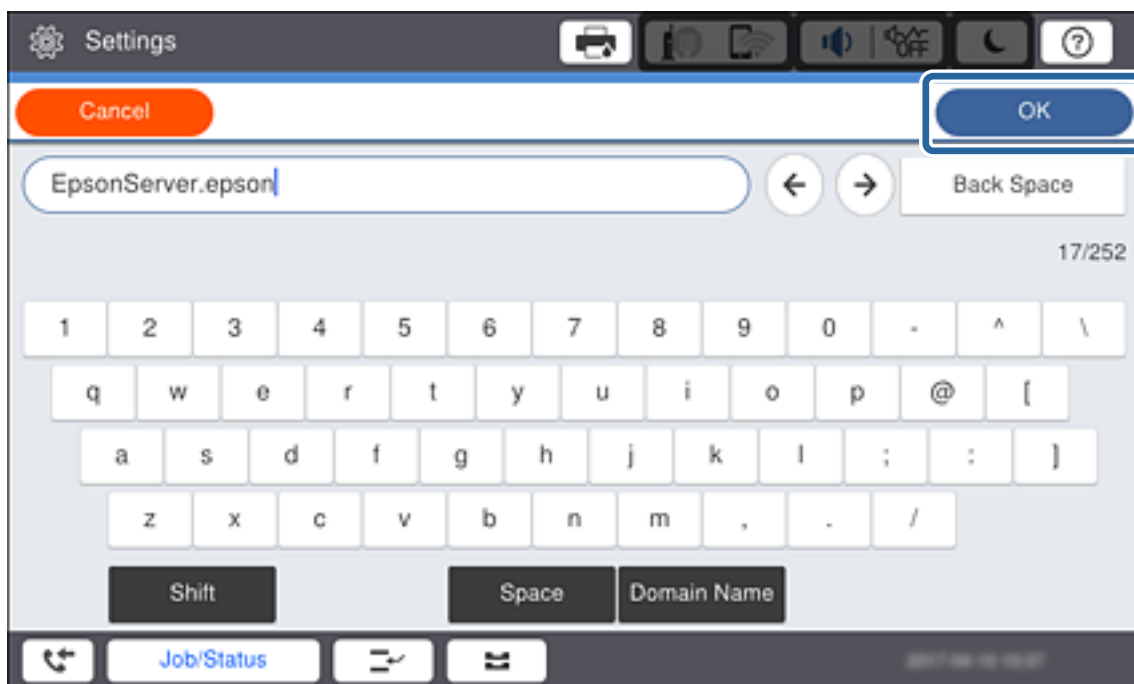


## Network Connection

4. Select **Use** for **Proxy Server Settings**.



5. Enter the address for the proxy server by IPv4 or FQDN format.



Confirm the value reflected on the previous screen.

6. Enter the port number for the proxy server.  
Confirm the value reflected on the previous screen.
7. Tap **Start Setup**.

## Network Connection

8. Close the confirmation screen.

## Connecting to LAN

Connect the printer to the network by Ethernet or Wi-Fi.

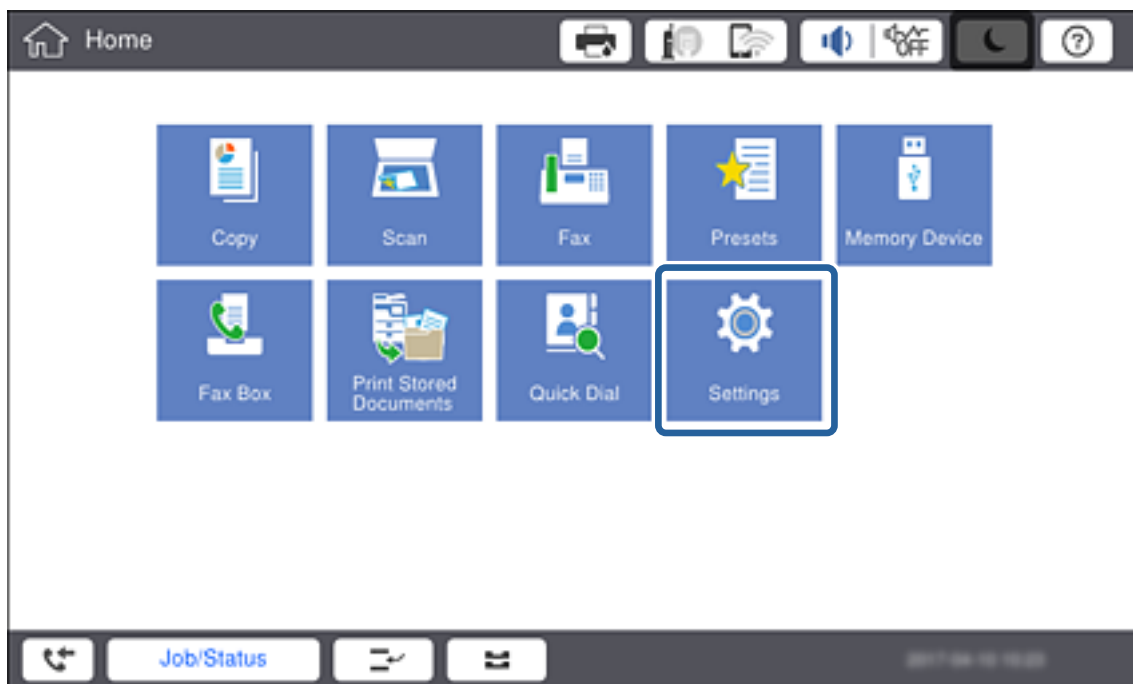
### Related Information

- ➔ [“Connecting to Ethernet” on page 26](#)
- ➔ [“Making Wi-Fi Settings Manually from the Control Panel” on page 27](#)

## Connecting to Ethernet

Connect the printer to the network by using the Ethernet cable, and check the connection.

1. Connect the printer and hub (LAN switch) by Ethernet cable.
2. Select **Settings** on the home screen.



3. Select **General Settings > Network Settings**.
4. Select **Connection Check**.

The connection diagnosis result is displayed. Confirm the connection is correct.
5. Tap **OK** to finish.

When you tap **Print Check Report**, you can print the diagnosis result. Follow the on-screen instructions to print it.

## Network Connection

### Related Information

➔ [“Changing from Ethernet Connection to Wi-Fi Connection” on page 132](#)

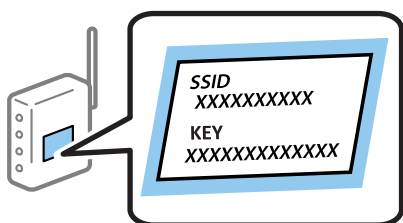
## Making Wi-Fi Settings Manually from the Control Panel



You can manually set up the information necessary to connect to an access point from the printer's control panel. To set up manually, you need the SSID and password for an access point.

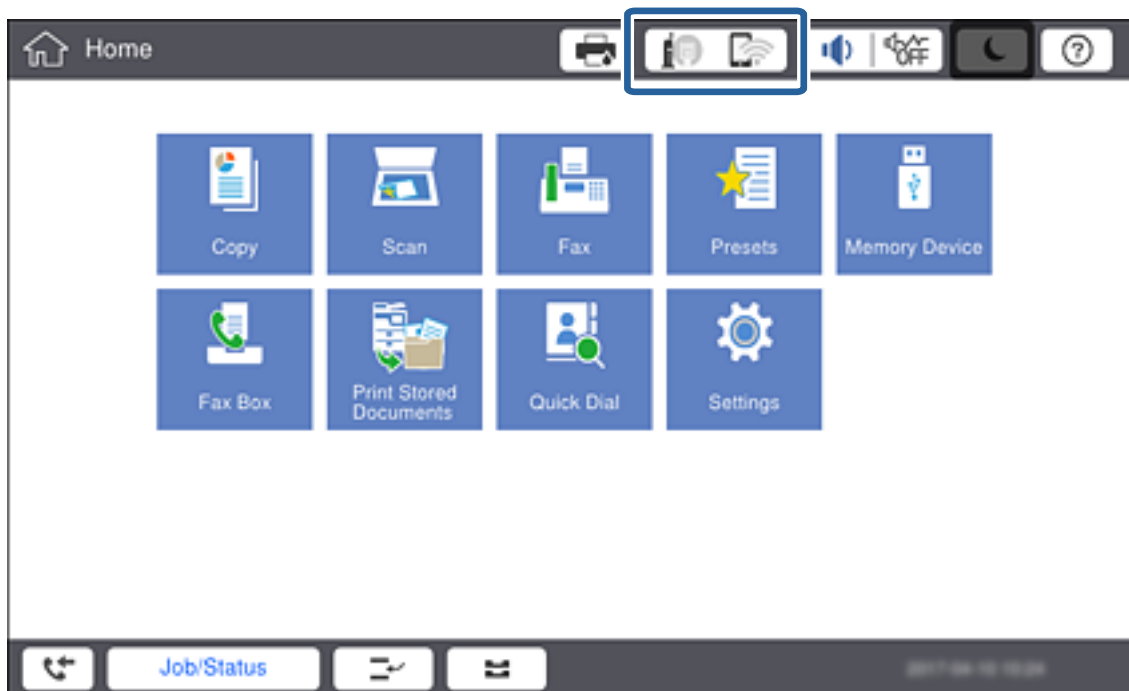
When the access point supports WPS, you can automatically make the Wi-Fi connection settings by using the push button or PIN code, without using the SSID and password.

### Note:

*If you are using an access point with its default settings, the SSID and password are on the label. If you do not know the SSID and password, contact the person who set up the access point, or see the documentation provided with the access point.*

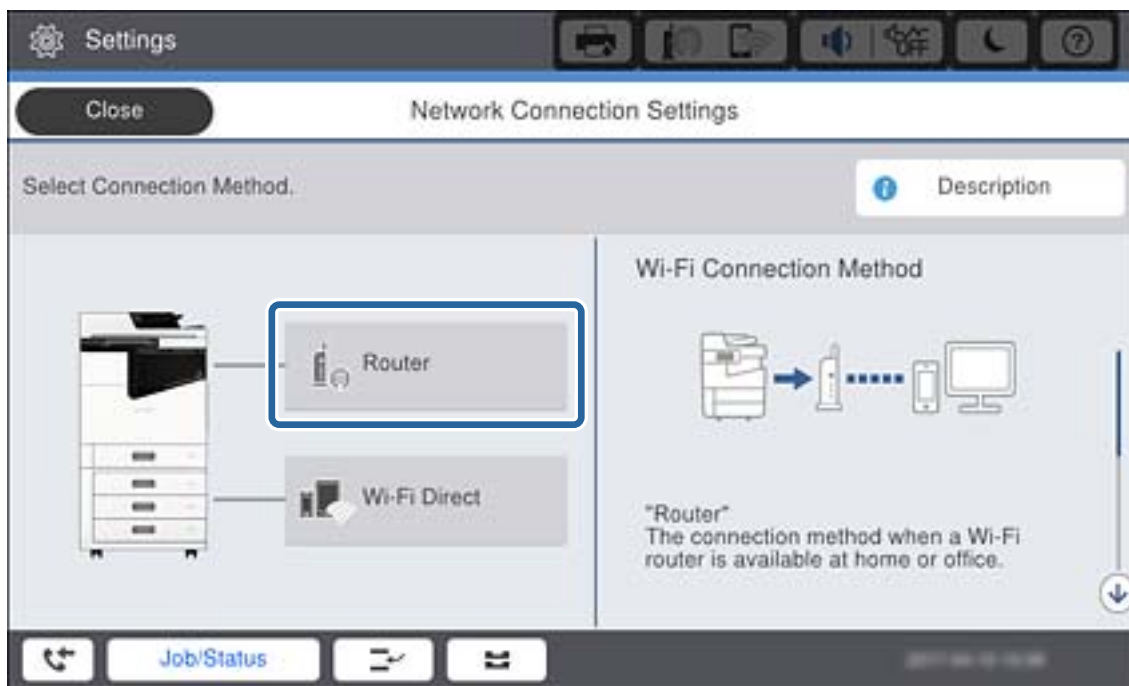


1. Tap  |  on the printer's control panel.



## Network Connection

2. Tap **Router**.



3. Tap **Start Setup**.
4. Tap **Wi-Fi Setup**.  
If you have made Ethernet settings, check the message and then tap **Yes**.
5. Tap **Wi-Fi Setup Wizard**.
6. Select the SSID for the access point.

**Note:**

- ☐ If the SSID you want to connect to is not displayed on the printer's control panel, tap **Search Again** to update the list. If it is still not displayed, tap **Enter Manually** and then enter the SSID directly.
- ☐ If you do not know the SSID, check if it is written on the label of the access point. If you are using the access point with its default settings, use the SSID written on the label.

7. Tap **Enter Password**, enter the password, and then tap **OK**.

**Note:**

- ☐ The password is case-sensitive.
- ☐ If you do not know the password, check if it is written on the label of the access point. If you are using the access point with its default settings, use the password written on the label. The password may also be called a "Key", a "Passphrase", and so on.
- ☐ If you enter the SSID directly, select **Available for Password**, and then enter the password.
- ☐ If you do not know the password for the access point, see the documentation provided with the access point, or contact the person who set it up.

8. When you have finished entry, tap **Start Setup**.

## Network Connection

9. Tap **OK**.

**Note:**

*If you fail to connect, load A4 size plain paper, and the tap **Print Check Report** to print a network connection report.*

10. Tap **Close** on the network connection settings screen.

### Related Information

- ➡ [“Messages and Solutions on the Network Connection Report” on page 110](#)
- ➡ [“Making Wi-Fi Settings from the Control Panel \(WPS\)” on page 128](#)
- ➡ [“Changing from Wi-Fi Connection to Ethernet Connection” on page 132](#)

# Function Settings

This chapter explains the first settings to make in order to use each function of the device.

## Software for Setting

In this topic, the procedure for making settings from the administrator's computer using Web Config is explained.

## Web Config (Web Page for Device)

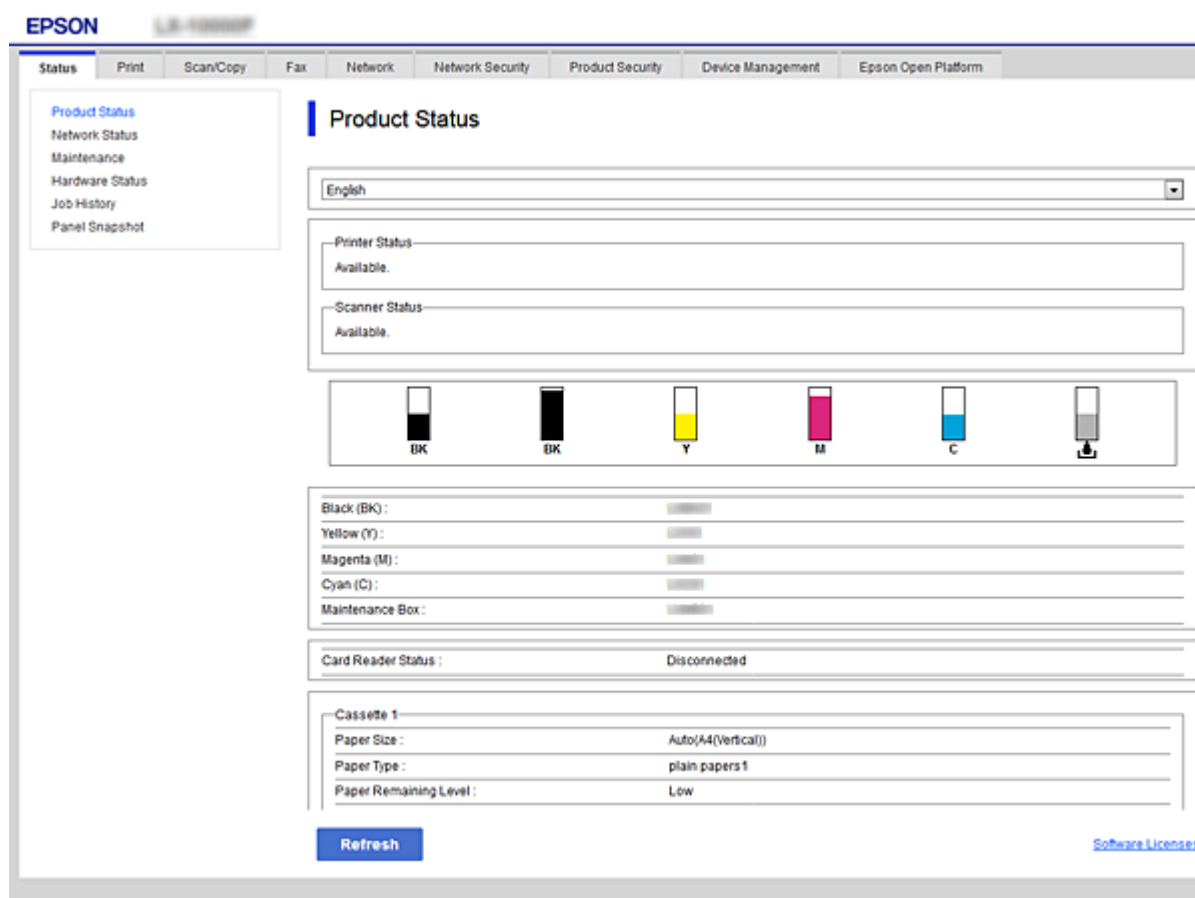
### About Web Config

Web Config is a built-in web page of the printer for configuring the printer's settings. You can operate the printer connected to the network from the computer.

To access Web Config, you need to have first assigned an IP address to the printer.

**Note:**

*You can lock the settings by configuring the administrator password to the printer.*



## Function Settings

### Accessing Web Config

Enter the printer's IP address into a web browser. JavaScript must be enabled. When accessing Web Config via HTTPS, a warning message will appear in the browser since a self-signed certificate, stored in the printer, is used but there is no problem.

☐ Accessing via HTTPS

IPv4: https://<printer IP address> (without the < >)

IPv6: https://[printer IP address]/ (with the [ ])

☐ Accessing via HTTP

IPv4: http://<printer IP address> (without the < >)

IPv6: http://[printer IP address]/ (with the [ ])

### Examples

☐ IPv4:

https://192.0.2.111/

http://192.0.2.111/

☐ IPv6:

https://[2001:db8::1000:1]/

http://[2001:db8::1000:1]/

**Note:**

If the printer name is registered with the DNS server, you can use the printer name instead of the printer's IP address.

### Related Information

➔ [“SSL/TLS Communication with the Printer” on page 185](#)

➔ [“About Digital Certification” on page 185](#)

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## Using the Print Functions

Enable to use the print function through the network.

To use the printer on the network, you need to set the port for network connection on the computer as well as the printer's network connection.

☐ Server / client connection : Set the port on the server computer

For the server / client connection, explain how to set the port manually.

☐ Peer to peer connection : Set the port on each computer

For peer to peer connection, explain how to set the port automatically using the installer available from the software disc or Epson's website.

### Print Settings for Server / Client Connection

Enable to print from the printer that is connected as the server / client connection.

For the server / client connection, set up the print server first, and then share the printer on the network.

## Function Settings

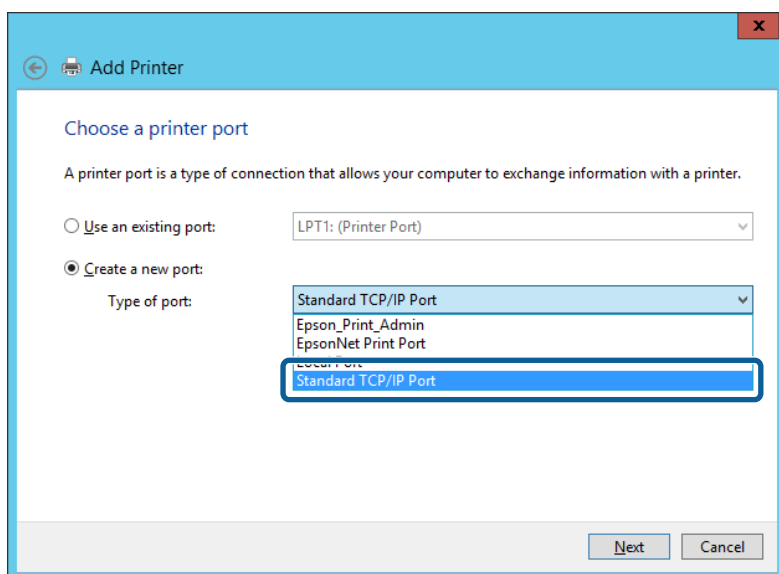
When using the USB cable to connect to the server, also set the print server first, and then share the printer on the network.

### Setting Up the Network Ports

Create the print queue for network printing on the print server by using standard TCP/IP, and then set the network port.

This example is when using Windows 2012 R2.

1. Open the devices and printers screen.  
**Desktop > Settings > Control Panel > Hardware and Sound or Hardware > Devices and Printers.**
2. Add a printer.  
Click **Add printer**, and then select **The printer that I want isn't listed**.
3. Add a local printer.  
Select **Add a local printer or network printer with manual settings**, and then click **Next**.
4. Select **Create a new port**, select **Standard TCP/IP Port** as the Port Type, and then click **Next**.



5. Enter the printer's IP address or printer name in **Host Name or IP Address or Printer Name or IP Address**, and then click **Next**.

Example:

☐ Printer name : EPSONA1A2B3C

☐ IP address : 192.0.2.111

Do not change **Port name**.



## Function Settings

Click **Continue** when the **User Account Control** screen is displayed.

**Note:**

*If you specify the printer name on the network where the name resolution is available, the IP address is tracked even if printer's IP address has been changed by DHCP. You can confirm the printer name from the network status screen on the printer's control panel or network status sheet.*

6. Set the printer driver.

- ☐ If the printer driver is already installed:

Select **Manufacturer** and **Printers**. Click **Next**.

- ☐ If the printer driver is not installed:

Click **Have Disc** and then insert the software disc supplied with the printer. Click **Browse**, and then select the folder on the disc containing the printer driver. Make sure you select the correct folder. The location of the folder may change depending on your operating system.

32 bit version of Windows: WINX86

64 bit version of Windows: WINX64

7. Follow the on-screen instructions.

When using the printer under the server / client connection (printer sharing using the Windows server), make the sharing settings hereafter.

### Related Information

➡ [“Sharing the Printer \(Windows only\)” on page 34](#)

### Checking the Port Configuration - Windows

Check if the correct port is set for the print queue.

1. Open the devices and printers screen.

**Desktop > Settings > Control Panel > Hardware and Sound or Hardware > Devices and Printers.**

## Function Settings

2. Open the printer properties screen.

Right-click the printer icon, and then click **Printer properties**.

3. Click the **Ports** tab, select **Standard TCP/IP Port**, and then click **Configure Port**.

4. Check the port configuration.

- ☐ For RAW

Check that **Raw** is selected in **Protocol**, and then click **OK**.

- ☐ For LPR

Check that **LPR** is selected in **Protocol**. Enter "PASSTHRU" in **Queue name** from **LPR Settings**. Select **LPR Byte Counting Enabled**, and then click **OK**.

## Sharing the Printer (Windows only)

When using the printer under the server / client connection (printer sharing using the Windows server), set up the printer sharing from the print server.

1. Select **Control Panel > View devices and printers** on the print server.
2. Right-click the printer icon (print queue) that you want to share with, and then select **Printer Properties > Sharing** tab.
3. Select **Share this printer** and then enter to **Share name**.

For Windows Server 2012, click **Change Sharing Options** and then configure the settings.

## Installing Additional Drivers (Windows only)

If the Windows versions for a server and clients are different, it is recommended to install additional drivers to the print server.

1. Select **Control Panel > View devices and printers** on the print server.
2. Right-click the printer icon that you want to share with the clients, and then click **Printer Properties > Sharing** tab.
3. Click **Additional Drivers**.

For Windows Server 2012, click **Change Sharing Options** and then configure the settings.

4. Select versions of Windows for clients, and then click **OK**.
5. Select the information file for the printer driver (\*.inf) and then install the driver.

## Related Information

➔ ["Using the Shared Printer – Windows" on page 35](#)

## Function Settings

### Using the Shared Printer – Windows

The administrator needs to inform the clients of the computer name assigned to the print server and how to add it to their computers. If the additional driver(s) have not been configured yet, inform the clients how to use **Devices and Printers** to add the shared printer.

If additional driver(s) have already been configured on the print server, follow these steps:

1. Select the name assigned to the print server in **Windows Explorer**.
2. Double-click the printer that you want to use.

#### Related Information

- ➡ “Sharing the Printer (Windows only)” on page 34
- ➡ “Installing Additional Drivers (Windows only)” on page 34

### Print Settings for Peer to Peer Connection

For peer to peer connection (direct printing), a printer and a client computer have a one-to-one relationship. The printer driver must be installed on each client computer.

#### Related Information

- ➡ “Setting the Printer Driver - Windows” on page 35
- ➡ “Setting the Printer Driver - Mac OS” on page 36

### Setting the Printer Driver - Windows

For small organizations, we recommend installing the printer driver on each client computer. Use the installer on Epson website or on the software disc.

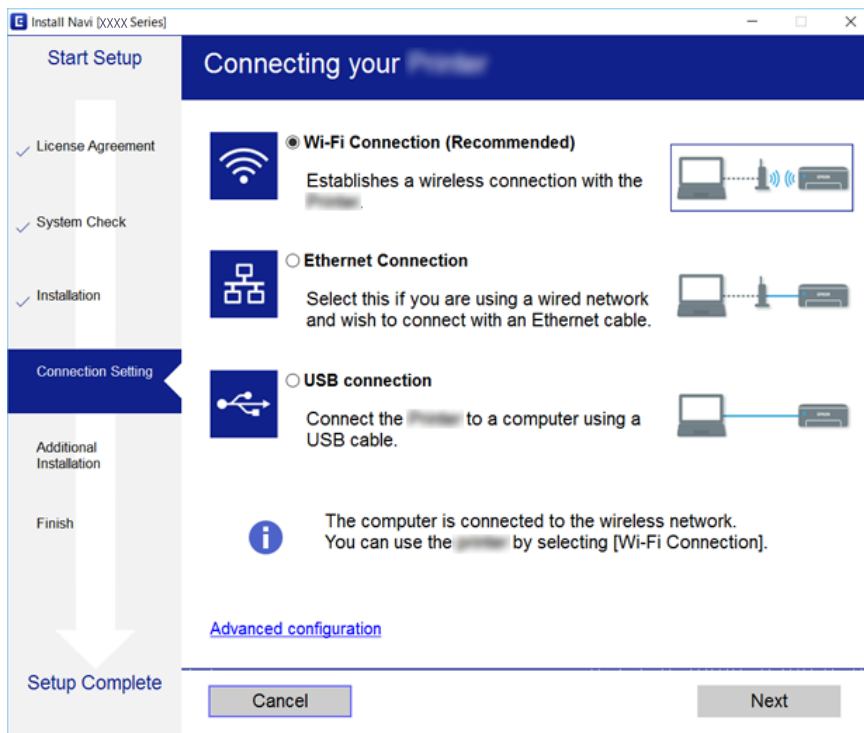
#### Note:

*When the printer is used from many client computers, by using EpsonNet SetupManager and delivering the driver as a package, install operation time can be reduced dramatically.*

1. Run the installer.
  - ☐ Running from the website  
Access the following website, and then enter the product name. Go to **Setup**, download the software, and then run it.  
<http://epson.sn>
  - ☐ Running from the software disc (only for the models that come with a software disc and users with computers with disc drives.)  
Insert the software disc into the computer.

## Function Settings

2. Select the connection method for the printer, and then click **Next**.



**Note:**

If *Install Software* is displayed, select *Set up Printer connection again* (for new network router or changing USB to network, etc.) and then click **Next**.

3. Follow the on-screen instructions.

### Related Information

➔ [“EpsonNet SetupManager” on page 126](#)

## Setting the Printer Driver - Mac OS

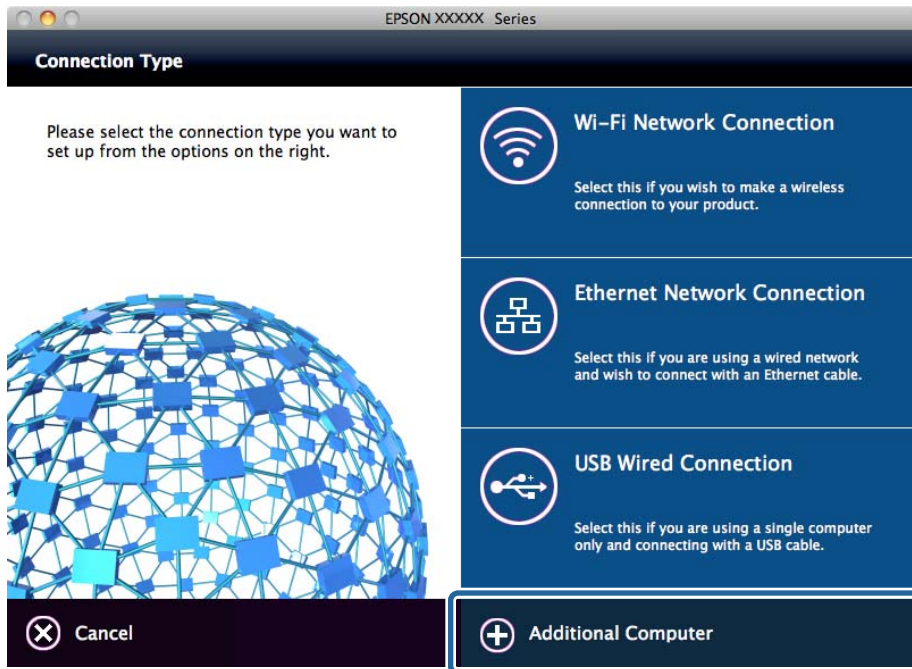
Download the software from the website, and then make connection settings for adding a computer. Start the setup under the Internet available environment.

When you want to install the Epson PostScript printer driver for a PostScript supported printer, see the printer's *User's Guide*.

1. Access the following website from the computer you want to make settings, and then enter the product's name.  
<http://epson.sn>
2. Go to **Setup**, and then download the software.
3. Run the software, and then follow the on-screen instructions.

## Function Settings

4. Select **Additional Computer** on the Connection Type screen.



5. Follow the on-screen instructions.

## Basic Settings for Printing

Set the print settings, such as paper size or printing error.

### Paper Source Settings

Set the size and type of paper to be loaded in each paper source.

1. Access Web Config and select the **Print** tab > **Paper Source Settings**.
2. Set each item.

The displayed items may vary by the situation.

☐ **Paper source name**

Display the target paper source name, such as **Cassette 1**.

☐ **Paper Size**

Select the paper size you want to set from the pull-down menu.

☐ **Unit**

Select the unit of the user-defined size. You can select it when **User-Defined** is selected on **Paper Size**.

## Function Settings

### ☐ **Width**

Set the horizontal length of the user-defined size.

The range you can enter here depends on the paper source, which is indicated on the side of **Width**.

When you select **mm** in **Unit**, you can enter up to one decimal place.

When you select **inch** in **Unit**, you can enter up to two decimal places.

### ☐ **Height**

Set the vertical length of the user-defined size.

The range you can enter here depends on the paper source, which is indicated on the side of **Height**.

When you select **mm** in **Unit**, you can enter up to one decimal place.

When you select **inch** in **Unit**, you can enter up to two decimal places.

### ☐ **Paper Type**

Select the paper type you want to set from the pull-down menu.

3. Check the settings, and then click **OK**.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

## Interface Settings

Set the timeout of the print jobs or printing language assigned to each interface.

This item is displayed on the PCL or PostScript compatible printer.

1. Access Web Config and select the **Print** tab > **Interface Settings**.
2. Set each item.

### ☐ **Timeout Settings**

Set the timeout of the print jobs sent directly via USB.

You can set between 5 and 300 seconds by the second.

When you do not want to timeout, enter 0.

### ☐ **Printing Language**

Select the printing language for each USB interface and network interface.

When you select **Auto**, the printing language is automatically detected by the print jobs being sent.

3. Check the settings, and then click **OK**.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

## Error Settings

Set the displaying error for the device.

1. Access Web Config and select the **Print** tab > **Error Settings**.

## Function Settings

### 2. Set each item.

#### ☐ Paper Size Notice

Set whether to display an error on the control panel when the paper size of the specified paper source is different from the paper size of the print data.

#### ☐ Paper Type Notice

Set whether to display an error on the control panel when the paper type of the specified paper source is different from the paper type of the print data.

#### ☐ Auto Error Solver

Set whether to automatically cancel the error if there is no operation on the control panel for 5 seconds after displaying the error.

### 3. Check the settings, and then click **OK**.

#### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Universal Print Settings

Set when you print from external devices without using the printer driver.

Some items are not displayed depending on the printing language of your printer.

### 1. Access Web Config and select the **Print** tab > **Universal Print Settings**.

### 2. Set each item.

### 3. Check the settings, and then click **OK**.

#### Related Information

➡ [“Accessing Web Config” on page 31](#)

#### Basic

Items	Explanation
Top Offset(-30.0-30.0mm)	Sets the vertical position of the paper on which printing starts.
Left Offset(-30.0-30.0mm)	Sets the horizontal position of the paper on which printing starts.
Top Offset in Back(-30.0-30.0mm)	Sets the vertical position of the paper on which the printing of the back side of the paper starts in duplex printing.
Left Offset in Back(-30.0-30.0mm)	Sets the horizontal position of the paper on which the printing of the back side of the paper starts in duplex printing.
Check Paper Width	Set whether to check paper width when printing.
Skip Blank Page	If there is a blank page in the print data, set not to print a blank page.

## Function Settings

### PDL Print Configuration

You can specify settings for PCL or PostScript printing.

This item is displayed on a PCL or PostScript compatible printer.

#### Common Settings

Items	Explanation
Paper Size	Select the paper size on which you want to print.
Paper Type	Select the type of paper on which you print.
Orientation	Select the orientation you want to use to print.
Quality	Select the print quality you want to use for printing.
Ink Save Mode	Set whether to print with reduced ink consumption.
Print Order	Select to print from the top or the last page.
Number of Copies(1-999)	Set the number of copies you want to print.
Binding Margin	Select the binding position.
Auto Paper Ejection	Select whether to eject paper automatically when timeout is occurred during receiving a print job.
2-Sided Printing	Set whether printing 2-sided.

#### PCL Menu

Items	Explanation
Font Source	Select whether to use the font installed on the printer or download it.
Font Number	Specify the font number you want to use.
Pitch(0.44-99.99cpi)	If the font to use is scalable and fixed-pitch font, specify the font size in pitch.
Height(4.00-999.75pt)	If the font to use is scalable and proportional font, specify the font size in points.
Symbol Set	Select the symbol set of the font you want to use.
Form(5-128lines)	Specify the number of lines per page.
CR Function	Select the operation for the CR code (return).
LF Function	Select the operation for the LF code (new line), FF code (new page).
Paper Source Assign	Specify paper feeder assignment for PCL paper feed command.

#### PS3 Menu

Items	Explanation
Error Sheet	Set whether to print an error sheet when PS3 printing error occurs.
Coloration	Set as color printing or monochrome printing.



## Function Settings

Items	Explanation
Binary	Set whether to accept the binary data or not.
PDF Page Size	Set the paper size for PDF printing.

## Setting the Server or the Shared Folder

Set the server or the shared folder that is necessary when you use email or the scan function.

### Related Information

➔ [“Relation between the Server and Each Function” on page 41](#)

## Relation between the Server and Each Function

The relation between the printer's function and the server or the shared folder is as below.

Set the server or shared folder in case you use each function.

	Email server	FTP server	File server (shared folder)	LDAP server
Scan to Email	✓			
Scan to FTP		✓		
Scan to Network Folder			✓	
Fax to Email	✓			
Fax to Folder			✓	
Email Notification	✓			
LDAP cooperation				✓

### Related Information

➔ [“Configuring a Mail Server” on page 41](#)

➔ [“Shared Folder Settings” on page 46](#)

➔ [“Cooperation between the LDAP Server and Users” on page 68](#)

## Configuring a Mail Server

Set the mail server from Web Config.

When the printer can send the email by setting the mail server, the following are possible.

- ☐ Transfers the scan results by using email
- ☐ Receives the email notification from the printer

## Function Settings

Check below before setting up.

- ☐ The printer is connected to the network that can access the mail server.
- ☐ Email setting information of the computer that uses the same mail server as the printer.

**Note:**

- ☐ *When you use the mail server on the Internet, confirm the setting information from the provider or website.*
- ☐ *You can also set the mail server from the printer's control panel. Access as below.*

**Settings > General Settings > Network Settings > Advanced > Email Server > Server Settings**

1. Access Web Config and select the **Network** tab > **Email Server** > **Basic**.
2. Enter a value for each item.
3. Select **OK**.

The settings you have selected are displayed.

When the setup completes, perform the connection check.

### Related Information

- ➡ [“Checking a Mail Server Connection” on page 44](#)
- ➡ [“Mail Server Setting Items” on page 43](#)
- ➡ [“Accessing Web Config” on page 31](#)

## Function Settings

## Mail Server Setting Items

**EPSON** L3110/1000P

Status | Print | Scan/Copy | Fax | **Network** | Network Security | Product Security | Device Management | Epson Open Platform

Basic  
Wi-Fi  
Wired LAN  
Wi-Fi Direct  
**Email Server**  
    >Basic  
    >Connection Test  
LDAP Server  
    >Basic  
    >Search Settings  
    >Connection Test  
Kerberos Settings  
MS Network  
Epson Connect Services  
Google Cloud Print Services

### Email Server > Basic

The certificate is required to use a secure function of the email server.  
Make settings on the following page.  
- CA Certificate  
- Root Certificate Update

Authentication Method : SMTP AUTH

Authenticated Account : 00000000

Authenticated Password : 00000000

Sender's Email Address : epson@epsonetest.com

SMTP Server Address : 192.0.2.127

SMTP Server Port Number : 25

Secure Connection : None

Certificate Validation : ☒ Enable ☐ Disable

It is recommended to enable the Certificate Validation.  
It will be connected without confirming the safety of the email server when the Certificate Validation is disabled.

POP3 Server Address :

POP3 Server Port Number :

OK

Items	Settings and Explanation	
Authentication Method	Specify the authentication method for the printer to access the mail server.	
	Off	Set when the mail server does not need authentication.
	SMTP AUTH	Authenticates on the SMTP server (outgoing mail server) when sending the email. The mail server needs to support SMTP authentication.
	POP before SMTP	Authenticates on the POP3 server (receiving mail server) before sending the email. When you select this item, set the POP3 server.
Authenticated Account	<p>If you select <b>SMTP AUTH</b> or <b>POP before SMTP</b> as the <b>Authentication Method</b>, enter the authenticated account name between 0 and 255 characters in ASCII (0x20-0x7E).</p> <p>When you select <b>SMTP AUTH</b>, enter the SMTP server account. When you select <b>POP before SMTP</b>, enter the POP3 server account.</p>	
Authenticated Password	<p>If you select <b>SMTP AUTH</b> or <b>POP before SMTP</b> as the <b>Authentication Method</b>, enter the authenticated password between 0 and 20 characters in ASCII (0x20-0x7E).</p> <p>When you select <b>SMTP AUTH</b>, enter the authenticated account for the SMTP server. When you select <b>POP before SMTP</b>, enter the authenticated account for the POP3 server.</p>	

## Function Settings

Items	Settings and Explanation	
Sender's Email Address	Enter the sender's email address such as the email address of the system administrator. This is used when authenticating, so enter a valid email address that is registered to the mail server.  Enter between 0 and 255 characters in ASCII (0x20-0x7E) except for : ( ) < > [ ] ; ¥. A period "." cannot be the first character.	
SMTP Server Address	Enter between 0 and 255 characters using A-Z a-z 0-9 . - . You can use IPv4 or FQDN format.	
SMTP Server Port Number	Enter a number between 1 and 65535.	
Secure Connection	Select the encryption method of the communication to the mail server.	
	None	If you select <b>POP before SMTP</b> in <b>Authentication Method</b> , the connection is not encrypted.
	SSL/TLS	This is available when <b>Authentication Method</b> is set to <b>Off</b> or <b>SMTP AUTH</b> . Communication is encrypted from the start.
	STARTTLS	This is available when <b>Authentication Method</b> is set to <b>Off</b> or <b>SMTP AUTH</b> . Communication is not encrypted from the start, but depending on the network environment, whether the communication is encrypted or not is changed.
Certificate Validation	The certificate is validated when this is enabled. We recommend this is set to <b>Enable</b> . To set up, you need to import the CA Certificate to the printer.	
POP3 Server Address	If you select <b>POP before SMTP</b> as the <b>Authentication Method</b> , enter the POP3 server address between 0 and 255 characters using A-Z a-z 0-9 . - . You can use IPv4 or FQDN format.	
POP3 Server Port Number	If you select <b>POP before SMTP</b> as the <b>Authentication Method</b> , enter a number between 1 and 65535.	

### Related Information

➡ [“Configuring a Mail Server” on page 41](#)

## Checking a Mail Server Connection

You can check the connection to the mail server by performing the connection check.

1. Access Web Config and select the **Network** tab > **Email Server** > **Connection Test**.
2. Select **Start**.

The connection test to the mail server is started. After the test, the check report is displayed.

**Note:**

You can also check the connection to the mail server from the printer's control panel. Access as below.

**Settings > General Settings > Network Settings > Advanced > Email Server > Connection Check**

### Related Information

➡ [“Accessing Web Config” on page 31](#)

➡ [“Mail Server Connection Test References” on page 45](#)

## Function Settings

### Mail Server Connection Test References

Messages	Cause
Connection test was successful.	This message appears when the connection with the server is successful.
SMTP server communication error. Check the following. - Network Settings	This message appears when <ul style="list-style-type: none"> <li><input type="checkbox"/> The printer is not connected to a network</li> <li><input type="checkbox"/> SMTP server is down</li> <li><input type="checkbox"/> Network connection is disconnected while communicating</li> <li><input type="checkbox"/> Received incomplete data</li> </ul>
POP3 server communication error. Check the following. - Network Settings	This message appears when <ul style="list-style-type: none"> <li><input type="checkbox"/> The printer is not connected to a network</li> <li><input type="checkbox"/> POP3 server is down</li> <li><input type="checkbox"/> Network connection is disconnected while communicating</li> <li><input type="checkbox"/> Received incomplete data</li> </ul>
An error occurred while connecting to SMTP server. Check the followings. - SMTP Server Address - DNS Server	This message appears when <ul style="list-style-type: none"> <li><input type="checkbox"/> Connecting to a DNS server failed</li> <li><input type="checkbox"/> Name resolution for an SMTP server failed</li> </ul>
An error occurred while connecting to POP3 server. Check the followings. - POP3 Server Address - DNS Server	This message appears when <ul style="list-style-type: none"> <li><input type="checkbox"/> Connecting to a DNS server failed</li> <li><input type="checkbox"/> Name resolution for an POP3 server failed</li> </ul>
SMTP server authentication error. Check the followings. - Authentication Method - Authenticated Account - Authenticated Password	This message appears when SMTP server authentication failed.
POP3 server authentication error. Check the followings. - Authentication Method - Authenticated Account - Authenticated Password	This message appears when POP3 server authentication failed.
Unsupported communication method. Check the followings. - SMTP Server Address - SMTP Server Port Number	This message appears when you try to communicate with unsupported protocols.
Connection to SMTP server failed. Change Secure Connection to None.	This message appears when an SMTP mismatch occurs between a server and a client, or when the server does not support SMTP secure connection (SSL connection).
Connection to SMTP server failed. Change Secure Connection to SSL/TLS.	This message appears when an SMTP mismatch occurs between a server and a client, or when the server requests to use an SSL/TLS connection for an SMTP secure connection.
Connection to SMTP server failed. Change Secure Connection to STARTTLS.	This message appears when an SMTP mismatch occurs between a server and a client, or when the server requests to use an STARTTLS connection for an SMTP secure connection.
The connection is untrusted. Check the following. - Date and Time	This message appears when the printer's date and time setting is incorrect or the certificate has expired.

## Function Settings

Messages	Cause
The connection is untrusted. Check the following. - CA Certificate	This message appears when the printer does not have a root certificate corresponding to the server or a CA Certificate has not been imported.
The connection is not secured.	This message appears when the obtained certificate is damaged.
SMTP server authentication failed. Change Authentication Method to SMTP-AUTH.	This message appears when an authentication method mismatch occurs between a server and a client. The server supports SMTP AUTH.
SMTP server authentication failed. Change Authentication Method to POP before SMTP.	This message appears when an authentication method mismatch occurs between a server and a client. The server does not support SMTP AUTH.
Sender's Email Address is incorrect. Change to the email address for your email service.	This message appears when the specified sender's Email address is wrong.
Cannot access the printer until processing is complete.	This message appears when the printer is busy.

### Related Information

➔ [“Checking a Mail Server Connection” on page 44](#)

## Shared Folder Settings

Set up the shared folder for saving the result of scanning or faxing.

The printer writes the data to the shared folder by logging in to the computer as the user.

Set up the MS Network together with the shared folder.

The shared folder set up here can be specified as the destination of scanning or faxing.

## Creating the Shared Folder

### Before Creating the Shared Folder

Before creating the shared folder, check the following.

- ☐ The printer is connected to the network where it can access the computer where the shared folder will be created.
- ☐ A multi-byte character is not included in the name of the computer where the shared folder will be created.



#### **Important:**

*When a multi-byte character is included in the computer name, saving the file to the shared folder may fail.*


*In that case, change to the computer that does not include the Multi-byte character in the name or change the computer name.*

*When changing the computer name, make sure to confirm with the administrator in advance because it may affect some settings, such as computer management, resource access, etc.*

## Function Settings

### Checking the Network Profile

On the computer where the shared folder will be created, check whether folder sharing is available.

1. Log in to the computer where the shared folder will be created by the administrator authority user account.
2. Select **Control Panel > Network and Internet > Network and Sharing Center**.
3. Click **Advanced sharing settings**, and then click  for the profile with (**current profile**) in the displayed network profiles.
4. Check whether **Turn on file and printer sharing** is selected on **File and Printer Sharing**.  
If already selected, click **Cancel** and close the window.  
When you change the settings, click **Save Changes** and close the window.

### Location Where the Shared Folder is Created and an Example of the Security

Depending on the location where the shared folder is created, security and convenience vary.

To operate the shared folder from the printers or other computers, the following reading and changing permissions for the folder are required.

#### ☐ **Sharing** tab > **Advanced Sharing** > **Permissions**

It controls the network access permission of the shared folder.

#### ☐ Access permission of **Security** tab

It controls permission of the network access and local access of the shared folder.

When you set **Everyone** to the shared folder that is created on the desktop, as an example of creating a shared folder, all users who can access the computer will be permitted access.

However, the user who does not have authority cannot access them because the desktop (folder) is under the control of the user folder, and then the security settings of the user folder are handed down to it. The user who is permitted access on the **Security** tab (user logged in and administrator in this case) can operate the folder.

See below to create the proper location.

This example is when creating the "scan\_folder" folder.

### Example of Configuration for File Servers

This explanation is an example for creating the shared folder on the root of the drive on the shared computer, such as the file server under the following condition.

Access controllable users, such as someone who has the same domain of a computer to create a shared folder, can access the shared folder.

Set this configuration when you permit any user to read and write to the shared folder on the computer, such as the file server and the shared computer.

- ☐ Place for creating shared folder: Root of drive
- ☐ Folder path: C:\scan\_folder
- ☐ Access permission via network (Share Permissions): Everyone
- ☐ Access permission on file system (Security): Authenticated Users

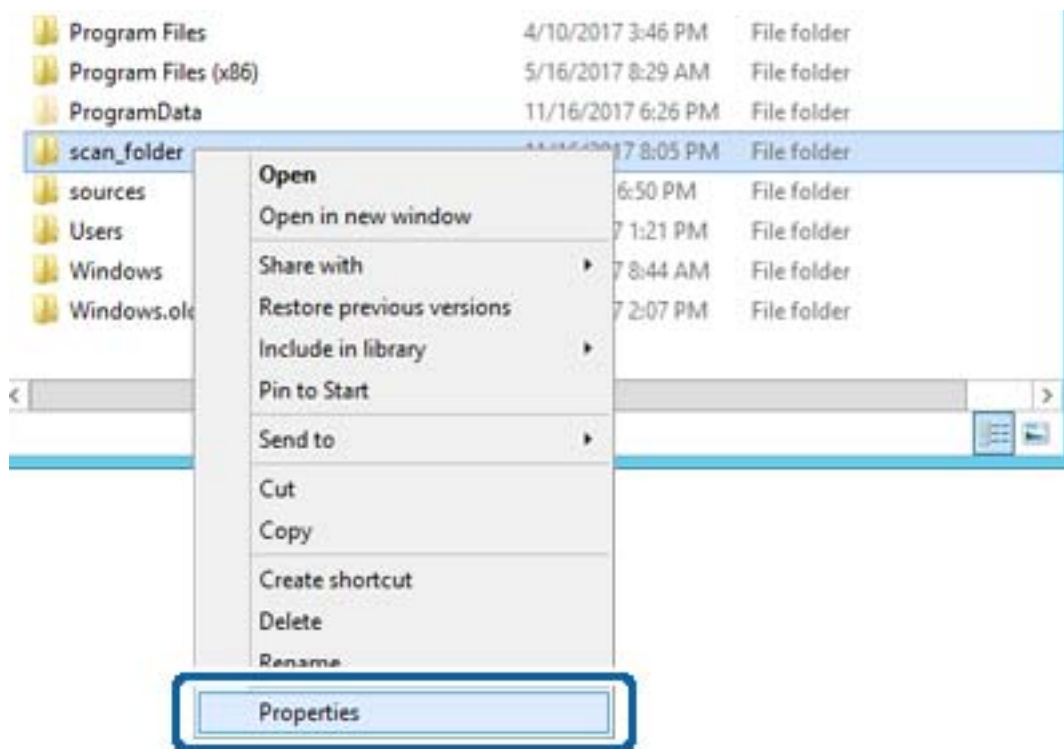
1. Log in to the computer where the shared folder will be created by the administrator authority user account.

## Function Settings

2. Start explorer.
3. Create the folder on the root of drive, and then name it "scan\_folder".

For the folder name, enter between 1 and 12 alphanumeric characters. If the character limit of the folder name is exceeded, you may not be able to access it normally by the varied environment.

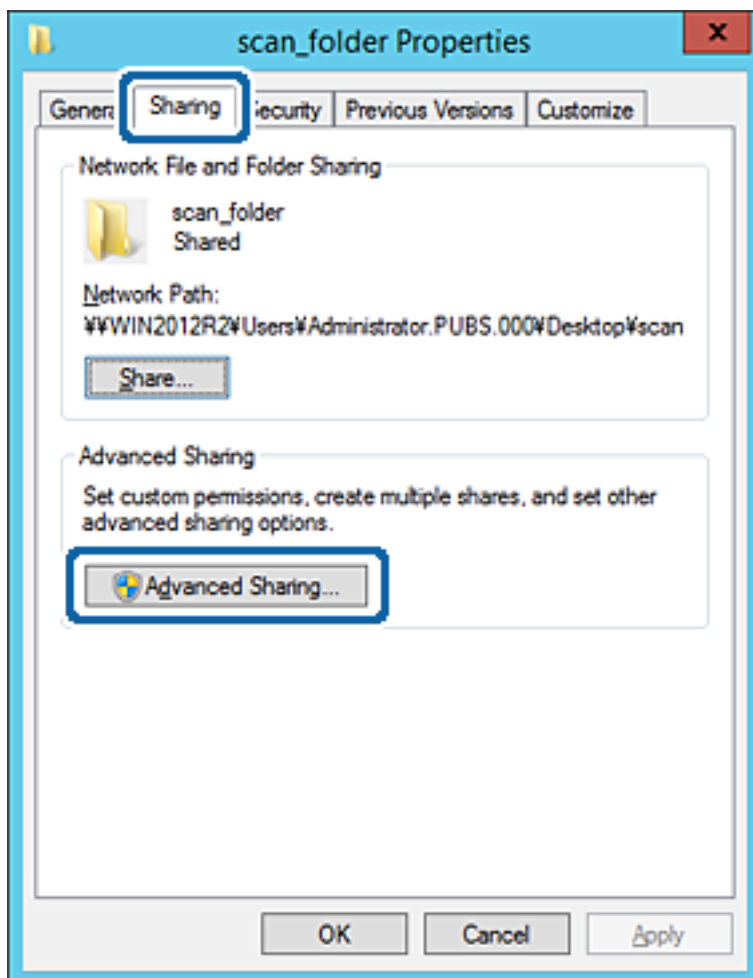
4. Right click the folder, and then select **Properties**.





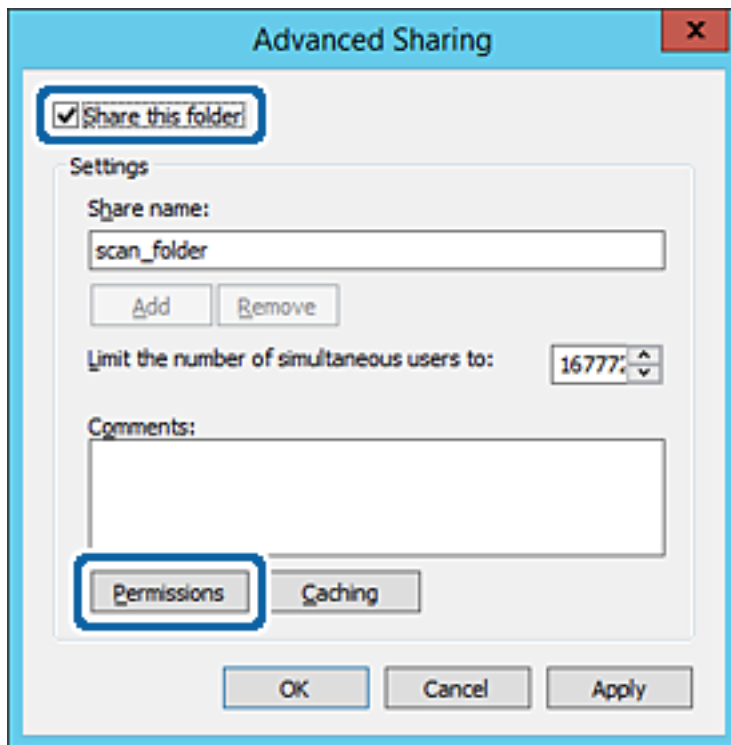
**Function Settings**

5. Click **Advanced Sharing** on the **Sharing** tab.

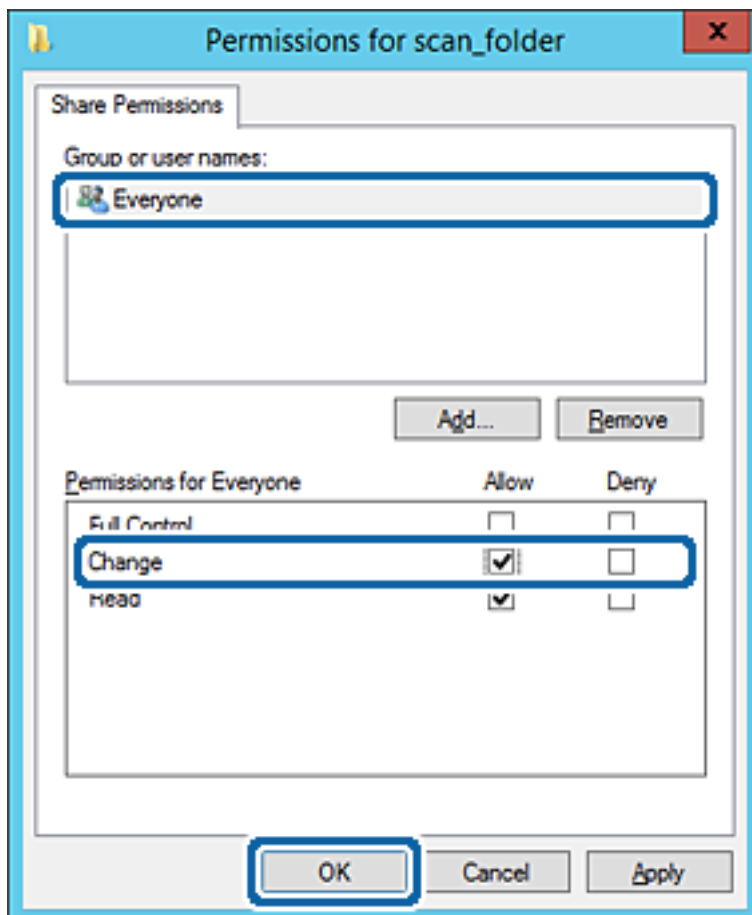


## Function Settings

6. Select **Share this folder**, and then click **Permissions**.

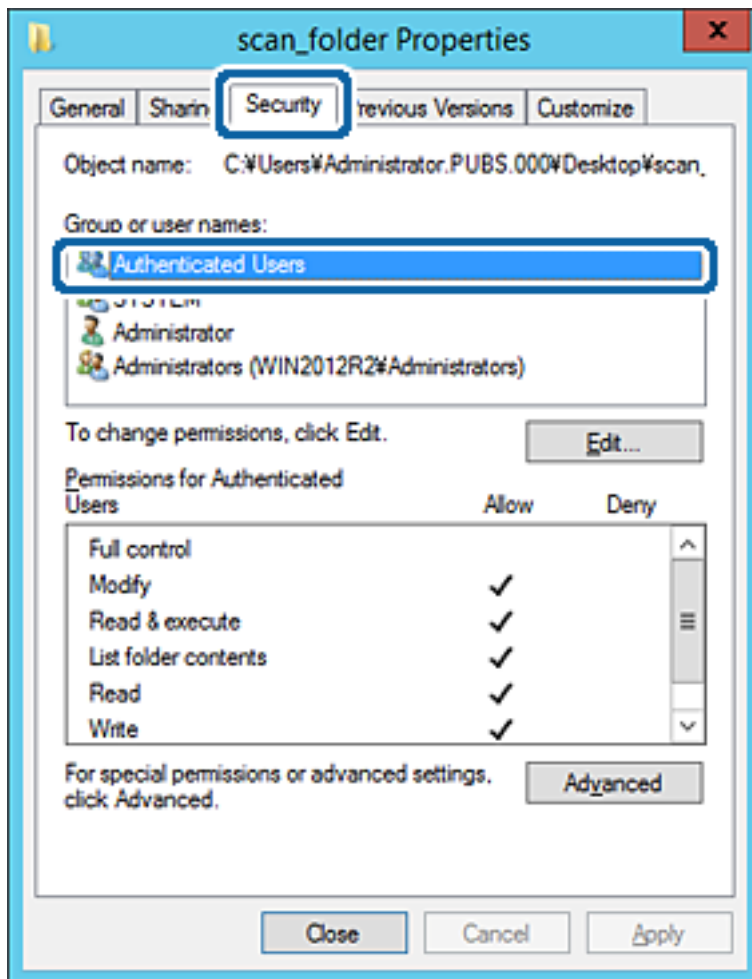


7. Select **Everyone** group of **Group or user names**, select **Allow** on **Change**, and then click **OK**.



**Function Settings**

8. Click **OK**.
9. Select **Security** tab, and then select **Authenticated Users** on the **Group or user names**.



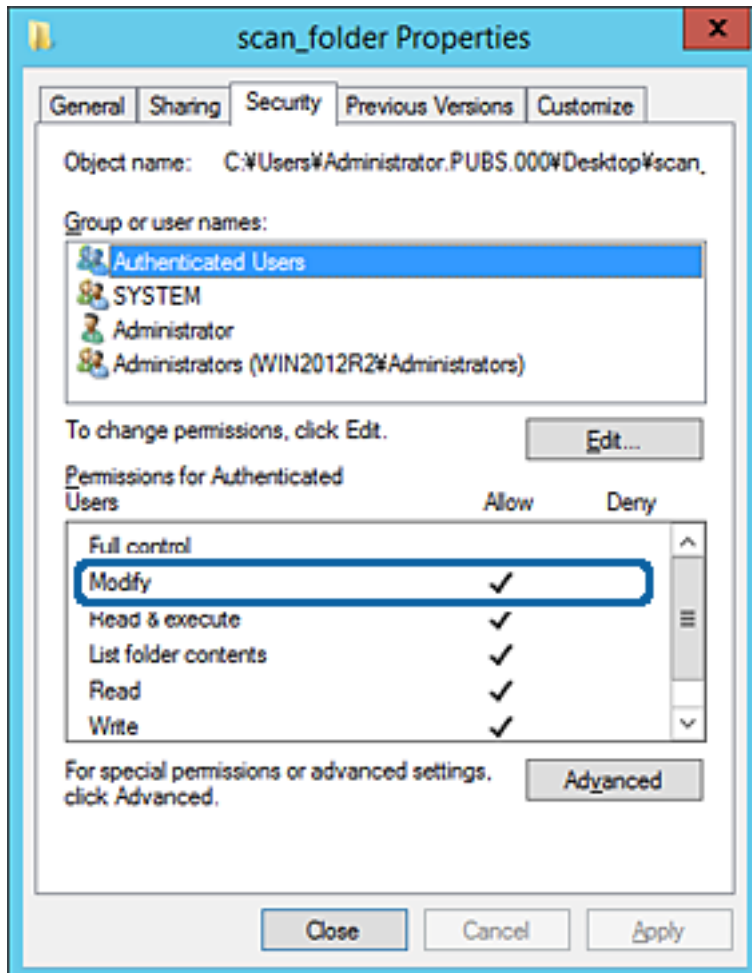
"Authenticated Users" is the special group that includes all users who can log in to the domain or computer. This group is displayed only when the folder is created just below the root folder.

If it is not displayed, you can add it by clicking **Edit**. For more details, see Related Information.

**Function Settings**

10. Check that **Allow** on **Modify** is selected in **Permissions for Authenticated Users**.

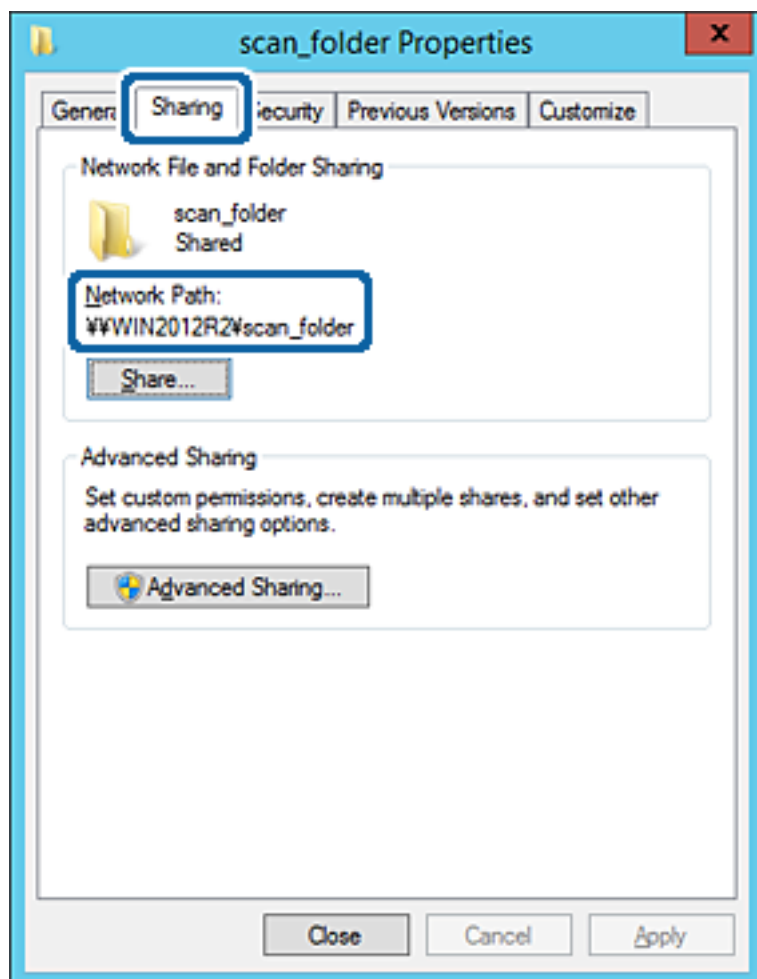
If it is not selected, select **Authenticated Users**, click **Edit**, select **Allow** on **Modify** in **Permissions for Authenticated Users**, and then click **OK**.



## Function Settings

### 11. Select **Sharing** tab.

The network path of the shared folder is displayed. This is used when registering to the contacts of the printer. Please write it down.



### 12. Click **OK** or **Close** to close the screen.

Check whether the file can be written or read on the shared folder from the computers of the same domain.

## Related Information

➔ [“Adding Group or User Which Permits Access” on page 58](#)

## Example of Configuration for a Personal Computer

This explanation is an example for creating the shared folder on the desktop of the user currently logging in to the computer.

The user who logs in to the computer and who has administrator authority can access the desktop folder and the document folder that are under the User folder.

Set this configuration when you DO NOT permit reading and writing to another user to the shared folder on a personal computer.

☐ Place for creating shared folder: Desktop

☐ Folder path: C:\Users\xxxx\Desktop\scan\_folder

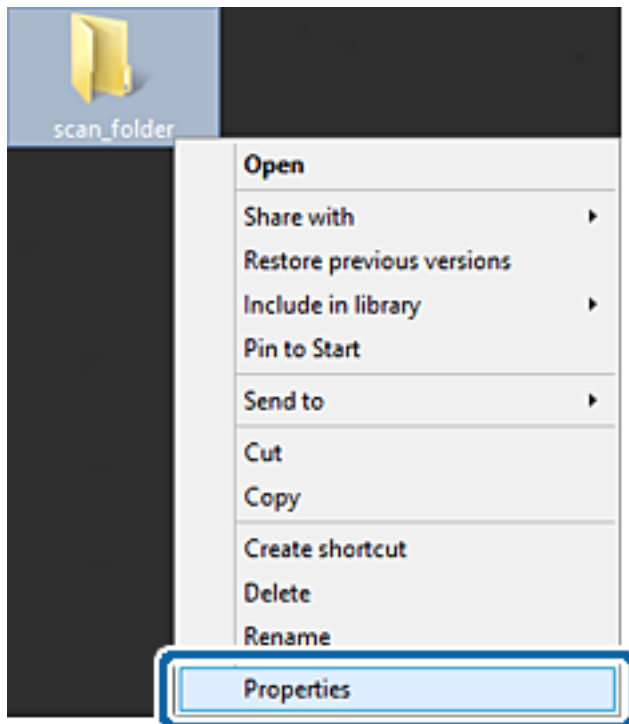
## Function Settings

- ☐ Access permission via network (Share Permissions): Everyone
- ☐ Access permission on file system (Security): do not add, or add User/Group names to permit access

1. Log in to the computer where the shared folder will be created by the administrator authority user account.
2. Start explorer.
3. Create the folder on the desktop, and then name it "scan\_folder".

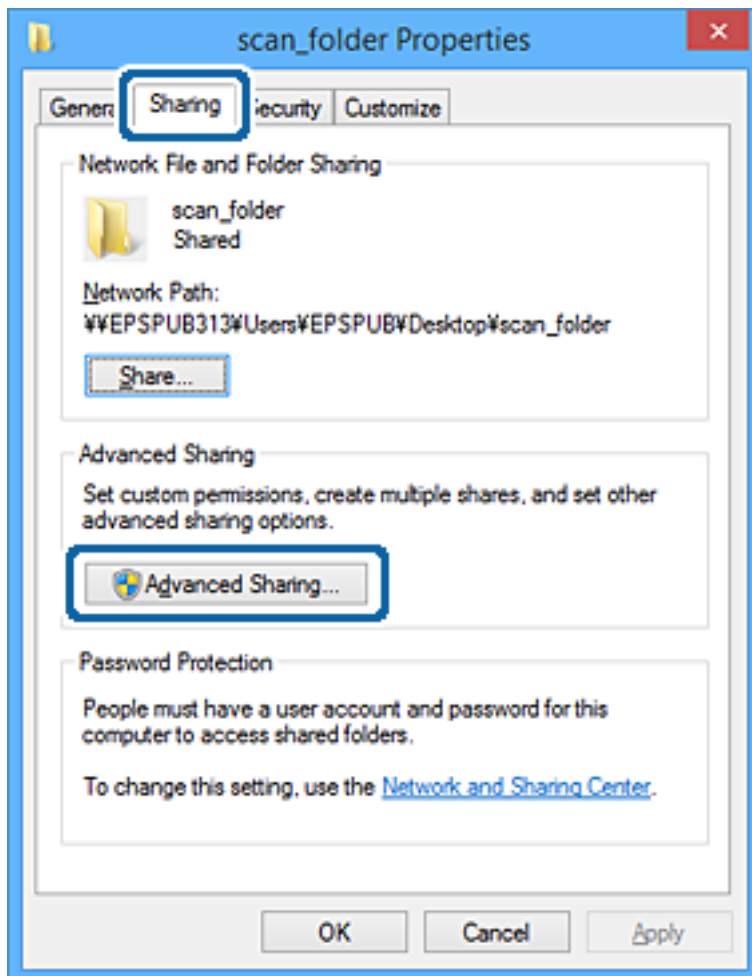
For the folder name, enter between 1 and 12 alphanumeric characters. If the character limit of the folder name is exceeded, you may not be able to access it normally by the varied environment.

4. Right click the folder, and then select **Properties**.



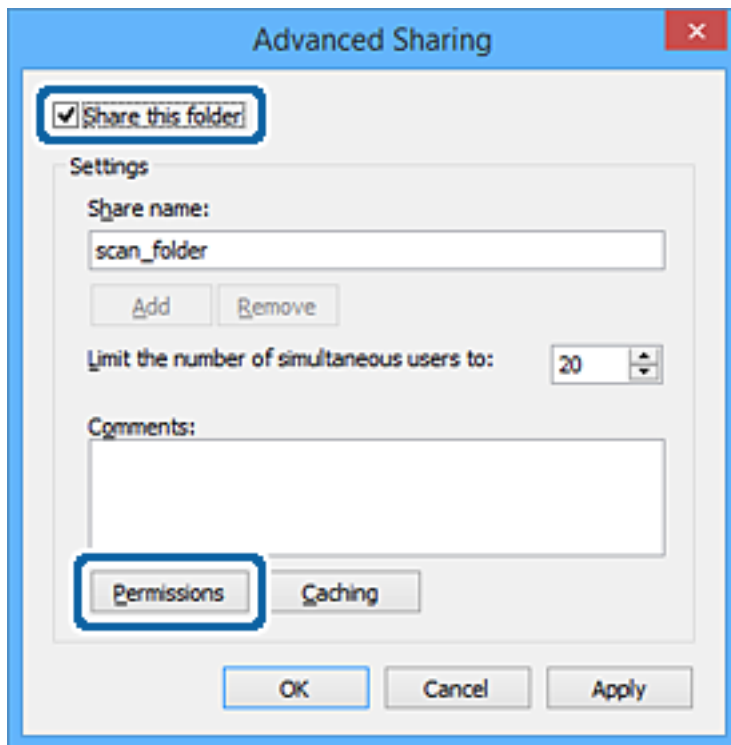
**Function Settings**

5. Click **Advanced Sharing** on the **Sharing** tab.

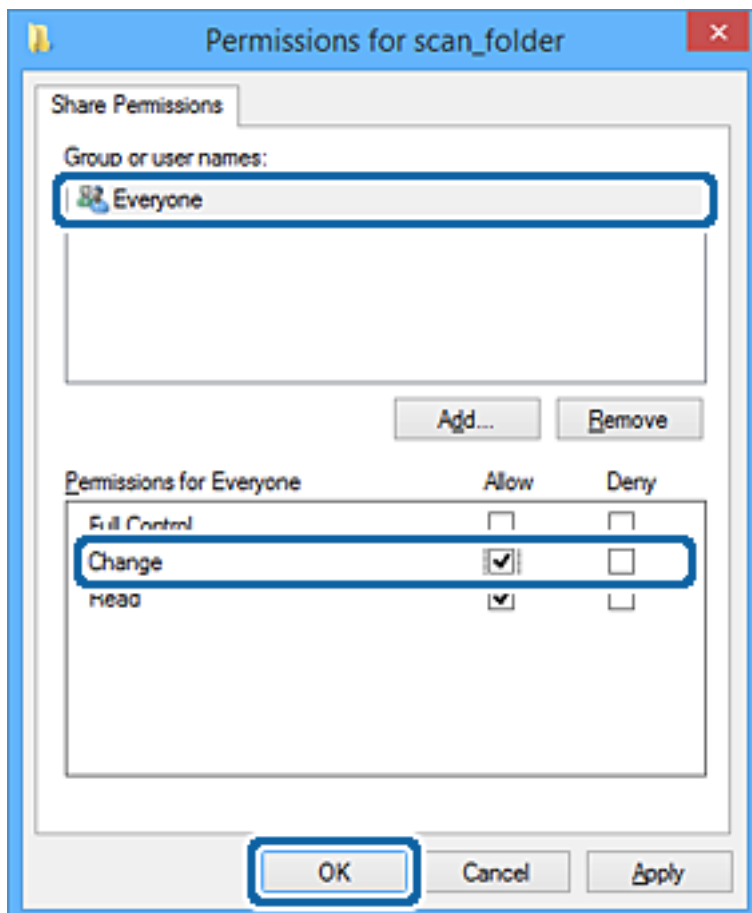


## Function Settings

6. Select **Share this folder**, and then click **Permissions**.



7. Select **Everyone** group of **Group or user names**, select **Allow** on **Change**, and then click **OK**.





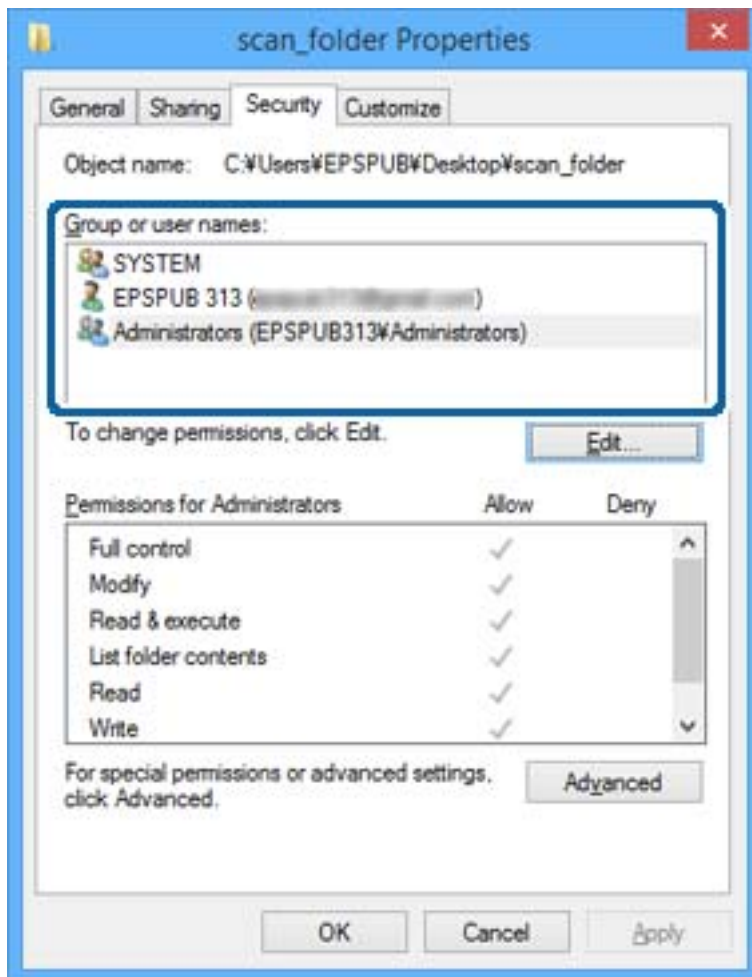
**Function Settings**

8. Click **OK**.
9. Select **Security** tab.
10. Check the group or the user in the **Group or user names**.

The group or the user that is displayed here can access the shared folder.

In this case, the user who logs in to this computer and the Administrator can access the shared folder.

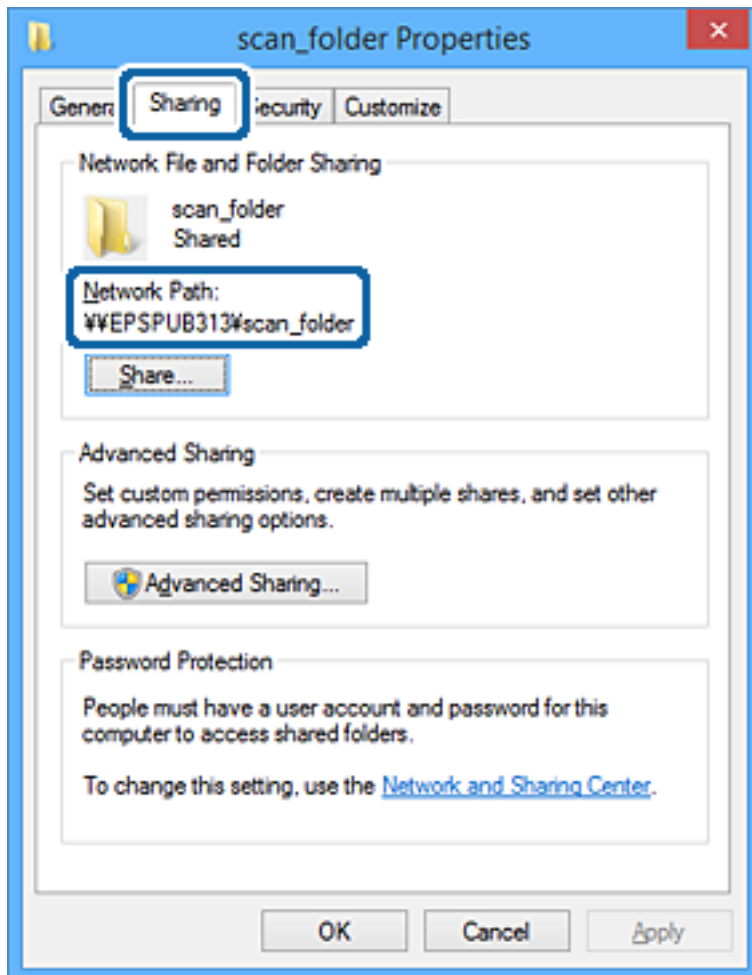
Add access permission, if necessary. You can add it by clicking **Edit**. For more details, see Related Information.



## Function Settings

11. Select **Sharing** tab.

The network path of the shared folder is displayed. This is used when registering to the printer's contact. Please write it down.



12. Click **OK** or **Close** to close the screen.

Check whether the file can be written or read on the shared folder from the computers of users or groups with access permission.

### Related Information

➡ [“Adding Group or User Which Permits Access” on page 58](#)

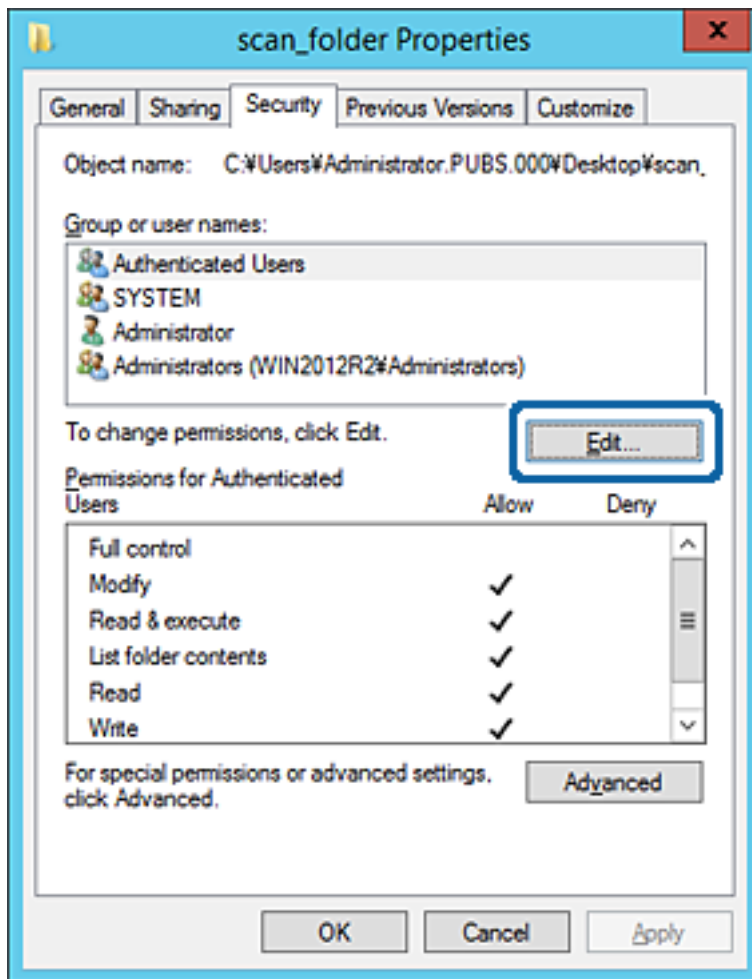
### ***Adding Group or User Which Permits Access***

You can add the group or user which permits access.

1. Right click the folder and select **Properties**.
2. Select **Security** tab.

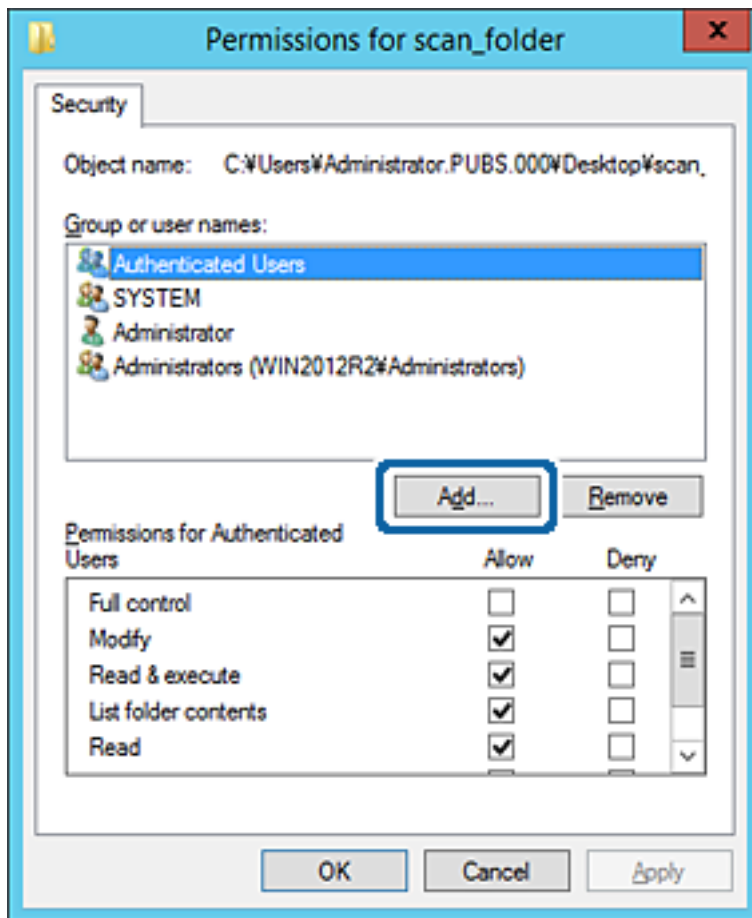
**Function Settings**

3. Click **Edit**.



## Function Settings

4. Click **Add** under the **Group or user names**.



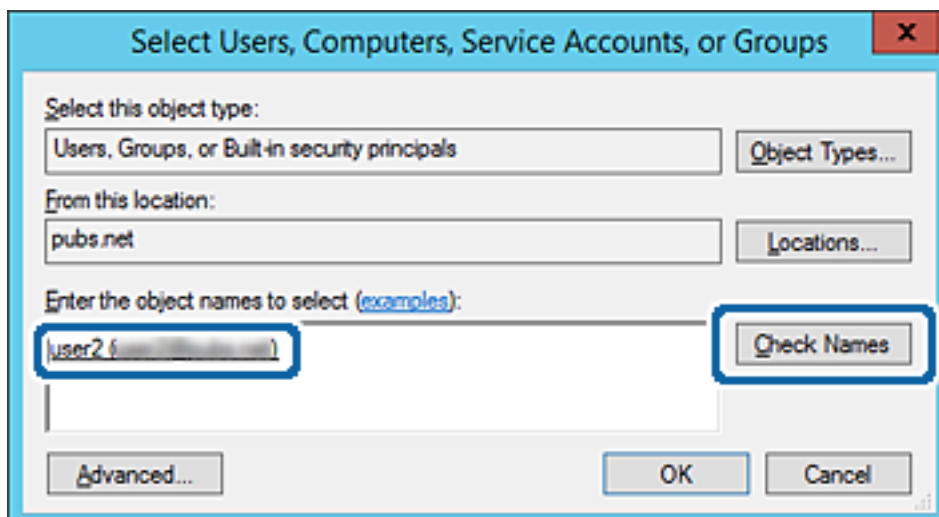
5. Enter the group or user name that you want to permit access, and then click **Check Names**.

An underline is added to the name.

**Note:**

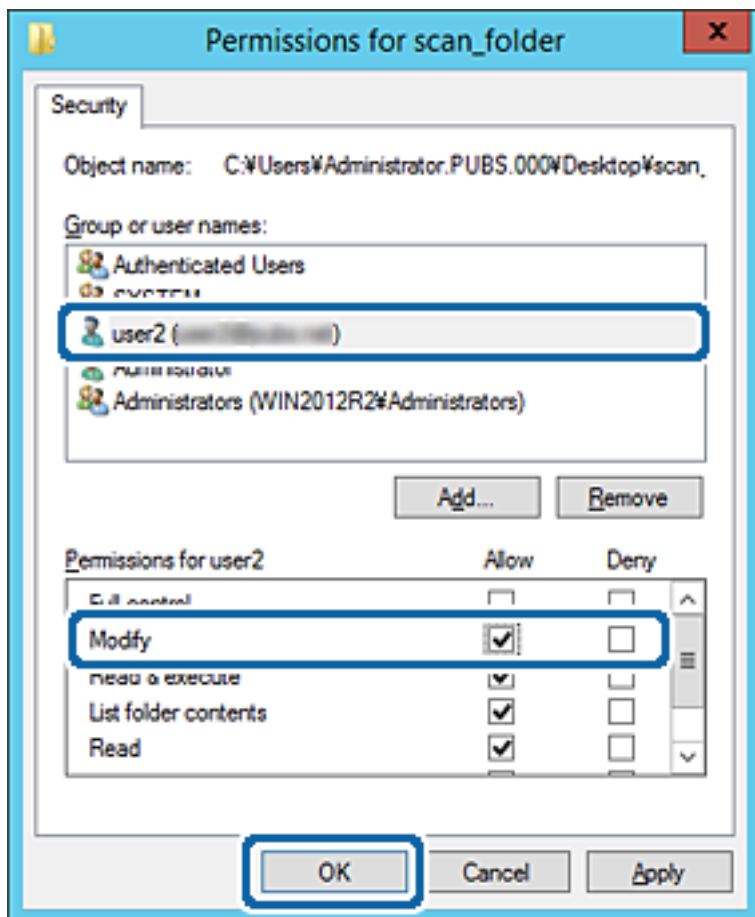
If you do not know the full name of the group or user, enter part of the name, and then click **Check Names**. The group names or user names that match part of the name are listed, and then you can select the full name from the list.

If just one name matches, the full name with underlining is displayed in **Enter the object name to select**.



## Function Settings

6. Click **OK**.
7. On the Permission screen, select the user name that is entered in **Group or user names** , select the access permission on **Modify**, and then click **OK**.



8. Click **OK** or **Close** to close the screen.

Check whether the file can be written or read on the shared folder from the computers of users or groups with access permission.

### Related Information

➡ [“Using Contacts” on page 63](#)

## Using Microsoft Network Sharing

When enabling it, the following are possible.

- ☐ Shares the USB storage over the network that is connected to the printer.
- ☐ Forwards the scan result or receiving fax to the shared folder on the computer.

1. Access Web Config and select the **Network** tab > **MS Network**.
2. Select **Use Microsoft network sharing**.
3. Set each item.

## Function Settings

4. Click **Next**.
5. Confirm the settings, and then click **OK**.
6. Enter the following on the computer's explorer, and then press the Enter key.  
Check whether there is a network folder and that you can access it.  
\\Printer's IP address  
Example : \\192.0.2.111

### Related Information

➔ [“Accessing Web Config” on page 31](#)

### MS Network Setting items

Items	Explanation
Use Microsoft network sharing	Select when enabling MS Network sharing.
File Sharing	Select whether to enable file sharing or not. Enable it for the following situations. <input type="checkbox"/> Shares the USB storage over the network that is connected to the printer. <input type="checkbox"/> Forwards the scan result or receiving fax to the shared folder on the computer.
User Authentication	Select whether to perform user authentication or not when accessing USB storage on the network that is connected to the printer.
User Name	Set the user name for user authentication. Enter between 1 and 127 characters in ASCII except "\[ : =,*?<>@%". However, you cannot enter a single period or a combination of the period "." and a space alone.
Password	Set the password for user authentication. Enter between 1 and 64 characters in ASCII. However, you cannot just set 10 asterisks "**".
Encrypted Communication	Select whether to enable encrypted communication or not. You can select it when <b>Enable</b> is selected on <b>User Authentication</b> .
Host Name	Display the MS Network host name of the printer. To change this, select the <b>Network</b> tab > <b>Basic</b> , and then change the <b>Device Name</b> .
Workgroup Name	Enter the work group name of MS Network. Enter between 0 and 15 characters in ASCII.
Access Attribute	Set the Access Attribute of file sharing.
Shared Name(USB Host)	Display as the shared name when sharing the file.

# Using Contacts

## Destination Setting Features

You can use the printer's contacts list as the destination for the scan and fax features. And you can use LDAP server information too.

**Note:**

- ❑ You can switch between your printer's contacts list and the LDAP using the printer's control panel.
- ❑ To use email features, you need to configure a mail server.

### Related Information

- ➔ [“Configuring Contacts” on page 63](#)
- ➔ [“Cooperation between the LDAP Server and Users” on page 68](#)
- ➔ [“Configuring a Mail Server” on page 41](#)

## Configuring Contacts

The Contacts list can include the following types of destinations:

- ❑ **Fax:** Destination for fax
- ❑ **Email:** Destination for email
- ❑ **Network Folder (SMB)/FTP:** Destination for scan data and fax forwarding data

## Contacts Configuration Comparison

There are three tools for configuring the printer's contacts: Web Config, Epson Device Admin, and the printer's control panel. The differences between three tools are listed in the table below.

Features	Web Config	Epson Device Admin	Printer's control panel
Registering a destination	✓	✓	✓
Editing a destination	✓	✓	✓
Adding a group	✓	✓	✓
Editing a group	✓	✓	✓
Deleting a destination or groups	✓	✓	✓
Deleting all destinations	✓	✓	–
Importing a file	✓	✓	–
Exporting to a file	✓	✓	–
Assigning destinations to frequent use	✓	✓	✓

## Function Settings

Features	Web Config	Epson Device Admin	Printer's control panel
Sorting destinations assigned to frequent use	–	–	✓

**Note:**

You can also configure the fax destination using the FAX Utility.

## Registering a Destination to Contacts using Web Config

**Note:**

You can also register the contacts on the printer's control panel.

1. Access Web Config and select the **Scan/Copy** or **Fax** tab > **Contacts**.
2. Select the number that you want to register, and then click **Edit**.
3. Enter **Name** and **Index Word**.
4. Select the destination type as the **Type** option.

**Note:**

You cannot change the **Type** option after registration is complete. If you want to change the type, delete the destination and then register again.

5. Enter a value for each item, and then click **Apply**.

### Related Information

- ➡ [“Accessing Web Config” on page 31](#)
- ➡ [“Destination Setting Items” on page 65](#)
- ➡ [“Backing Up the Settings” on page 101](#)



## Function Settings

### Destination Setting Items

**EPSON** iPrint & Scan Control Panel

Navigation tabs: Status | Print | Scan/Copy | **Fax** | Network | Network Security | Product Security | Device Management | Epson Open Platform

**Send Settings**

- »Basic
- »Send Stored Document Box
- »Polling Send Box
- »Board Box

**Receive Settings**

- »Basic
- »Fax Output
- »Conditions Output Settings
- »Fax Block Settings
- »Inbox
- »Personal Box

**Report Settings**

**Line Settings**

**Security Settings**

**Contacts**

**Presets**

**User Default Settings**

- »Fax

**Contacts**

Number : 2

Name :

Index Word :

Type : Fax

Assign to Frequent Use : ☐ ON ☒ OFF

Fax Number :

Fax Speed : Follow Communication Setting

Subaddress (SUB/SEP) :

Password (SID/PWD) :

Items	Settings and Explanation
Common Settings	
Name	Enter a name displayed in the contacts in 30 characters or less in Unicode (UTF-8). If you do not specify this, leave it blank.
Index Word	Enter words to search in 30 characters or less in Unicode (UTF-8). If you do not specify this, leave it blank.
Type	Select the type of the address that you want to register.
Assign to Frequent Use	Select to set the registered address as a frequently used address.  When setting as a frequently used address, it is displayed on the top screen of fax and scan, and you can specify the destination without displaying the contacts.
Fax	
Fax Number	Enter between 1 and 64 characters using 0-9 - * # and space.
Fax Speed	Select a communication speed for a destination.
Subaddress (SUB/SEP)	Set the sub address that is appended when fax is sent. Enter within 20 characters or less using 0-9, *, # or spaces. If you do not specify this, leave it blank.
Password (SID/PWD)	Set the password for the sub address. Enter within 20 characters or less using 0-9, *, # or spaces. If you do not specify this, leave it blank.

## Function Settings

Items	Settings and Explanation
Email	
Email Address	Enter between 1 and 255 characters using A-Z a-z 0-9 ! # \$ % & ' * + - . / = ? ^ _ {   } ~ @.
Network Folder (SMB)	
Save to	\\“Folder path” Enter the location where the target folder is located between 1 and 253 characters in Unicode (UTF-8), omitting “\\”.
User Name	Enter a user name to access a network folder in 30 characters or less in Unicode (UTF-8). However, avoid using control characters (0x00 to 0x1f, 0x7F).
Password	Enter a password to access a network folder in 20 characters or less in Unicode (UTF-8). However, avoid using control characters (0x00 to 0x1f, 0x7F).
FTP	
Save to	Enter the server name between 1 and 253 characters in ASCII (0x20-0x7E), omitting “ftp://”.
User Name	Enter a user name to access an FTP server in 30 characters or less in Unicode (UTF-8). However, avoid using control characters (0x00 to 0x1f, 0x7F). If the server allows anonymous connections, enter a user name such as Anonymous and FTP. If you do not specify this, leave it blank.
Password	Enter a password to access to an FTP server within 20 characters or less in Unicode (UTF-8). However, avoid using control characters (0x00 to 0x1f, 0x7F). If you do not specify this, leave it blank.
Connection Mode	Select the connection mode from the menu. If a firewall is set between the printer and the FTP server, select <b>Passive Mode</b> .
Port Number	Enter the FTP server port number between 1 and 65535.

### Related Information

➡ [“Registering a Destination to Contacts using Web Config” on page 64](#)

## Registering Destinations as a Group

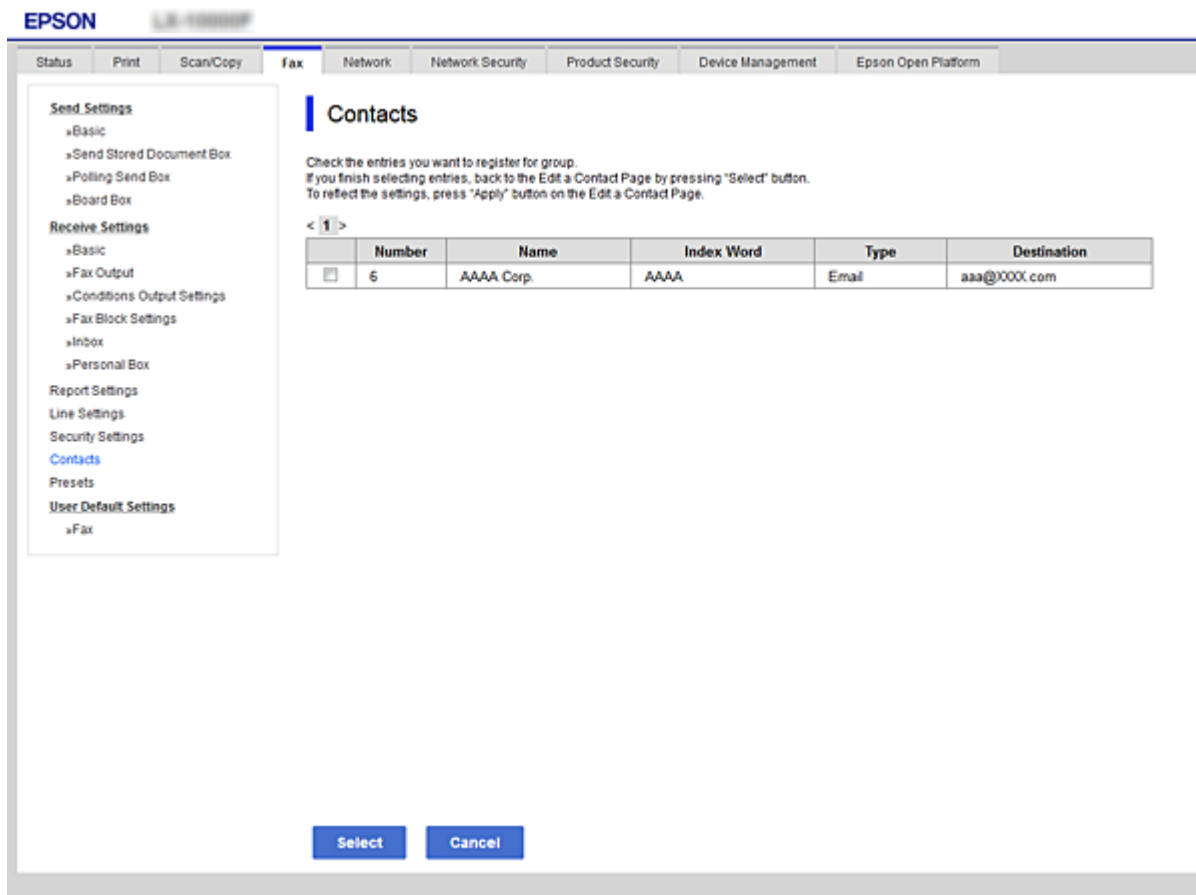
If the destination type is set to **Fax** or **Email**, you can register the destinations as a group.

1. Access Web Config and select the **Scan/Copy** or **Fax** tab > **Contacts**.
2. Select the number that you want to register, and then click **Edit**.
3. Select a group from **Type**.
4. Click **Select** for **Contact(s) for Group**.

The available destinations are displayed.

## Function Settings

5. Select the destination that you want to register to the group, and then click **Select**.



6. Enter a **Name** and **Index Word**.
7. Select whether or not you assign the registered group to the frequently used group.

**Note:**

*Destinations can be registered to multiple groups.*

8. Click **Apply**.

### Related Information

- ➡ [“Accessing Web Config” on page 31](#)
- ➡ [“Backing Up the Settings” on page 101](#)

## Backing Up and Importing Contacts

Using Web Config or other tools, you can back up and import contacts.

For Web Config, you can back up contacts by exporting the printer settings that include contacts. The exported file cannot be edited because it is exported as a binary file.

When importing the printer settings to the printer, contacts are overwritten.

## Function Settings

For Epson Device Admin, only contacts can be exported from the device's property screen. Also, if you do not export the security-related items, you can edit the exported contacts and import them because this can be saved as a SYLK file or CSV file.

## Cooperation between the LDAP Server and Users

When cooperating with the LDAP server, you can use the address information registered to the LDAP server as the destination of an email or fax.

### Related Information

➡ [“Configuring the LDAP Server” on page 68](#)

## Configuring the LDAP Server

To use the LDAP server information, register it on the printer.

1. Access the Web Config and select the **Network** tab > **LDAP Server** > **Basic**.
2. Enter a value for each item.
3. Select **OK**.

The settings you have selected are displayed.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

➡ [“LDAP Server Setting Items” on page 69](#)

## Function Settings

### LDAP Server Setting Items

**EPSON** iPrint Setup Utility

Status | Print | Scan/Copy | Fax | **Network** | Network Security | Product Security | Device Management | Epson Open Platform

Basic  
Wi-Fi  
Wired LAN  
Wi-Fi Direct  
**Email Server**  
    » Basic  
    » Connection Test  
**LDAP Server**  
    » **Basic**  
    » Search Settings  
    » Connection Test  
Kerberos Settings  
MS Network  
Epson Connect Services  
Google Cloud Print Services

### LDAP Server > Basic

The certificate is required to use a secure function of the LDAP server.  
Make settings on the following page.  
- CA Certificate

Use LDAP Server : ☒ Use ☐ Do Not Use

LDAP Server Address : 190.0.2.088

LDAP server Port Number : 389

Secure Connection : SSL/TLS

Certificate Validation : ☒ Enable ☐ Disable

Search Timeout (sec) : 10

Authentication Method : Anonymous Authentication

Kerberos Realm to be Used : Not Set

User Name :

Password :

Configure Kerberos Settings before using Kerberos authentication.

OK

Items	Settings and Explanation
Use LDAP Server	Select <b>Use</b> or <b>Do Not Use</b> .
LDAP Server Address	Enter the address of the LDAP server. Enter between 1 and 255 characters of either IPv4, IPv6, or FQDN format. For the FQDN format, you can use alphanumeric characters in ASCII (0x20-0x7E) and "-" except for the beginning and end of the address.
LDAP server Port Number	Enter the LDAP server port number between 1 and 65535.
Secure Connection	Specify the authentication method when the printer accesses the LDAP server.
Certificate Validation	When this is enabled, the certificate of the LDAP sever is validated. We recommend this is set to <b>Enable</b> . To set up, the <b>CA Certificate</b> needs to be imported to the printer.
Search Timeout (sec)	Set the length of time for searching before timeout occurs between 5 and 300.

## Function Settings

Items	Settings and Explanation
Authentication Method	<p>Select one of the methods.</p> <p>If you select <b>Kerberos Authentication</b>, select <b>Kerberos Settings</b> to make settings for Kerberos.</p> <p>To perform Kerberos Authentication, the following environment is required.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> The printer and the DNS server can communicate.</li> <li><input type="checkbox"/> The time of the printer, KDC server, and the server that is required for authentication (LDAP server, SMTP server, File server) are synchronized.</li> <li><input type="checkbox"/> When the service server is assigned as the IP address, the FQDN of the service server is registered on the DNS server reverse lookup zone.</li> </ul>
Kerberos Realm to be Used	If you select <b>Kerberos Authentication</b> for <b>Authentication Method</b> , select the Kerberos realm that you want to use.
User Name	Enter the user name for the LDAP server in 128 characters or less in Unicode (UTF-8). You cannot use control characters, such as 0x00-0x1F and 0X7F. This setting is not used when <b>Anonymous Authentication</b> is selected as the <b>Authentication Method</b> . If you do not specify this, leave it blank.
Password	Enter the password for the LDAP server authentication in 128 characters or less in Unicode (UTF-8). You cannot use control characters, such as 0x00-0x1F and 0X7F. This setting is not used when <b>Anonymous Authentication</b> is selected as the <b>Authentication Method</b> . If you do not specify this, leave it blank.

### Related Information

- ➡ [“Configuring the LDAP Server” on page 68](#)
- ➡ [“Kerberos Settings” on page 70](#)

### Kerberos Settings

If you select **Kerberos Authentication** for **Authentication Method** of **LDAP Server > Basic**, make the following Kerberos settings from the **Network** tab > **Kerberos Settings**. You can register up to 10 settings for the Kerberos settings.

Items	Settings and Explanation
Realm (Domain)	Enter the realm of the Kerberos authentication in 255 characters or less in ASCII (0x20-0x7E). If you do not register this, leave it blank.
KDC Address	Enter the address of the Kerberos authentication server. Enter 255 characters or less in either IPv4, IPv6 or FQDN format. If you do not register this, leave it blank.
Port Number (Kerberos)	Enter the Kerberos server port number between 1 and 65535.

## Configuring the LDAP Server Search Settings

When you set up the search settings, you can use the email address and fax number registered to the LDAP server.

1. Access Web Config and select the **Network** tab > **LDAP Server > Search Settings**.
2. Enter a value for each item.

## Function Settings

- Click **OK** to display the setting result.  
The settings you have selected are displayed.

### Related Information

- ➡ “Accessing Web Config” on page 31
- ➡ “LDAP Server Search Setting Items” on page 71

### LDAP Server Search Setting Items

The screenshot shows the Epson Web Config interface. The top navigation bar includes tabs for Status, Print, Scan/Copy, Fax, Network (selected), Network Security, Product Security, Device Management, and Epson Open Platform. The left sidebar lists settings categories: Basic, Wi-Fi, Wired LAN, Wi-Fi Direct, Email Server, LDAP Server (selected), Kerberos Settings, MS Network, Epson Connect Services, and Google Cloud Print Services. Under the LDAP Server category, 'Search Settings' is selected. The main content area is titled 'LDAP Server > Search Settings' and contains the following fields:

- Search Base (Distinguished Name):
- Number of search entries: 60
- User name Attribute:
- User name Display Attribute:
- Fax Number Attribute:
- Email Address Attribute:
- Arbitrary Attribute 1:
- Arbitrary Attribute 2:
- Arbitrary Attribute 3:
- Arbitrary Attribute 4:

An 'OK' button is located at the bottom of the settings area.

Items	Settings and Explanation
Search Base (Distinguished Name)	<p>If you want to search an arbitrary domain, specify the domain name of the LDAP server. Enter between 0 and 128 characters in Unicode (UTF-8). If you do not search for arbitrary attribute, leave this blank.</p> <p>Example for the local server directory: dc=server,dc=local</p>
Number of search entries	<p>Specify the number of search entries between 5 and 500. The specified number of the search entries is saved and displayed temporarily. Even if the number of the search entries is over the specified number and an error message appears, the search can be completed.</p>

## Function Settings

Items	Settings and Explanation
User name Attribute	Specify the attribute name to display when searching for user names. Enter between 1 and 255 characters in Unicode (UTF-8). The first character should be a-z or A-Z. Example: cn, uid
User name Display Attribute	Specify the attribute name to display as the user name. Enter between 0 and 255 characters in Unicode (UTF-8). The first character should be a-z or A-Z. Example: cn, sn
Fax Number Attribute	Specify the attribute name to display when searching for fax numbers. Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, and -. The first character should be a-z or A-Z. Example: facsimileTelephoneNumber
Email Address Attribute	Specify the attribute name to display when searching for email addresses. Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, and -. The first character should be a-z or A-Z. Example: mail
Arbitrary Attribute 1 - Arbitrary Attribute 4	You can specify other arbitrary attributes to search for. Enter between 0 and 255 characters in Unicode (UTF-8). The first character should be a-z or A-Z. If you do not want to search for arbitrary attributes, leave this blank. Example: o, ou

### Related Information

➡ [“Configuring the LDAP Server Search Settings” on page 70](#)

## Checking the LDAP Server Connection

Performs the connection test to the LDAP server by using the parameter set on **LDAP Server > Search Settings**.

1. Access Web Config and select the **Network** tab > **LDAP Server** > **Connection Test**.
2. Select **Start**.

The connection test is started. After the test, the check report is displayed.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

➡ [“LDAP Server Connection Test References” on page 72](#)

### LDAP Server Connection Test References

Messages	Explanation
Connection test was successful.	This message appears when the connection with the server is successful.



## Function Settings

Messages	Explanation
Connection test failed. Check the settings.	This message appears for the following reasons: <ul style="list-style-type: none"> <li><input type="checkbox"/> The LDAP server address or the port number is incorrect.</li> <li><input type="checkbox"/> A timeout has occurred.</li> <li><input type="checkbox"/> <b>Do Not Use</b> is selected as the <b>Use LDAP Server</b>.</li> <li><input type="checkbox"/> If <b>Kerberos Authentication</b> is selected as the <b>Authentication Method</b>, settings such as <b>Realm (Domain)</b>, <b>KDC Address</b> and <b>Port Number (Kerberos)</b> are incorrect.</li> </ul>
Connection test failed. Check the date and time on your product or server.	This message appears when the connection fails because the time settings for the printer and the LDAP server are mismatched.
Authentication failed. Check the settings.	This message appears for the following reasons: <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>User Name</b> and/or <b>Password</b> is incorrect.</li> <li><input type="checkbox"/> If <b>Kerberos Authentication</b> is selected as the <b>Authentication Method</b>, the time/date may not be configured.</li> </ul>
Cannot access the printer until processing is complete.	This message appears when the printer is busy.

### Related Information

➔ [“Checking the LDAP Server Connection” on page 72](#)

## Using Scan Functions

You can use the scan functions from the computer or by using the printer's control panel.

### Scanning From a Computer

Install the software and check that the network scan service is enabled to scan via a network from the computer.

### Related Information

➔ [“Software to be installed” on page 73](#)

➔ [“Confirming that Network Scan is Enabled” on page 74](#)

### Software to be installed

#### ☐ Epson Scan 2

This is a scanner driver. If you use the device from a computer, install the driver on each client computer. If Document Capture Pro/Document Capture is installed, you can perform the operations assigned to the buttons of the device.

If EpsonNet SetupManager is used, the printer driver is also distributed as a package.

## Function Settings

### ☐ Document Capture Pro (Windows)/Document Capture (Mac OS)

It is installed on the client computer. The jobs registered on a network computer where Document Capture Pro/Document Capture is installed can be called and run from the device's control panel.

You can scan over the network from a computer. Epson Scan 2 is required to scan.

### Related Information

➡ [“EpsonNet SetupManager” on page 126](#)

## Confirming that Network Scan is Enabled

You can set the network scan service when you scan from a client computer over the network. The default setting is enabled.

1. Access Web Config and select the **Scan/Copy** tab > **Network Scan**.
2. Make sure that **Enable scanning** of **EPSON Scan** is selected.  
If it is selected, this task is completed. Close Web Config.  
If it is cleared, select it and go to next step.
3. Click **Next**.
4. Click **OK**.

The network is re-connected, and then the settings are enabled.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Scanning using the control panel

The scan to folder function and the scan to mail function using the printer's control panel, as well as the transfer of scan results to mail, folders, etc. are performed by executing a job from the computer.

### Related Information

➡ [“Settings of Servers and Folders” on page 75](#)

## Function Settings

## Settings of Servers and Folders

Name	Settings	Location	Requirement
Scan to Network Folder (SMB)	Create and set up sharing of the save folder	A computer that has a save folder location	The administrative user account to the computer that creates save folders.
	Destination for Scan to Network Folder (SMB)	Contacts of the device	User name and password to log on to the computer that has the save folder, and the privilege to update the save folder.
Scan to Network Folder (FTP)	Setup for FTP server log on	Contacts of the device	Logon information for the FTP server and the privilege to update the save folder.
Scan to Email	Setup for email server	Device	Setup information for email server
Scan to Cloud	Printer registration to Epson Connect	Device	Internet connection environment
	Contact registration to Epson Connect	Epson Connect service	User and printer registration to Epson Connect service
Scan to Document Capture Pro (when using Document Capture Pro Server)	Server mode setup for Document Capture Pro	Device	IP address, host name, or FQDN for the computer that Document Capture Pro Server is installed on

## Related Information

- ➡ [“Configuring a Mail Server” on page 41](#)
- ➡ [“Using Document Capture Pro Server” on page 75](#)

## Using Document Capture Pro Server

By using Document Capture Pro Server, you can manage the sorting method, saving format, and forwarding destination of a scanning result executed from the printer's control panel. You can call and execute a job previously registered on the server from the printer's control panel.

Install it on the server computer.

For more information on Document Capture Pro Server, contact your local Epson office.

## Related Information

- ➡ [“Setting Server Mode” on page 75](#)

## Setting Server Mode

To use Document Capture Pro Server, set up as follows.

## Function Settings

1. Access Web Config and select the **Scan/Copy** tab > **Document Capture Pro**.
2. Select **Server Mode** for **Mode**.
3. Enter the address of the server with Document Capture Pro Server installed on it for **Server Address**.  
Enter between 2 and 255 characters in either IPv4, IPv6, host name or FQDN format. For FQDN format, you can use alphanumeric characters in ASCII (0x20-0x7E) and "-" except for at the beginning and end of the address.
4. Click **OK**.  
The network is re-connected, and then the settings are enabled.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

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## Making System Settings

### Setting the Control Panel

Setup for the printer's control panel. You can set up as follows.

1. Access Web Config and select the **Device Management** tab > **Control Panel**.
  2. Set up the following items as necessary.
    - ☐ **Language**  
Select the displayed language on the control panel.
    - ☐ **Panel Lock**  
If you select **ON**, you cannot select items that require the administrator's authority. To select them, log in to the printer as the administrator. If the administrator password is not set, the panel lock is disabled.
    - ☐ **Operation Timeout**  
If you select **ON**, when you log in as the access control user or administrator, you are automatically logged out and go to the initial screen if there is no activity for a certain period of time.  
You can set between 10 seconds and 240 minutes by the second.
- Note:**  
You can also set up from the printer's control panel.
- ☐ **Language** : **Settings** > **General Settings** > **Basic Settings** > **Language**
  - ☐ **Panel Lock** : **Settings** > **General Settings** > **System Administration** > **Security Settings** > **Admin Settings** > **Lock Setting**
  - ☐ **Operation Time Out** : **Settings** > **General Settings** > **Basic Settings** > **Operation Time Out** (You can specify On or Off.)
3. Click **OK**.

## Function Settings

### Related Information

➔ [“Accessing Web Config” on page 31](#)

## Power Saving Settings During Inactivity

You can set up the time to shift to the power saving mode or to turn the power off when the printer's control panel is not operated for a certain period of time. Set the time depending on your usage environment.

1. Access Web Config and select the **Device Management** tab > **Power Saving**.
2. Enter the time for the **Sleep Timer** to switch to power saving mode when inactivity occurs.

You can set up to 240 minutes by the minute.

**Note:**

*You can also set up from the printer's control panel.*

**Settings > General Settings > Basic Settings > Sleep Timer**

3. Select the turning off time for the **Power Off Timer**. If you use the fax function, set to **None**.

**Note:**

*You can also set up from the printer's control panel.*

**Settings > General Settings > Basic Settings > Power Off Timer**

4. Click OK.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

## Setting the Sound

Make the sound settings when operating the control panel, printing, faxing and so on.

**Note:**

*You can also set up from the printer's control panel.*

**Settings > General Settings > Basic Settings > Sound**

1. Access Web Config and select the **Device Management** tab > **Sound**.
2. Set up the following items as necessary.

☐ Normal Mode

Set the sound when the printer is set to **Normal Mode**.

## Function Settings

### ☐ Quiet Mode

Set the sound when the printer is set to **Quiet Mode**.

This is enabled when the one of the following items is enabled.

#### ☐ Printer's control panel:

**Settings > General Settings > Printer Settings > Quiet Mode**

**Settings > General Settings > Fax Settings > Receive Settings > Print Settings > Quiet Mode**

#### ☐ Web Config :

**Fax tab > Receive Settings > Fax Output > Quiet Mode**

3. Click **OK**.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Synchronizing the Date and Time with Time Server

When synchronizing with the time server (NTP server), you can synchronize the time of the printer and the computer on the network. The time server may be operated within the organization or published on the Internet.

When using the CA certificate or Kerberos authentication, time-related trouble can be prevented by synchronizing with the time server.

1. Access Web Config and select the **Device Management** tab > **Date and Time** > **Time Server**.

2. Select **Use** for **Use Time Server**.

3. Enter the time server address for **Time Server Address**.

You can use IPv4, IPv6 or FQDN format. Enter 252 characters or less. If you do not specify this, leave it blank.

4. Enter **Update Interval (min)**.

You can set up to 10,800 minutes by the minute.

5. Click **OK**.

#### **Note:**

You can confirm the connection status with the time server on **Time Server Status**.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Setting the Default Value for Scanning and Copying (User Default Settings)

You can set the default value for the functions.

You can set the following functions.

### ☐ Scan to Network Folder/FTP

## Function Settings

- ☐ Scan to Email
- ☐ Scan to Memory Device
- ☐ Scan to Cloud
- ☐ Copy
- ☐ Fax

1. Access Web Config and select the functions for which you want to set the default value for the **Scan/Copy** tab > **User Default Settings**.

Select the **Fax** tab > **User Default Settings** to set the default value for fax.

2. Set each item.
3. Click **OK**.

If the combination of the value is invalid, it is automatically modified, and then a valid value is set.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

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## Using Epson Connect Service

By using Epson Connect service available on the Internet, you can print from your smartphone, tablet PC, or laptop, anytime and practically anywhere.

The features available on the Internet are as follows.

Email Print	Epson iPrint remote print	Scan to Cloud	Remote Print Driver
✓	✓	✓	✓

See the Epson Connect portal website for details.

<https://www.epsonconnect.com/>

<http://www.epsonconnect.eu> (Europe only)

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## Using Epson Open Platform

### Epson Open Platform Overview

Epson Open Platform is a platform to use Epson printers with the function provided by the server of the authentication system.

You can acquire the logs of each device and user in cooperation with the server, and configure restrictions on the device and functions that can be used for each user and group. It can be used with Epson Print Admin (Epson Authentication System) or a third-party authentication system.

If you connect an authentication device, you can also perform user authentication using the ID card.

## Configuring Epson Open Platform

Enable Epson Open Platform so that you can use the device from the authentication system.

1. Access Web Config and then select the **Epson Open Platform** tab > **Product key**.
2. Enter a value for each item.
  - ☐ Serial Number  
The serial number of the device is displayed.
  - ☐ Epson Open Platform Version  
Select the version of Epson Open Platform. The corresponding version varies depending on the authentication system.
  - ☐ Enter product key  
Enter the product key obtained from the dedicated Web site. See the Epson Open Platform manual for details such as how to obtain the product key.
3. Click **Next**.  
A confirmation message is displayed.
4. Click **OK**.  
The printer is updated.

## Configuring the Authentication Device

You can configure the authentication device used in the authentication system from the **Device Management** tab > **Card Reader**.

For more information, see the manual of the authentication system.



# Product Security Settings

This chapter explains the security settings of the device.

## Introduction of Product Security Features

This section introduces the security function of the Epson Devices.

Feature name	Feature type	What to set	What to prevent
Setup for the administrator password	Locks the system settings, such as connection setup for network or USB, detail setup for fax reception/transmission or transferring, and the user default settings.	An administrator sets a password to the device.  You can set or change from both Web Config and the printer's control panel.	Prevent from illegally reading and changing the information stored in the device such as ID, password, network settings, and contacts. Also, reduce a wide range of security risks such as leakage of information for the network environment or security policy.
Setup for access control	Limits the functions that can be used on devices, such as print, scan, copy, and fax for each user. If you log on with a user account registered in advance, you are allowed to use certain functions.  In addition, after logging on from the control panel, you will be logged off automatically if there is no activity for a certain period of time.	Register any user account, and then select the function you want to allow, such as copy and scan.  You can register up to 10 user accounts.	The risk of leakage and unauthorized viewing of data can be reduced by minimizing the numbers of functions in accordance with the business content and the role of the user.
Setup for external interface	Controls the interface, such as USB port and NFC port, that connects to the device.	Enable or disable the USB port for connecting external devices such as USB memory, NFC, and USB connection with the computer.	<ul style="list-style-type: none"><li><input type="checkbox"/> USB port control: Reduces the possibility of data being taken through unauthorized scanning of confidential documents.</li><li><input type="checkbox"/> NFC: Prevents illegal printing using NFC.</li><li><input type="checkbox"/> USB connection of computer: Prevents unauthorized use of the device by prohibiting printing or scanning without going through the network.</li></ul>

## Product Security Settings

Feature name	Feature type	What to set	What to prevent
Setup for processing saved data	Automatically erases job data temporarily stored in the built-in hard disc of the device. You can also safely erase all data stored in the hard disc.	Set whether to automatically delete when the job is finished. You can also erase all the data if you want to discard the device.	By overwriting with a specific pattern, you can prevent someone from restoring and using the data even if the hard disc is removed.

### Related Information

- ➔ [“About Web Config” on page 30](#)
- ➔ [“EpsonNet Config” on page 125](#)
- ➔ [“Configuring the Administrator Password” on page 82](#)
- ➔ [“Restricting Available Features” on page 90](#)
- ➔ [“Disabling the External Interface” on page 92](#)

## Configuring the Administrator Password

When you set the administrator password, you can prevent the users from changing system management settings. You can set and change the administrator password using either Web Config, the printer's control panel, or software (Epson Device Admin). When using the software, see the documentation for each software.

### Related Information

- ➔ [“Configuring the Administrator Password from the Control Panel” on page 82](#)
- ➔ [“Configuring the Administrator Password Using Web Config” on page 83](#)
- ➔ [“Epson Device Admin” on page 125](#)

## Configuring the Administrator Password from the Control Panel

You can set the administrator password from the printer's control panel.

1. Tap **Settings** on the printer's control panel.
2. Tap **General Settings** > **System Administration** > **Security Settings**.
3. Tap **Admin Settings**.
4. Tap **Admin Password** > **Register**.
5. Enter the new password, and then tap **OK**.
6. Enter the password again, and then tap **OK**.
7. Tap **OK** on the confirmation screen.  
The administrator settings screen is displayed.
8. Tap **Lock Setting**, and then tap **OK** on the confirmation screen.

## Product Security Settings

### Note:

You can change or delete the administrator password when you select **Change** or **Reset** on the **Admin Password** screen and enter the administrator password.

## Configuring the Administrator Password Using Web Config

You can set the administrator password using Web Config.

1. Access Web Config and select the **Product Security** tab > **Change Administrator Password**.
2. Enter a password to **New Password** and **Confirm New Password**. Enter the user name, if necessary.

If you want to change the password to new one, enter a current password.

3. Select **OK**.

### Note:

- ☐ To set or change the locked menu items, click **Administrator Login**, and then enter the administrator password.
- ☐ To delete the administrator password, click **Product Security** tab > **Delete Administrator Password**, and then enter the administrator password.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

## Controlling the Panel Operation

If you set the administrator password and enable the Lock Setting, you can lock the items related to the printer's system settings so that users cannot change them.

### Lock Setting Items for General Settings Menu

This is a list of the Lock Setting items in **Settings > General Settings** on the control panel.

Some functions can be set enabled or disabled individually.

General Settings menu		Panel Lock
Basic Settings		-
	LCD Brightness	-
	Sound	-
	Detect Double Feed	✓ <sup>*1</sup>
	Sleep Timer	✓
	Power Off Timer	✓
	Date/Time Settings	✓
	Country/Region	✓
	Language	✓ <sup>*1</sup>
	Start-up Screen	✓
	Edit Home	✓
	Wall Paper	✓
	Operation Time Out	✓
	Color Print Count Alert	✓
	Keyboard	-
	Default Screen(Job/Status)	✓
Printer Settings		-

## Product Security Settings

General Settings menu		Panel Lock
	Paper Source Settings	-
	Output: Copy	✓
	Output: Fax	✓
	Output: Other	✓
	Printing Language	✓
	Universal Print Settings	✓
	PDL Print Configuration	✓
	Auto Error Solver	✓
	Memory Device Interface	✓
	Thick Paper	✓*1
	Quiet Mode	✓*1
	Print Speed Priority	✓*1
	PC Connection via USB	✓
	USB I/F Timeout Setting	✓
Network Settings		✓

## Product Security Settings

General Settings menu			Panel Lock
	Wi-Fi Setup		✓
	Wired LAN Setup		✓
	Network Status		✓
		Wired LAN/Wi-Fi Status	✓*2
		Wi-Fi Direct Status	✓*2
		Email Server Status	✓*2
		Print Status Sheet	✓*2
	Connection Check		✓*3
	Advanced		✓
		Device Name	✓
		TCP/IP	✓
		Proxy Server	✓
		Email Server	✓
		IPv6 Address	✓
		MS Network Sharing	✓
		NFC	✓
		Link Speed & Duplex	✓
		Redirect HTTP to HTTPS	✓
		Disable IPsec/IP Filtering	✓
		Disable IEEE802.1X	✓
Web Service Settings		✓	
	Epson Connect Services	✓	
	Google Cloud Print Services	✓	
Fax Settings		✓	

## Product Security Settings

General Settings menu		Panel Lock
	User Settings	✓
	Basic Settings	✓
	Send Settings	✓
	Receive Settings	✓
	Report Settings	✓
	Security Settings	✓
	Check Fax Connection	✓
	Fax Setting Wizard	✓
Scan Settings		✓
	Initial tab	✓
	Quick Operation Button	✓
	Confirm Recipient	✓
	Document Capture Pro	✓
	Email Server	✓
System Administration		✓

## Product Security Settings

General Settings menu			Panel Lock
	Contacts Manager		✓
		Add/Edit/Delete	✓*1*4
		Frequent	✓*4
		Print Contacts	✓
		View Options	✓*4
		Search Options	✓*4
	Print Head Cleaning Settings		✓
	Copy Color Sensitivity		✓
	Clear Internal Memory Data		✓
	HDD Erase Settings		✓
	Security Settings		✓
		Restrictions	✓
		Access Control	✓
		Admin Settings	✓
		Admin Password	✓
			✓
		Password Policy	✓
		Audit Log	✓
		Program Verification on Start Up	✓
	Restore Default Settings		✓
	Firmware Update		✓
	Maintenance/Service Mode		✓

✓ = To be locked.

- = Not to be locked.

\*1 : You can enable or disable the lock from **General Settings > System Administration > Security Settings > Restrictions**.

\*2 : Even though items on the upper level can be locked by administrator lock, you can still access them from the same name menu of **Settings > Printer Status/Print**.

\*3 : Even though items on the upper level can be locked by administrator lock, you can still access them from Home >



> **Description > When you cannot connect to the network.**

\*4 : Even though items on the upper level can be locked by administrator lock, you can still access them from the same name menu of **Settings > Contacts Manager**.



## Product Security Settings

### Related Information

- ➔ [“Menu Options for System Administration in General Settings” on page 143](#)
- ➔ [“Items That Can Be Set Individually” on page 89](#)

## Other Lock Setting Items

Besides the General Settings menu, Lock Setting would be enabled to the items below.

- ☐ Presets
  - ☐ Add New
  - ☐ Delete
  - ☐ Rename
  - ☐ Add or remove to Home screen
  - ☐ Changing user settings
- ☐ **Settings > User Settings.**

### Related Information

- ➔ [“Registering Settings to Preset” on page 100](#)
- ➔ [“Menu Options for User Settings” on page 148](#)

## Operating Display and Function Setting Individually

For the some target items of the Lock Setting, you can individually set whether they are enabled or disabled.

You can set each user's availability as necessary, such as registering or changing the contacts, displaying job history, etc.

1. Select **Settings** on the printer's control panel.
2. Select **General Settings > System Administration > Security Settings**.
3. Select **Restrictions**.
4. Select the item for the function that you want to change the setting of, and then set to **On** or **Off**.

## Items That Can Be Set Individually

The administrator can permit the items below to display and change settings individually.

- ☐ Job log access : **Job/Status > Log**  
Control the display of the status monitor's job history. Select **On** to permit the job history to display.
- ☐ Access to Register/Delete Contacts : **Settings > Contacts Manager > Add/Edit/Delete**  
Control the registering and changing of contacts. Select **On** to register or change the contacts.
- ☐ Fax Recent access : **Fax > Recipient > Recent**  
Control the display of destination when sending and receiving a fax. Select **On** to display the destination.

## Product Security Settings

- ☐ Fax Transmission Log access : **Fax > Menu > Transmission Log**  
Control the display of the communication history of a fax. Select **On** to display the communication history.
- ☐ Access to Fax Report : **Fax > Menu > Fax Report**  
Control the printing of the fax report. Select **On** to permit printing.
- ☐ Access to Print Save History of Scan to Network Folder/FTP : **Scan > Network Folder/FTP > Menu > Print Recently Saved**  
Control the printing of save history for scan to network folder function. Select **On** to permit the printing.
- ☐ Access to Recent of Scan to Email : **Scan > Email > Recipient > Recent**  
Control the display of the history for the scan to mail function. Select **On** to display the history.
- ☐ Access to Show Sent History of Scan to Email : **Scan > Email > Menu > Show Recently Sent**  
Control the display of the history of email sending for the scan to mail function. Select **On** to display the history of email sending.
- ☐ Access to Print Sent History of Scan to Email : **Scan > Email > Menu > Print Recently Sent**  
Control the printing of the history of email sending for the scan to mail function. Select **On** to permit the printing.
- ☐ Access to Language : **Settings > Language**  
Control the changing of the language displayed on the control panel. Select **On** to change the languages.
- ☐ Access to Thick Paper : **Settings > General Settings > Printer Settings > Thick Paper**  
Control the changing of the settings of the Thick Paper function. Select **On** to change the settings.
- ☐ Access to Quiet Mode : **Settings > General Settings > Printer Settings > Quiet Mode**  
Control the changing of settings of the Quiet Mode function. Select **On** to change the settings.
- ☐ Access to Print Speed Priority: **Settings > General Settings > Printer Settings > Print Speed Priority**  
Control the changing of settings of the Print Speed Priority function. Select **On** to change the settings.
- ☐ Access to Print Speed Priority: **Settings > General Settings > Basic Settings > Detect Double Feed**  
Control the changing of settings of the Detect Double Feed function. Select **On** to change the settings.
- ☐ Protection of Personal Data :  
Control the display of the destination information on speed dial registration. Select **On** to display the destination as (\*\*).
- ☐ Access to Copy Output Tray: **Settings > General Settings > Printer Settings > Output: Copy**  
Control the changing of where to output when copying. Select **On** to change the settings.
- ☐ Accept Power Off:  
Control the permission to turn off the printer. Select **On** to permit it to turn off.

### Related Information

➔ [“Other Lock Setting Items” on page 89](#)

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## Restricting Available Features

You can register user accounts on the printer, link them with functions, and control functions that users can use.

When enabling access control, the user can use functions such as copy, fax, etc. by entering the password on the printer's control panel and logging in to the printer.

## Product Security Settings

The unavailable functions will be grayed out and cannot be selected.

From the computer, when you register the authentication information to the printer driver or scanner driver, you will be able to print or scan. For details of the driver settings, see the driver's help or manual.

## Configuring Access Control

To use access control, create the user account and enable the access control function.

### Creating the User Account

Create the user account for access control.

1. Access Web Config and select the **Product Security** tab > **Access Control Settings** > **User Settings**.
2. Click **Add** for the number you want to register.



#### **Important:**

*When using the printer with the authentication system of Epson or other companies, register the user name of the restriction setting in number 2 to number 10.*

*Application software such as the authentication system uses number one, so that the user name is not displayed on the printer's control panel.*

3. Set each item.
  - ☐ **User Name :**  
Enter the name displayed on the user name list between 1 and 14 characters long using alphanumeric characters.
  - ☐ **Password :**  
Enter a password between 0 and 20 characters long in ASCII (0x20-0x7E). When initializing the password, leave it blank.
  - ☐ Select the check box to enable or disable each function.  
Select the function that you permit to use.
4. Click **Apply**.  
Return to the user setting list after a specific length of time.  
Check that the user name you registered on **User Name** is displayed and changed **Add** to **Edit**.

### Editing the User Account

Edit the account registered to access control.

1. Access Web Config and select the **Product Security** tab > **Access Control Settings** > **User Settings**.
2. Click **Edit** for the number you want to edit.
3. Change each item.

## Product Security Settings

4. Click **Apply**.

Return to the user setting list after a specific length of time.

### Deleting the User Account

Delete the account registered to access control.

1. Access Web Config and select the **Product Security** tab > **Access Control Settings** > **User Settings**.
2. Click **Edit** for the number you want to delete.
3. Click **Delete**.



**Important:**

*When clicking **Delete**, the user account will be deleted without a confirmation message. Take care when deleting the account.*

Return to the user setting list after a specific length of time.

### Enabling Access Control

When enabling access control, only the registered user will be able to use the printer.

1. Access Web Config and select the **Product Security** tab > **Access Control Settings** > **Basic**.
2. Select **Enables Access Control**.

If you select **Allows printing and scanning without authentication information**, you can print or scan from the drivers that are not set with the authentication information. Set it when you want to control the operation only from the printer's control panel and to permit printing and scanning from the computers.

3. Click **OK**.

The completion message is displayed after a certain period of time.

Confirm that the icons such as copy and scan are grayed out on the printer's control panel.

---

## Disabling the External Interface

You can disable the interface that is used to connect the device to the printer. Make the restriction settings to restrict printing and scanning other than via network.

**Note:**

*You can also make the restriction settings on the printer's control panel.*

- ☐ **Memory Device** : **Settings** > **General Settings** > **Printer Settings** > **Memory Device**
- ☐ **NFC** : **Settings** > **General Settings** > **Network Settings** > **Advanced** > **NFC**
- ☐ **PC Connection via USB** : **Settings** > **General Settings** > **Printer Settings** > **PC Connection via USB**

1. Access Web Config and select the **Product Security** tab > **External Interface**.

## Product Security Settings

2. Select **Disable** on the functions you want to set.

Select **Enable** when you want to cancel controlling.

☐ Memory Device

Prohibit saving the data to external memory via USB port for external device connection.

☐ NFC

Disable the NFC interface built in the control panel.

☐ PC Connection via USB

You can restrict the usage of the USB connection from the computer. If you want to restrict it, select **Disable**.

3. Click **OK**.

4. Check that the disabled port cannot be used.

☐ Memory Device

Confirm that there is no response when connecting a storage device such as USB memory to the external interface USB port.

☐ NFC

Confirm that there is no response when holding the device that supports the NFC function like a smart phone over the printer.

☐ PC Connection via USB

If the driver was installed on the computer

Connect the printer to the computer using a USB cable, and then confirm that the printer does not print and scan.

If the driver was not installed on the computer

Windows:

Open the device manager and keep it, connect the printer to the computer using a USB cable, and then confirm that the device manager's display contents stays unchanged.

Mac OS:

Connect the printer to the computer using a USB cable, and then confirm that the printer is not listed if you want to add the printer from **Printers & Scanners**.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

---

## Making Settings for Processing Saved Data

You can make settings for processing data stored in the internal hard disc.

Jobs for printing, copying, and scanning are temporarily saved to the hard disc in order to handle the data for authenticated printing and the large amount of copying, scanning, printing, etc. Make settings to safely erase this data.

### Sequential Deletion from Hard Disk

When enabled, the target data is erased sequentially when it becomes unnecessary, such as when printing or scanning is completed. The target to be deleted is data written while this function is enabled.

## Product Security Settings

Because access to the hard disc is necessary, the time to enter power saving mode will be delayed.

### Erase All Memory

Erases all data on the hard disc. You cannot perform other operations or turn off the device during formatting.

- ☐ **High Speed:** Erases all data with a dedicated erase command.
- ☐ **Overwrite:** Erases all data with a dedicated erase command, and overwrites other data in all areas to erase all data.

## Making Settings for Sequential Deletion

**Note:**

*You can also make settings from the device's control panel.*

1. Access Web Config and select the **Device Management > Stored Data**.
2. Select **ON** for **Sequential Deletion from Hard Disk**.
3. Click **OK**.

## Formatting the Internal Hard Disc

1. Tap **Settings** on the home screen on the printer's control panel.
2. Tap **General Settings > System Administration > HDD Erase Settings**.
3. Tap **Erase All Memory**.
4. Tap **High Speed** or **Overwrite** according to the purpose.
5. Tap **Yes** on the confirmation screen.
6. Tap **OK** on the completion screen.

# Operation and Management Settings


This chapter explains the items related to the daily operations and management of the device.

---


## Logging on to the Printer as an Administrator

If the administrator password is set to the printer, you need to log on as an administrator to operate the locked menu items.

### Logging on the Printer Using the Control Panel

1. Tap .
2. Tap **Administrator**.
3. Enter the administrator password.
4. Tap **OK**.



 is displayed when being authenticated, then you can operate the locked menu items.



Tap  to log off.

**Note:**

When you select **On** for **Settings > General Settings > Basic Settings > Operation Time Out**, you log off automatically after a specific length of time if there is no activity on the control panel.

### Logging on to the Printer Using Web Config

When you log in to Web Config as an administrator, you can operate items that are set in the Lock Setting.

1. Enter the printer's IP address into a browser to run Web Config.
2. Click **Administrator Login**.
3. Enter the user name and administrator password in **User Name** and **Current password**.
4. Click **OK**.

The locked items and **Administrator Logout** are displayed when being authenticated.

Click **Administrator Logout** to log off.

**Note:**

When you select **ON** for the **Device Management tab > Control Panel > Operation Timeout**, you log off automatically after a specific length of time if there is no activity on the control panel.

---

## Confirm Information of the Printer

### Checking the Information from the Control Panel

You can check and print the following information from the control panel.

- ☐ Number of printed pages

**Settings > Print Counter**

You can check the total number of printed pages and the number of pages of color / monochrome printing.

- ☐ Supply

**Settings > Supply Status**

You can check the information for the ink and maintenance box.

- ☐ Status sheet for the product

**Settings > Printer Status/Print > Print Status Sheet**

You can print a status sheet, such as printer information and consumables information.

- ☐ Network information

**Settings > General Settings > Network Settings > Network Status**

**Settings > Printer Status/Print > Network**

You can check the network-related information such as network connection status, mail server settings, etc. and print the network status sheet.

- ☐ Network connection report

**Settings > General Settings > Network Settings > Connection Check**

Home >  |  > **Description > When you cannot connect to the network**

You can diagnose the network connection status of the printer and print the report.

- ☐ Network connection status

Home >  |  > **Router**

You can check the connection status for Wired / Wireless LAN.

### Checking the Information from Web Config

You can check the following information of the operating printer from **Status** by using Web Config.

- ☐ Product Status

Check the language, status, cloud service, product number, MAC address, etc.

- ☐ Network Status

Check the information of the network connection status, IP address, DNS server, etc.

- ☐ Maintenance

Check the first day of printings, ink replacement count, printed pages, printing count for each language, scanning count, etc.

- ☐ Hardware Status

Check the status of each Wi-Fi, etc.



☐ Job History

Check the job log for a print job, reception job, and transmission job.

☐ Panel Snapshot

Display a screen image snapshot that is displayed on the control panel of the device.

---

## Receiving Email Notifications When Events Occur

### About Email Notifications

This is the notification function that, when events such as printing stop and printer error occur, send the email to the specified address.

You can register up to five destinations and set the notification settings for each destination.

To use this function, you need to set up the mail server before setting up notifications.

#### Related Information

➡ [“Configuring a Mail Server” on page 41](#)

### Configuring Email Notification

Configure email notification by using Web Config.

1. Access Web Config and select the **Device Management** tab > **Email Notification**.
2. Enter the email address for sending the notification email.  
Use A-Z a-z 0-9 ! # \$ % & ' \* + - . / = ? ^ \_ { | } ~ @, and enter between 1 and 255 characters.
3. Select the language for the email notifications.
4. Select the check box on the event for which you want to receive a notification.

The number of **Notification Settings** is linked to the destination number of **Email Address Settings**.

Example :

## Operation and Management Settings

If you want a notification sent to the email address set for number 1 in **Email Address Settings** when the printer is out of paper, select the check box column **1** in line **Paper out**.

**EPSON** L3110/3100P

Status | Print | Scan/Copy | Fax | Network | Network Security | Product Security | **Device Management** | Epson Open Platform

**Email Notification**

Set up the Email Server to enable the email notification.

**Email Address Settings**

Email in selected language will be sent to each address.

1:	Admin@AAA.com	English
2:	General@AAA.com	English
3:		English
4:		English
5:		English

**Notification Settings**

Email will be sent when product status is as checked.

	1	2	3	4	5
Ink cartridge(s) to be replaced	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ink low	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Maintenance box: end of service life	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Maintenance box: nearing end	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Administrator password changed	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Paper out	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Paper Low	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Printing stopped*	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Printer error	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Scanner error	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Fax error	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Wi-Fi failure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
HDD failure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
NFC failure	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

\* Notified when an error occurs, such as paper jam, paper cassette unset, or mismatch of paper size or type.

OK Restore Default Settings

5. Click **OK**.

Confirm that an email notification will be sent by causing an event.

Example : Print by specifying the Paper Source where paper is not set.

### Related Information

- ➡ [“Accessing Web Config” on page 31](#)
- ➡ [“Configuring a Mail Server” on page 41](#)

### Items for Email Notification

Items	Settings and Explanation
Ink supply unit(s) to be replaced	Notice when the ink is expended.
Ink low	Notice when the ink is nearing expended.
Maintenance box: end of service life	Notice when the maintenance box is full.
Maintenance box: nearing end	Notice when the maintenance box is nearing full.
Administrator password changed	Notice when administrator password has been changed.

## Operation and Management Settings

Items	Settings and Explanation
Paper out	Notice when the paper-out error has occurred in the specified paper source.
Paper Low	Notice when the paper-low error has occurred in the specified paper source.
Printing stopped*	Notice when the printing is stopped due to paper jam or paper cassette not set.
Printer error	Notice when the printer error has occurred.
Scanner error	Notice when the scanner error has occurred.
Fax error	Notice when the fax error has occurred.
Wi-Fi failure	Notice when the error of the wireless LAN interface has occurred.
HDD failure	Notice when the error of the internal hard disc.
NFC failure	Notice when the error of the NFC substrate has occurred.

## Updating Firmware

When new firmware is available, updating the firmware of the printer improves the function or resolves the problem.

### Updating the Printer's Firmware using the Control Panel

If the printer can be connected to the Internet, you can update the printer's firmware using the control panel. You can also set the printer to regularly check for firmware updates and notify you if any are available.

1. Select **Settings** on the home screen.
2. Select **General Settings** > **System Administration** > **Firmware Update** > **Update**.

**Note:**

Select **Notification** > **On** to set the printer to regularly check for available firmware updates.

3. Select **Start Checking**.

The printer starts searching for available updates.

4. If a message is displayed on the LCD screen informing you that a firmware update is available, follow the on-screen instructions to start the update.



**Important:**

- ☐ Do not turn off or unplug the printer until the update is complete; otherwise, the printer may malfunction.
- ☐ If the firmware update is not completed or is unsuccessful, the printer does not start up normally and "Recovery Mode" is displayed on the LCD screen the next time the printer is turned on. In this situation, you need to update the firmware again using a computer. Connect the printer to the computer with a USB cable. While "Recovery Mode" is displayed on the printer, you cannot update the firmware over a network connection. On the computer, access your local Epson website, and then download the latest printer firmware. See the instructions on the website for the next steps.

## Updating Firmware Using Web Config

When the printer can connect to the Internet, you can update the firmware from Web Config.

1. Access Web Config and select the **Device Management** tab > **Firmware Update**.

2. Click **Start**.

The firmware confirmation starts, and the firmware information is displayed if the updated firmware exists.

3. Click **Start**, and follow the on-screen instructions.

**Note:**

*You can also update the firmware using Epson Device Admin. You can visually confirm the firmware information on the device list. It is useful when you want to update multiple devices' firmware. See the Epson Device Admin guide or help for more details.*

### Related Information

➔ [“Accessing Web Config” on page 31](#)

➔ [“Epson Device Admin” on page 125](#)

## Updating Firmware without Connecting to the Internet

You can download the device's firmware from Epson website on the computer, and then connect the device and the computer by USB cable to update the firmware. If you cannot update over the network, try this method.

1. Access Epson website and download the firmware.
2. Connect the computer that contains the downloaded firmware to the printer by USB cable.
3. Double-click the downloaded .exe file.

Epson Firmware Updater starts.

4. Follow the on-screen instructions.

---

## Registering Settings to Preset

You can save settings such as scan, copy, and fax with a name. The settings registered here are displayed in the **Presets** on the printer's control panel. Register it after finishing the settings for each function.

You can set up the following functions.

- ☐ Scan to Network Folder/FTP
- ☐ Scan to Email
- ☐ Scan to Memory Device
- ☐ Scan to Cloud
- ☐ Copy
- ☐ Fax

## Operation and Management Settings

1. Access Web Config and select **Scan/Copy** or **Fax** tab > **Presets**.

2. Select the registered number and click **Edit**.

3. Select **Type**.

**Note:**

*If you want to change the **Type** after registering, delete the registered preset and then register it again.*

4. Click **Next**.

5. Set up each item.

Enter a **Name** between 1 and 30 characters in Unicode (UTF-8).

6. Click **OK**.

If the combination of the value is invalid, a valid value that is automatically modified is applied.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

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## Backing Up the Settings

You can export the setting value set from Web Config to the file. You can use it for backing up the contacts, setting values, replacing the printer, etc.

The exported file cannot be edited because it is exported as a binary file.

### Export the settings

Export the setting for the printer.

1. Access Web Config, and then select the **Device Management** tab > **Export and Import Setting Value** > **Export**.

2. Select the settings that you want to export.

Select the settings you want to export. If you select the parent category, subcategories are also selected.

However, subcategories that cause errors by duplicating within the same network (such as IP addresses and so on) cannot be selected.

3. Enter a password to encrypt the exported file.

You need the password to import the file. Leave this blank if you do not want to encrypt the file.

4. Click **Export**.



**Important:**

*If you want to export the printer's network settings such as the device name and IPv6 address, select **Enable to select the individual settings of device** and select more items. Only use the selected values for the replacement printer.*

**Related Information**

➡ [“Accessing Web Config” on page 31](#)

## Import the settings

Import the exported Web Config file to the printer.

**Important:**

*When importing values that include individual information such as a printer name or IP address, make sure the same IP address does not exist on the same network. If the IP address overlaps, the printer does not reflect the value.*

1. Access Web Config, and then select the **Device Management** tab > **Export and Import Setting Value** > **Import**.
2. Select the exported file, and then enter the encrypted password.
3. Click **Next**.
4. Select the settings that you want to import, and then click **Next**.
5. Click **OK**.

The settings are applied to the printer.

# Solving Problems

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## Hints to Solving Problems

### ☐ Checking the error message

When trouble has occurred, first check whether there are any messages on the printer's control panel or driver screen. If you have the notification email set when the events occur, you can promptly learn the status.

### ☐ Network connection report

Diagnose the network and the printer status, and then print the result.

You can find the diagnosed error from the printer side.

### ☐ Checking the communication status

Check the communication status of server computer or client computer by using the command such as ping and ipconfig.

### ☐ Connection test

For checking the connection between the printer to the mail server, perform the connection test from the printer. Also, check the connection from the client computer to the server to check the communication status.

### ☐ Initializing the settings

If the settings and communication status show no problem, the problems may be solved by disabling or initializing the network settings of the printer, and then setting up again.

---

## Checking the Status of the Printer

To identify the cause of trouble, check the status of the printer and network.

## Checking the Error Message

### Checking the Error Message from Email Notification

When setting the email notification, check that the error message is sent from the printer.

If instructions for handling the problem are in the email notification, please follow them.

#### Related Information

➡ [“Receiving Email Notifications When Events Occur” on page 97](#)

### Checking Messages on the LCD Screen

If an error message is displayed on the LCD screen, follow the on-screen instructions or the solutions below to solve the problem.

## Solving Problems

Error Messages	Causes and Solutions
You need to replace the following ink cartridge(s). Confirm the procedure, and then replace them.	<p>❑ <b>Causes :</b></p> <p>The ink is expended.</p> <p>❑ <b>Solutions :</b></p> <p>To ensure you receive premium print quality and to help protect your print head, a variable ink safety reserve remains in the cartridge when your printer indicates it is time to replace the cartridge. Replace the cartridge when you are prompted to do so.</p>
The maintenance box is not recognized. Install it correctly.	<p>❑ <b>Causes :</b></p> <p>The Maintenance Box is not installed correctly.</p> <p>❑ <b>Solutions :</b></p> <p>Check the maintenance box's installing status, and then install it correctly.</p>
The Maintenance Box is at the end of its service life. You need to replace it.	<p>❑ <b>Causes :</b></p> <p>The Maintenance Box is at the end of its service life.</p> <p>❑ <b>Solutions :</b></p> <p>Replace the Maintenance Box according to the guidance.</p>
Remove and reinstall the Maintenance Box.	<p>❑ <b>Causes :</b></p> <p>The Maintenance Box is not recognized correctly.</p> <p>❑ <b>Solutions :</b></p> <p>Remove the Maintenance Box once, and then install it again. If it is not recognized after all that, replace it to a new Maintenance Box.</p>
No dial tone is detected.	<p>❑ <b>Causes :</b></p> <p>No dial tone is detected when sending a fax.</p> <p>❑ <b>Solutions :</b></p> <p>This problem might be resolved by selecting <b>Settings &gt; General Settings &gt; Fax Settings &gt; Basic Settings &gt; Line Type</b> and then selecting <b>PBX</b>. If your phone system requires an external access code to get an outside line, set the access code after selecting <b>PBX</b>. Use # (hash) instead of the actual access code when entering an outside fax number. This makes connection more secure.</p> <p>If the error message is still displayed, set the <b>Dial Tone Detection</b> settings to disabled. However, disabling this feature may drop the first digit of a fax number and send the fax to the wrong number.</p>



## Solving Problems

Error Messages	Causes and Solutions
Failed to receive faxes because the fax data capacity is full. Touch the Job/Status at the bottom of the Home Screen for details.	<p>❑ <b>Causes :</b></p> <p>The memory capacity of the fax is insufficient.</p> <p>❑ <b>Solutions :</b></p> <p>Received faxes may accumulate without being processed due to the following reasons.</p> <p>❑ Cannot print because a printer error has occurred.</p> <p>Clear the printer error. To check the details and solutions to the error, select <b>Job/Status</b> and then select <b>Printer Status</b>.</p> <p>❑ Cannot save in the computer or the memory device.</p> <p>To check whether or not received faxes have been saved, select <b>Job/Status</b> and then select <b>Job Status</b>. To save received faxes, turn on the computer or connect a memory device to the printer.</p>
The combination of the IP address and the subnet mask is invalid. See your documentation for more details.	<p>❑ <b>Causes :</b></p> <p>The combination of the IP address you set is invalid.</p> <p>❑ <b>Solutions :</b></p> <p>Enter the correct IP address or default gateway.</p>
To use cloud services, update the root certificate from the Epson Web Config utility.	<p>❑ <b>Causes :</b></p> <p>The root certificate used for cloud services is expired.</p> <p>❑ <b>Solutions :</b></p> <p>Run Web Config, and then update the root certificate.</p> <p><b>Network Security - Root Certificate Update</b></p>
Recovery Mode	<p>❑ <b>Causes :</b></p> <p>Failed to update firmware and cannot return to the normal mode.</p> <p>❑ <b>Solutions :</b></p> <p>The printer has started in recovery mode because the firmware update failed. Follow the steps below to try to update the firmware again.</p> <ol style="list-style-type: none"> <li>1. Connect the computer and the printer with a USB cable. (During recovery mode, you cannot update the firmware over a network connection.)</li> <li>2. Visit your local Epson website for further instructions.</li> </ol>

## Error Code on the Status Menu

If a job does not complete successfully, check the error code displayed on the history of each job. You can check the error code by selecting **Job/Status**, and then selecting **Job Status**. See the following table to find the problem and its solution.

Code	Problem	Solution
001	The product was turned off by a power failure.	-
109	The received fax was already deleted.	-

## Solving Problems

Code	Problem	Solution
110	The job was printed on one side only because the paper loaded does not support double sided printing.	If you want to perform 2-sided printing, load paper that supports 2-sided printing.
201	The memory is full.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Print received faxes from <b>Job Status</b> in <b>Job/Status</b>.</li> <li><input type="checkbox"/> Delete received faxes saved in the inbox from <b>Job Status</b> in <b>Job/Status</b>.</li> <li><input type="checkbox"/> If you are sending a monochrome fax to a single destination, you can send it by using Direct Send.</li> <li><input type="checkbox"/> Divide your originals in two or more to send them in several batches.</li> </ul>
202	The line was disconnected by the recipient machine.	Wait for a while and then try again.
203	The product cannot detect the dial tone.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Make sure that the phone cable is connected correctly and the phone line is working.</li> <li><input type="checkbox"/> When the printer is connected to the PBX or the terminal adapter, change the <b>Line Type</b> setting to <b>PBX</b>.</li> <li><input type="checkbox"/> Tap <b>Settings &gt; General Settings &gt; Fax Settings &gt; Basic Settings &gt; Dial Tone Detection</b>, and then disable the dial tone setting.</li> </ul>
204	The recipient machine is busy.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Wait for a while and then try again.</li> <li><input type="checkbox"/> Check the recipient's fax number.</li> </ul>
205	The recipient machine does not answer.	Wait for a while and then try again.
206	The phone cable is incorrectly connected to the LINE and EXT. port of the product.	Check the connection of the LINE port and the EXT. port of the printer.
207	The product is not connected to the phone line.	Connect the phone cable to the phone line.
208	The fax could not be sent to some of the specified recipients.	Print a <b>Fax Log</b> or <b>Last Transmission</b> report for previous faxes from <b>Fax Report</b> in the Fax mode to check the failed destination. When the <b>Save Failure Data</b> setting is enabled, you can resend a fax from <b>Job Status</b> in <b>Job/Status</b> .
301	There is not enough storage space available to save the data in the memory device.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Increase the storage space in the memory device.</li> <li><input type="checkbox"/> Reduce the number of documents.</li> <li><input type="checkbox"/> Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.</li> </ul>
302	The memory device is write-protected.	Disable write protection on the memory device.
303	No folder has been created to save the scanned image.	Insert another memory device.
304	The memory device has been removed.	Reinsert the memory device.
305	An error occurred while saving the data to the memory device.	If the external device is accessed from a computer, wait for a while and then try again.
306	The memory is full.	Wait until other ongoing jobs are finished.



## Solving Problems

Code	Problem	Solution
307	The scanned image size exceeds the maximum limit. (Scan to a Memory Device)	Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.
311	A DNS error has occurred.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; TCP/IP</b>, and then check the DNS settings.</li> <li><input type="checkbox"/> Check the DNS settings for the server, the computer, or the access point.</li> </ul>
312	An authentication error has occurred.	Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; Email Server &gt; Server Settings</b> , and then check the server settings.
313	A communication error has occurred.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Print a network connection report to check if the printer is connected to the network.</li> <li><input type="checkbox"/> Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; Email Server &gt; Server Settings</b> to check the email server settings. You can check the cause of the error by running connection check.</li> <li><input type="checkbox"/> The authentication method of the settings and the email server may not match. When you select <b>Off</b> as the authentication method, make sure the authentication method of the email server is set to None.</li> </ul>
314	The data size exceeds the maximum size for attached files.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Increase the <b>Attached File Max Size</b> setting in the scan settings.</li> <li><input type="checkbox"/> Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.</li> </ul>
315	The memory is full.	Retry after other ongoing jobs are finished.
321	A DNS error has occurred.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; TCP/IP</b>, and then check the DNS settings.</li> <li><input type="checkbox"/> Check the DNS settings for the server, the computer, or the access point.</li> </ul>
322	An authentication error has occurred.	Check the <b>Location</b> settings.
323	A communication error has occurred.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Check the <b>Location</b> settings.</li> <li><input type="checkbox"/> Print a network connection report to check if the printer is connected to the network.</li> </ul>
324	A file with the same name already exists in the specified folder.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Delete the file with the same name.</li> <li><input type="checkbox"/> Change the file name prefix in <b>File Settings</b>.</li> </ul>
325 326	There is not enough storage space available in the specified folder.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Increase the storage space in the specified folder.</li> <li><input type="checkbox"/> Reduce the number of documents.</li> <li><input type="checkbox"/> Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.</li> </ul>

## Solving Problems

Code	Problem	Solution
327	The memory is full.	Wait until other ongoing jobs are finished.
328	The destination was wrong or the destination does not exist.	Check the <b>Location</b> settings.
329	The scanned image size exceeds the maximum limit. (Scan to a Network Folder or FTP Server)	Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.
331	A communication error occurred.	Print a network connection report to check if the printer is connected to the network.
332	There is not enough storage space available to save the scanned image in the destination storage.	Reduce the number of documents.
333	The destination could not be found because the destination information was uploaded to the server before sending the scanned image.	Select the destination again.
334	An error occurred while sending the scanned image.	-
341	A communication error has occurred.	<input type="checkbox"/> Check the connections for the printer and the computer. If you are connecting over a network, print a network connection report to check if the printer is connected to the network. <input type="checkbox"/> Make sure that Document Capture Pro is installed on the computer.
401	There is not enough storage space available to save the data in the memory device.	Increase the storage space in the memory device.
402	The memory device is write-protected.	Disable write protection on the memory device.
404	The memory device has been removed.	Reinsert the memory device.
405	An error occurred while saving the data to the memory device.	<input type="checkbox"/> Reinsert the memory device. <input type="checkbox"/> Use a different memory device on which you have created a folder using the <b>Create a folder to save fax data</b> function.
411	A DNS error has occurred.	<input type="checkbox"/> Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; TCP/IP</b> , and then check the DNS settings. <input type="checkbox"/> Check the DNS settings for the server, the computer, or the access point.
412	An authentication error has occurred.	Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; Email Server &gt; Server Settings</b> , and then check the server settings.

## Solving Problems

Code	Problem	Solution
413	A communication error has occurred.	<ul style="list-style-type: none"> <li>❑ Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; Email Server &gt; Server Settings</b> to check the email server settings. You can check the cause of the error by running connection check.</li> <li>❑ The authentication method of the settings and the email server may not match. When you select <b>Off</b> as the authentication method, make sure the authentication method of the email server is set to None.</li> <li>❑ Print a network connection report to check if the printer is connected to the network.</li> </ul>
421	A DNS error has occurred.	<ul style="list-style-type: none"> <li>❑ Tap <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; TCP/IP</b>, and then check the DNS settings.</li> <li>❑ Check the DNS settings for the server, the computer, or the access point.</li> </ul>
422	An authentication error has occurred.	Tap <b>Settings &gt; General Settings &gt; Fax Settings &gt; Receive Settings &gt; Save/Forward Settings</b> , and then check the settings of the folder selected in <b>Destination</b> .
423	A communication error has occurred.	<ul style="list-style-type: none"> <li>❑ Print a network connection report to check if the printer is connected to the network.</li> <li>❑ Tap <b>Settings &gt; General Settings &gt; Fax Settings &gt; Receive Settings &gt; Save/Forward Settings</b>, and select  on the box registered. Then, check the folder setting in <b>Save/Forward Destination</b>.</li> </ul>
425	There is not enough storage space available in the forwarding destination folder.	Increase the storage space in the forwarding destination folder.
428	The destination was wrong or the destination does not exist.	Tap <b>Settings &gt; General Settings &gt; Fax Settings &gt; Receive Settings &gt; Save/Forward Settings</b> , and select  on the box registered. Then, check the folder setting in <b>Save/Forward Destination</b> .

## Checking the Panel Display of the Remote Printer

You can check the panel display of the remote printer by using Web Config.

1. Run Web Config of the printer that you want to check.

When you receive the email notification, you can run Web Config from the URL on the email.

2. Select **Status** tab > **Panel Snapshot**.

The current panel of the printer is displayed on Web Config.

To update, click **Refresh**.

## Solving Problems

## Printing a Network Connection Report

You can print a network connection report to check the status between the printer and the wireless router.

1. Load papers.
2. Select **Settings** on the home screen.
3. Select **General Settings > Network Settings > Connection Check**.  
The connection check starts.
4. Select **Print Check Report**.
5. Print the network connection report.  
If an error has occurred, check the network connection report, and then follow the printed solutions.
6. Close the screen.

### Related Information

➔ [“Messages and Solutions on the Network Connection Report” on page 110](#)

## Messages and Solutions on the Network Connection Report

Check the messages and error codes on the network connection report, and then follow the solutions.

**Check Network Connection**

Check Result: FAIL

Error code: (E-7)

See the Network Status and check if the Network Name (SSID) is the SSID you want to connect.  
If the SSID is correct, make sure to enter the correct password and try again.

If your problems persist,  
see your documentation for help and networking tips.

**Checked Items**

Wireless Network Name (SSID) Check	PASS
Communication Mode Check	PASS
Security Mode Check	PASS
MAC Address Filtering Check	PASS
Security Key/Password Check	FAIL
IP Address Check	Unchecked
Detailed IP Setup Check	Unchecked

**Network Status**

Printer Model	XX-XXX XXX Series
IP Address	0.0.0.0
Subnet Mask	255.255.255.0
Default Gateway	
Network Name (SSID)	XXXXXXXXXXXX
Communication Mode	WPA2-PSK (AES)
Signal Strength	Poor
MAC Address	44:D2:44:DA:C0:43

## Solving Problems

- a. Error code
- b. Messages on the Network Environment

### E-1

#### Solutions:

- ☐ Make sure the Ethernet cable is securely connected to your printer and to your hub or other network device.
- ☐ Make sure your hub or other network device is turned on.
- ☐ If you want to connect the printer by Wi-Fi, make Wi-Fi settings for the printer again because it is disabled.

### E-2, E-3, E-7

#### Solutions:

- ☐ Make sure your wireless router is turned on.
- ☐ Confirm that your computer or device is connected correctly to the wireless router.
- ☐ Turn off the wireless router. Wait for about 10 seconds, and then turn it on.
- ☐ Place the printer closer to your wireless router and remove any obstacles between them.
- ☐ If you have entered the SSID manually, check if it is correct. Check the SSID from the **Network Status** part on the network connection report.
- ☐ If an wireless router has multiple SSIDs, select the SSID that is displayed. When the SSID is using a non-compliant frequency, the printer does not display them.
- ☐ If you are using push button setup to establish a network connection, make sure your wireless router supports WPS. You cannot use push button setup if your wireless router does not support WPS.
- ☐ Make sure your SSID uses only ASCII characters (alphanumeric characters and symbols). The printer cannot display an SSID that contains non-ASCII characters.
- ☐ Make sure you know your SSID and password before connecting to the wireless router. If you are using a wireless router with its default settings, the SSID and password are located on a label on the wireless router. If you do not know your SSID and password, contact the person who set up the wireless router, or see the documentation provided with the wireless router.
- ☐ If you are connecting to an SSID generated from a tethering smart device, check for the SSID and password in the documentation provided with the smart device.
- ☐ If your Wi-Fi connection suddenly disconnects, check for the conditions below. If any of these conditions are applicable, reset your network settings by downloading and running the software from the following website.  
<http://epson.sn> > **Setup**
  - ☐ Another smart device was added to the network using push button setup.
  - ☐ The Wi-Fi network was set up using any method other than push button setup.

## Solving Problems

### E-5

#### Solutions:

Make sure the wireless router's security type is set to one of the following. If it is not, change the security type on the wireless router, and then reset the printer's network settings.

- ☐ WEP-64 bit (40 bit)
- ☐ WEP-128 bit (104 bit)
- ☐ WPA PSK (TKIP/AES)\*
- ☐ WPA2 PSK (TKIP/AES)\*
- ☐ WPA (TKIP/AES)
- ☐ WPA2 (TKIP/AES)

\* WPA PSK is also known as WPA Personal. WPA2 PSK is also known as WPA2 Personal.

### E-6

#### Solutions:

- ☐ Check if MAC address filtering is disabled. If it is enabled, register the printer's MAC address so that it is not filtered. See the documentation provided with the wireless router for details. You can check the printer's MAC address from the **Network Status** part on the network connection report.
- ☐ If your wireless router is using shared authentication with WEP security, make sure the authentication key and index are correct.
- ☐ If the number of connectable devices on the wireless router is less than the number of network devices that you want to connect, make settings on the wireless router to increase the number of connectable devices. See the documentation provided with the wireless router to make settings.

### E-8

#### Solutions:

- ☐ Enable DHCP on the wireless router if the printer's Obtain IP Address setting is set to **Auto**.
- ☐ If the printer's Obtain IP Address setting is set to Manual, the IP address you manually set is invalid due to out of range (for example: 0.0.0.0). Set a valid IP address from the printer's control panel or by using Web Config.

### E-9

#### Solutions:

Check the following.

- ☐ Devices are turned on.
- ☐ You can access the Internet and other computers or network devices on the same network from the devices you want to connect to the printer.



## Solving Problems

If still does not connect your printer and network devices after confirming the above, turn off the wireless router. Wait for about 10 seconds, and then turn it on. Then reset your network settings by downloading and running the installer from the following website.

<http://epson.sn> > **Setup**

### E-10

#### Solutions:

Check the following.

- ☐ Other devices on the network are turned on.
- ☐ Network addresses (IP address, subnet mask, and default gateway) are correct if you have set the printer's Obtain IP Address to Manual.

Reset the network address if they are incorrect. You can check the IP address, subnet mask, and default gateway from the **Network Status** part on the network connection report.

If DHCP is enabled, change the printer's Obtain IP Address setting to **Auto**. If you want to set the IP address manually, check the printer's IP address from the **Network Status** part on the network connection report, and then select Manual on the network settings screen. Set the subnet mask to [255.255.255.0].

If still does not connect your printer and network devices, turn off the wireless router. Wait for about 10 seconds, and then turn it on.

### E-11

#### Solutions:

Check the following.

- ☐ The default gateway address is correct if you set the printer's TCP/IP Setup setting to Manual.
- ☐ The device that is set as the default gateway is turned on.

Set the correct default gateway address. You can check the default gateway address from the **Network Status** part on the network connection report.

### E-12

#### Solutions:

Check the following.

- ☐ Other devices on the network are turned on.
- ☐ The network addresses (IP address, subnet mask, and default gateway) are correct if you are entering them manually.
- ☐ The network addresses for other devices (subnet mask and default gateway) are the same.
- ☐ The IP address does not conflict with other devices.

If still does not connect your printer and network devices after confirming the above, try the following.

- ☐ Turn off the wireless router. Wait for about 10 seconds, and then turn it on.

## Solving Problems

- ❑ Make network settings again using the installer. You can run it from the following website.

<http://epson.sn> > Setup

- ❑ You can register several passwords on a wireless router that uses WEP security type. If several passwords are registered, check if the first registered password is set on the printer.

### E-13

#### Solutions:

Check the following.

- ❑ Network devices such as a wireless router, hub, and router are turned on.
- ❑ The TCP/IP Setup for network devices has not been set up manually. (If the printer's TCP/IP Setup is set automatically while the TCP/IP Setup for other network devices is performed manually, the printer's network may differ from the network for other devices.)

If it still does not work after checking the above, try the following.

- ❑ Turn off the wireless router. Wait for about 10 seconds, and then turn it on.
- ❑ Make network settings on the computer that is on the same network as the printer using the installer. You can run it from the following website.  
<http://epson.sn> > Setup
- ❑ You can register several passwords on a wireless router that uses the WEP security type. If several passwords are registered, check if the first registered password is set on the printer.

## Message on the Network Environment

Message	Solution
*Multiple network names (SSID) that match your entered network name (SSID) have been detected. Confirm network name (SSID).	The same SSID may be set on several access points. Check the settings on the access points, and change the SSID.
The Wi-Fi environment needs to be improved. Turn the wireless router off and then turn it on. If the connection does not improve, see the documentation for the wireless router.	After moving the printer closer to the access point and removing any obstacles between them, turn off the access point. Wait for about 10 seconds, and then turn it on. If it still does not connect, see the documentation supplied with the access point.
*No more devices can be connected. Disconnect one of the connected devices if you want to add another one.	Computer and smart devices that can be connected simultaneously are connected in full in the Wi-Fi Direct (Simple AP) connection. To add another computer or smart device, disconnect one of the connected devices first. You can confirm the number of wireless devices which can be connected simultaneously and the number of connected devices by checking the network status sheet or the printer's control panel.

## Checking the Communication Status

Check whether the communication between the printer and the computer is correct, and lead to solve the problems.

## Solving Problems

### Checking the Log for Server and Network Device

If trouble occurred in the network connection, you may be able to identify the cause by checking the log for the mail server or the LDAP server or the status by using the system log for the network device, such as a router, or commands.

### Printing a Network Status Sheet

You can check the detailed network information by printing it.

1. Load papers.
2. Select **Settings** on the home screen.
3. Select **General Settings > Network Settings > Network Status**.
4. Select **Print Status Sheet**.
5. Check the message, and then print the network status sheet.
6. Close the screen.

The screen automatically closes after a specific length of time.

### Checking the Communication between Devices and Computers

#### *Checking the Communication Using a Ping Command - Windows*

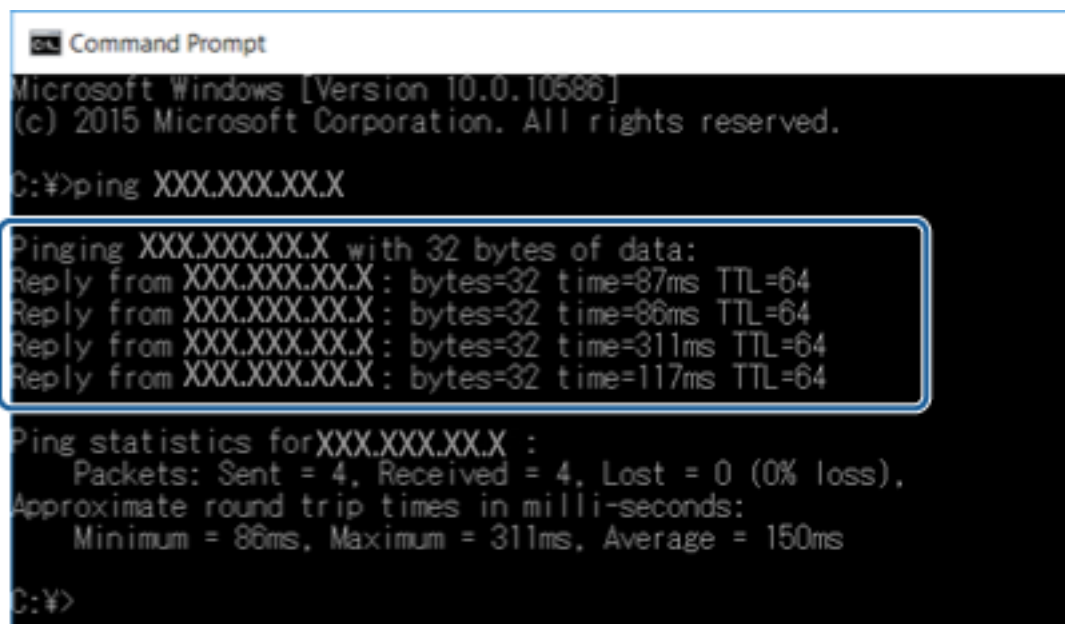
You can use a Ping command to make sure the computer is connected to the printer. Follow the steps below to check the communication using a Ping command.

1. Check the printer's IP address for the communication that you want to check.  
You can check this from the Network Status screen on the printer's control panel, a connection report, or the **IP Address** column of a network status sheet.
2. Display the computer's command prompt screen.  
Display the application screen, and then select **Command Prompt**.
3. Enter 'ping xxx.xxx.xxx.xxx', and then press the Enter key.  
Enter the printer's IP address for xxx.xxx.xxx.xxx.

## Solving Problems

4. Check the communication status.

If the printer and the computer are communicating, the following message is displayed.



```
Command Prompt
Microsoft Windows [Version 10.0.10586]
(c) 2015 Microsoft Corporation. All rights reserved.

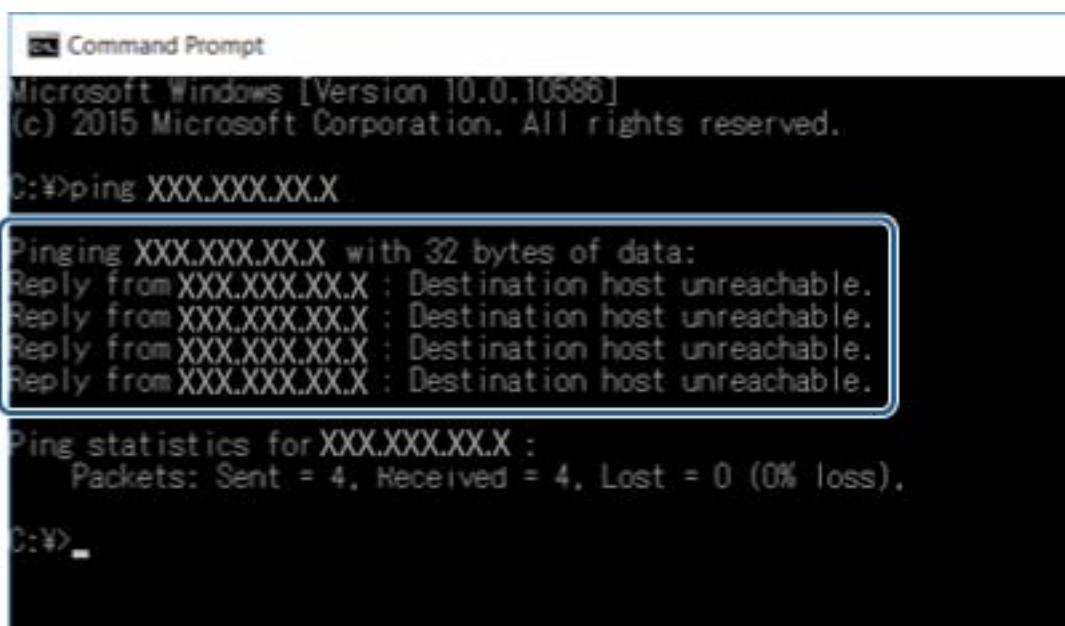
C:\>ping XXX.XXX.XX.X

Pinging XXX.XXX.XX.X with 32 bytes of data:
Reply from XXX.XXX.XX.X: bytes=32 time=87ms TTL=64
Reply from XXX.XXX.XX.X: bytes=32 time=86ms TTL=64
Reply from XXX.XXX.XX.X: bytes=32 time=311ms TTL=64
Reply from XXX.XXX.XX.X: bytes=32 time=117ms TTL=64

Ping statistics for XXX.XXX.XX.X :
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),
    Approximate round trip times in milli-seconds:
        Minimum = 86ms, Maximum = 311ms, Average = 150ms

C:\>
```

If the printer and the computer are not communicating, the following message is displayed.



```
Command Prompt
Microsoft Windows [Version 10.0.10586]
(c) 2015 Microsoft Corporation. All rights reserved.

C:\>ping XXX.XXX.XX.X

Pinging XXX.XXX.XX.X with 32 bytes of data:
Reply from XXX.XXX.XX.X : Destination host unreachable.
Reply from XXX.XXX.XX.X : Destination host unreachable.
Reply from XXX.XXX.XX.X : Destination host unreachable.
Reply from XXX.XXX.XX.X : Destination host unreachable.

Ping statistics for XXX.XXX.XX.X :
    Packets: Sent = 4, Received = 4, Lost = 0 (0% loss),

C:\>
```

### Checking the Communication Using a Ping Command - Mac OS

You can use a Ping command to make sure the computer is connected to the printer. Follow the steps below to check the communication using a Ping command.

1. Check the printer's IP address for the communication that you want to check.

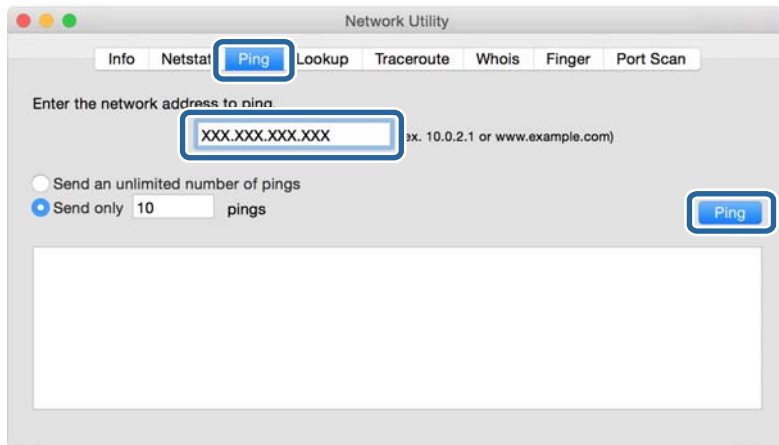
You can check this from the Network Status screen on the printer's control panel, a connection report, or the **IP Address** column of a network status sheet.

## Solving Problems

- Run Network Utility.

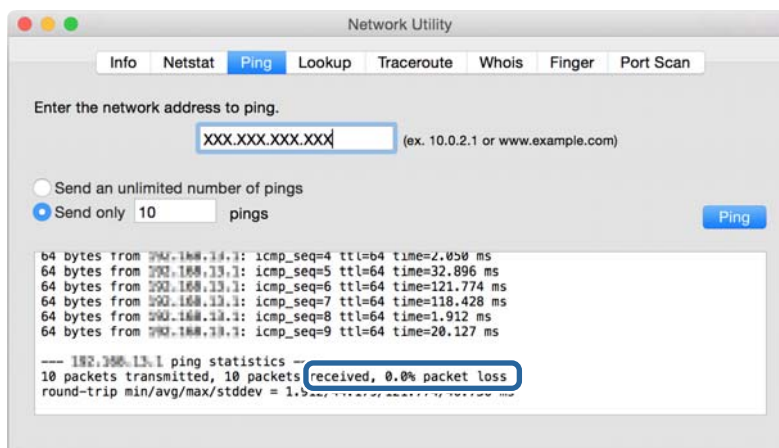
Enter "Network Utility" in **Spotlight**.

- Click the **Ping** tab, enter the IP address that you checked in step 1, and then click **Ping**.

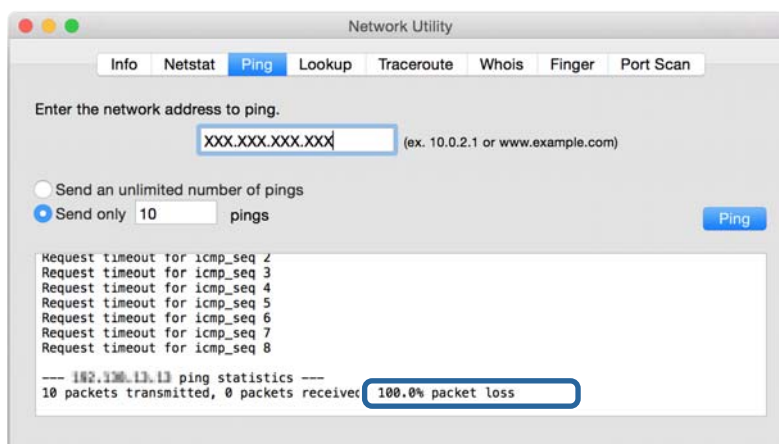


- Check the communication status.

If the printer and the computer are communicating, the following message is displayed.



If the printer and the computer are not communicating, the following message is displayed.



## Solving Problems

## Checking the Network of the Computer - Windows

By using the command prompt, check the connection status of the computer and the connection path to the printer. This will lead you to solve the problems.

#### ❑ ipconfig command

Display the connection status of the network interface that is currently used by the computer.

By comparing the setting information with actual communication, you can check whether the connection is correct. In case there are multiple DHCP servers on the same network, you can find out the actual address assigned to the computer, the referred DNS server, etc.

#### ❑ Format : ipconfig /all

#### ❑ Examples :

```

c:\>ipconfig /all

Windows IP Configuration

Host Name . . . . . : WIN2012R2
Primary Dns Suffix . . . . . : pubs.net
Node Type . . . . . : Hybrid
IP Routing Enabled. . . . . : No
WINS Proxy Enabled. . . . . : No
DNS Suffix Search List. . . . . : pubs.net

Ethernet adapter Ethernet:

    Connection-specific DNS Suffix  . : 
    Description . . . . . : Gigabit Network Connection
    Physical Address. . . . . : xx-xx-xx-xx-xx-xx
    DHCP Enabled. . . . . : No
    Autoconfiguration Enabled . . . . : Yes
    Link-local IPv6 Address . . . . . : fe80::38fb:7546:d20e:14<Preferred>
    IPv4 Address. . . . . : 192.168.111.10<Preferred>
    Subnet Mask . . . . . : 255.255.255.0
    Default Gateway . . . . . : 192.168.111.1
    DHCPv6 IAID . . . . . : 283142549
    DHCPv6 Client DUID. . . . . : 00-01-00-01-20-40-2F-45-00-1D-73-6A-44-08
    DNS Servers . . . . . : 192.168.111.2
    NetBIOS over Tcpip. . . . . : Enabled

Tunnel adapter isatap.<00000000-ABCD-EFGH-IJK-LMNOPQRSTUUV>:

    Media State . . . . . : Media disconnected
    Connection-specific DNS Suffix  . : 
    Description . . . . . : Microsoft ISATAP Adapter #2
    Physical Address. . . . . : 00-00-00-00-00-00-E0
    DHCP Enabled. . . . . : No
    Autoconfiguration Enabled . . . . : Yes

c:\>_

```

#### ❑ pathping command

You can confirm the list of routers passing through the destination host and the routing of communication.

#### ❑ Format : pathping xxx.xxx.xxx.xxx

#### ❑ Examples : pathping 192.0.2.222

```

c:\>pathping 192.168.111.20

Tracing route to EPSONAB12AB [192.168.111.20]
over a maximum of 30 hops:
  0  WIN2012R2.pubs.net [192.168.111.10]
  1  EPSONAB12AB [192.168.111.20]

Computing statistics for 25 seconds...
Hop  RTT      Source to Here   This Node/Link   Address
   0             Lost/Sent = Pct   Lost/Sent = Pct              Address
   0             0/ 100 = 0%      0/ 100 = 0%      WIN2012R2.pubs.net [192.168.111.10]
   1  38ms      0/ 100 = 0%      0/ 100 = 0%      EPSONAB12AB [192.168.111.20]

Trace complete.

c:\>_

```

## Performing the Connection Test

From the printer or the computer connected to the same segment as the printer, check whether the connection with the server and folder is correct. This will lead you to solve the problems.

### Mail Server

Check the connection between the printer and the mail server by using the connection test function of the printer.

#### Related Information

➔ [“Checking a Mail Server Connection” on page 44](#)

### LDAP Server

Check the connection between the printer and the LDAP server by using the connection test function of the printer.

#### Related Information

➔ [“Checking the LDAP Server Connection” on page 72](#)

### FTP Server

Check the connection of the FTP server from the computer in the same segment. Check whether you can access the FTP server registered in the contacts from the Explorer of the computer on the network of the same segment as the printer.

☐ Example of specifying the path :

☐ FTP server name : `epsonftp`

☐ Folder name : `manual`

☐ `ftp://epsonftp/manual/`

In this case, log in as anonymous. When you have set user name and password, enter them on the dialog displayed when the authentication failed, or include them as below.

`ftp://username:password@epsonftp` (When the user name is "ftpusername", the password is "ftppassword".)

☐ An example of the same network segment.

☐ Printer's IP address : 192.168.111.12, Subnet mask : 255.255.255.0

☐ Confirm from the computer that the IP address is from 192.168.111.2 to 192.168.111.255.

#### Related Information

➔ [“Registering a Destination to Contacts using Web Config” on page 64](#)

## Solving Problems

### Shared Folder

Check the connection of the shared folder from the computer in the same segment. Check whether you can access the shared folder registered in the contacts from the Explorer of the computer on the network of the same segment as the printer.

#### Related Information

➔ [“Registering a Destination to Contacts using Web Config” on page 64](#)

### DNS Server

Check the DNS server that is referred by the computer. Confirm the status of the network adapter of the computer on the same network segment as the printer, and confirm whether it is the same as the DNS setting of the printer.

You can check the DNS setting of the computer as follows.

❑ Windows : **Control Panel > Network and Internet > Network and Sharing Center > Change adapter settings**

When there are multiple network interfaces, you can check by entering “ipconfig/all” on the command prompt.

❑ Mac OS : **System Preference > Network > Advanced... > DNS**

#### Related Information

➔ [“Registering a Destination to Contacts using Web Config” on page 64](#)

## Initializing the Network Settings

### Disabling Wi-Fi from Web Config

Disable Wi-Fi from Web Config. If you disable Wi-Fi while some devices are connected by Wi-Fi, they are disconnected.

1. Access Web Config and select the **Network** tab > **Wi-Fi**, and then select **Disable Wi-Fi**.
2. Check the message, and then select **OK**.

### Disconnecting Wi-Fi Direct (Simple AP) from Web Config

Disconnect Wi-Fi Direct (simple AP) from Web Config.


1. Access Web Config and select the **Network** tab > **Wi-Fi Direct**.
2. Select **Disable** for **Wi-Fi Direct**.
3. Click **Next**
4. Check the message, and then select **OK**.



## Solving Problems

## Disabling Wi-Fi from the Control Panel


When Wi-Fi is disabled, the Wi-Fi connection is disconnected.

1. Tap  on the home screen.
2. Tap **Router**.  
The network status is displayed.
3. Tap **Start Setup**.
4. Tap **Wi-Fi Setup**.
5. Tap **Others > Disable Wi-Fi**.
6. Check the message, and then tap **Start Setup**.
7. When a completion message is displayed, tap **Close**.  
The screen automatically closes after a specific length of time if you do not tap **Close**.

## Disconnecting Wi-Fi Direct (Simple AP) Connection from the Control Panel

**Note:**

When Wi-Fi Direct (Simple AP) connection disabled, all computers and smart devices connected to the printer in Wi-Fi Direct (Simple AP) connection are disconnected. If you want to disconnect a specific device, disconnect from the device instead of the printer.

1. Tap  on the home screen.
2. Tap **Wi-Fi Direct**.  
The Wi-Fi Direct information is displayed.
3. Tap **Start Setup**.
4. Tap **Disable Wi-Fi Direct**.
5. Check the message, and then tap **Disable the settings**.
6. When a completion message is displayed, tap **Close**.  
The screen automatically closes after a specific length of time if you do not tap **Close**.

## Restoring the Network Settings from the Control Panel

You can restore all network settings to their defaults.

1. Select **Settings** on the home screen.
2. Select **General Settings > System Administration > Restore Default Settings > Network Settings**.

## Solving Problems

3. Check the message, and then select **Yes**.
4. When a completion message is displayed, close the screen.  
The screen automatically closes after a specific length of time.

---

# Trouble Case

## Cannot Access Web Config

### The IP address is not assigned to the printer.

A valid IP address may not be assigned to the printer. Configure the IP address using the printer's control panel. You can confirm the current setting information with a network status sheet or from the printer's control panel.

### Web browser does not support the Encryption Strength for SSL/TLS.

SSL/TLS has the Encryption Strength. Web Config can be opened by the web browser that supports the bulk encryptions as follows. Check your browser's encryption support.

- ☐ 80bit: AES256/AES128/3DES
- ☐ 112bit: AES256/AES128/3DES
- ☐ 128bit: AES256/AES128
- ☐ 192bit: AES256
- ☐ 256bit: AES256

### CA-signed Certificate is expired.

If there is a problem with the expiration date of the certificate, "The certificate has expired" is displayed when connecting to Web Config with SSL/TLS communication (https). If the message appears before its expiration date, make sure that the printer's date is configured correctly.

### The common name of the certificate and the printer do not match.

If the common name of the certificate and the printer do not match, the message "The name of the security certificate does not match..." is displayed when accessing Web Config using SSL/TLS communication (https). This happens because the following IP addresses do not match.

- ☐ The printer's IP address entered to common name for creating a Self-signed Certificate or CSR
- ☐ IP address entered to web browser when running Web Config

For Self-signed Certificate, change the printer name. The certificate is updated and the printer can be connected.

For CA-signed Certificate, take the certificate again for the printer.

### The proxy server setting of local address is not set to web browser.

When the printer is set to use a proxy server, configure the web browser not to connect to the local address via the proxy server.

- ☐ Windows:

Select **Control Panel > Network and Internet > Internet Options > Connections > LAN settings > Proxy server**, and then configure not to use the proxy server for LAN (local addresses).

## Solving Problems

### ❑ Mac OS:

Select **System Preferences > Network > Advanced > Proxies**, and then register the local address for **Bypass proxy settings for these Hosts & Domains**.

Example:

192.168.1.\*: Local address 192.168.1.XXX, subnet mask 255.255.255.0

192.168.\*.\*: Local address 192.168.XXX.XXX, subnet mask 255.255.0.0

### Related Information

➡ [“Accessing Web Config” on page 31](#)

➡ [“Assigning the IP Address” on page 21](#)

## Cannot Save Scanned Images to the Shared Folder

### Checking Messages on the Printer

Error messages are displayed on the printer's control panel when an error occurs.

Messages	Solutions
DNS error. Check DNS settings.	<ul style="list-style-type: none"> <li>❑ Make sure that the address in the contacts list on the printer and the address of the shared folder are the same.</li> <li>❑ If the IP address of the computer is static and is set manually, change the computer name in the network path to the IP address. Example: \\EPSON02\SCAN to \\192.168.xxx.xxx\SCAN</li> <li>❑ Make sure that the computer is turned on and does not sleep. If the computer sleeps, you cannot save scanned images to the shared folder.</li> <li>❑ Temporarily disable the computer's Firewall and security software. If this clears the error, check the settings in the security software.</li> <li>❑ If you are using a laptop computer and the IP address is set as DHCP, the IP address may change when reconnecting to the network. Obtain the IP address again.</li> <li>❑ Select <b>Settings &gt; General Settings &gt; Network Settings &gt; Advanced &gt; TCP/IP</b>, and then check the DNS settings.</li> <li>❑ Check the DNS settings for the server, the computer, or the access point.</li> <li>❑ The computer name and the IP address may differ when the management table of the DNS server is not updated. Check the computer name and the IP address.</li> </ul>
Authentication error. Please check the Email Server Settings.	<ul style="list-style-type: none"> <li>❑ Make sure the user name and the password are correct on the computer and the contacts on the printer. Also, make sure that the password has not expired.</li> <li>❑ Check the <b>Location</b> settings.</li> </ul>

## Solving Problems

Messages	Solutions
Communication error. Check the Wi-Fi/ network connection.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Make sure that the MS Network is enabled.</li> <li><input type="checkbox"/> Make sure that the address in the contacts list on the printer and the address of the shared folder are the same.</li> <li><input type="checkbox"/> Access rights for the user in the contacts list should be added on the <b>Sharing</b> tab and the <b>Security</b> tab of the shared folder's properties. Also, the permissions for the user should be set to "allowed".</li> <li><input type="checkbox"/> Check the <b>Location</b> settings.</li> <li><input type="checkbox"/> Print a network connection report to check if the printer is connected to the network.</li> </ul>
The file name is already in use. Rename the file and scan again.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Delete the file with the same name.</li> <li><input type="checkbox"/> Change the file name prefix in <b>File Settings</b>.</li> </ul>
Scanned file(s) are too large. Only XX page(s) have been sent. Check if the destination has enough space.	<ul style="list-style-type: none"> <li><input type="checkbox"/> Increase the storage space in the specified folder.</li> <li><input type="checkbox"/> Reduce the number of documents.</li> <li><input type="checkbox"/> Lower the scanning resolution or increase the compression ratio to reduce the size of the scanned image.</li> </ul>

### Checking the Point where the Error Occurred

When saving scanned images to the shared folder, saving process proceeds as following. You can then check the point where the error occurred.

Items	Operation	Error Messages
Connecting	Connect to the computer from the printer.	DNS error. Check DNS settings.
Logging on to the computer	Log on to the computer with the user name and the password.	Authentication error. Please check the Email Server Settings.
Checking the folder to save	Check the network path of the shared folder.	Communication error. Check the Wi-Fi/ network connection.
Checking the file name	Check if there is a file with the same name as the file you want to save in the folder.	The file name is already in use. Rename the file and scan again.
Writing the file	Write a new file.	Scanned file(s) are too large. Only XX page(s) have been sent. Check if the destination has enough space.

### Saving the Scanned Images Takes a Long Time

Check the following points.

- ☐ Select **Settings > General Settings > Network Settings > Advanced > TCP/IP**, and then check the DNS settings.
- ☐ Check the DNS settings for the server, the computer, or the access point.

# Appendix

---

## Introduction of Network Software

The following describes the software that configures and manages devices.

### Epson Device Admin

Epson Device Admin is a multifunctional application software that manages the device on the network.

The following functions are available.

- ☐ Monitor or manage up to 2,000 printers or scanners over the segment
- ☐ Make a detailed report, such as for the consumable or product status
- ☐ Update the firmware of the product
- ☐ Introduce the device to the network
- ☐ Apply the unified settings to multiple devices.

You can download Epson Device Admin from Epson support website. For more information, see the documentation or help of Epson Device Admin.

### Running Epson Device Admin (Windows only)

Select **All Programs > EPSON > Epson Device Admin > Epson Device Admin**.

**Note:**

*If the firewall alert appears, allow access for Epson Device Admin.*

### EpsonNet Config

EpsonNet Config is an application software that can make settings to the device on the network. When the devices are connected to the network via Ethernet, you can make settings, such as setting the IP address, changing the connection method and so on even for devices not assigned to the IP address. This also can be used to make network settings to the devices without the control panel.

## Appendix

For more information, see the documentation or help of EpsonNet Config.



### Running EpsonNet Config - Windows

Select **All Programs** > **EpsonNet** > **EpsonNet Config SE** > **EpsonNet Config**.

**Note:**

*If the firewall alert appears, allow access for EpsonNet Config.*

### Running EpsonNet Config - Mac OS

Select **Go** > **Applications** > **Epson Software** > **EpsonNet** > **EpsonNet Config SE** > **EpsonNet Config**.

### EpsonNet Print (Windows Only)

EpsonNet Print is a software to print on the TCP/IP network. This is installed from the installer together with the printer driver. To perform network printing, create an EpsonNet Print port. There are features and restrictions listed below.

- ☐ The printer's status is displayed on the spooler screen.
- ☐ If the printer's IP address is changed by DHCP, the printer is still detected.
- ☐ You can use a printer located on a different network segment.
- ☐ You can print using one of the various protocols.
- ☐ IPv6 address is not supported.

### EpsonNet SetupManager

EpsonNet SetupManager is a software to create a package for a simple printer installation, such as installing the printer driver, installing EPSON Status Monitor and creating a printer port. This software allows the administrator to create unique software packages and distribute them among groups.

For more information, visit your regional Epson website.

## Export and Bulk Registration of Contacts Using Tool

If you use Epson Device Admin, you can back up just the contacts and edit the exported files, then register them all at once.

It is useful if you want to back up only the contacts or when you replace the printer and you want to transfer the contacts from the old one to new one.

### Exporting Contacts

Save the contacts information to the file.

You can edit files saved in SYLK format or csv format by using a spreadsheet application or text editor. You can register all at once after deleting or adding the information.

Information that includes security items such as password and personal information can be saved in binary format with a password. You cannot edit the file. This can be used as the backup file of the information including the security items.

1. Start Epson Device Admin.
2. Select **Devices** on the side bar task menu.
3. Select the device you want to configure from the device list.
4. Click **Device Configuration** on the **Home** tab on the ribbon menu.

When the administrator password has been set, enter the password and click **OK**.

5. Click **Common > Contacts**.
6. Select the export format from **Export > Export items**.

☐ All Items

Export the encrypted binary file. Select when you want to include the security items such as password and personal information. You cannot edit the file. If you select it, you have to set the password. Click **Configuration** and set a password between 8 and 63 characters long in ASCII. This password is required when importing the binary file.

☐ Items except Security Information

Export the SYLK format or csv format files. Select when you want to edit the information of the exported file.

7. Click **Export**.
8. Specify the place to save the file, select the file type, and then click **Save**.  
The completion message is displayed.
9. Click **OK**.

Check that the file is saved to the specified place.

### Importing Contacts

Import the contacts information from the file.

## Appendix

You can import the files saved in SYLK format or csv format or the backed-up binary file that includes the security items.

1. Start Epson Device Admin.
2. Select **Devices** on the side bar task menu.
3. Select the device you want to configure from the device list.
4. Click **Device Configuration** on the **Home** tab on the ribbon menu.  
When the administrator password has been set, enter the password and click **OK**.
5. Click **Common > Contacts**.
6. Click **Browse** on **Import**.
7. Select the file you want to import and then click **Open**.  
When you select the binary file, in **Password** enter the password you set when exporting the file.
8. Click **Import**.  
The confirmation screen is displayed.
9. Click **OK**.  
The validation result is displayed.
  - ☐ Edit the information read  
Click when you want to edit the information individually.
  - ☐ Read more file  
Click when you want to import multiple files.
10. Click **Import**, and then click **OK** on the import completion screen.  
Return to the device's property screen.
11. Click **Transmit**.
12. Click **OK** on the confirmation message.  
The settings are sent to the printer.
13. On the sending completion screen, click **OK**.  
The printer's information is updated.  
Open the contacts from Web Config or printer's control panel, and then check that the contact is updated.

---

## Making Wi-Fi Settings from the Control Panel (WPS)

You can connect to Wi-Fi from the printer's control panel using the WPS function.

### Related Information

➔ [“Making Wi-Fi Settings by Push Button Setup \(WPS\)” on page 129](#)



## Appendix

➔ “Making Wi-Fi Settings by PIN Code Setup (WPS)” on page 130



## Making Wi-Fi Settings by Push Button Setup (WPS)

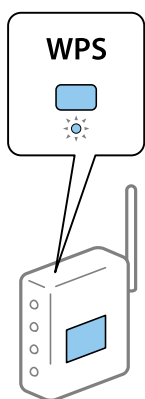
You can automatically set up a Wi-Fi network by pressing a button on the access point. If the following conditions are met, you can set up by using this method.

- ☐ The access point is compatible with WPS (Wi-Fi Protected Setup).
- ☐ The current Wi-Fi connection was established by pressing a button on the access point.

**Note:**

*If you cannot find the button or you are setting up using the software, see the documentation provided with the access point.*

1. Tap  |  on the home screen.
2. Tap **Router**.
3. Tap **Start Setup**.
4. Tap **Wi-Fi Setup**.  
If you have made Ethernet settings, check the message and then tap **Yes**.
5. Tap **Push Button Setup(WPS)**.
6. Hold down the [WPS] button on the access point until the security light flashes.



If you do not know where the [WPS] button is, or there are no buttons on the access point, see the documentation provided with your access point for details.

7. Tap **Start Setup**.
8. Tap **Close**.

The screen automatically closes after a specific length of time if you do not tap **Close**.

**Note:**

*If connection fails, restart the access point, move it closer to the printer, and try again. If it still does not work, print a network connection report and check the solution.*

9. Tap **Close** on the network connection settings screen.

## Making Wi-Fi Settings by PIN Code Setup (WPS)

You can automatically connect to an access point by using a PIN code. You can use this method to set up if an access point is capable of WPS (Wi-Fi Protected Setup). Use a computer to enter a PIN code into the access point.

1. Tap  |  on the home screen.

2. Tap **Router**.

3. Tap **Start Setup**.

4. Tap **Wi-Fi Setup**.

If you have made Ethernet settings, check the message and then tap **Yes**.

5. Tap **Others > PIN Code Setup(WPS)**

6. Use your computer to enter the PIN code (an eight digit number) displayed on the printer's control panel into the access point within two minutes.

**Note:**

*See the documentation provided with your access point for details on entering a PIN code.*

7. Tap **Start Setup**.

8. Tap **Close**.

The screen automatically closes after a specific length of time if you do not tap **Close**.

**Note:**

*If connection fails, restart the access point, move it closer to the printer, and try again. If it still does not work, print a connection report and check the solution.*

9. Tap **Close** on the network connection settings screen.

---



## Using Wi-Fi Direct (Simple AP) Connection

Wi-Fi Direct (simple AP) connection connects the printer and devices directly.

Because the printer can be connected directly without going through the connected network, it can be used as temporary connection of the device to the printer that is connected to the network without access authority.

Also printer's NFC function can be used when Wi-Fi Direct (simple AP) is enabled.

## Enabling Wi-Fi Direct (Simple AP) from the Control Panel

1. Select  |  on the printer's control panel.

2. Select **Wi-Fi Direct**.

When the Wi-Fi Direct (simple AP) connection is enabled, Wi-Fi connection information is displayed.

3. Select **Start Setup**.

## Appendix

### 4. Select **Start Setup**.



When Wi-Fi Direct (simple AP) connection is enabled, network (SSID) and password is displayed.

### 5. Close the screen.

**Note:**

*From smart devices, connect to the printer using the network (SSID) and password displayed on the printer's control panel.*

## Changing the Wi-Fi Direct (Simple AP) Settings

When Wi-Fi Direct (simple AP) connection is enabled, you can change the settings from  |  > **Wi-Fi Direct** > **Start Setup**, and then the following menu items are displayed.

### Changing password

Change the Wi-Fi Direct (simple AP) password for connecting to the printer to your arbitrary value. You can set the password in ASCII characters that is displayed on the software keyboard on the control panel.

When changing the password, all connected devices are disconnected. Use the new password if you want to re-connect the device.

### Disabling Wi-Fi Direct (simple AP)

Disable Wi-Fi Direct (simple AP) settings of the printer. When disabling it, all devices connected to the printer in Wi-Fi Direct (Simple AP) connection are disconnected.

### Deleting the information of the smart device

Delete the (registered) information of the smart device saved to the printer when connecting by Wi-Fi Direct (simple AP).

If you have an Android device that supports Wi-Fi Direct function, you can connect it to the printer by using that function. The printer keeps the device information if you register the device as a permitted device or a rejected device when connecting by Wi-Fi Direct function. Registered device is permitted or rejected when connecting by Wi-Fi Direct function next time depending on the registered information of the printer.

**Note:**

*To enable/disable Wi-Fi Direct (simple AP) or delete the information of the registered device, you can also set up from **Network tab** > **Wi-Fi Direct** on Web Config.*

---

## Changing the Connection Method

Change the connection method. Make this setting on the network enabling condition.

If the IP address assignment setting is manual, confirm with the network administrator whether the same IP address can be used on the new network.

**Note:**

*When the Wi-Fi connection is enabled, the Ethernet connection is disabled.*

### Related Information

➡ [“Changing from Ethernet Connection to Wi-Fi Connection” on page 132](#)

## Appendix

➔ [“Changing from Wi-Fi Connection to Ethernet Connection” on page 132](#)

# Changing from Ethernet Connection to Wi-Fi Connection

## Changing to Wi-Fi Connection from the Control Panel

Change the Ethernet connection to Wi-Fi connection from the printer's control panel. The changing connection method is basically the same as the Wi-Fi connection settings. See the topic in this guide on Wi-Fi connection settings from the printer's control panel.

### Related Information

➔ [“Making Wi-Fi Settings Manually from the Control Panel” on page 27](#)

## Changing to Wi-Fi Connection by Using Web Config

Change the Ethernet connection to Wi-Fi connection by using Web Config.

1. Access Web Config and select the **Network** tab > **Wi-Fi**.  
When the administrator password has been set, log in as an administrator by entering the user name and password.
2. Click **Setup**.
3. Select the SSID for the access point and enter the password.  
If the SSID you want to connect to is not displayed, select **Enter SSID** and enter the SSID.
4. Click **Next**.
5. Confirm the displayed message and click **OK**.
6. Disconnect the Ethernet cable from the printer.

### Note:

*You can also change the connection method by using Epson Device Admin. For details, see the manual or help for Epson Device Admin.*

### Related Information

➔ [“Accessing Web Config” on page 31](#)

➔ [“Epson Device Admin” on page 125](#)

# Changing from Wi-Fi Connection to Ethernet Connection

## Changing the Network Connection to Ethernet from the Control Panel

Follow the steps below to change the network connection to Ethernet from Wi-Fi using the control panel.

## Appendix

1. Select **Settings** on the home screen.
2. Select **General Settings > Network Settings > Wired LAN Setup**.
3. Tap **Start Setup**.
4. Check the message, and then close the screen.  
The screen automatically closes after a specific length of time.
5. Connect the printer to a router using an Ethernet cable.

### Related Information

➡ [“Connecting to Ethernet” on page 26](#)

## Changing to Ethernet Connection Using Web Config

Change the Wi-Fi connection to Ethernet connection by using Web Config.

1. Access Web Config and select the **Network** tab > **Wi-Fi**.  
When the administrator password has been set, log in as an administrator by entering the user name and password.
2. Click **Disable Wi-Fi**.
3. Check the message, and then select **OK**.
4. Connect the printer and hub (LAN switch) by Ethernet cable.

### Note:

*You can also change the connection method by using Epson Device Admin. For details, see the guide or help for Epson Device Admin.*

### Related Information

➡ [“Accessing Web Config” on page 31](#)

➡ [“Epson Device Admin” on page 125](#)

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## Using Port for the Printer

The printer uses the following port. These ports should be allowed to become available by the network administrator as necessary.

## Appendix

Sender (Client)	Use	Destination (Server)	Protocol	Port Number
Printer	File sending (When scan to folder is used from the printer)	FTP server	FTP (TCP)	20
				21
		File server	SMB (TCP)	445
			NetBIOS (UDP)	137
				138
			NetBIOS (TCP)	139
	Email sending (When scan to mail is used from the printer)	SMTP server	SMTP (TCP)	25
			SMTP SSL/TLS (TCP)	465
			SMTP STARTTLS (TCP)	587
	POP before SMTP connection (When scan to mail is used from the printer)	POP server	POP3 (TCP)	110
	When Epson Connect is used	Epson Connect Server	HTTPS	443
			XMPP	5222
	When printing from Google Cloud Print	Google Cloud Print Server	HTTPS	443
			XMPP	5222
	Collecting user information (Use the contacts from the printer)	LDAP server	LDAP (TCP)	389
			LDAP SSL/TLS (TCP)	636
			LDAP STARTTLS (TCP)	389
	User authentication when sending email User authentication when collecting user information (When using the contacts from the printer)	KDC server	Kerberos	88
	Control WSD	Client computer	WSD (TCP)	5357
	Search the computer when push scanning from Document Capture Pro	Client computer	Network Push Scan Discovery	2968

## Appendix

Sender (Client)	Use	Destination (Server)	Protocol	Port Number
Client computer	Discover the printer from an application such as EpsonNet Config, printer driver, and scanner driver.	Printer	ENPC (UDP)	3289
	Collect and set up the MIB information from an application such as EpsonNet Config, printer driver, and scanner driver.	Printer	SNMP (UDP)	161
	Forwarding LPR data	Printer	LPR (TCP)	515
	Forwarding RAW data	Printer	RAW (Port9100) (TCP)	9100
	Searching WSD printer	Printer	WS-Discovery (UDP)	3702
	Forwarding the scan data from Document Capture Pro	Printer	Network Scan (TCP)	1865
	Collecting the job information when push scanning from Document Capture Pro	Printer	Network Push Scan	2968

## Menu Options for Settings

Select **Settings** on the home screen of the printer to make various settings.

### Menu Options for General Settings

Select the menus on the control panel as described below.

#### **Settings > General Settings**

### Menu Options for Basic Settings in General Settings

#### LCD Brightness:

Adjust the brightness of the LCD screen.

#### Sound:

Adjust the volume and select the type of the sound.

#### Detect Double Feed:

Select **On** to detect a double-feed paper error when scanning with the ADF.

#### Sleep Timer:

Adjust the time period to enter a sleep mode (energy saving mode) when the printer has not performed any operations. The LCD screen turns black when the setting time passes.

## Appendix

### Power Off Settings:

Your product may have this feature or the **Power Off Timer** feature depending on the location of purchase.

☐ Power Off If Inactive

Select this setting to turn the printer off automatically if it is not used for a specified period of time. Any increase will affect the product's energy efficiency. Please consider the environment before making any change.

☐ Power Off If Disconnected

Select this setting to turn the printer off after 30 minutes when all ports including the LINE port are disconnected. This feature may not be available depending on your region.

### Date/Time Settings:

☐ Date/Time

Enter the current date and time.

☐ Daylight Saving Time

Select the summer time setting that applies to your area.

☐ Time Difference

Enter the time difference between your local time and UTC (Coordinated Universal Time).

### Country/Region:

Select the country or region in which you are using your printer. If you change the country or region, your fax settings return to their defaults and you must select them again.

### Language:

Select the language used on the LCD screen.

### Start-up Screen:

Specify the initial menu displayed on the LCD screen when the printer turns on and **Operation Time Out** is enable.

### Edit Home:

Change the layout of the icons on the LCD screen. You can also add, remove, and move icons.

### Wall Paper:

Change the background color of the LCD screen.

You can also select a background image from a memory device. Only JPEG format is supported.

### Operation Time Out:

Select **On** to return to the initial screen when no operations have been performed for the specified time. When user restrictions have been applied and no operations are performed for the specified time, you are logged out and returned to the initial screen. When printing is paused from the status monitor or cancel button, and no operations have been performed for the specified time, printing resumes automatically. If you select **Off** for this feature, it does not automatically resume after printing has been paused.



## Appendix

### Color Print Count Alert:

Select **On** to display a confirmation message that asks if you want to continue printing when a print job with grayscale is counted as a color print job.

### Keyboard:

Change the layout of the keyboard on the LCD screen.

### Default Screen(Job/Status)

Select the default information you want to display when you tap **Default Screen(Job/Status)**.

### Screen Effect:

Select **On** to enable animation effects when switching screens. If you select **Off**, screen switching is faster.

### Administrator Lock Items

These are the items that are locked when **Settings > General Settings > System Administration > Security Settings > Admin Settings > Lock Setting** is enabled.

Item		Panel lock
Basic Settings		-
	LCD Brightness	-
	Sound	-
	Detect Double Feed	✓*1
	Sleep Timer	✓
	Power Off Settings	✓
	Date/Time Settings	✓
	Country/Region	✓
	Language	✓*1
	Start-up Screen	✓
	Edit Home	✓
	Wall Paper	✓
	Operation Time Out	✓
	Color Print Count Alert	✓
	Keyboard	-
	Default Screen(Job/Status)	✓

✓ = To be locked.

- = Not to be locked.

\*1 You can enable or disable the lock from **General Settings > System Administration > Security Settings > Restrictions**.

## Appendix

### Menu Options for Printer Settings in General Settings

#### Paper Source Settings:

##### Paper Setting:

Select the paper source to specify the paper size and paper type you loaded. When **Paper Size Auto Detect** is enabled, the printer detects the paper size you loaded.

##### MP Tray Priority:

Select **On** to give printing priority to paper loaded in the MP Tray.

##### A4/Letter Auto Switching:

Select **On** to feed paper from the paper source set as A4 size when there is no paper source set as Letter, or feed from the paper source set as Letter size when there is no paper source set as A4.

#### Auto Select Settings:

Select **On** for any of following settings to automatically print on paper from any source containing paper that matches your paper settings.

☐ Copy

☐ Fax

☐ Other

#### Error Notice:

Select **On** to display an error message when the selected paper size or type does not match the loaded paper.

#### Paper Setup Auto Display:

Select **On** to display the **Paper Setting** screen when loading paper in the paper source.

#### User-Defined Paper Size List:

You can change the user defined size setting. This is useful when you print frequently on irregularly sized paper.

#### Output: Copy:

Select where to output when copying.

#### Output: Fax:

Select where to output when receiving a fax.

#### Output: Other:

Select where to output when printing anything except for copies and faxes.

#### Printing Language:

Select the printing language for the USB interface or the network interface.

#### Universal Print Settings:

These print settings are applied when you print by an external device without using the printer driver.

## Appendix

### Top Offset:

Adjust the top margin of the paper.

### Left Offset:

Adjust the left margin of the paper.

### Top Offset in Back:

Adjust the top margin for the back of the page when performing 2-sided printing.

### Left Offset in Back:

Adjust the left margin for the back margin of the page when performing 2-sided printing.

### Skip Blank Page:

Skips blank pages in the print data automatically.

### Job Separation

Select **On** to output copies separated by jobs.

### Rotate Sort

Select **On** to rotate each copy by 90 degrees when printing multiple copies.

### Insert Sheets per User

Select **On** to insert a slip sheet between jobs per sender when printing from a computer. Slip sheets are inserted from the specified paper source.

### PDL Print Configuration:

Select the PDL Print Configuration options you want to use for PCL or PostScript printing.

#### Common Settings:

##### ☐ Paper Size

Select the default paper size for PCL or PostScript printing.

##### ☐ Paper Type

Select the default paper type for PCL or PostScript printing.

##### ☐ Orientation

Select the default orientation for PCL or PostScript printing.

##### ☐ Quality

Select the print quality for PCL or PostScript printing.

##### ☐ Ink Save Mode

Select **On** to save ink by reducing the print density.

##### ☐ Print Order

Last Page on Top:

Starts printing from the first page of a file.

First Page on Top:

Starts printing from the last page of a file.

## Appendix

- ☐ Number of Copies  
Set the number of copies to print.
- ☐ Binding Margin  
Select the binding position.
- ☐ Auto Paper Ejection  
Select **On** to eject paper automatically when printing is stopped during a print job.
- ☐ 2-Sided Printing  
Select **On** to perform 2-sided printing.

### PCL Menu:

- ☐ Font Source  
Resident  
Select to use a font preinstalled on the printer.  
Download  
Select to use a font you have downloaded.
- ☐ Font Number  
Select the default font number for the default font source. The available number varies depending on the settings you made.
- ☐ Pitch  
Set the default font pitch if the font is scalable and of fixed-pitch. You can select from 0.44 to 99.99 cpi (characters per inch), in 0.01 increments.  
This item may not appear depending on the font source or font number settings.
- ☐ Height  
Set the default font height if the font is scalable and proportional. You can select from 4.00 to 999.75 points, in 0.25 increments.  
This item may not appear depending on the font source or font number settings.
- ☐ Symbol Set  
Select the default symbol set. If the font that you selected in the font source and the font number setting is not available in the new symbol set setting, the font source and the font number settings are automatically replaced with the default value, IBM-US.
- ☐ Form  
Set the number of lines for the selected paper size and orientation. This also causes a line spacing (VMI) change, and the new VMI value is stored in the printer. This means that later changes in the page size or orientation settings cause changes in the Form value based on the stored VMI.
- ☐ CR Function  
Select the line feed command when printing with a driver from a specific operating system.
- ☐ LF Function  
Select the line feed command when printing with a driver from a specific operating system.
- ☐ Paper Source Assign  
Set the assignment for the paper source select command. When **4** is selected, the commands are set as compatible with the HP LaserJet 4. When **4K** is selected, the commands are set as compatible with the HP LaserJet 4000, 5000, and 8000. When **5S** is selected, the commands are set as compatible with the HP LaserJet 5S.

## Appendix

### PS3 Menu:

☐ Error Sheet

Select **On** to print a sheet showing the status when an error occurs during PostScript or PDF printing.

☐ Coloration

Select the color mode for PostScript printing.

☐ Binary

Select **On** when printing data that contains binary images. The application may send the binary data even if the printer driver setting is set to ASCII, but you can print the data when this feature is enabled.

☐ PDF Page Size

Select the paper size when printing a PDF file. If **Auto** is selected, the paper size is determined based on the size of the first page.

### Auto Error Solver:

Select an action to perform when a 2-sided printing error or a memory full error occurs.

☐ On

Displays a warning and prints in single-sided mode when a 2-sided printing error occurs, or prints only what the printer could process when a memory full error occurs.

☐ Off

Displays an error message and cancels printing.

### Memory Device Interface:

Select **Enable** to allow the printer to access an inserted memory device. If **Disable** is selected, you cannot save data to the memory device with the printer. This prevents confidential documents from being removed illegally.

### Thick Paper:

Select **On** to prevent ink from smearing on your printouts, however, this may lower the print speed. If you cannot prevent ink from smearing using this feature, try reducing the print density and copy density.

### Quiet Mode:

Select **On** to reduce noise during printing, however, this may lower the print speed. Depending on the paper type and print quality settings you selected, there may be no difference in the printer's noise level.

### Optimize Finishing:

Select **On** to reduce paper misalignment and improve the printer's ability to staple and stack paper. Using this feature decreases print speed.

### Print Speed Priority

Select **Off** to allow the printer to match the printing speed to the paper type and print data conditions. This allows you to prevent print quality from declining and paper jams.

### PC Connection via USB

When you enable it, you can permit access by the computer that is connected via USB.

## Appendix

When you disable it, you can prohibit printing that is not via the network.

### USB I/F Timeout Setting:

Specify the length of time in seconds that must elapse before ending USB communication with a computer after the printer receives a print job from a PostScript printer driver or PCL printer driver. If the job ending is not clearly defined from a PostScript printer driver or PCL printer driver, it can cause endless USB communication. When this occurs, the printer ends communication after the specified time has elapsed. Enter 0 (zero) if you do not want to end communication.

## Menu Options for Network Settings in General Settings

### Wi-Fi Setup:

Set up or change wireless network settings. Choose the connection method from the following and then follow the instructions on the LCD panel.

- ☐ Router
- ☐ Wi-Fi Direct

### Wired LAN Setup:

Set up or change a network connection that uses a LAN cable and router. When this is being used, Wi-Fi connections are disabled.

### Network Status:

Displays or prints the current network settings.

### Connection Check:

Checks the current network connection and prints a report. If there are any problems with the connection, see the report to solve the problem.

### Advanced:

Make the following detailed settings.

- ☐ Device Name
- ☐ TCP/IP
- ☐ Proxy Server
- ☐ Email Server
- ☐ IPv6 Address
- ☐ MS Network Sharing
- ☐ NFC
- ☐ Link Speed & Duplex
- ☐ Redirect HTTP to HTTPS
- ☐ Disable IPsec/IP Filtering
- ☐ Disable IEEE802.1X

## Appendix

### Menu Options for Web Service Settings in General Settings

#### Epson Connect Services:

Displays whether the printer is registered and connected to Epson Connect.

You can register to the service by tapping **Register** and follow the instructions.

When you have registered, you can change the following settings.

☐ Suspend/Resume

☐ Unregister

For details, see the following web site.

<https://www.epsonconnect.com/>

<http://www.epsonconnect.eu> (Europe only)

#### Google Cloud Print Services:

Displays whether the printer is registered and connected to Google Cloud Print services.

When you have registered, you can change the following settings.

☐ Enable/Disable

☐ Unregister

For details on registering to Google Cloud Print services, see the following web site.

<https://www.epsonconnect.com/>

<http://www.epsonconnect.eu> (Europe only)

### Menu Options for System Administration in General Settings

By using this menu, you can maintain the product as a system administrator. It also allows you to restrict product features for individual users to suite your work or office style.

#### **Contacts Manager:**

You can make the following settings for contacts.

##### Add/Edit/Delete:

Register and/or delete contacts for the Fax, Scan to Computer (Email), and Scan to Network Folder/FTP menus.

##### Frequent:

Register frequently used contacts to access them quickly. You can also change the order of the list.

##### Print Contacts:

Print your contact list.

##### View Options:

Change the way the contact list is displayed.

## Appendix

### Search Options:

Change the method for searching contacts.

### **Print Head Cleaning Settings:**

You can make the following settings for print head cleaning.

#### Auto Cleaning:

Check if the print head nozzles are clogged before printing or after printing.

Print head cleaning is performed automatically if it is necessary as a result of checking.

#### Periodic Cleaning:

Select **On** to perform print head cleaning when a certain number of pages are printed.

### **Copy Color Sensitivity:**

Select the sensitivity setting to determine whether the document is monochrome or color when copying using **Auto**.

You can select the sensitivity from five levels between **More B&W** and **More Color**.

Documents tend to be scanned in monochrome when selecting it closer to **More B&W**, and in color when selecting it closer to **More Color**.

### **Clear Internal Memory Data:**

This item is displayed on PCL or PostScript compatible printer.

Delete the printer's internal memory data, such as a downloaded font and macro for PCL printing or a job of password printing.

### **HDD Erase Settings:**

Make settings for processing data stored in the internal hard disc.

Jobs for printing, copying, and scanning are temporarily saved to the hard disc in order to handle the data for authenticated printing and the large amount of copying, scanning, printing, etc. Make settings to safely erase this data.

#### Auto Erase Memory Setting:

When enabled, the target data is erased sequentially when it becomes unnecessary, such as when printing or scanning is completed. The target to be deleted is data written while this function is enabled.

Because access to the hard disc is necessary, the time to enter power saving mode will be delayed.

#### Erase All Memory:

Erases all data on the hard disc. You cannot perform other operations or turn off the device during formatting.

High Speed: Erases all data with a dedicated erase command.



## Appendix

Overwrite: Erases all data with a dedicated erase command, and overwrites other data in all areas to erase all data.

### **Security Settings:**

You can make the following security settings.

#### Restrictions:

Permit to change the settings of the following items when panel lock is enabled.

- ☐ Job log access
- ☐ Access to Register/Delete Contacts
- ☐ Fax Recent access
- ☐ Fax Transmission Log access
- ☐ Access to Fax Report
- ☐ Access to Print Save History of Scan to Network Folder/FTP
- ☐ Access to Recent of Scan to Email
- ☐ Access to Show Sent History of Scan to Email
- ☐ Access to Print Sent History of Scan to Email
- ☐ Access to Language
- ☐ Access to Thick Paper
- ☐ Access to Quiet Mode
- ☐ Access to Print Speed Priority
- ☐ Access to Detect Double Feed
- ☐ Protection of Personal Data
- ☐ Accept Power Off

#### Access Control:

Select **On** to restrict product features. This requires users to log into the product control panel with their user name and password before they can use control panel features.

- ☐ Accept Unknown User Jobs  
Select whether or not to allow jobs that do not have the necessary authentication information.
- ☐ Accept Only Confidential Jobs  
Select whether or not to print only confidential jobs.
- ☐ Restrict Access to Job Status  
Select whether or not to allow users to access other users' jobs.

#### Admin Settings:

- ☐ Admin Password  
Set, change, and clear an administrator password.
- ☐ Lock Setting  
Select whether or not to lock the control panel using the password registered in **Admin Password**.

## Appendix

### Password Policy:

Select **On** to make settings for the following password rules.

- ☐ Minimum Password Length
- ☐ Include Uppercase Alphabet
- ☐ Include Lowercase Alphabet
- ☐ Include Number
- ☐ Include Punctuation Mark

### Audit Log

Select **On** to record an audit log.

### Program Verification on Start Up

Select **On** to verify the printer's program when starting up.

### **Restore Default Settings:**

Reset the settings in the following menus to their defaults.

- ☐ Network Settings
- ☐ Copy Settings
- ☐ Scan Settings
- ☐ Fax Settings
- ☐ Clear All Data and Settings

### **Firmware Update:**

You can get firmware information such as your current version and information on available updates.

### **Notification:**

Select **On** to receive a notification if a firmware update is available.

## Menu Option for Print Counter

Displays the total number of prints, B&W prints, and color prints from the time you purchased the printer. Tap **Print Sheet** when you want to print the result.

## Menu Option for Supply Status

Displays the approximate level of the ink and service life of the maintenance box.

When the ! mark is displayed, ink is running low or the maintenance box is nearly full. When the X mark is displayed, you need to replace the item as ink is expended or the maintenance box is full.

## Appendix

### Menu Options for Maintenance

To maintain print quality, use the following features to clean the print head.

#### Print Head Nozzle Check:

Select this feature to check if the print head nozzles are clogged. The printer prints a nozzle check pattern.

#### Print Head Cleaning:

Select this feature to clean clogged nozzles in the print head.

### Menu Option for Language

Select the language used on the LCD screen.

### Menu Options for Printer Status/Print

#### Print Status Sheet:

##### Configuration Status Sheet:

Print information sheets showing the current printer status and settings.

##### Supply Status Sheet:

Print information sheets showing the status of consumables.

##### Usage History Sheet:

Print information sheets showing the usage history of the printer.

##### PS3 Font List:

Print a list of fonts that are available for a PostScript printer.

##### PCL Font List:

Print a list of fonts that are available for a PCL print.

#### Network:

##### Wired LAN/Wi-Fi Status:

Displays the current network connection status.

##### Wi-Fi Direct Status:

Displays the current network connection status.

##### Email Server Status:

Displays the current settings.

##### Print Status Sheet:

Prints the current network settings.

## Menu Options for Contacts Manager

### Add/Edit/Delete:

Register and/or delete contacts for the Fax, Scan to Computer (Email), and Scan to Network Folder/FTP menus.

### Frequent:

Register frequently used contacts to access them quickly. You can also change the order of the list.

### Print Contacts:

Print your contact list.

### View Options:

Change the way the contact list is displayed.

### Search Options:

Change the method for searching contacts.

## Menu Options for User Settings

Select the menus on the control panel as described below.

### Settings > User Settings

You cannot change settings that have been locked by your administrator.

You can change the default settings of the following menus.

- ☐ Scan to Network Folder/FTP
- ☐ Scan to Computer (Email)
- ☐ Scan to Memory Device
- ☐ Scan to Cloud
- ☐ Copy Settings
- ☐ Fax

## Menu Option for Authentication System

You can check the status of the Authentication System and the Epson Open Platform.

### Authentication Device Status

Displays the status of the Authentication System.

### Epson Open Platform Information

Displays the status of the Epson Open Platform.

## **Fax Settings**

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## Before Using Fax Features

Set up the following to use the fax features.

- ☐ Connect the printer correctly with the phone line and, if necessary, with a phone
- ☐ Complete the **Fax Setting Wizard**, which is required to make basic settings.

Set the following as necessary.

- ☐ Output destinations and related settings, such as network settings and mail server settings
- ☐ **Contacts** registration
- ☐ **User Settings** that define default values for **Fax** menu items
- ☐ **Report Settings** to print reports when faxes are sent, received, or forwarded

### Related Information

- ➔ [“Connecting to a Phone Line” on page 150](#)
- ➔ [“Making the Printer Ready to Send and Receive Faxes \(Using Fax Setting Wizard\)” on page 153](#)
- ➔ [“Making Settings Individually for Printer's Fax Features” on page 155](#)
- ➔ [“Menu Options for Fax Settings” on page 167](#)
- ➔ [“Network Connection” on page 19](#)
- ➔ [“Setting the Server or the Shared Folder” on page 41](#)
- ➔ [“Using Contacts” on page 63](#)
- ➔ [“Menu Options for User Settings” on page 148](#)
- ➔ [“User Settings Menu” on page 167](#)
- ➔ [“Report Settings Menu” on page 174](#)

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## Connecting to a Phone Line

### Compatible Telephone Lines

You can use the printer over standard analogue telephone lines (PSTN = Public Switched Telephone Network) and PBX (Private Branch Exchange) telephone systems.

You may not be able to use the printer with the following phone lines or systems.

- ☐ VoIP phone line such as DSL or fiber-optic digital service
- ☐ Digital phone line (ISDN)
- ☐ Some PBX telephone systems
- ☐ When adapters such as terminal adapters, VoIP adapters, splitters, or DSL router are connected between the telephone wall jack and the printer

## Fax Settings

### Connecting the Printer to a Phone Line

Connect the printer to a telephone wall jack using an RJ-11 (6P2C) phone cable. When connecting a telephone to the printer, use a second RJ-11 (6P2C) phone cable.

Depending on the area, a phone cable may be included with the printer. If it is included, use that cable.

You may need to connect the phone cable to an adapter provided for your country or region.

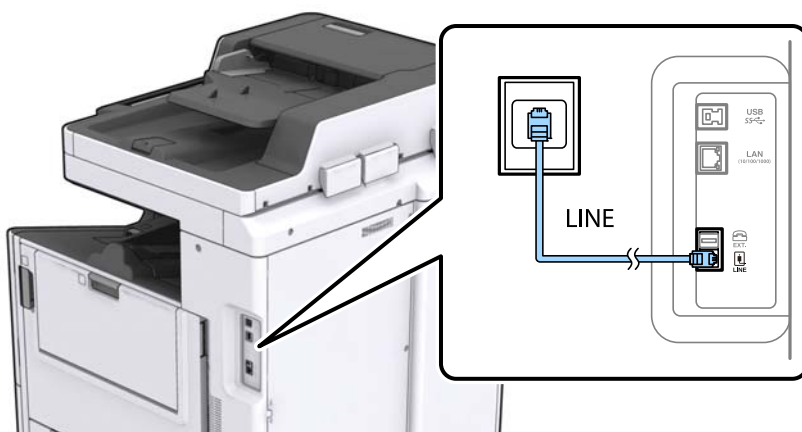
**Note:**

*Remove the cap from the EXT. port of the printer only when connecting your telephone to the printer. Do not remove the cap if you are not connecting your telephone.*

In areas where lightning strikes occur frequently, we recommend that you use a surge protector.

### Connecting to a Standard Phone Line (PSTN) or PBX

Connect a phone cable from the telephone wall jack or PBX port to the LINE port on the back of the printer.

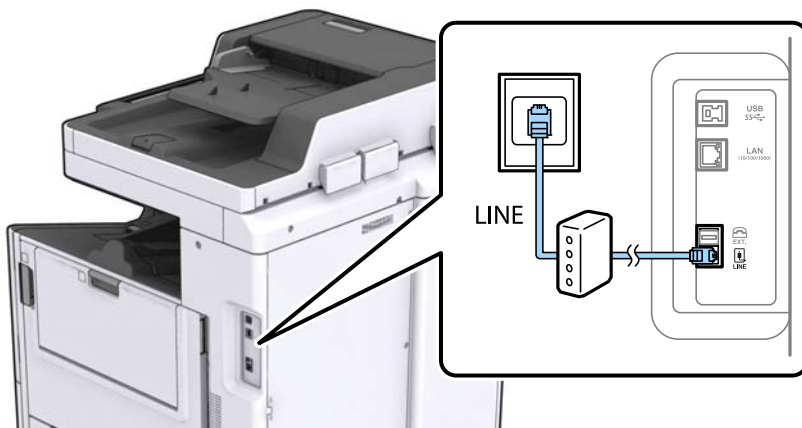


### Connecting to DSL or ISDN

Connect a phone cable from the DSL modem or the ISDN terminal adapter to the LINE port on the back of the printer. See the documentation provided with the modem or the adapter for more details.

**Note:**

*If your DSL modem is not equipped with a built-in DSL filter, connect a separate DSL filter.*



## Fax Settings

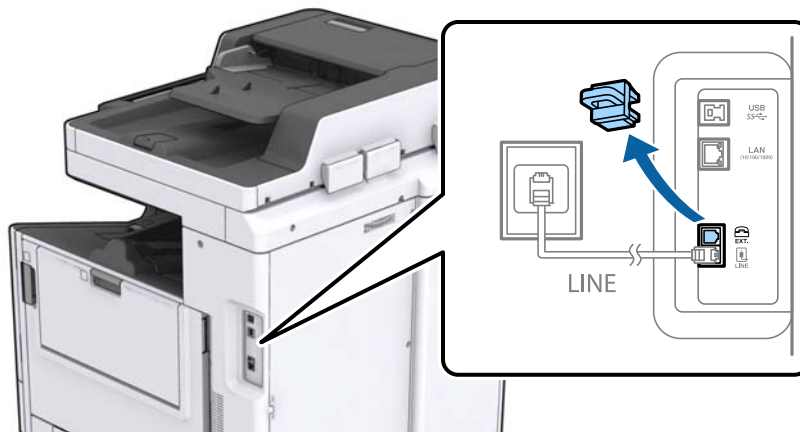
## Connecting Your Phone Device to the Printer

When using the printer and your telephone on a single phone line, connect the telephone to the printer.

**Note:**

- ❑ If your phone device has a fax function, disable the fax function before connecting. See the manuals that came with the phone device for details.
- ❑ If you connect an answering machine, make sure the printer's **Rings to Answer** setting is set higher than the number of rings your answering machine is set to answer a call.

1. Remove the cap from the EXT. port on the back of the printer.



2. Connect the phone device and the EXT. port with a phone cable.



**Note:**


When sharing a single phone line, make sure you connect the phone device to the EXT. port of the printer. If you split the line to connect the phone device and the printer separately, the phone and the printer do not work correctly.

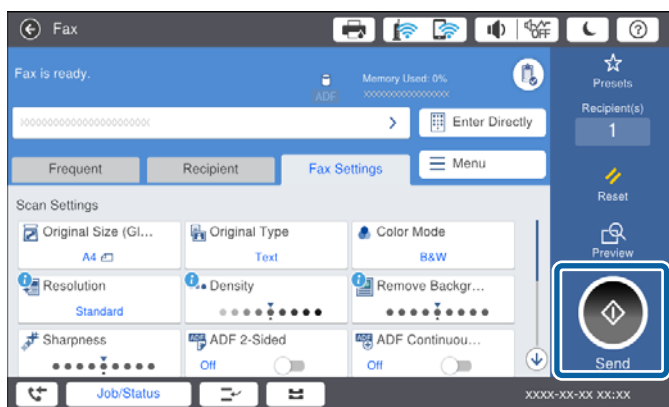
3. Tap **Fax** on the home screen.



## Fax Settings

- Pick up the handset.

The connection is established when  (Send) is enabled as the following screen.



### Related Information

- ➔ [“Making the Printer Ready to Send and Receive Faxes \(Using Fax Setting Wizard\)” on page 153](#)
- ➔ [“Making Settings to Use an Answering Machine” on page 157](#)
- ➔ [“Making Settings to Receive Faxes Operating Only a Connected Phone \(Remote Receive\)” on page 157](#)
- ➔ [“Setting Receive Mode” on page 155](#)

## Making the Printer Ready to Send and Receive Faxes (Using Fax Setting Wizard)

**Fax Setting Wizard** configures the basic fax features to make the printer ready to send and receive faxes.

The Wizard is displayed automatically when the printer is turned on for the first time. You can also display the wizard manually from the printer's control panel. You need to run the wizard again in case the wizard is skipped when the printer is first turned on or when the connection environment has changed.

- ☐ The items below are what you can set through the wizard.
  - ☐ **Header (Your Phone Number and Fax Header)**
  - ☐ **Receive Mode (Auto or Manual)**
- ☐ The items below are set automatically according to the connection environment.
  - ☐ **Dial Mode** (such as **Tone** or **Pulse**)
  - ☐ **Line Type** (**PSTN** or **PBX**)
  - ☐ **Dial Tone Detection**
  - ☐ **Distinctive Ring Detection (DRD) Setting**
- ☐ Other items in **Basic Settings** remain as they are.

Start **Fax Setting Wizard** to make **Basic Settings**, following the on-screen instructions.

## Fax Settings

1. Make sure the printer is connected to the phone line.

**Note:**

*Because an automatic fax connection check runs at the end of the wizard, the printer must be connected to the phone line before starting the wizard.*

2. Select **Settings** on the home screen on the printer's control panel, and then select **General Settings > Fax Settings > Fax Setting Wizard**.

3. On the **Confirmation** screen, tap **Proceed**.

The wizard begins.

4. On the fax header entry screen, enter the sender name such as your company name, and then tap **OK**.

**Note:**

*Your sender name and your fax number appear as the header for outgoing faxes.*

5. On the phone number entry screen, enter your fax number, and then tap **OK**.

6. On the **Distinctive Ring Detection (DRD) Setting** screen, make the following settings.

- ☐ If you have subscribed to a distinctive ring service from your telephone company: Select **Proceed**, and then select the ring pattern to be used for incoming faxes.

- If you select **All**, go to step 7.

- If you select any other setting, **Receive Mode** is automatically set to **Auto**. Go to step 9.

- ☐ If you do not need to set this option: Tap **Skip**, and then go to step 9.

**Note:**

- ☐ *Distinctive ring services, offered by many telephone companies (the service name differs by company), allows you to have several phone numbers on one phone line. Each number is assigned a different ring pattern. You can use one number for voice calls and another for fax calls. Select the ring pattern assigned to fax calls in **DRD**.*

- ☐ *Depending on the region, **On** and **Off** are displayed as the **DRD** options. Select **On** to use the distinctive ring feature.*

7. On the **Receive Mode Setting** screen, select whether you are using your phone device connected to the printer.

- ☐ When connected: Select **Yes**, and then go to the next step.


- ☐ When not connected: Select **No**, and then go to step 9. **Receive Mode** is set to **Auto**.

8. On the **Receive Mode Setting** screen, select whether you want to receive faxes automatically.

- ☐ To receive automatically: Select **Yes**. **Receive Mode** is set to **Auto**.

- ☐ To receive manually: Select **No**. **Receive Mode** is set to **Manual**.

9. On the **Proceed** screen, check the settings you made, and then tap **Proceed**.

To correct or change settings, tap .

10. On the **Run Check Fax Connection** screen, select **Start Checking** to run the fax connection check, and when the screen prompts you to print the check result, select **Print**.

A report of the check result that shows the connection status is printed.

## Fax Settings

### Note:

- ❑ If there are any errors reported, follow the instructions on the report to solve them.
- ❑ If the **Select Line Type** screen is displayed, select the line type.
  - When you are connecting the printer to a PBX phone system or terminal adapter, select **PBX**.
  - When you are connecting the printer to a standard phone line (PSTN), select **Disable** on the **Confirmation** screen displayed. However, setting this to **Disable** may cause the printer to skip the first digit of a fax number when dialing and send the fax to the wrong number.

### Related Information

- ➔ [“Connecting the Printer to a Phone Line” on page 151](#)
- ➔ [“Setting Receive Mode” on page 155](#)
- ➔ [“Making Settings to Use an Answering Machine” on page 157](#)
- ➔ [“Making Settings to Receive Faxes Operating Only a Connected Phone \(Remote Receive\)” on page 157](#)
- ➔ [“Basic Settings Menu” on page 167](#)

## Making Settings Individually for Printer's Fax Features

You can configure the printer's fax features individually using the printer's control panel. The settings made using **Fax Setting Wizard** can also be changed. For more details, see the descriptions of the **Fax Settings** Menu.

### Note:

- ❑ Using Web Config, you can configure the printer's fax features.
- ❑ When you use Web Config to display the **Fax Settings** menu, there may be slight differences in the user interface and in location compared to the printer's control panel.

### Related Information

- ➔ [“Menu Options for Fax Settings” on page 167](#)

## Setting Receive Mode

There are two options in **Receive Mode** for receiving incoming faxes. You can make settings in the menu below.

**Settings > General Settings > Fax Settings > Basic Settings > Receive Mode**

Receive Mode	Use of Phone Line
Manual	Mainly for phoning, but also for faxing
Auto	Only for faxing (external phone device is not required)
	Mainly for faxing, and sometimes phoning

### Related Information

- ➔ [“Usage of Auto Mode” on page 156](#)
- ➔ [“Usage of Manual Mode” on page 156](#)
- ➔ [“Basic Settings Menu” on page 167](#)

## Fax Settings

### Usage of Manual Mode

#### Receiving Faxes

When the telephone rings, you can answer the ringing manually by picking up the handset.

- ❑ When you hear a fax signal (baud):

Select **Fax** on the printer's home screen, select **Send/Receive > Receive**, and then tap . Next, hang up the handset.

- ❑ If the ringing is for a voice call:

You can answer the phone as normal.

#### Receiving Faxes Using only a Connected Telephone

When **Remote Receive** is set, you can receive faxes by simply entering the **Start Code**.

When the telephone rings, pick up the handset. When you hear a fax tone (baud), dial the two digit **Start Code**, and then hang up the handset.

#### Related Information

➔ [“Making Settings to Receive Faxes Operating Only a Connected Phone \(Remote Receive\)” on page 157](#)

### Usage of Auto Mode

#### Receiving Faxes Without an External Phone Device

The printer automatically switches to receive faxes when the number of rings you set in **Rings to Answer** is complete.

**Note:**

*We recommend setting **Rings to Answer** to as low a number as possible.*

#### Receiving Faxes With an External Phone Device

A printer with an external phone device works as follows.

- ❑ If your phone device is the answering machine and when it answers within the number of rings set in **Rings to Answer**:
  - If the ringing is for a fax: The printer automatically switches to receive faxes.
  - If the ringing is for a voice call: The answering machine can receive voice calls and record voice messages.
- ❑ When you pick up the handset within the number of rings set in **Rings to Answer**:
  - If the ringing is for a fax: You can receive the fax using the same steps as **Manual**.
  - If the ringing is for a voice call: You can answer the phone as normal.
- ❑ When the printer automatically switches to receive faxes:
  - If the ringing is for a fax: The printer starts receiving faxes.
  - If the ringing is for a voice call: You cannot answer the phone. Ask the person to call you back.

**Note:**

*Set the **Rings to Answer** settings of the printer to a higher number than the number of rings for the answering machine. Otherwise, the answering machine cannot receive voice calls to record voice messages. For details on setting up the answering machine, see the manual supplied with the answering machine.*

## Fax Settings

### Related Information

- ➔ [“Making Settings to Use an Answering Machine” on page 157](#)
- ➔ [“Usage of Manual Mode” on page 156](#)

## Making Settings When You Connect an External Phone Device

### Making Settings to Use an Answering Machine

You need settings to use an answering machine.

1. Select **Settings** on the home screen on the printer's control panel..
2. Select **General Settings** > **Fax Settings** > **Basic Settings**.
3. Set **Receive Mode** to **Auto**.
4. Set the **Rings to Answer** setting of the printer to a higher number than the number of rings for the answering machine.

If **Rings to Answer** is set lower than the number of rings for the answering machine, the answering machine cannot receive voice calls to record voice messages. See the manuals that came with the answering machine for its settings.

The printer's **Rings to Answer** setting may not be displayed, depending on the region.

### Related Information

- ➔ [“Usage of Auto Mode” on page 156](#)
- ➔ [“Basic Settings Menu” on page 167](#)

### Making Settings to Receive Faxes Operating Only a Connected Phone (Remote Receive)

You can start receiving incoming faxes by only picking up the handset and operating the phone, without operating the printer at all.

The **Remote Receive** feature is available for telephones that support tone dialing.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings** > **Fax Settings** > **Basic Settings** > **Remote Receive**.
3. Tap **Remote Receive** to set this to **On**.
4. Select **Start Code**, enter a two digit code (you can enter 0 to 9, \*, and #), and then tap **OK**.
5. Select **OK** to apply the settings.

### Related Information

- ➔ [“Usage of Manual Mode” on page 156](#)

## Fax Settings

➔ [“Basic Settings Menu” on page 167](#)

## Making Print Settings to Receive Faxes

### Making Paper Source Settings to Receive Faxes (For Models with Two or More Paper Sources)

You can set the paper sources used for printing received documents and fax reports. By default, all of the paper sources are enabled for fax printing. Use this feature if you do not want to use paper in a specific paper source for fax printing.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings** > **Printer Settings** > **Paper Source Settings** > **Auto Select Settings** > **Fax**.
3. Tap each box of the paper source not to use for printing faxes.  
The paper source setting is changed to **Off** and is disabled for printing faxes.

#### Related Information

➔ [“Menu Options for Printer Settings in General Settings” on page 138](#)

### Making Print Settings such as 2-Sided to Receive Faxes

You can set the printer to reduce paper by printing received faxes on both sides, or by printing them in reduced size to fit on paper. As an example, to set 2-Sided printing, follow the steps below.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings** > **Fax Settings** > **Receive Settings**.
3. Select **Print Settings**, and then select **2-Sided**.
4. Tap the **2-Sided** box to set this to **On**.
5. In **Binding Margin**, select **Short Side** or **Long Side**.
6. Select **OK**.

#### Related Information

➔ [“Print Settings Menu” on page 173](#)

## Making Settings to Save and Forward Received Faxes

The printer is set to print received faxes by default. Besides printing, you can set the printer to save and/or forward received faxes. Note that the setting methods vary depending on whether the condition settings exist or not.

## Fax Settings

- ☐ Saving and forwarding faxes received from unspecified partners - the features to save and forward received faxes without conditions
- ☐ Saving and forwarding faxes received from specific partners - the features to save and forward received faxes with conditions

### Related Information

- ➔ [“Features to Save and Forward Received Faxes Without Condition” on page 159](#)
- ➔ [“Features to Save and Forward Received Faxes With Condition” on page 162](#)

## Features to Save and Forward Received Faxes Without Condition

You can save and forward faxes received from unspecified partners to destinations in the printer and destinations other than the printer. You can select the below destinations at the same time. If you do select them all at the same time, the same received faxes are saved in the Inbox, on a computer, to an external memory device, and forwarded to a destination such as an email address.

### ☐ Inbox in the Printer

You can save received faxes to the Inbox. You can view them on the printer's control panel so that you can print only the ones you want to print or delete unnecessary faxes.

### ☐ Outside of the Printer

- ☐ A computer (PC-FAX reception)
- ☐ An external memory device
- ☐ Up to 5 Forwarding destinations
  - Email addresses
  - Shared folders on a network
  - Other fax machines

### Related Information

- ➔ [“Setting Saving and Forwarding to Receive Faxes \(Unconditional Save/Forward\)” on page 159](#)
- ➔ [“Save/Forward Settings Menu” on page 170](#)
- ➔ [“Making Settings to Send and Receive Faxes on a Computer” on page 165](#)

## Setting Saving and Forwarding to Receive Faxes (Unconditional Save/Forward)

You can make settings to save and forward received faxes from unspecified senders. If you make settings to forward received faxes, first add the forwarding destinations to the contacts list. To forward to an email address, you also need to configure the email server settings beforehand.

Follow the steps below. To make settings to save received faxes to a computer using the PC-FAX feature, see the related information below on this topic.

1. Select **Settings** on the home screen on the printer's control panel.

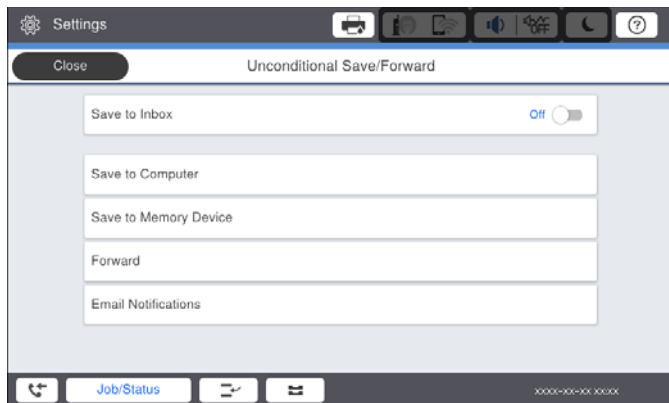
## Fax Settings

2. Select **General Settings > Fax Settings > Receive Settings > Save/Forward Settings > Unconditional Save/Forward**.

When a message is displayed, check the content, and then tap **OK**.

3. Make the settings below depending on the saving and forwarding destinations.

The following options can be used at the same time.



- ❑ To save received faxes to the Inbox:

- 1 Select **Save to Inbox** to set this to **On**.
- 2 If a message is displayed, check the content, and then select **OK**.

- ❑ To save received faxes to an external memory device:

- 1 Insert a memory device into the printer's external interface USB port.
- 2 Select **Save to Memory Device**.
- 3 Select **Yes**. To print the documents automatically while saving them in the memory device, select **Yes and Print** instead.
- 4 Check the message that is displayed, and then tap **Create**.  
A folder for saving received documents is created in the memory device.
- 5 Check the message, tap **Close** or wait until the message is cleared, and then tap **Close**.
- 6 When the next message is displayed, check it, and then tap **OK**.



### **Important:**

*Received documents are saved in the printer's memory temporarily before the documents are saved in the memory device connected to the printer. Because a memory full error disables sending and receiving faxes, keep the memory device connected to the printer.*



## Fax Settings

- ☐ To forward received faxes to emails, shared folders, and other fax machines:


- ❶ Select **Forward**.
- ❷ Select **Yes**. To print the documents automatically while forwarding them, select **Yes and Print** instead.
- ❸ Select **Add Entry**, and then select forwarding destinations from the contacts list. You can specify up to five forwarding destinations.
- ❹ Tap **Close** to finish selecting forwarding destinations, and then tap **Close**.
- ❺ In **Options When Forwarding Failed**, select whether to print received documents or save them in the printer's Inbox when forwarding fails.
- ❻ Tap **OK**.



### **Important:**

*When the Inbox is full, receiving faxes is disabled. You should delete the documents from the inbox once they have been checked.*

### **Note:**

The number of documents that have failed to be forwarded is displayed on the  on the home screen, in addition to other unprocessed jobs.

4. Set the printer to send emails to someone you want to notify about the results of processed faxes, when necessary.

- ❶ Select **Email Notifications**.
- ❷ Tap the item below to set it to **On**.

The following options can be used at the same time.

- ☐ Notify on Receive: sends emails to the recipient when the printer has finished receiving faxes.
  - ☐ Notify on Print: sends emails to the recipient when the printer has finished printing received faxes.
  - ☐ Notify on Save: sends emails to the recipient when the printer has finished saving received documents to the memory device.
  - ☐ Notify on Forward: sends emails to the recipient when the printer has finished forwarding received faxes.
- ❸ Select the **Recipient** field, and then select a recipient for the email from the contact list.
  - ❹ Tap **Close** to finish selecting the recipient.
  - ❺ Tap **OK**.

5. Tap **Close** to complete the **Unconditional Save/Forward** settings.

This is the end of making unconditional saving and forwarding settings to receive faxes.

6. Select **Common Settings** as necessary.

For details, see the explanation for **Common Settings** in the **Save/Forward Settings** menu.

### **Note:**

*If you have selected a shared folder on a network or an email address as the forwarding destination, we recommend that you test if you can send a scanned image to the destination in the scan mode. Select **Scan** > **Email**, or **Scan** > **Network Folder/FTP** from the home screen, select the destination, and then start scanning.*

## Related Information

➔ [“Network Connection” on page 19](#)

## Fax Settings

- ➔ [“Setting the Server or the Shared Folder” on page 41](#)
- ➔ [“Features to Save and Forward Received Faxes Without Condition” on page 159](#)
- ➔ [“Making Save to Computer Setting to Receive Faxes” on page 166](#)
- ➔ [“Making Save to Computer Setting to Also Print on the Printer to Receive Faxes” on page 166](#)
- ➔ [“Making Save to Computer Setting not to Receive Faxes” on page 166](#)
- ➔ [“Save/Forward Settings Menu” on page 170](#)

## Features to Save and Forward Received Faxes With Condition

You can receive faxes from specified partners or receive faxes at a specified time, and then save and forward to destinations in the printer and destinations other than the printer. You can select the below destinations at the same time. If you do select them all at the same time, the same received faxes are saved to the Inbox, a confidential box, or an external memory device, and then forwarded to a destination such as an email address.

### ☐ Inbox and Confidential Boxes in the Printer

You can save received faxes to the Inbox or confidential boxes, sorting them by conditions. You can view them on the printer's control panel, so that you can print only the faxes you want to print or delete unnecessary faxes.

### ☐ Outside of the Printer

#### ☐ An external memory device

#### ☐ A forwarding destination:

- Email address
- Shared folder on a network
- Another fax machine

## Related Information


- ➔ [“Setting Saving and Forwarding to Receive Faxes \(Conditional Save/Forward\)” on page 162](#)
- ➔ [“Save/Forward Settings Menu” on page 170](#)

## Setting Saving and Forwarding to Receive Faxes (Conditional Save/Forward)

You can make settings to save and forward received faxes from a specified sender or at a specified time. If you make settings to forward received faxes, first add the forwarding destination to the contacts list. To forward to an email address, you also need to configure the email server settings beforehand.

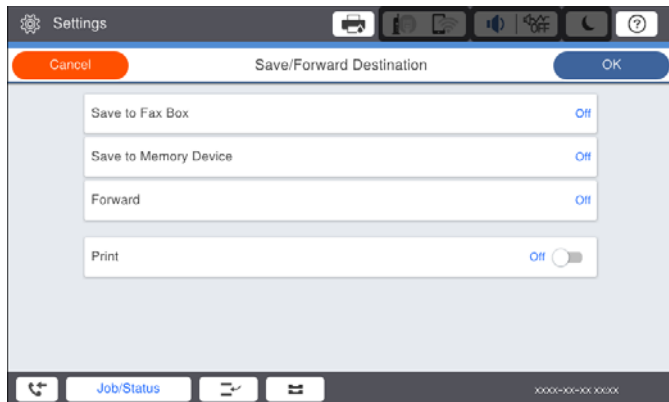
### **Note:**

- ☐ *Color documents cannot be forwarded to another fax machine. They are processed as documents that failed to be forwarded.*
- ☐ *Before you use the feature to save and forward received faxes at a specified time, make sure the printer's **Date/Time** and **Time Difference** settings are correct. Access the menu from **Settings > General Settings > Basic Settings > Date/Time Settings**.*

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings > Fax Settings > Receive Settings > Save/Forward Settings**.
3. Tap  on an unregistered box under **Conditional Save/Forward**.

## Fax Settings

4. Select the **Name** box and enter the name you want to register.
5. Select the **Condition(s)** box to make a condition setting.
  - ☐ **Sender Fax Number match:** If the incoming fax number matches the conditions you selected in this item, the printer saves and forwards the received faxes.  
Select the **Sender Fax Number match** condition and enter the fax number (max. 20 digits) by selecting the **Fax Number** box.
  - ☐ **Subaddress(SUB) perfect match:** If the subaddress (SUB) is a perfect match, the printer saves and forwards the received faxes.  
Enable the Subaddress(SUB) perfect match setting and enter the password by selecting the **Subaddress(SUB)** box.
  - ☐ **Password(SID) perfect match:** If the password (SID) is perfectly matched, the printer saves and forwards the received faxes.  
Enable the Password(SID) perfect match setting and input the password by selecting the **Password(SID)** box.
  - ☐ **Receiving Time:** The printer saves and forwards received faxes during the specified time period.  
Enable the **Receiving Time** setting and then set the time in **Start Time** and **End Time**.
6. Select the **Save/Forward Destination** box.
7. Make the settings below depending on the saving and forwarding destinations.  
The following options can be used at the same time.



- ☐ To print received faxes:  
Tap **Print** to set this to **On**.
- ☐ To save the received faxes to the Inbox or a confidential box:
  - ❶ Select **Save to Fax Box**.
  - ❷ Tap **Save to Fax Box** to set this to **On**.
  - ❸ Select the box in which to save the document.

## Fax Settings

- ☐ To save received faxes to an external memory device:
  - ➊ Insert a memory device into the printer's external interface USB port.
  - ➋ Select **Save to Memory Device**.
  - ➌ Tap **Save to Memory Device** to set this to **On**.
  - ➍ Check the message that is displayed, and then tap **Create**.

A folder for saving received documents is created in the memory device.



### **Important:**

*Received documents are saved in the printer's memory temporarily before the documents are saved in the memory device connected to the printer. Because a memory full error disables sending and receiving faxes, keep the memory device connected to the printer.*


- ☐ To forward received faxes to emails, shared folders, and another fax machine:
  - ➊ Select **Forward**.
  - ➋ Tap **Forward** to set this to **On**.
  - ➌ Select **Add Entry**, and then select forwarding destinations from the contacts list. You can specify a forwarding destination.
  - ➍ When you have finished selecting forwarding destinations, tap **Close**.
  - ➎ Check that the forwarding destination you selected is correct, and then select **Close**.
  - ➏ In **Options When Forwarding Failed**, select whether to print received documents or save them in the printer's Inbox when forwarding fails.



### **Important:**

*When the Inbox or a confidential box is full, receiving faxes is disabled. You should delete the documents from the inbox once they have been checked.*

### **Note:**

The number of documents that have failed to be forwarded is displayed on the  on the home screen, in addition to other unprocessed jobs.

8. Tap **OK** to complete the **Save/Forward Destination** settings.
9. Set the printer to send emails to someone you want to notify about the results of processed faxes, when necessary.
  - ➊ Select **Email Notifications**.
  - ➋ Tap the item below to set it to **On**.

The following options can be used at the same time.

  - ☐ Notify on Receive: sends emails to the recipient when the printer has finished receiving faxes.
  - ☐ Notify on Print: sends emails to the recipient when the printer has finished printing received faxes.
  - ☐ Notify on Save: sends emails to the recipient when the printer has finished saving received documents to the memory device.
  - ☐ Notify on Forward: sends emails to the recipient when the printer has finished forwarding received faxes.
  - ➌ Select the **Recipient** field, and then select a recipient for the email from the contact list.
  - ➍ Tap **Close** to finish selecting the recipient.

## Fax Settings

5 Tap **OK**.

10. Select **OK**, then select **OK** again to return to the **Save/Forward Settings** screen.
11. Select the registered box for which you made a condition setting, and then select **Enable**.

This is the end of making conditional saving and forwarding settings to receive faxes.

12. Select **Common Settings** as necessary.

For details, see the explanation for **Common Settings** in the **Save/Forward Settings** menu.

### Note:


*If you have selected a shared folder on a network or an email address as the forwarding destination, we recommend that you test if you can send a scanned image to the destination in the scan mode. Select **Scan** > **Email**, or **Scan** > **Network Folder/FTP** from the home screen, select the destination, and then start scanning.*

### Related Information

- ➡ [“Network Connection” on page 19](#)
- ➡ [“Setting the Server or the Shared Folder” on page 41](#)
- ➡ [“Features to Save and Forward Received Faxes With Condition” on page 162](#)
- ➡ [“Save/Forward Settings Menu” on page 170](#)

## Making Settings for Blocking Junk Faxes

You can block junk faxes.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings** > **Fax Settings** > **Basic Settings** > **Rejection Fax**.
3. Set the condition to block junk faxes.  
Select **Rejection Fax**, and then enable the following options.
  - ☐ **Blocked Number List**: Rejects faxes that are in the Rejection Number List.
  - ☐ **Fax Header Blank**: Rejects faxes that have blank header information.
  - ☐ **Unregistered Contacts**: Rejects faxes that have not been added to the contact list.
4. Tap  to return to the **Rejection Fax** screen.
5. If you are using the **Blocked Number List**, select **Edit Blocked Number list**, and then edit the list.

### Related Information

- ➡ [“Basic Settings Menu” on page 167](#)

## Making Settings to Send and Receive Faxes on a Computer

To send and receive faxes on a client computer, FAX Utility must be installed on the computer connected by network or USB cable.

## Fax Settings

### Enabling Sending Faxes from a Computer

Set up the following using Web Config.

1. Access Web Config, click the **Fax** tab, and then click **Send Settings > Basic**.
2. Select **Use** for the **PC to FAX Function**.

**Note:**

*The default setting value of the **PC to FAX Function** is **Use**. To disable sending faxes from any computer, select **Do Not Use**.*

3. Click **OK**.

#### Related Information

➡ [“Send Settings Menu” on page 169](#)

### Making Save to Computer Setting to Receive Faxes

You can receive faxes on a computer by using the FAX Utility. Install FAX Utility on the client computer and make the setting. For details, see Basic Operations in the FAX Utility help (displayed on the main window).

The setting item below on the printer's control panel is set to **Yes**, and the faxes received can be saved on the computer.

**Settings > General Settings > Fax Settings > Receive Settings > Save/Forward Settings > Unconditional Save/Forward > Save to Computer**

#### Related Information

➡ [“Save/Forward Settings Menu” on page 170](#)

### Making Save to Computer Setting to Also Print on the Printer to Receive Faxes

You can make the setting to print received faxes on the printer as well as save them on a computer.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings > Fax Settings > Receive Settings**.
3. Select **Save/Forward Settings > Unconditional Save/Forward > Save to Computer > Yes and Print**.

#### Related Information

➡ [“Save/Forward Settings Menu” on page 170](#)

### Making Save to Computer Setting not to Receive Faxes

To set the printer not to save received faxes on the computer, change the settings on the printer.

## Fax Settings

**Note:**

You can also change the settings using the FAX Utility. However, if there are any faxes that have been unsaved to the computer, the feature does not work.

1. Select **Settings** on the home screen on the printer's control panel.
2. Select **General Settings** > **Fax Settings** > **Receive Settings**.
3. Select **Save/Forward Settings** > **Unconditional Save/Forward** > **Save to Computer** > **No**.

### Related Information

➔ [“Save/Forward Settings Menu” on page 170](#)

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## Menu Options for Fax Settings

Selecting **Settings** > **General Settings** > **Fax Settings** from the printer's control panel displays this menu.

**Note:**

- ☐ You can also access Fax Settings from Web Config. Click the **Fax** tab on the Web Config screen.
- ☐ When you use Web Config to display the **Fax Settings** menu, there may be slight differences in the user interface and in location compared to the printer's control panel.

## User Settings Menu

You can find the menu on the printer's control panel below:

**Settings** > **General Settings** > **Fax Settings** > **User Settings**

**Note:**

You cannot display this menu on the Web Config screen.

Item	Description
Initial tab	Select the tab you want to display first each time you tap Fax from the fax top screen.
Quick Operation Button	Registers up to four shortcuts allowing you to quickly access the menu you use often when sending faxes. The shortcuts are located in <b>Fax</b> > <b>Frequent</b> and <b>Fax</b> > <b>Fax Settings</b> .

## Basic Settings Menu

You can find the menu on the printer's control panel below:

**Settings** > **General Settings** > **Fax Settings** > **Basic Settings**

## Fax Settings

### Note:

On the Web Config screen, you can find the menu below:

- ☐ **Fax tab > Line Settings**
- ☐ **Fax tab > Send Settings > Basic**
- ☐ **Fax tab > Receive Settings > Basic**
- ☐ **Fax tab > Receive Settings > Fax Block Settings**

Item	Description
Fax Speed	Select the fax transmission speed. We recommend selecting <b>Slow(9,600bps)</b> when a communication error occurs frequently, when sending/receiving a fax to/from abroad, or when you are using an IP (VoIP) phone service.
ECM	Automatically corrects errors in the fax transmission (Error Correction Mode), mostly caused by telephone line noise. If this is disabled, you cannot send or receive documents in color.
Dial Tone Detection	Detects a dial tone before starting to dial. If the printer is connected to a PBX (Private Branch Exchange) or digital phone line, the printer may fail to start dialing. In this situation, change the <b>Line Type</b> setting to <b>PBX</b> . If this does not work, disable this feature. However, disabling this feature may drop the first digit of a fax number and send the fax to the wrong number.
Dial Mode	Select the type of phone system to which you have connected the printer. When set to <b>Pulse</b> , you can temporarily switch the dialing mode from pulse to tone by pressing * ("T" is entered) while entering numbers on the fax top screen. This setting may not be displayed depending on your region or country.
Line Type	<p>Select the line type to which you have connected the printer.</p> <p>When using the printer in an environment that uses extensions and requires an external access code, such as 0 and 9, to get an outside line, select <b>PBX</b> and register the access code. Once you have registered the access code, enter # (hash) instead of the access code when sending a fax to an outside fax number. For an environment that uses a DSL modem or terminal adapter, setting to <b>PBX</b> is also recommended.</p> <p>You cannot send faxes to recipients in <b>Contacts</b> in which an external access code such as 0 or 9 is set. If you have added recipients in <b>Contacts</b> using an external access code such as 0 or 9, set the <b>Access Code</b> to <b>Do Not Use</b>. Otherwise, you must change the code to # in <b>Contacts</b>.</p>
Header	<p>Enter your sender name and fax number. These appear as a header on outgoing faxes.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> Your Phone Number: You can enter up to 20 characters using 0-9 + or space. For Web Config, you can enter up to 30 characters.</li> <li><input type="checkbox"/> Fax Header: You can register up to 21 sender names as necessary. You can enter up to 40 characters for each sender name. For Web Config, enter the header in Unicode (UTF-8).</li> </ul>
Receive Mode	Select the receive mode. For details, see the related Information below.
DRD	If you have subscribed to a distinctive ring service from your telephone company, select the ring pattern to be used for incoming faxes. The distinctive ring service, offered by many telephone companies (the service name differs by company), allows you to have several phone numbers on one phone line. Each number is assigned different ring pattern. You can use one number for voice calls and another for fax calls. Depending on the region, this option may be <b>On</b> or <b>Off</b> .
Rings to Answer	Select the number of rings that must occur before the printer automatically receives a fax.
Remote Receive	<ul style="list-style-type: none"> <li><input type="checkbox"/> Remote Receive: When you answer an incoming fax call on a phone connected to the printer, you can start receiving the fax by entering the code using the phone.</li> <li><input type="checkbox"/> Start Code: Set the start code of <b>Remote Receive</b>. Enter two characters using 0-9, *, #.</li> </ul>



## Fax Settings

Item	Description
Rejection Fax	<input type="checkbox"/> Rejection Fax: Select options to reject receiving junk faxes. <ul style="list-style-type: none"> <li><input type="checkbox"/> Blocked Number List: If the other party's phone number is in the rejection number list, set whether to reject the incoming faxes.</li> <li><input type="checkbox"/> Fax Header Blank: If the other party's phone number is blocked, set whether to reject receiving the faxes.</li> <li><input type="checkbox"/> Unregistered Contacts: If the other party's phone number is not in the contacts, set whether to reject receiving the faxes.</li> </ul> <input type="checkbox"/> Edit Blocked Number list: You can register up to 30 fax numbers to reject the faxes and calls. Enter up to 20 characters using 0-9, *, #, or space.
Receiving Paper Size	Select the maximum paper size for faxes that the printer can receive.

### Related Information

- ➔ [“Making the Printer Ready to Send and Receive Faxes \(Using Fax Setting Wizard\)” on page 153](#)
- ➔ [“Setting Receive Mode” on page 155](#)
- ➔ [“Making Settings to Receive Faxes Operating Only a Connected Phone \(Remote Receive\)” on page 157](#)
- ➔ [“Making Settings for Blocking Junk Faxes” on page 165](#)

## Send Settings Menu

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Send Settings**

**Note:**

On the Web Config screen, you can find the menu below:

**Fax tab > Send Settings > Basic**

Item	Description
Auto Rotation	An A4 size original placed in the ADF or on the scanner glass with its long edge facing to the left is sent as an A3 size fax. Enable this to rotate the scanned image to send it at A4 size.
Quick memory send	The quick memory send feature starts sending the fax when the printer finishes scanning the first page. If you do not enable this feature, the printer starts sending after saving all of the scanned images to memory. By using this feature, you can reduce the overall operation time as scanning and sending are performed in parallel.
Batch Send	When there are multiple faxes waiting to be sent to the same recipient, this groups them together to send them at once. Up to five documents (up to 100 pages in total) can be sent at one time. This helps you save on transmission costs by reducing the number of connection times.
Auto Redial Count	Select the number of times that the printer automatically redials if the fax number is busy or a problem occurs.
Auto Redial Interval	Select the time that the printer automatically redials if the fax number is busy or a problem occurs.
Save Failure Data	Saves documents that failed to be sent in the printer's memory. You can resend the documents from the <b>Job/Status</b> .

## Fax Settings

Item	Description
PC to FAX Function	This item is displayed on the Web Config screen only. Enables sending faxes using a client computer.

### Related Information

➡ [“Enabling Sending Faxes from a Computer” on page 166](#)

## Receive Settings Menu

### Related Information

➡ [“Save/Forward Settings Menu” on page 170](#)

➡ [“Print Settings Menu” on page 173](#)

## Save/Forward Settings Menu

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Receive Settings > Save/Forward Settings**

### Unconditional Save/Forward

#### Note:


*On the Web Config screen, you can find the menu below:*

**Fax tab > Receive Settings > Fax Output**

You can set saving and forwarding destinations to the Inbox, a computer, an external memory device, email addresses, shared folders, and other fax machines. You can use these features at the same time. If you set all items to **Off** on the printer's control panel, the printer is set to print received faxes.

Item	Description
Save to Inbox	Saves received faxes to the printer's Inbox. Up to 200 documents can be saved. Note that saving 200 documents may not be possible depending on the usage conditions such as the file size of saved documents, and using of multiple fax saving features at a time.  Though the received faxes are not automatically printed, you can view them on the printer's screen and print only the ones you need. However, if you select <b>Yes and Print</b> in another item, such as <b>Save to Computer</b> in <b>Unconditional Save/Forward</b> , the received faxes are printed automatically.
Save to Computer	Saves received faxes as PDF files on a computer connected to the printer. You can set this to <b>Yes</b> by using only the FAX Utility. Install FAX Utility on the computer in advance. After setting this to <b>Yes</b> , you can change this to <b>Yes and Print</b> .
Save to Memory Device	Saves received faxes as PDF files to an external memory device connected to the printer. Selecting <b>Yes and Print</b> prints received faxes while saving them to the memory device.  Received documents are saved in the printer's memory temporarily before the documents are saved in the memory device connected to the printer. Because a memory full error disables sending and receiving faxes, keep the memory device connected to the printer.

## Fax Settings

Item	Description
Forward	<p>Forwards received faxes to another fax machine, or forwards them as PDF files to a shared folder on a network or to an email address. Forwarded faxes are deleted from the printer. Selecting <b>Yes and Print</b> prints received faxes while forwarding them. First add the forwarding destinations to the contacts list. To forward to an email address, configure the email server settings.</p> <p><input type="checkbox"/> Destination: You can select forwarding destinations from the contacts list you added in advance.</p> <p>If you have selected a shared folder on a network or an email address as the forwarding destination, we recommend that you test if you can send a scanned image to the destination in the scan mode. Select <b>Scan &gt; Email</b>, or <b>Scan &gt; Network Folder/FTP</b> from the home screen, select the destination, and then start scanning.</p> <p><input type="checkbox"/> Options When Forwarding Failed: You can select whether to print the failed fax or save it to the Inbox.</p> <p>When the Inbox is full, receiving faxes is disabled. You should delete the documents from the inbox once they have been checked. The number of documents that have failed to be forwarded is displayed on the  on the home screen, in addition to other unprocessed jobs.</p>
Email Notifications	<p>Sends an email notification when the process you select below is complete. You can use the features below at the same time.</p> <p><input type="checkbox"/> Recipient: Set the destination of the process completion notification.</p> <p><input type="checkbox"/> Notify on Receive: Sends a notification when receiving a fax is complete.</p> <p><input type="checkbox"/> Notify on Print: Sends a notification when printing a fax is complete.</p> <p><input type="checkbox"/> Notify on Save: Sends a notification when saving a fax to a memory device is complete.</p> <p><input type="checkbox"/> Notify on Forward: Sends a notification when forwarding a fax is complete.</p>


### Conditional Save/Forward

**Note:**

On the Web Config screen, you can find the menu below:

**Fax tab > Receive Settings > Conditions Output Settings**

You can set saving and/or forwarding destinations to the Inbox, confidential boxes, an external memory device, email addresses, shared folders, and another fax machine.

To switch between enabling or disabling the conditions, tap anywhere in the box except for .

Item	Description
Name	Enter name of the condition.
Condition(s)	<p>Select the conditions and make the settings.</p> <p><input type="checkbox"/> Sender Fax Number match: When the sender fax number matches, the received fax is saved and forwarded.</p> <p><input type="checkbox"/> Subaddress(SUB) perfect match: When the subaddress (SUB) matches perfectly, the received fax is saved and forwarded.</p> <p><input type="checkbox"/> Password(SID) perfect match: When the password (SID) matches perfectly, the received fax is saved and forwarded.</p> <p><input type="checkbox"/> Receiving Time: Saves and forwards a fax received during the specified period of time.</p>

## Fax Settings

Item	Description
Save/Forward Destination	<p>Select the destination to save and forward received documents that match the conditions. You can use the features below at the same time.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>Save to Fax Box:</b> Saves received faxes in the printer's Inbox or confidential box. You can save up to 200 documents in total. Note that saving 200 documents may not be possible depending on the usage conditions such as the file size of saved documents, and using of multiple fax saving features at a time.</li> <li><input type="checkbox"/> <b>Save to Memory Device:</b> Saves received faxes as PDF files to an external memory device connected to the printer. Received documents are saved in the printer's memory temporarily before the documents are saved in the memory device connected to the printer. Because a memory full error disables sending and receiving faxes, keep the memory device connected to the printer.</li> <li><input type="checkbox"/> <b>Forward:</b> Forwards received faxes to another fax machine, or forwards them as PDF files to a shared folder on a network or to an email address. Forwarded faxes are deleted from the printer. First add the forwarding destination to the contacts list. To forward to an email address, you also need to configure the email server settings.</li> <li><input type="checkbox"/> <b>Destination:</b> You can select a forwarding destination from the contacts list you added in advance. If you have selected a shared folder on a network or an email address as the forwarding destination, we recommend that you test if you can send a scanned image to the destination in the scan mode. Select <b>Scan &gt; Email</b>, or <b>Scan &gt; Network Folder/FTP</b> from the home screen, select the destination, and then start scanning.</li> <li><input type="checkbox"/> <b>Options When Forwarding Failed:</b> You can select whether to print the failed fax or save it to the Inbox.</li> <li><input type="checkbox"/> <b>Print:</b> Prints received faxes.</li> </ul>
Email Notifications	<p>Sends an email notification when the process you select below is complete. You can use the features below at the same time.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>Recipient:</b> Set the destination of the process completion notification.</li> <li><input type="checkbox"/> <b>Notify on Receive:</b> Sends a notification when receiving a fax is complete.</li> <li><input type="checkbox"/> <b>Notify on Print:</b> Sends a notification when printing a fax is complete.</li> <li><input type="checkbox"/> <b>Notify on Save:</b> Sends a notification when saving a fax to a memory device is complete.</li> <li><input type="checkbox"/> <b>Notify on Forward:</b> Sends a notification when forwarding a fax is complete.</li> </ul>
Transmission Report	<p>Prints a transmission report automatically after you save or forward a received fax.</p> <p>Selecting <b>Print on Error</b> prints a report only when you save or forward a received fax and an error occurs.</p>

## Common Settings

### Note:

On the Web Config screen, you can find the menu below:

☐ **Fax tab > Receive Settings > Inbox**

☐ **Fax tab > Receive Settings > Fax Output**

## Fax Settings

Item	Description
Inbox settings	<input type="checkbox"/> Options when memory is full: You can select the operation to print the received fax or refuse to receive it when the Inbox memory is full. <input type="checkbox"/> Inbox Password Settings: Password protects the Inbox to restrict users from viewing received faxes. Select <b>Change</b> to change the password, and select <b>Reset</b> to cancel password protection. When changing or resetting the password, you need the current password. You cannot set a password when <b>Options when memory is full</b> has been set to <b>Receive and print faxes</b> .
Forward Settings	You can specify a subject for the email when forwarding to an email address.

### (Menu)

**Note:**

You cannot print the list from the Web Config screen.

Item	Description
Print Conditional Save/Forward list	Prints the Conditional Save/Forward list.

### Related Information

- ➔ [“Features to Save and Forward Received Faxes Without Condition” on page 159](#)
- ➔ [“Setting Saving and Forwarding to Receive Faxes \(Unconditional Save/Forward\)” on page 159](#)
- ➔ [“Features to Save and Forward Received Faxes With Condition” on page 162](#)
- ➔ [“Setting Saving and Forwarding to Receive Faxes \(Conditional Save/Forward\)” on page 162](#)

## Print Settings Menu

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Receive Settings > Print Settings**

**Note:**

On the Web Config screen, you can find the menu below:

**Fax tab > Receive Settings > Fax Output**

Item	Description
Auto Reduction	Prints received faxes with large-size documents reduced to fit on the paper in the paper source. Reducing may not always be possible depending on the received data. If this is turned off, large documents are printed at their original size on multiple sheets, or a blank second page may be ejected.
Split Page Settings	Prints received faxes with the page split when the size of the received documents is larger than the size of the paper loaded in the printer.
Acting Print	Make print settings when the document size of the received fax is larger than the size of the paper loaded in the printer.  Selecting <b>On(Split to pages)</b> splits the document longitudinally to print the received document. Selecting <b>On (Reduce to Fit)</b> reduces to a 50 % minimum to print.

## Fax Settings

Item	Description
Auto Rotation	<p>Rotates faxes received as landscape-oriented A5 (B5, A4, or Letter) size documents so that they are printed on A5 (B5, A4, or Letter) size paper. This setting is applied when the paper size setting for at least one paper source used for printing faxes is set to A5 (B5, A4, or Letter).</p> <p>By selecting <b>Off</b>, faxes received as landscape-oriented A5 (B5, A4, or Letter) size, which are the same width as A4 (B4, A3, or Tabloid) portrait documents, are assumed to be A4 (B4, A3, or Tabloid) size faxes and printed as such.</p> <p>Check the paper source settings for printing faxes and paper size for the paper sources in the following menus in <b>Settings &gt; General Settings &gt; Printer Settings &gt; Paper Source Settings</b>.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>Auto Select Settings</b></li> <li><input type="checkbox"/> <b>Paper Setting &gt; Paper Size</b></li> </ul>
Add Reception Information	Prints reception information in the received fax, even if the sender does not set the header information. The reception information includes the received date and time, sender's ID, reception ID (such as "#001"), and page number (such as "P1"). When <b>Split Page Settings</b> is enabled, the split page number is also included.
2-Sided	Prints multiple pages of received faxes on both sides of the paper.
Print Start Timing	<p>Select options to start printing the faxes to receive.</p> <ul style="list-style-type: none"> <li><input type="checkbox"/> <b>All Pages Received:</b> Printing starts after receiving all of the pages. To start printing from the first page or last page depends on the setting of <b>Collation Stack</b> feature. See the explanation for <b>Collation Stack</b>.</li> <li><input type="checkbox"/> <b>First Page Received:</b> Starts printing when the first page is received, and then prints in order as the pages are received. If the printer cannot start printing, such as when it is printing other jobs, the printer starts printing received pages as a batch when it is available.</li> </ul>
Collation Stack	Since the first page is printed last (output to the top), the printed documents are stacked in the correct page order. When the printer is running low on memory, this feature may not be available.
Print Suspend Time	<ul style="list-style-type: none"> <li><input type="checkbox"/> <b>Print Suspend Time:</b> During the specified time period, the printer saves documents received in the printer's memory without printing them. This feature can be used for noise prevention at night or to prevent confidential documents from being disclosed while you are away. Before using this feature, make sure there is enough free memory. Even before the restarting time, you can check and print the received documents individually from <b>Job/Status</b> on the home screen.</li> <li><input type="checkbox"/> <b>Time to Stop:</b> Stops printing documents.</li> <li><input type="checkbox"/> <b>Time to Restart:</b> Restarts printing documents automatically.</li> </ul>
Quiet Mode	Reduces the noise the printer makes when printing faxes, however, print speed may be reduced.

### Related Information

➡ [“Making Print Settings to Receive Faxes” on page 158](#)

## Report Settings Menu

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Report Settings**

## Fax Settings

**Note:**

On the *Web Config* screen, you can find the menu below:

**Fax tab > Report Settings**

Item	Description
Forwarding Report	Prints a report after forwarding a received fax document. Select <b>Print</b> to print every time a document is forwarded.
Backup Error Report	Prints a report when a backup error occurs on forwarding the sent fax to <b>Backup Destination</b> . You can set the destination in <b>Fax &gt; Fax Settings &gt; Backup</b> . Note that the backup feature is available when: <ul style="list-style-type: none"> <li><input type="checkbox"/> Sending a fax in monochrome</li> <li><input type="checkbox"/> Sending a fax using the <b>Send Fax Later</b> feature</li> <li><input type="checkbox"/> Sending a fax using the <b>Batch Send</b> feature</li> <li><input type="checkbox"/> Sending a fax using the <b>Store Fax Data</b> feature</li> </ul>
Fax Log Auto Print	Prints the fax log automatically. Select <b>On(Every 30)</b> to print a log every time 30 fax jobs are completed. Select <b>On(Time)</b> to print the log at a specified time. However, if the number of fax jobs exceeds 30, the log is printed before the specified time.
Attach Fax image to report	Prints a <b>Transmission Report</b> with an image of the first page of the sent document. Select <b>On(Large Image)</b> to print the upper part of the page without reducing. Select <b>On(Small Image)</b> to print the entire page reducing it to fit onto the report.
Report Format	Selects a format for fax reports in <b>Fax &gt; More tab &gt; Fax Report</b> other than <b>Protocol Trace</b> . Select <b>Detail</b> to print with error codes.
Output Method	Select an output method for fax reports, such as <b>Save to Memory Device</b> . When you select <b>Forward</b> , select <b>Destination</b> from the contacts.

## Security Settings Menu

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Security Settings**

**Note:**

On the *Web Config* screen, you can find the menu below:

**Fax tab > Security Settings**

Item	Description
Direct Dialing Restrictions	<p>Selecting <b>On</b> disables manual entry of the recipient's fax numbers allowing the operator to select recipients only from the contacts list or sent history.</p> <p>Selecting <b>Enter Twice</b> requires the operator to enter the fax number again when the number was manually entered.</p> <p>Selecting <b>Off</b> enables manual entry of the recipient's fax numbers.</p>
Confirm Address List	Selecting <b>On</b> displays a recipient confirmation screen before starting the transmission.

## Fax Settings

Item	Description
Backup Data Auto Clear	<p>Selecting <b>On</b> automatically erases the backups when sending or receiving a document completes successfully and the backups become unnecessary.</p> <p>Selecting <b>Off</b>, to prepare for an unexpected power off due to an electricity failure or an incorrect operation, temporarily stores backup copies of sent and received documents in its memory.</p>
Clear Backup Data	<p>Erases all backup copies temporarily stored in the printer's memory. Run this before you give the printer to someone else or dispose of it.</p> <p>This menu is not displayed on the Web Config screen.</p>

## Check Fax Connection

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Check Fax Connection**

**Note:**

*You cannot display this menu on the Web Config screen.*

Selecting **Check Fax Connection** checks that the printer is connected to the phone line and ready for fax transmission. You can print the check result on A4 size plain paper.

## Fax Setting Wizard

You can find the menu on the printer's control panel below:

**Settings > General Settings > Fax Settings > Fax Setting Wizard**

**Note:**

*You cannot display this menu on the Web Config screen.*

Selecting **Fax Setting Wizard** makes basic fax settings. Follow the on-screen instructions.

### Related Information

➔ [“Making the Printer Ready to Send and Receive Faxes \(Using Fax Setting Wizard\)” on page 153](#)

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## Solving Problems

### Problems when Sending and Receiving Faxes

#### Related Information

- ➔ [“Cannot Send or Receive Faxes” on page 177](#)
- ➔ [“Cannot Send Faxes” on page 178](#)
- ➔ [“Cannot Send Faxes to a Specific Recipient” on page 178](#)
- ➔ [“Cannot Send Faxes at a Specified Time” on page 179](#)
- ➔ [“Cannot Receive Faxes” on page 179](#)



## Fax Settings



- ➔ “Cannot Save Received Faxes to a Memory Device” on page 180
- ➔ “Memory Full Error Occurs” on page 180
- ➔ “Sent Fax Quality Is Poor” on page 180
- ➔ “Received Fax Quality Is Poor” on page 181
- ➔ “Received Faxes Are Not Printed” on page 181
- ➔ “Pages are Blank or only a Small Amount of Text is Printed on the Second Page in Received Faxes” on page 181

## Cannot Send or Receive Faxes

- ☐ Use **Check Fax Connection** on the control panel to run the automatic fax connection check. Try the solutions printed on the report.
- ☐ Check the error code displayed for the failed fax job, and try the solutions described in the error code list.
- ☐ Check the **Line Type** setting. Setting to **PBX** may solve the problem. If your phone system requires an external access code to get an outside line, register the access code to the printer, and enter # (hash) at the beginning of a fax number when sending.
- ☐ If a communication error occurs, change the **Fax Speed** setting to **Slow(9,600bps)** on the control panel.
- ☐ Check that the telephone wall jack works by connecting a phone to it and testing it. If you cannot make or receive calls, contact your telecommunication company.
- ☐ To connect to a DSL phone line, you need to use a DSL modem equipped with a built-in DSL filter, or install a separate DSL filter to the line. Contact your DSL provider.
- ☐ If you are connecting to a DSL phone line, connect the printer directly to a telephone wall jack to see if the printer can send a fax. If it works, the problem may be caused by the DSL filter. Contact your DSL provider.
- ☐ Enable the **ECM** setting on the control panel. Color faxes cannot be sent or received when **ECM** is off.
- ☐ To send or receive faxes using the computer, make sure that the printer is connected using a USB cable or a network, and that the PC-FAX Driver have been installed on the computer. The PC-FAX Driver is installed together with FAX Utility.
- ☐ In Windows, make sure the printer (fax) is displayed in **Devices and Printers**, **Printer**, or **Printers and Other Hardware**. The printer (fax) is displayed as "EPSON XXXXX (FAX)". If the printer (fax) is not displayed, uninstall and then re-install the FAX Utility. See the following to access **Devices and Printers**, **Printer**, or **Printers and Other Hardware**.
  - ☐ Windows 10/Windows Server 2016  
Click on the start button, and then select **Windows System > Control Panel > View devices and printers in Hardware and Sound**.
  - ☐ Windows 8.1/Windows 8  
Select **Desktop > Settings > Control Panel > View devices and printers in Hardware and Sound or Hardware**.
  - ☐ Windows 7  
Click the start button, and select **Control Panel > View devices and printers in Hardware and Sound or Hardware**.
  - ☐ Windows Vista  
Click the start button, and select **Control Panel > Printers in Hardware and Sound**.
  - ☐ Windows XP  
Click the start button, and select **Settings > Control Panel > Printers and Other Hardware > Printers and Faxes**.

## Fax Settings

❑ In Mac OS, check the following.

- ❑ Select **System Preferences** from the  menu > **Printers & Scanners** (or **Print & Scan, Print & Fax**), and then make sure the printer (fax) is displayed. The printer (fax) is displayed as "FAX XXXX (USB)" or "FAX XXXX (IP)". If the printer (fax) is not displayed, click [+] and then register the printer (fax).
- ❑ Select **System Preferences** from the  menu > **Printers & Scanners** (or **Print & Scan, Print & Fax**), and then double-click the printer (fax). If the printer is paused, click **Resume** (or **Resume Printer**).

### Related Information

- ➔ [“Error Code on the Status Menu” on page 105](#)
- ➔ [“Connecting the Printer to a Phone Line” on page 151](#)
- ➔ [“Basic Settings Menu” on page 167](#)
- ➔ [“Check Fax Connection” on page 176](#)

## Cannot Send Faxes

- ❑ If the user restriction feature has been enabled, a user name and password are required to operate the printer. Contact your administrator if you do not know the password.
- ❑ If the user restriction feature has been enabled, and you send a fax from a computer, user authentication is performed using the user name and password set in the printer driver. When you cannot send a fax due to an authentication error, contact your administrator.
- ❑ Set up the header information for outgoing faxes on the control panel. Some fax machines automatically reject incoming faxes that do not include header information.
- ❑ If you have blocked your caller ID, unblock it. Some phones or fax machines automatically reject anonymous calls.
- ❑ Ask the recipient if the fax number is correct and the recipient's fax machine is ready to receive a fax.
- ❑ Check if you accidentally sent a fax using the subaddress feature. If you select a recipient with a subaddress from the contact list, the fax may be sent using the subaddress feature.
- ❑ When sending faxes using the subaddress feature, ask the recipient if their fax machine is capable of receiving faxes using the subaddress feature.
- ❑ When sending faxes using the subaddress feature, check that the subaddress and password are correct. Check with the recipient that the subaddress and password match.



### Related Information

- ➔ [“Basic Settings Menu” on page 167](#)
- ➔ [“Cannot Send or Receive Faxes” on page 177](#)

## Cannot Send Faxes to a Specific Recipient

Check the following if you cannot send faxes to a specific recipient due to an error.

## Fax Settings

- ❑ If the recipient machine does not pick up your call within 50 seconds after the printer has finished dialing, the call ends with an error. Dial using the  (**On Hook**) feature or using a connected telephone to check how long it takes before you hear a fax tone. If it takes more than 50 seconds, add pauses after the fax number to send the fax. Tap  to enter the pause. A hyphen is entered as the pause mark. One pause is about three seconds. Add multiple pauses as needed.
- ❑ If you have selected the recipient from the contacts list, verify that the registered information is correct. If the information is correct, select the recipient from the contacts list, tap **Edit** and change **Fax Speed** to **Slow(9,600bps)**.

### Related Information

- ➔ [“Using Contacts” on page 63](#)
- ➔ [“Cannot Send or Receive Faxes” on page 177](#)

## Cannot Send Faxes at a Specified Time

Set the date and the time correctly on the control panel.

### Related Information

- ➔ [“Synchronizing the Date and Time with Time Server” on page 78](#)
- ➔ [“Menu Options for Basic Settings in General Settings” on page 135](#)

## Cannot Receive Faxes

- ❑ If you have subscribed to a call forwarding service, the printer may not be able to receive faxes. Contact the service provider.
- ❑ If you have not connected a telephone to the printer, set the **Receive Mode** setting to **Auto** on the control panel.
- ❑ Under the following conditions, the printer runs out of memory and cannot receive faxes. See the troubleshooting for information on handling a memory full error.
  - ❑ 200 received documents have been saved in the inbox and the confidential box in total.
  - ❑ The printer's memory is full (100%).
- ❑ When receiving faxes using the subaddress feature, check that the subaddress and password are correct. Check with the sender that the subaddress and password match.
- ❑ Check if the sender's fax number has been registered to the **Blocked Number List**. Faxes sent from numbers that have been added to this list are blocked when **Blocked Number List** in **Rejection Fax** is enabled.
- ❑ Check if the sender's fax number is registered in the contact list. Faxes sent from numbers that have not been registered to this list are blocked when **Unregistered Contacts** in **Rejection Fax** is enabled.
- ❑ Ask the sender if header information is setup on their fax machine. Faxes that do not include header information are blocked when **Fax Header Blank** in **Rejection Fax** is enabled.

### Related Information

- ➔ [“Basic Settings Menu” on page 167](#)
- ➔ [“Cannot Send or Receive Faxes” on page 177](#)
- ➔ [“Memory Full Error Occurs” on page 180](#)

## Fax Settings


### Cannot Save Received Faxes to a Memory Device

Check if the memory device is connected to the printer, and then check the **Receive Settings**.

#### Related Information

- ➔ [“Making Settings to Save and Forward Received Faxes” on page 158](#)
- ➔ [“Save/Forward Settings Menu” on page 170](#)

### Memory Full Error Occurs

- ☐ If the printer has been set to save received faxes in the inbox or the confidential box, delete faxes you have already read from the inbox or the confidential box.
- ☐ If the printer has been set to save received faxes on a computer, turn on the computer that is set to save the faxes. Once the faxes are saved in the computer, they are deleted from the printer's memory.
- ☐ If the printer has been set to save received faxes on a memory device, connect the device, in which you have created a folder to save faxes, to the printer. Once the faxes are saved in the device, they are deleted from the printer's memory. Make sure that the device has enough available memory and is not write protected.
- ☐ Even though the memory is full, you can send a fax by using one of the following solutions.
  - ☐ Send a fax by using the **Direct Send** feature when sending a monochrome fax.
  - ☐ Send a fax by dialing from the external phone device.
  - ☐ Send a fax by using the  (**On Hook**) feature.
  - ☐ Send a fax by dividing your originals into two or more to send them in several batches.
- ☐ If the printer cannot print a received fax due to a printer error, such as a paper jam, the memory full error may occur. Clear the printer problem, and then contact the sender and ask them to send the fax again.

#### Related Information

- ➔ [“Making Settings to Save and Forward Received Faxes” on page 158](#)
- ➔ [“Save/Forward Settings Menu” on page 170](#)
- ➔ [“Making Settings to Send and Receive Faxes on a Computer” on page 165](#)

### Sent Fax Quality Is Poor

- ☐ Clean the scanner glass.
- ☐ Clean the ADF.
- ☐ Change the **Original Type** setting on the control panel. If your originals contain both text and photos, select **Photo**.
- ☐ Change the **Density** setting on the control panel.
- ☐ If you are not sure about the capabilities of the recipient fax machine, enable the **Direct Send** feature or select **Fine** as the **Resolution** setting.

If you select **Super Fine** or **Ultra Fine** for a monochrome fax, and send the fax without using the **Direct Send** feature, the printer may automatically lower the resolution.
- ☐ Enable the **ECM** setting on the control panel.

## Fax Settings

### Related Information

➔ [“Basic Settings Menu” on page 167](#)

## Faxes Are Sent at the Wrong Size

- ☐ When sending a fax using the scanner glass, place the original correctly aligning its corner with the origin mark. Select your original size on the control panel.
- ☐ Clean the scanner glass and the document cover. If there is dust or stains on the glass, the scanning area may extend to include the dust or stains, resulting in the wrong scanning position or small images.

## Received Fax Quality Is Poor

- ☐ Enable the **ECM** setting on the control panel.
- ☐ Contact the sender and ask them to send using a higher quality mode.
- ☐ Reprint the received fax. Select **Log** from **Job/Status** to reprint the fax.

### Related Information

➔ [“Basic Settings Menu” on page 167](#)

## Received Faxes Are Not Printed

- ☐ If an error has occurred on the printer, such as a paper jam, the printer cannot print received faxes. Check the printer.
- ☐ If the printer has been set to save received faxes in the inbox or the confidential box, the received faxes are not automatically printed. Check the **Receive Settings**.

### Related Information

➔ [“Making Settings to Save and Forward Received Faxes” on page 158](#)

➔ [“Save/Forward Settings Menu” on page 170](#)

## Pages are Blank or only a Small Amount of Text is Printed on the Second Page in Received Faxes

You can print on one page by using the **Delete Print Data After Split** feature in **Split Page Settings**.

Select **Delete Top** or **Delete Bottom** in **Delete Print Data After Split**, and then adjust **Threshold**. Increasing the threshold increases the amount deleted; a higher threshold gives you a higher possibility of printing on one page.

### Related Information

➔ [“Print Settings Menu” on page 173](#)

## Fax Settings

### Other Faxing Problems

#### Related Information

- ➔ [“Cannot Make Calls on the Connected Telephone” on page 182](#)
- ➔ [“Answering Machine Cannot Answer Voice Calls” on page 182](#)

### Cannot Make Calls on the Connected Telephone

Connect the telephone to the EXT. port on the printer, and pick up the receiver. If you cannot hear a dial tone through the receiver, connect the phone cable correctly.

#### Related Information

- ➔ [“Connecting Your Phone Device to the Printer” on page 152](#)

### Answering Machine Cannot Answer Voice Calls

On the control panel, set the printer's **Rings to Answer** setting to a number higher than the number of rings for your answering machine.

#### Related Information

- ➔ [“Making Settings to Use an Answering Machine” on page 157](#)

# **Advanced Security Settings for Enterprise**

In this chapter, we describe advanced security features.

## Security Settings and Prevention of Danger

When a printer is connected to a network, you can access it from a remote location. In addition, many people can share the printer, which is helpful in improving operational efficiency and convenience. However, risks such as illegal access, illegal use, and tampering with data are increased. If you use the printer in an environment where you can access the Internet, the risks are even higher.

For printers that do not have access protection from the outside, it will be possible to read the print job logs that are stored in the printer from the Internet.

In order to avoid this risk, Epson printers have a variety of security technologies.

Set the printer as necessary according to the environmental conditions that have been built with the customer's environment information.

Name	Feature type	What to set	What to prevent
SSL/TLS communications	The communication content is encrypted with SSL/TLS communications when accessing to the Epson server on the Internet from the printer, such as communicating to the computer via web browser, using Epson Connect, and updating firmware.	Obtain a CA-signed certificate, and then import it to the printer.	Clearing an identification of the printer by the CA-signed certification prevents impersonation and unauthorized access. In addition, communication contents of SSL/TLS are protected, and it prevents the leakage of contents for printing data and setup information.
Control of protocol	Controls the protocols and services to be used for communication between printers and computers, and it enables and disables features.	A protocol or service that is applied to features allowed or prohibited separately.	Reducing security risks that may occur through unintended use by preventing users from using unnecessary functions.
IPsec/IP filtering	You can set to allow severing and cutting off of data that is from a certain client or is a particular type. Since IPsec protects the data by IP packet unit (encryption and authentication), you can safely communicate unsecured protocol.	Create a basic policy and individual policy to set the client or type of data that can access the printer.	Protect unauthorized access, and tampering and interception of communication data to the printer.
IEEE802.1X	Allows only a user who is authenticated to Wi-Fi and Ethernet to connect. Allows only a permitted user to use the printer.	Authentication setting to the RADIUS server (authentication sever).	Protect unauthorized access and use to the printer.

### Related Information

- ➡ [“SSL/TLS Communication with the Printer” on page 185](#)
- ➡ [“Controlling Using Protocols” on page 193](#)
- ➡ [“Encrypted Communication Using IPsec/IP Filtering” on page 198](#)
- ➡ [“Connecting the Printer to an IEEE802.1X Network” on page 210](#)



## Security Feature Settings

When setting IPsec/IP filtering or IEEE802.1X, it is recommended that you access Web Config using SSL/TLS to communicate settings information in order to reduce security risks such as tampering or interception.

Also, you can use Web Config by connecting the printer directly to the computer using an Ethernet cable, and then entering the IP address into a web browser. The printer can be connected in a secure environment after the security settings have been completed.

---

## SSL/TLS Communication with the Printer

When the server certificate is set using SSL/TLS (Secure Sockets Layer/Transport Layer Security) communication to the printer, you can encrypt the communication path between computers. Do this if you want to prevent remote and unauthorized access.

### About Digital Certification

#### ☐ CA-signed Certificate

This is a certificate signed by the CA (Certificate Authority.) You can obtain it to apply to the Certificate Authority. This certificate certifies the existence of the printer and is used for SSL/TLS communication so that you can ensure the safety of data communication.

When it is used for SSL/TLS communication, it is used as a server certificate.

When it is set to IPsec/IP Filtering or IEEE802.1x communication, it is used as a client certificate.

#### ☐ CA Certificate

This is a certificate that is in chain of the CA-signed Certificate, also called the intermediate CA certificate. It is used by the web browser to validate the path of the printer's certificate when accessing the server of the other party or Web Config.

For the CA Certificate, set when to validate the path of server certificate accessing from the printer. For the printer, set to certify the path of the CA-signed Certificate for SSL/TLS connection.

You can obtain the CA certificate of the printer from the Certification Authority where the CA certificate is issued.

Also, you can obtain the CA certificate used to validate the server of the other party from the Certification Authority that issued the CA-signed Certificate of the other server.

#### ☐ Self-signed Certificate

This is a certificate that the printer signs and issues itself. It is also called the root certificate. Because the issuer certifies itself, it is not reliable and cannot prevent impersonation.

Use it when making the security setting and performing simple SSL/TLS communication without the CA-signed Certificate.

If you use this certificate for an SSL/TLS communication, a security alert may be displayed on a web browser because the certificate is not registered on a web browser. You can use the Self-signed Certificate only for an SSL/TLS communication.

### Related Information

- ➔ [“Obtaining and Importing a CA-signed Certificate” on page 186](#)
- ➔ [“Deleting a CA-signed Certificate” on page 190](#)
- ➔ [“Updating a Self-signed Certificate” on page 192](#)

## Obtaining and Importing a CA-signed Certificate

### Obtaining a CA-signed Certificate

To obtain a CA-signed certificate, create a CSR (Certificate Signing Request) and apply it to certificate authority. You can create a CSR using Web Config and a computer.

Follow the steps to create a CSR and obtain a CA-signed certificate using Web Config. When creating a CSR using Web Config, a certificate is the PEM/DER format.

1. Access Web Config, and then select the **Network Security** tab. Next, select **SSL/TLS > Certificate** or **IPsec/IP Filtering > Client Certificate** or **IEEE802.1X > Client Certificate**.

Whatever you choose, you can obtain the same certificate and use it in common.

2. Click **Generate** of **CSR**.

A CSR creating page is opened.

3. Enter a value for each item.

**Note:**

*Available key length and abbreviations vary by a certificate authority. Create a request according to rules of each certificate authority.*

4. Click **OK**.

A completion message is displayed.

5. Select the **Network Security** tab. Next, select **SSL/TLS > Certificate**, or **IPsec/IP Filtering > Client Certificate** or **IEEE802.1X > Client Certificate**.

6. Click one of the download buttons of **CSR** according to a specified format by each certificate authority to download a CSR to a computer.



**Important:**

*Do not generate a CSR again. If you do so, you may not be able to import an issued CA-signed Certificate.*

7. Send the CSR to a certificate authority and obtain a CA-signed Certificate.

Follow the rules of each certificate authority on sending method and form.

8. Save the issued CA-signed Certificate to a computer connected to the printer.

Obtaining a CA-signed Certificate is complete when you save a certificate to a destination.

## Advanced Security Settings for Enterprise

### CSR Setting Items

The screenshot shows the EPSON Network Security configuration interface. The 'SSL/TLS > Certificate' section is active. The 'Key Length' is set to 'RSA 2048bit - SHA-256'. The 'Common Name' field contains the text 'EPSON1B2C3,EPSON1B2C3.local,192.0.2.123'. Other fields like Organization, Organizational Unit, Locality, State/Province, and Country are empty. The sidebar on the left lists various security settings, and the bottom of the window has 'OK' and 'Back' buttons.

Items	Settings and Explanation
Key Length	Select a key length for a CSR.
Common Name	<p>You can enter between 1 and 128 characters. If this is an IP address, it should be a static IP address. You can enter 1 to 5 IPv4 addresses, IPv6 addresses, host names, FQDNs by separating them with commas.</p> <p>The first element is stored to the common name, and other elements are stored to the alias field of the certificate subject.</p> <p>Example:  Printer's IP address : 192.0.2.123, Printer name : EPSONA1B2C3  Common Name : EPSONA1B2C3,EPSONA1B2C3.local,192.0.2.123</p>
Organization/ Organizational Unit/ Locality/ State/Province	You can enter between 0 and 64 characters (Organizational Unit cannot exceed 55 characters) in ASCII (0x20-0x7E). You can divide distinguished names with commas.
Country	Enter a country code in two-digit number specified by ISO-3166.

### Related Information

➡ [“Obtaining a CA-signed Certificate” on page 186](#)

## Advanced Security Settings for Enterprise

### Importing a CA-signed Certificate

Import the obtained CA-signed Certificate to the printer.



**Important:**

- ☐ Make sure that the printer's date and time is set correctly. Certificate may be invalid.
- ☐ If you obtain a certificate using a CSR created from Web Config, you can import a certificate one time.

1. Access Web Config and then select the **Network Security** tab. Next, select **SSL/TLS > Certificate**, or **IPsec/IP Filtering > Client Certificate** or **IEEE802.1X > Client Certificate**.
2. Click **Import**  
A certificate importing page is opened.

3. Enter a value for each item. Set **CA Certificate 1** and **CA Certificate 2** when verifying the path of the certificate on the web browser that accesses the printer.

Depending on where you create a CSR and the file format of the certificate, required settings may vary. Enter values to required items according to the following.

- ☐ A certificate of the PEM/DER format obtained from Web Config
  - ☐ **Private Key:** Do not configure because the printer contains a private key.
  - ☐ **Password:** Do not configure.
  - ☐ **CA Certificate 1/CA Certificate 2:** Optional
- ☐ A certificate of the PEM/DER format obtained from a computer
  - ☐ **Private Key:** You need to set.
  - ☐ **Password:** Do not configure.
  - ☐ **CA Certificate 1/CA Certificate 2:** Optional
- ☐ A certificate of the PKCS#12 format obtained from a computer
  - ☐ **Private Key:** Do not configure.
  - ☐ **Password:** Optional
  - ☐ **CA Certificate 1/CA Certificate 2:** Do not configure.

4. Click **OK**.  
A completion message is displayed.

**Note:**

Click **Confirm** to verify the certificate information.

#### Related Information

- ➔ [“Accessing Web Config” on page 31](#)
- ➔ [“CA-signed Certificate Importing Setting Items” on page 189](#)

## Advanced Security Settings for Enterprise

### CA-signed Certificate Importing Setting Items

The screenshot shows the EPSON iWFP-637760 Settings interface. The left sidebar contains a tree view with the following items: Protocol, CA Certificate, Root Certificate Update, SSL/TLS (selected), »Basic, »Certificate (highlighted), IPsec/IP Filtering, »Basic, »Client Certificate, IEEE802.1X, »Basic, and »Client Certificate. The main content area is titled 'SSL/TLS > Certificate'. It contains the following fields and controls:

- Server Certificate :** A dropdown menu set to 'Certificate (PEM/DER)' with a 'Browse...' button.
- Private Key :** A text field with a 'Browse...' button.
- Password :** A text field.
- CA Certificate 1 :** A text field with a 'Browse...' button.
- CA Certificate 2 :** A text field with a 'Browse...' button.

Below these fields is a note: 'Note: It is recommended to communicate via HTTPS for importing a certificate.' At the bottom of the main area are 'OK' and 'Back' buttons.

Items	Settings and Explanation
Server Certificate or Client Certificate	<p>Select a certificate's format.</p> <p>For SSL/TLS connection, the Server Certificate is displayed.</p> <p>For IPsec/IP Filtering or IEEE802.1x, the Client Certificate is displayed.</p>
Private Key	<p>If you obtain a certificate of the PEM/DER format by using a CSR created from a computer, specify a private key file that is match a certificate.</p>
Password	<p>If the file format is <b>Certificate with Private Key (PKCS#12)</b>, enter the password for encrypting the private key that is set when you obtain the certificate.</p>
CA Certificate 1	<p>If your certificate's format is <b>Certificate (PEM/DER)</b>, import a certificate of a certificate authority that issues a CA-signed Certificate used as server certificate. Specify a file if you need.</p>
CA Certificate 2	<p>If your certificate's format is <b>Certificate (PEM/DER)</b>, import a certificate of a certificate authority that issues CA Certificate 1. Specify a file if you need.</p>

### Related Information

➡ [“Importing a CA-signed Certificate” on page 188](#)

## Advanced Security Settings for Enterprise

### Deleting a CA-signed Certificate

You can delete an imported certificate when the certificate has expired or when an encrypted connection is no longer necessary.

**Important:**

*If you obtain a certificate using a CSR created from Web Config, you cannot import a deleted certificate again. In this case, create a CSR and obtain a certificate again.*

1. Access Web Config, and then select the **Network Security** tab. Next, select **SSL/TLS > Certificate** or **IPsec/IP Filtering > Client Certificate** or **IEEE802.1X > Client Certificate**.
2. Click **Delete**.
3. Confirm that you want to delete the certificate in the message displayed.

### Configure CA Certificate

When you set the CA Certificate, you can validate the path to the CA certificate of the server that the printer accesses. This can prevent impersonation.

You can obtain the CA Certificate from the Certification Authority where the CA-signed Certificate is issued.

**Related Information**

- ➔ [“Accessing Web Config” on page 31](#)
- ➔ [“CSR Setting Items” on page 187](#)
- ➔ [“Importing a CA-signed Certificate” on page 188](#)

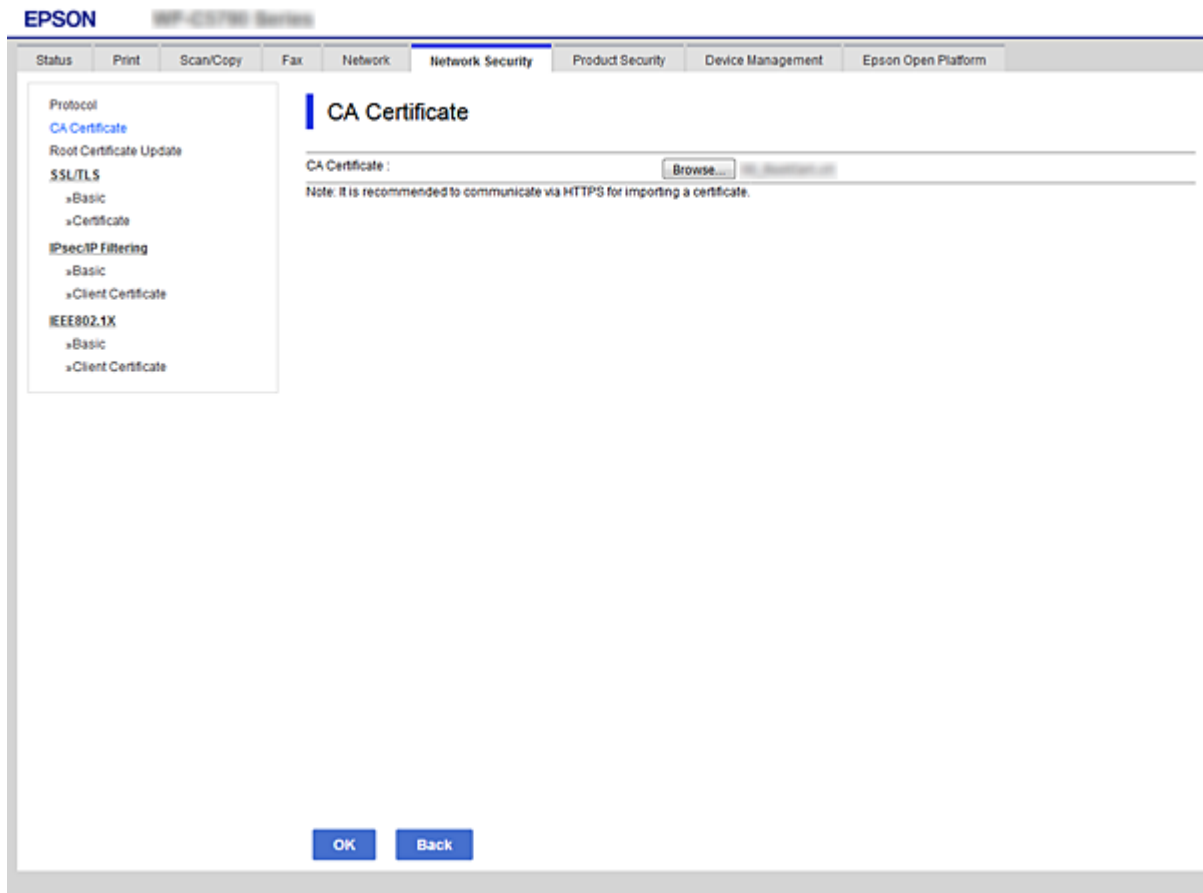
### Importing a CA Certificate

Import the CA Certificate to the printer.

1. Access Web Config and then select the **Network Security** tab > **CA Certificate**.
2. Click **Import**.

## Advanced Security Settings for Enterprise

3. Specify the CA Certificate you want to import.



4. Click **OK**.

When importing is complete, you are returned to the **CA Certificate** screen, and the imported CA Certificate is displayed.

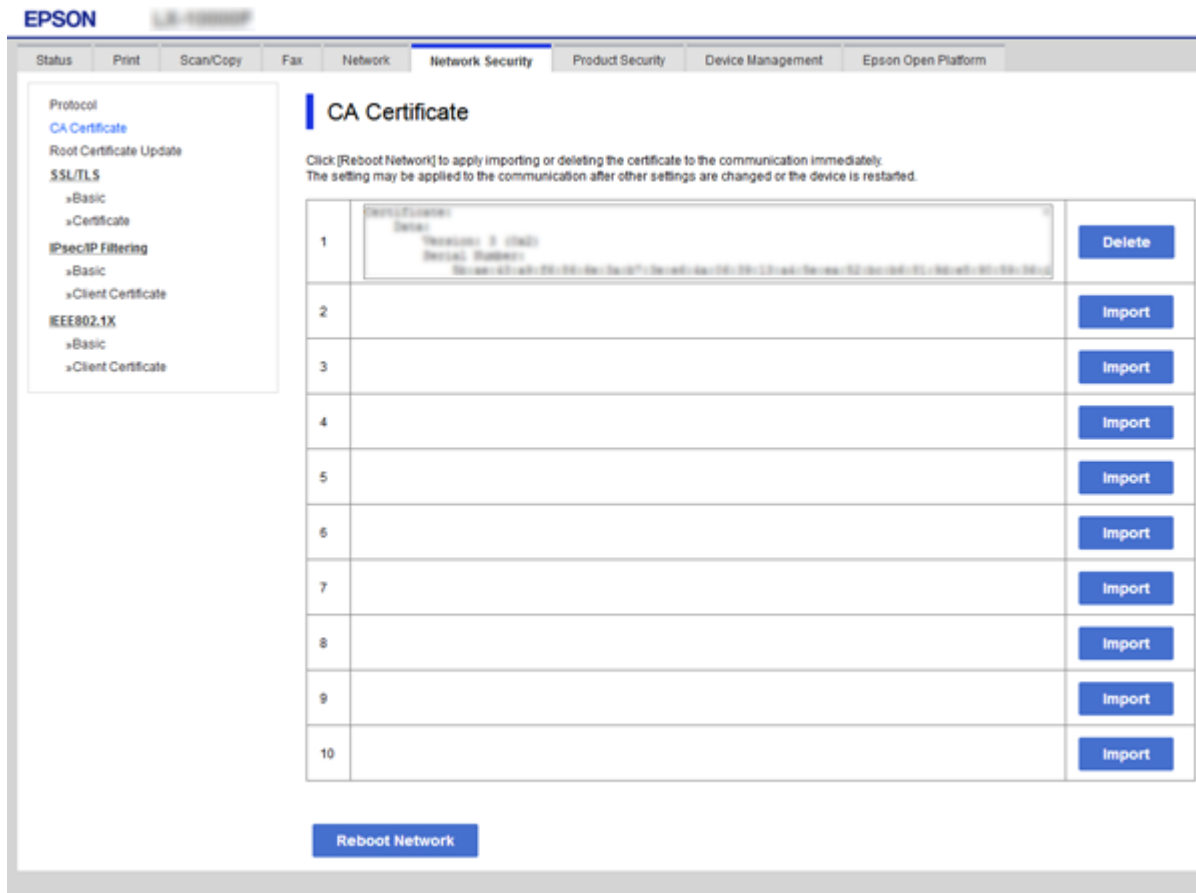
## Deleting a CA Certificate

You can delete the imported CA Certificate.

1. Access Web Config and then select the **Network Security** tab > **CA Certificate**.

## Advanced Security Settings for Enterprise

- Click **Delete** next to the CA Certificate that you want to delete.



- Confirm that you want to delete the certificate in the message displayed.
- Click **Reboot Network**, and then check that the deleted CA Certificate is not listed on the updated screen.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Updating a Self-signed Certificate

Because the Self-signed Certificate is issued by the printer, you can update it when it has expired or when the content described changes.

- Access Web Config and select the **Network Security** tab > **SSL/TLS** > **Certificate**.
- Click **Update**.
- Enter **Common Name**.

You can enter up to 5 IPv4 addresses, IPv6 addresses, host names, FQDNs between 1 to 128 characters and separating them with commas. The first parameter is stored to the common name, and the others are stored to the alias field for the subject of the certificate.

Example:



## Advanced Security Settings for Enterprise

Printer's IP address : 192.0.2.123, Printer name : EPSONA1B2C3

Common name : EPSONA1B2C3,EPSONA1B2C3.local,192.0.2.123

- Specify a validity period for the certificate.

The screenshot shows the Epson Web Config interface. The top navigation bar includes tabs for Status, Print, Scan/Copy, Fax, Network, Network Security (selected), Product Security, Device Management, and Epson Open Platform. On the left, a sidebar menu lists various security settings: Protocol, CA Certificate, Root Certificate Update, SSL/TLS (selected), >Basic, >Certificate, IPsec/IP Filtering, >Basic, >Client Certificate, IEEE802.1X, >Basic, and >Client Certificate. The main content area is titled 'SSL/TLS > Certificate' and contains the following fields:

Key Length :	RSA 2048bit - SHA-256
Common Name :	EPSONA1B2C3,EPSONA1B2C3.local,192.0.2.123
Organization :	SEIKO EPSON CORP.
Valid Date (UTC) :	2017-04-10 05:42:51 UTC
Certificate Validity (year) :	10

At the bottom of the main content area, there are two buttons: 'Next' and 'Back'.

- Click **Next**.

A confirmation message is displayed.

- Click **OK**.

The printer is updated.

**Note:**

You can check the certificate information from **Network Security Settings** tab > **SSL/TLS** > **Certificate** > **Self-signed Certificate** and click **Confirm**.

### Related Information

➡ [“Accessing Web Config” on page 31](#)

## Controlling Using Protocols

You can print using a variety of pathways and protocols.

## Advanced Security Settings for Enterprise

If you are using a multi-function printer, you can use network scanning and PC-FAX from an unspecified number of network computers.

You can lower unintended security risks by restricting printing from specific pathways or by controlling the available functions.

## Controlling protocols

Configure the protocol settings.

1. Access Web Config and then select the **Network Security** tab > **Protocol**.
2. Configure each item.
3. Click **Next**.
4. Click **OK**.

The settings are applied to the printer.

## Protocols you can Enable or Disable

Protocol	Description
Bonjour Settings	You can specify whether to use Bonjour. Bonjour is used to search for devices, print, and so on.
SLP Settings	You can enable or disable the SLP function. SLP is used for push scanning and network searching in EpsonNet Config.
WSD Settings	You can enable or disable the WSD function. When this is enabled, you can add WSD devices, and print from the WSD port.
LLTD Settings	You can enable or disable the LLTD function. When this is enabled, it is displayed on the Windows network map.
LLMNR Settings	You can enable or disable the LLMNR function. When this is enabled, you can use name resolution without NetBIOS even if you cannot use DNS.
LPR Settings	You can specify whether or not to allow LPR printing. When this is enabled, you can print from the LPR port.
RAW(Port9100) Settings	You can specify whether or not to allow printing from the RAW port (Port 9100). When this is enabled, you can print from the RAW port (Port 9100).
IPP Settings	You can specify whether or not to allow printing from IPP. When this is enabled, you can print over the Internet.
FTP Settings	You can specify whether or not to allow FTP printing. When this is enabled, you can print over an FTP server.
SNMPv1/v2c Settings	You can specify whether or not to enable SNMPv1/v2c. This is used to set up devices, monitoring, and so on.
SNMPv3 Settings	You can specify whether or not to enable SNMPv3. This is used to set up encrypted devices, monitoring, etc.

## Advanced Security Settings for Enterprise

## Protocol Setting Items

**EPSON** L311000000

Status Print Scan/Copy Fax Network **Network Security** Product Security Device Management Epson Open Platform

**Protocol**

Note: If you need to change the Device Name used on each protocol and the Bonjour Name, change the Device Name in the Network Settings. If you need to change the Location used on each protocol, change it in the Network Settings.

**Bonjour Settings**

☒ Use Bonjour

Bonjour Name : EPSON

Bonjour Service Name : EPSON LX-10000F

Location :

Top Priority Protocol : IPP

**SLP Settings**

☒ Enable SLP

**WSD Settings**

☒ Enable WSD

Printing Timeout (sec) : 300

Scanning Timeout (sec) : 300

Device Name : EPSON

Location :

**LLTD Settings**

☒ Enable LLTD

Device Name : EPSON

**LLMNR Settings**

☒ Enable LLMNR

**LPR Settings**

☒ Allow LPR Port Printing

Printing Timeout (sec) : 300

**Next**

## Bonjour Settings

Items	Setting value and Description
Use Bonjour	Select this to search for or use devices through Bonjour.
Bonjour Name	Displays the Bonjour name.
Bonjour Service Name	Displays the Bonjour service name.
Location	Displays the Bonjour location name.
Top Priority Protocol	Select the top priority protocol for Bonjour print.
Wide-Area Bonjour	Set whether to use Wide-Area Bonjour.

## SLP Settings

Items	Setting value and Description
Enable SLP	Select this to enable the SLP function. This is used such as network searching in EpsonNet Config.

## WSD Settings

## Advanced Security Settings for Enterprise

Items	Setting value and Description
Enable WSD	Select this to enable adding devices using WSD, and print and scan from the WSD port.
Printing Timeout (sec)	Enter the communication timeout value for WSD printing between 3 to 3,600 seconds.
Scanning Timeout (sec)	Enter the communication timeout value for WSD scanning between 3 to 3,600 seconds.
Device Name	Displays the WSD device name.
Location	Displays the WSD location name.

### LLTD Settings

Items	Setting value and Description
Enable LLTD	Select this to enable LLTD. The printer is displayed in the Windows network map.
Device Name	Displays the LLTD device name.

### LLMNR Settings

Items	Setting value and Description
Enable LLMNR	Select this to enable LLMNR. You can use name resolution without NetBIOS even if you cannot use DNS.

### LPR Settings

Items	Setting value and Description
Allow LPR Port Printing	Select to allow printing from the LPR port.
Printing Timeout (sec)	Enter the timeout value for LPR printing between 0 to 3,600 seconds. If you do not want to timeout, enter 0.

### RAW(Port9100) Settings

Items	Setting value and Description
Allow RAW(Port9100) Printing	Select to allow printing from the RAW port (Port 9100).
Printing Timeout (sec)	Enter the timeout value for RAW (Port 9100) printing between 0 to 3,600 seconds. If you do not want to timeout, enter 0.

### IPP Settings

Items	Setting value and Description
Enable IPP	Select to enable IPP communication. Only printers that support IPP are displayed.

## Advanced Security Settings for Enterprise

Items	Setting value and Description
Allow Non-secure Communication	Select to allow the printer to communicate without any security measures (IPP).
Communication Timeout (sec)	Enter the timeout value for IPP printing between 0 to 3,600 seconds.
URL(Network)	Displays IPP URLs (http and https) when the printer is connected by wired LAN or Wi-Fi. The URL is a combined value of the printer's IP address, Port number, and IPP printer name.
URL(Wi-Fi Direct)	Displays IPP URLs (http and https) when the printer is connected by Wi-Fi Direct. The URL is a combined value of the printer's IP address, Port number, and IPP printer name.
Printer Name	Displays the IPP printer name.
Location	Displays the IPP location.

### FTP Settings

Items	Setting value and Description
Enable FTP Server	Select to enable FTP printing. Only printers that support FTP printing are displayed.
Communication Timeout (sec)	Enter the timeout value for FTP communication between 0 to 3,600 seconds. If you do not want to timeout, enter 0.

### SNMPv1/v2c Settings

Items	Setting value and Description
Enable SNMPv1/v2c	Select to enable SNMPv1/v2c. Only printers that support SNMPv3 are displayed.
Access Authority	Set the access authority when SNMPv1/v2c is enabled. Select <b>Read Only</b> or <b>Read/Write</b> .
Community Name (Read Only)	Enter 0 to 32 ASCII (0x20 to 0x7E) characters.
Community Name (Read/Write)	Enter 0 to 32 ASCII (0x20 to 0x7E) characters.

### SNMPv3 Settings

Items	Setting value and Description
Enable SNMPv3	SNMPv3 is enabled when the box is checked.
User Name	Enter between 1 and 32 characters using 1 byte characters.
Authentication Settings	

## Advanced Security Settings for Enterprise

Items		Setting value and Description
	Algorithm	Select an algorithm for an authentication for SNMPv3.
	Password	Enter the password for an authentication for SNMPv3. Enter between 8 and 32 characters in ASCII (0x20-0x7E). If you do not specify this, leave it blank.
	Confirm Password	Enter the password you configured for confirmation.
Encryption Settings		
	Algorithm	Select an algorithm for an encryption for SNMPv3.
	Password	Enter the password for an encryption for SNMPv3. Enter between 8 and 32 characters in ASCII (0x20-0x7E). If you do not specify this, leave it blank.
	Confirm Password	Enter the password you configured for confirmation.
Context Name		Enter within 32 characters or less in Unicode (UTF-8). If you do not specify this, leave it blank. The number of characters that can be entered varies depending on the language.

## Encrypted Communication Using IPsec/IP Filtering

### About IPsec/IP Filtering

You can filter traffic based on IP addresses, services, and port by using IPsec/IP Filtering function. By combining of the filtering, you can configure the printer to accept or block specified clients and specified data. Additionally, you can improve security level by using an IPsec.

**Note:**

*Computers that run Windows Vista or later or Windows Server 2008 or later support IPsec.*

### Configuring Default Policy

To filter traffic, configure the default policy. The default policy applies to every user or group connecting to the printer. For more fine-grained control over users and groups of users, configure group policies.

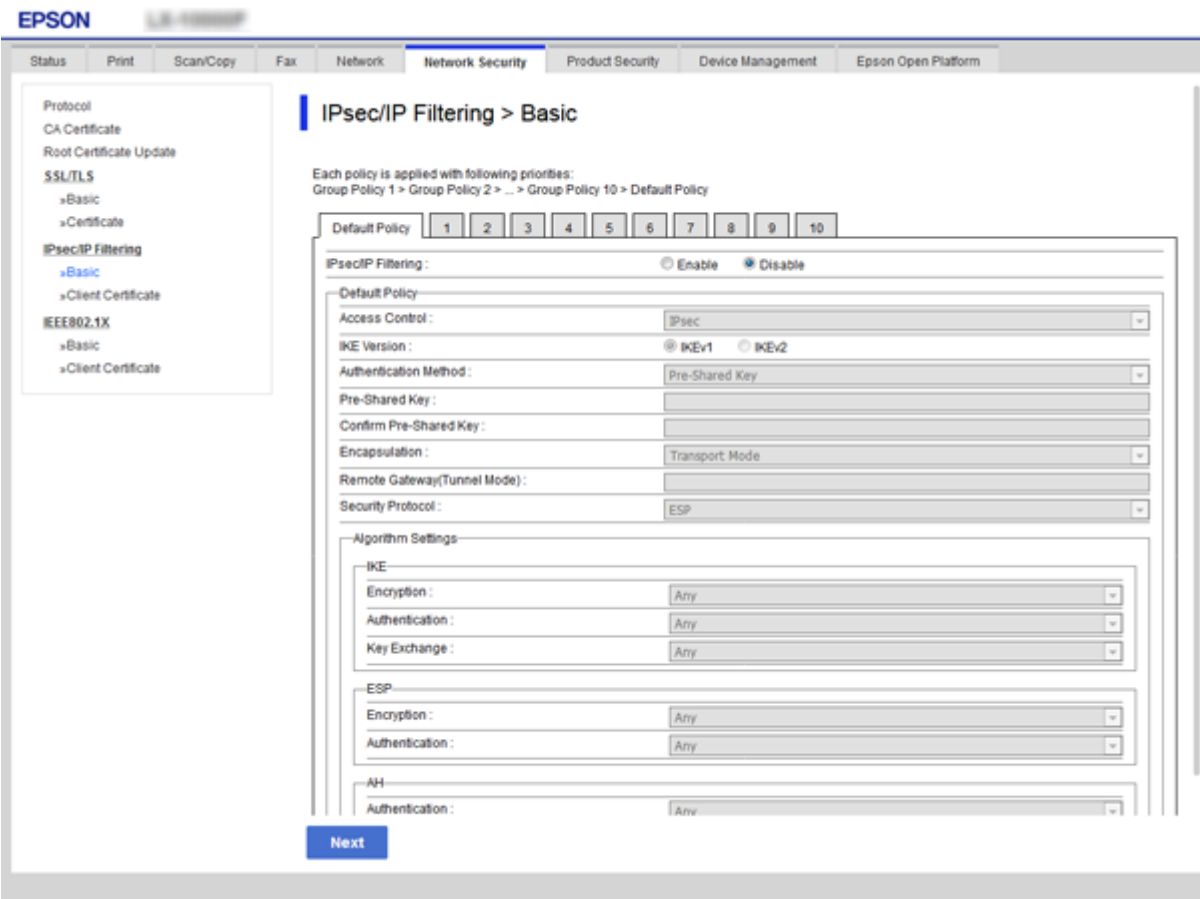
1. Access Web Config and then select the **Network Security** tab > **IPsec/IP Filtering** > **Basic**.
2. Enter a value for each item.
3. Click **Next**.  
A confirmation message is displayed.
4. Click **OK**.  
The printer is updated.

Advanced Security Settings for Enterprise

Related Information

- ➔ “Accessing Web Config” on page 31
- ➔ “Default Policy Setting Items” on page 199

Default Policy Setting Items



Default Policy

Items	Settings and Explanation
IPsec/IP Filtering	You can enable or disable an IPsec/IP Filtering feature.

❑ Access Control

Configure a control method for traffic of IP packets.

Items	Settings and Explanation
Permit Access	Select this to permit configured IP packets to pass through.
Refuse Access	Select this to refuse configured IP packets to pass through.
IPsec	Select this to permit configured IPsec packets to pass through.

## Advanced Security Settings for Enterprise

### ☐ IKE Version

Select **IKEv1** or **IKEv2** for **IKE Version**. Select one of them according to the device that the printer is connected to.

#### ☐ IKEv1

The following items are displayed when you select **IKEv1** for **IKE Version**.

Items	Settings and Explanation
Authentication Method	To select <b>Certificate</b> , you need to obtain and import a CA-signed certificate in advance.
Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
Confirm Pre-Shared Key	Enter the key you configured for confirmation.

#### ☐ IKEv2

Items		Settings and Explanation
Local	Authentication Method	To select <b>Certificate</b> , you need to obtain and import a CA-signed certificate in advance.
	ID Type	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , select the type of ID for the printer.
	ID	Enter the printer's ID that matches the type of ID. You cannot use "@", "#", and "=" for the first character. <b>Distinguished Name</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "=". <b>IP Address</b> : Enter IPv4 or IPv6 format. <b>FQDN</b> : Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, "-", and period (.). <b>Email Address</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "@". <b>Key ID</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters.
	Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
	Confirm Pre-Shared Key	Enter the key you configured for confirmation.



## Advanced Security Settings for Enterprise

Items		Settings and Explanation
Remote	Authentication Method	To select <b>Certificate</b> , you need to obtain and import a CA-signed certificate in advance.
	ID Type	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , select the type of ID for the device that you want to authenticate.
	ID	Enter the printer's ID that matches to the type of ID. You cannot use "@", "#", and "=" for the first character. <b>Distinguished Name</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "=". <b>IP Address</b> : Enter IPv4 or IPv6 format. <b>FQDN</b> : Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, "-", and period (.). <b>Email Address</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "@". <b>Key ID</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters.
	Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
	Confirm Pre-Shared Key	Enter the key you configured for confirmation.

## ❑ Encapsulation

If you select **IPsec** for **Access Control**, you need to configure an encapsulation mode.

Items	Settings and Explanation
Transport Mode	If you only use the printer on the same LAN, select this. IP packets of layer 4 or later are encrypted.
Tunnel Mode	If you use the printer on the Internet-capable network such as IPsec-VPN, select this option. The header and data of the IP packets are encrypted. <b>Remote Gateway(Tunnel Mode)</b> : If you select <b>Tunnel Mode</b> for <b>Encapsulation</b> , enter a gateway address between 1 and 39 characters.

## ❑ Security Protocol

If you select **IPsec** for **Access Control**, select an option.

Items	Settings and Explanation
ESP	Select this to ensure the integrity of an authentication and data, and encrypt data.
AH	Select this to ensure the integrity of an authentication and data. Even if encrypting data is prohibited, you can use IPsec.

## Advanced Security Settings for Enterprise

### ❑ Algorithm Settings

It is recommended that you select **Any** for all settings or select an item other than **Any** for each setting. If you select **Any** for some of the settings and select an item other than **Any** for the other settings, the device may not communicate depending on the other device that you want to authenticate.

Items		Settings and Explanation
IKE	Encryption	Select the encryption algorithm for IKE. The items vary depending on the version of IKE.
	Authentication	Select the authentication algorithm for IKE.
	Key Exchange	Select the key exchange algorithm for IKE. The items vary depending on the version of IKE.
ESP	Encryption	Select the encryption algorithm for ESP. This is available when <b>ESP</b> is selected for <b>Security Protocol</b> .
	Authentication	Select the authentication algorithm for ESP. This is available when <b>ESP</b> is selected for <b>Security Protocol</b> .
AH	Authentication	Select the encryption algorithm for AH. This is available when <b>AH</b> is selected for <b>Security Protocol</b> .

### Related Information

➔ [“Configuring Default Policy” on page 198](#)

## Configuring Group Policy

A group policy is one or more rules applied to a user or user group. The printer controls IP packets that match with configured policies. IP packets are authenticated in the order of a group policy 1 to 10 then a default policy.

1. Access Web Config and then select the **Network Security** tab > **IPsec/IP Filtering** > **Basic**.
2. Click a numbered tab you want to configure.
3. Enter a value for each item.
4. Click **Next**.  
A confirmation message is displayed.
5. Click **OK**.  
The printer is updated.

### Related Information

➔ [“Accessing Web Config” on page 31](#)

➔ [“Group Policy Setting Items” on page 203](#)

## Advanced Security Settings for Enterprise

### Group Policy Setting Items

Items	Settings and Explanation
Enable this Group Policy	You can enable or disable a group policy.

#### Access Control

Configure a control method for traffic of IP packets.

Items	Settings and Explanation
Permit Access	Select this to permit configured IP packets to pass through.
Refuse Access	Select this to refuse configured IP packets to pass through.
IPsec	Select this to permit configured IPsec packets to pass through.

#### Local Address(Printer)

Select an IPv4 address or IPv6 address that matches your network environment. If an IP address is assigned automatically, you can select **Use auto-obtained IPv4 address**.

#### Note:

*If an IPv6 address is assigned automatically, the connection may be unavailable. Configure a static IPv6 address.*

#### Remote Address(Host)

## Advanced Security Settings for Enterprise

Enter a device's IP address to control access. The IP address must be 43 characters or less. If you do not enter an IP address, all addresses are controlled.

### Note:

*If an IP address is assigned automatically (e.g. assigned by DHCP), the connection may be unavailable. Configure a static IP address.*

### Method of Choosing Port

Select a method to specify ports.

#### ☐ Service Name

If you select **Service Name** for **Method of Choosing Port**, select an option.

#### ☐ Transport Protocol

If you select **Port Number** for **Method of Choosing Port**, you need to configure an encapsulation mode.

Items	Settings and Explanation
Any Protocol	Select this to control all protocol types.
TCP	Select this to control data for unicast.
UDP	Select this to control data for broadcast and multicast.
ICMPv4	Select this to control ping command.

#### ☐ Local Port

If you select **Port Number** for **Method of Choosing Port** and if you select **TCP** or **UDP** for **Transport Protocol**, enter port numbers to control receiving packets, separating them with commas. You can enter 10 port numbers at the maximum.

Example: 20,80,119,5220

If you do not enter a port number, all ports are controlled.

#### ☐ Remote Port

If you select **Port Number** for **Method of Choosing Port** and if you select **TCP** or **UDP** for **Transport Protocol**, enter port numbers to control sending packets, separating them with commas. You can enter 10 port numbers at the maximum.

Example: 25,80,143,5220

If you do not enter a port number, all ports are controlled.

### IKE Version

Select **IKEv1** or **IKEv2** for **IKE Version**. Select one of them according to the device that the printer is connected to.

#### ☐ IKEv1

The following items are displayed when you select **IKEv1** for **IKE Version**.

Items	Settings and Explanation
Authentication Method	If you select <b>IPsec</b> for <b>Access Control</b> , select an option. Used certificate is common with a default policy.
Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
Confirm Pre-Shared Key	Enter the key you configured for confirmation.

## Advanced Security Settings for Enterprise

### ❑ IKEv2

Items		Settings and Explanation
Local	Authentication Method	If you select <b>IPsec</b> for <b>Access Control</b> , select an option. Used certificate is common with a default policy.
	ID Type	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , select the type of ID for the printer.
	ID	Enter the printer's ID that matches the type of ID. You cannot use "@", "#", and "=" for the first character.  <b>Distinguished Name</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "=".  <b>IP Address</b> : Enter IPv4 or IPv6 format.  <b>FQDN</b> : Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, "-", and period (.).  <b>Email Address</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "@".  <b>Key ID</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters.
	Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
	Confirm Pre-Shared Key	Enter the key you configured for confirmation.
Remote	Authentication Method	If you select <b>IPsec</b> for <b>Access Control</b> , select an option. Used certificate is common with a default policy.
	ID Type	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , select the type of ID for the device that you want to authenticate.
	ID	Enter the printer's ID that matches to the type of ID. You cannot use "@", "#", and "=" for the first character.  <b>Distinguished Name</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "=".  <b>IP Address</b> : Enter IPv4 or IPv6 format.  <b>FQDN</b> : Enter a combination of between 1 and 255 characters using A-Z, a-z, 0-9, "-", and period (.).  <b>Email Address</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. You need to include "@".  <b>Key ID</b> : Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters.
	Pre-Shared Key	If you select <b>Pre-Shared Key</b> for <b>Authentication Method</b> , enter a pre-shared key between 1 and 127 characters.
	Confirm Pre-Shared Key	Enter the key you configured for confirmation.

### Encapsulation

If you select **IPsec** for **Access Control**, you need to configure an encapsulation mode.

## Advanced Security Settings for Enterprise

Items	Settings and Explanation
Transport Mode	If you only use the printer on the same LAN, select this. IP packets of layer 4 or later are encrypted.
Tunnel Mode	<p>If you use the printer on the Internet-capable network such as IPsec-VPN, select this option. The header and data of the IP packets are encrypted.</p> <p><b>Remote Gateway(Tunnel Mode):</b> If you select <b>Tunnel Mode</b> for <b>Encapsulation</b>, enter a gateway address between 1 and 39 characters.</p>

### Security Protocol

If you select **IPsec** for **Access Control**, select an option.

Items	Settings and Explanation
ESP	Select this to ensure the integrity of an authentication and data, and encrypt data.
AH	Select this to ensure the integrity of an authentication and data. Even if encrypting data is prohibited, you can use IPsec.

### Algorithm Settings

It is recommended that you select **Any** for all settings or select an item other than **Any** for each setting. If you select **Any** for some of the settings and select an item other than **Any** for the other settings, the device may not communicate depending on the other device that you want to authenticate.

Items		Settings and Explanation
IKE	Encryption	<p>Select the encryption algorithm for IKE.</p> <p>The items vary depending on the version of IKE.</p>
	Authentication	Select the authentication algorithm for IKE.
	Key Exchange	<p>Select the key exchange algorithm for IKE.</p> <p>The items vary depending on the version of IKE.</p>
ESP	Encryption	<p>Select the encryption algorithm for ESP.</p> <p>This is available when <b>ESP</b> is selected for <b>Security Protocol</b>.</p>
	Authentication	<p>Select the authentication algorithm for ESP.</p> <p>This is available when <b>ESP</b> is selected for <b>Security Protocol</b>.</p>
AH	Authentication	<p>Select the encryption algorithm for AH.</p> <p>This is available when <b>AH</b> is selected for <b>Security Protocol</b>.</p>

### Related Information

- ➡ [“Configuring Group Policy” on page 202](#)
- ➡ [“Combination of Local Address\(Printer\) and Remote Address\(Host\) on Group Policy” on page 207](#)
- ➡ [“References of Service Name on Group Policy” on page 207](#)

## Advanced Security Settings for Enterprise

## Combination of Local Address(Printer) and Remote Address(Host) on Group Policy

		Setting of Local Address(Printer)		
		IPv4	IPv6 <sup>*2</sup>	Any addresses <sup>*3</sup>
Setting of Remote Address(Host)	IPv4 <sup>*1</sup>	✓	–	✓
	IPv6 <sup>*1*2</sup>	–	✓	✓
	Blank	✓	✓	✓

\*1If **IPsec** is selected for **Access Control**, you cannot specify in a prefix length.

\*2If **IPsec** is selected for **Access Control**, you can select a link-local address (fe80::) but group policy will be disabled.

\*3Except IPv6 link local addresses.

## References of Service Name on Group Policy

**Note:**

Unavailable services are displayed but cannot be selected.

Service Name	Protocol type	Local port number	Remote port number	Features controlled
Any	–	–	–	All services
ENPC	UDP	3289	Any port	Searching for a printer from applications such as Epson Device Admin, a printer driver and the a scanner driver
SNMP	UDP	161	Any port	Acquiring and configuring of MIB from applications such as Epson Device Admin, the Epson printer driver and the Epson scanner driver
LPR	TCP	515	Any port	Forwarding LPR data
RAW (Port9100)	TCP	9100	Any port	Forwarding RAW data
WSD	TCP	Any port	5357	Controlling WSD
WS-Discovery	UDP	3702	Any port	Searching for a printer from WSD
Network Scan	TCP	1865	Any port	Forwarding scan data from Document Capture Pro
Network Push Scan	TCP	Any port	2968	Acquiring job information of push scanning from Document Capture Pro
Network Push Scan Discovery	UDP	2968	Any port	Searching for a computer when push scanning from Document Capture Pro is executed
FTP Data (Local)	TCP	20	Any port	FTP server (forwarding data of FTP printing)

## Advanced Security Settings for Enterprise

Service Name	Protocol type	Local port number	Remote port number	Features controlled
FTP Control (Local)	TCP	21	Any port	FTP server (controlling FTP printing)
FTP Data (Remote)	TCP	Any port	20	FTP client (forwarding scan data and received fax data)  However this can control only an FTP server that uses remote port number 20.
FTP Control (Remote)	TCP	Any port	21	FTP client (controlling to forward scan data and received fax data)
CIFS (Local)	TCP	445	Any port	CIFS server (Sharing a network folder)
CIFS (Remote)	TCP	Any port	445	CIFS client (forwarding scan data and received fax data to a folder)
NetBIOS Name Service (Local)	UDP	137	Any port	CIFS server (Sharing a network folder)
NetBIOS Datagram Service (Local)	UDP	138	Any port	
NetBIOS Session Service (Local)	TCP	139	Any port	
NetBIOS Name Service (Remote)	UDP	Any port	137	CIFS client (forwarding scan data and received fax data to a folder)
NetBIOS Datagram Service (Remote)	UDP	Any port	138	
NetBIOS Session Service (Remote)	TCP	Any port	139	
HTTP (Local)	TCP	80	Any port	HTTP(S) server (forwarding data of Web Config and WSD)
HTTPS (Local)	TCP	443	Any port	
HTTP (Remote)	TCP	Any port	80	HTTP(S) client (communicating between Epson Connect or Google Cloud Print, firmware updating and root certificate updating)
HTTPS (Remote)	TCP	Any port	443	

## Configuration Examples of IPsec/IP Filtering

### Receiving IPsec packets only

This example is to configure a default policy only.

#### Default Policy:

- ☐ IPsec/IP Filtering: Enable
- ☐ Access Control: IPsec



## Advanced Security Settings for Enterprise

☐ **Authentication Method: Pre-Shared Key**

☐ **Pre-Shared Key:** Enter up to 127 characters.

**Group Policy:** Do not configure.

### Receiving printing data and printer settings

This example allows communications of printing data and printer configuration from specified services.

**Default Policy:**

☐ **IPsec/IP Filtering: Enable**

☐ **Access Control: Refuse Access**

**Group Policy:**

☐ **Enable this Group Policy:** Check the box.

☐ **Access Control: Permit Access**

☐ **Remote Address(Host):** IP address of a client

☐ **Method of Choosing Port: Service Name**

☐ **Service Name:** Check the box of ENPC, SNMP, HTTP (Local), HTTPS (Local) and RAW (Port9100).

### Receiving access from a specified IP address only

This example allows a specified IP address to access the printer.

**Default Policy:**

☐ **IPsec/IP Filtering: Enable**

☐ **Access Control: Refuse Access**

**Group Policy:**

☐ **Enable this Group Policy:** Check the box.

☐ **Access Control: Permit Access**

☐ **Remote Address(Host):** IP address of an administrator's client

**Note:**

*Regardless of policy configuration, the client will be able to access and configure the printer.*

## Configuring a Certificate for IPsec/IP Filtering

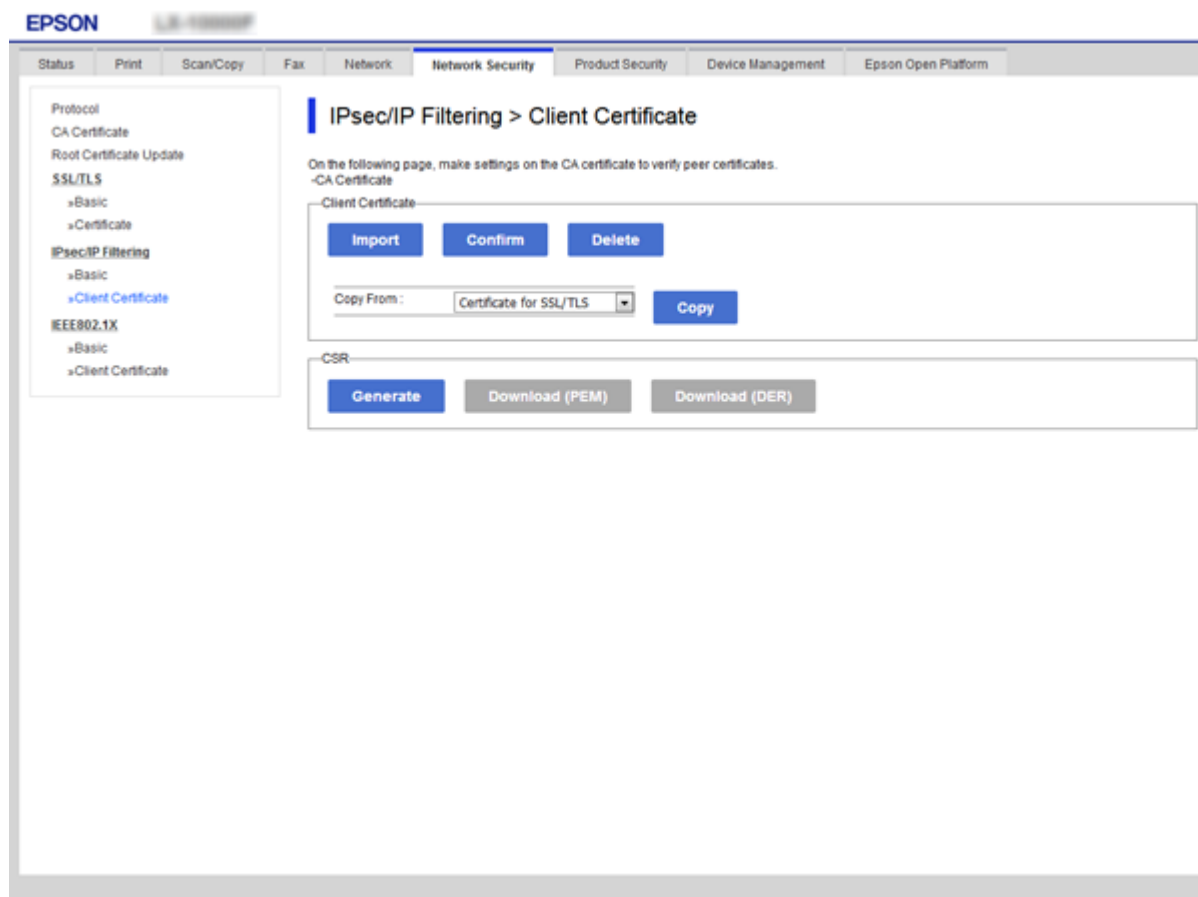
Configure the Client Certificate for IPsec/IP Filtering. When you set it, you can use the certificate as an authentication method for IPsec/IP Filtering. If you want to configure the certification authority, go to **CA Certificate**.

1. Access Web Config and then select the **Network Security** tab > **IPsec/IP Filtering** > **Client Certificate**.

## Advanced Security Settings for Enterprise

### 2. Import the certificate in **Client Certificate**.

If you have already imported a certificate published by a Certification Authority in IEEE802.1X or SSL/TLS, you can copy the certificate and use it in IPsec/IP Filtering. To copy, select the certificate from **Copy From**, and then click **Copy**.



### Related Information

- ➡ [“Accessing Web Config” on page 31](#)
- ➡ [“Obtaining a CA-signed Certificate” on page 186](#)

## Connecting the Printer to an IEEE802.1X Network

### Configuring an IEEE802.1X Network

When you set IEEE802.1X to the printer, you can use it on the network connected to a RADIUS server, a LAN switch with authentication function, or an access point.

1. Access Web Config and then select the **Network Security** tab > **IEEE802.1X** > **Basic**.
2. Enter a value for each item.

If you want to use the printer on a Wi-Fi network, click **Wi-Fi Setup** and select or enter an SSID.

## Advanced Security Settings for Enterprise

**Note:**

You can share settings between Ethernet and Wi-Fi.

3. Click **Next**.

A confirmation message is displayed.

4. Click **OK**.

The printer is updated.

### Related Information

- ➔ [“Accessing Web Config” on page 31](#)
- ➔ [“IEEE802.1X Network Setting Items” on page 211](#)
- ➔ [“Cannot Access the Printer or Scanner after Configuring IEEE802.1X” on page 217](#)

## IEEE802.1X Network Setting Items

The screenshot shows the EPSON Web Config interface for the IEEE802.1X Basic settings. The left sidebar contains a navigation menu with the following items: Protocol, CA Certificate, Root Certificate Update, SSL/TLS, »Basic, »Certificate, IPsec/TCP Filtering, »Basic, »Client Certificate, IEEE802.1X, »Basic, and »Client Certificate. The main content area is titled 'IEEE802.1X > Basic' and contains the following configuration fields:

- IEEE802.1X (Wired LAN): ☐ Enable ☒ Disable
- IEEE802.1X (Wi-Fi): Disable
- Connection Method: Wired LAN
- EAP Type: PEAP/MSCHAPv2
- User ID:
- Password:
- Confirm Password:
- Server ID:
- Certificate Validation: ☐ Enable ☒ Disable
- Anonymous Name:
- Encryption Strength: Middle

At the bottom of the page, there are two buttons: 'Next' and 'Wi-Fi Setup'.

Items	Settings and Explanation
IEEE802.1X (Wired LAN)	You can enable or disable settings of the page ( <b>IEEE802.1X &gt; Basic</b> ) for IEEE802.1X (Wired LAN).
IEEE802.1X (Wi-Fi)	The connection status of IEEE802.1X (Wi-Fi) is displayed.

## Advanced Security Settings for Enterprise

Items	Settings and Explanation	
Connection Method	The connection method of a current network is displayed.	
EAP Type	Select an option for an authentication method between the printer and a RADIUS server.	
	EAP-TLS	You need to obtain and import a CA-signed certificate.
	PEAP-TLS	
	PEAP/MSCHAPv2	You need to configure a password.
User ID	Configure an ID to use for an authentication of a RADIUS server. Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters.	
Password	Configure a password to authenticate the printer. Enter 1 to 128 1-byte ASCII (0x20 to 0x7E) characters. If you are using a Windows server as a RADIUS server, you can enter up to 127 characters.	
Confirm Password	Enter the password you configured for confirmation.	
Server ID	You can configure a server ID to authenticate with a specified RADIUS server. Authenticator verifies whether a server ID is contained in the subject/subjectAltName field of a server certificate that is sent from a RADIUS server or not. Enter 0 to 128 1-byte ASCII (0x20 to 0x7E) characters.	
Certificate Validation	You can set certificate validation regardless of the authentication method. Import the certificate in <b>CA Certificate</b> .	
Anonymous Name	If you select <b>PEAP-TLS</b> or <b>PEAP/MSCHAPv2</b> for <b>Authentication Method</b> , you can configure an anonymous name instead of a user ID for a phase 1 of a PEAP authentication. Enter 0 to 128 1-byte ASCII (0x20 to 0x7E) characters.	
Encryption Strength	You can select one of the followings.	
	High	AES256/3DES
	Middle	AES256/3DES/AES128/RC4

### Related Information

➔ [“Configuring an IEEE802.1X Network” on page 210](#)

## Configuring a Certificate for IEEE802.1X

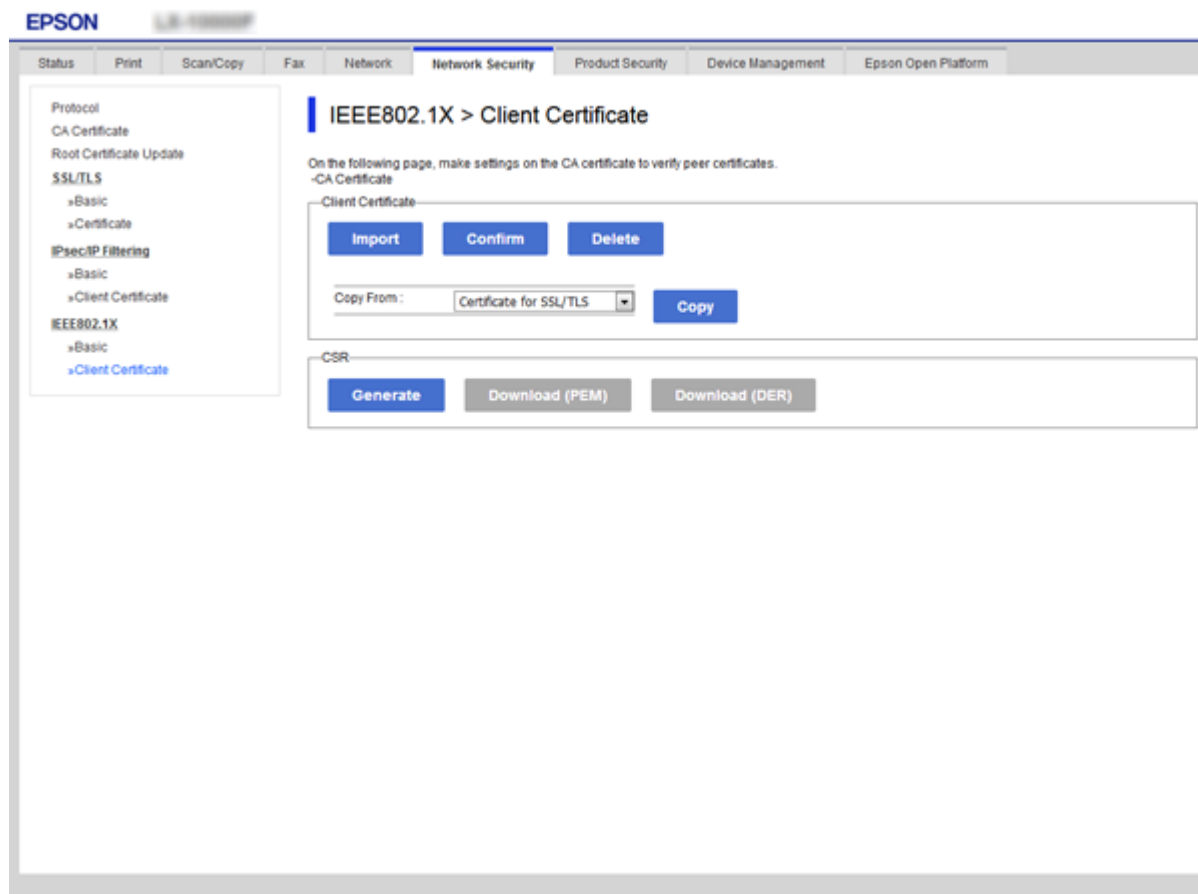
Configure the Client Certificate for IEEE802.1X. When you set it, you can use **EAP-TLS** and **PEAP-TLS** as an authentication method of IEEE802.1x. If you want to configure the certification authority certificate, go to **CA Certificate**.

1. Access Web Config and then select the **Network Security** tab > **IEEE802.1X** > **Client Certificate**.

## Advanced Security Settings for Enterprise

2. Enter a certificate in the **Client Certificate**.

You can copy the certificate if it is published by a Certification Authority. To copy, select the certificate from **Copy From**, and then click **Copy**.



### Related Information

- ➡ [“Accessing Web Config” on page 31](#)
- ➡ [“Obtaining and Importing a CA-signed Certificate” on page 186](#)

## Checking IEEE802.1X Network Status

You can check the IEEE802.1X status by printing a network status sheet. For more information on printing a network status sheet, see the printer's documentation.

Status ID	IEEE802.1X Status
Disable	IEEE802.1X feature is disable.
EAP Success	IEEE802.1X authentication has succeeded and network connection is available.
Authenticating	IEEE802.1X authentication has not been completed.
Config Error	Authentication has failed since the user ID has not been set.
Client Certificate Error	Authentication has failed since the client certificate is out of date.

## Advanced Security Settings for Enterprise

Status ID	IEEE802.1X Status
Timeout Error	Authentication has failed since there is no answer from the RADIUS server and/or authenticator.
User ID Error	Authentication has failed since the printer's user ID and/or certificate protocol is incorrect.
Server ID Error	Authentication has failed since the server ID of the server certificate and the server's ID do not match.
Server Certificate Error	Authentication has failed since there are the following errors in the server certificate. <input type="checkbox"/> The server certificate is out of date. <input type="checkbox"/> The chain of the server certificate is incorrect.
CA Certificate Error	Authentication has failed since there are the following errors in a CA certificate. <input type="checkbox"/> Specified CA certificate is incorrect. <input type="checkbox"/> The correct CA certificate is not imported. <input type="checkbox"/> CA certificate is out of date.
EAP Failure	Authentication has failed since there are the following errors in the printer settings. <input type="checkbox"/> If <b>EAP Type</b> is <b>EAP-TLS</b> or <b>PEAP-TLS</b> , client certificate is incorrect or has certain problems. <input type="checkbox"/> If <b>EAP Type</b> is <b>PEAP/MSCHAPv2</b> , user ID or password is not correct.

## Solving Problems for Advanced Security

### Restoring the Security Settings

When you establish a highly secure environment such as IPsec/IP Filtering or IEEE802.1X, you may not be able to communicate with devices because of incorrect settings or trouble with the device or server. In this case, restore the security settings in order to make settings for the device again or to allow you temporary use.

### Disabling the Security Function Using the Control Panel

You can disable IPsec/IP Filtering or IEEE802.1X using the printer's control panel.

1. Select **Settings > General Settings > Network Settings**.
2. Select **Advanced**.
3. Select from the following items that you want to disable.
  - ☐ **Disable IPsec/IP Filtering**
  - ☐ **Disable IEEE802.1X**
4. Select **Proceed** on the confirmation screen.

## Advanced Security Settings for Enterprise

- When a completion message is displayed, select **Close**.

The screen automatically closes after a specific length of time if you do not select **Close**.

## Problems Using Network Security Features

### Forgot a Pre-shared Key

#### Re-configure a pre-shared key.

To change the key, access Web Config and select the **Network Security** tab > **IPsec/IP Filtering** > **Basic** > **Default Policy** or **Group Policy**.

When you change the pre-shared key, configure the pre-shared key for computers.

#### Related Information

➔ [“Accessing Web Config” on page 31](#)

### Cannot Communicate with IPsec Communication

#### Specify the algorithm that the printer or the computer does not support.

The printer supports the following algorithms. Check the settings of the computer.

Security Methods	Algorithms
IKE encryption algorithm	AES-CBC-128, AES-CBC-192, AES-CBC-256, AES-GCM-128*, AES-GCM-192*, AES-GCM-256*, 3DES
IKE authentication algorithm	SHA-1, SHA-256, SHA-384, SHA-512, MD5
IKE key exchange algorithm	DH Group1, DH Group2, DH Group5, DH Group14, DH Group15, DH Group16, DH Group17, DH Group18, DH Group19, DH Group20, DH Group21, DH Group22, DH Group23, DH Group24, DH Group25, DH Group26, DH Group27*, DH Group28*, DH Group29*, DH Group30*
ESP encryption algorithm	AES-CBC-128, AES-CBC-192, AES-CBC-256, AES-GCM-128, AES-GCM-192, AES-GCM-256, 3DES
ESP authentication algorithm	SHA-1, SHA-256, SHA-384, SHA-512, MD5
AH authentication algorithm	SHA-1, SHA-256, SHA-384, SHA-512, MD5

\*available for IKEv2 only

#### Related Information

➔ [“Encrypted Communication Using IPsec/IP Filtering” on page 198](#)

## Cannot Communicate Suddenly

### **The IP address of the printer has been changed or cannot be used.**

When the IP address registered to the local address on Group Policy has been changed or cannot be used, IPsec communication cannot be performed. Disable IPsec using the printer's control panel.

If the DHCP is out of date, rebooting or the IPv6 address is out of date or has not been obtained, then the IP address registered for the printer's Web Config (**Network Security** tab > **IPsec/IP Filtering** > **Basic** > **Group Policy** > **Local Address(Printer)**) may not be found.

Use a static IP address.

### **The IP address of the computer has been changed or cannot be used.**

When the IP address registered to the remote address on Group Policy has been changed or cannot be used, IPsec communication cannot be performed.

Disable IPsec using the printer's control panel.

If the DHCP is out of date, rebooting or the IPv6 address is out of date or has not been obtained, then the IP address registered for the printer's Web Config (**Network Security** tab > **IPsec/IP Filtering** > **Basic** > **Group Policy** > **Remote Address(Host)**) may not be found.

Use a static IP address.

### **Related Information**

- ➔ [“Accessing Web Config” on page 31](#)
- ➔ [“Encrypted Communication Using IPsec/IP Filtering” on page 198](#)

## Cannot Create the Secure IPP Printing Port

### **The correct certificate is not specified as the server certificate for SSL/TLS communication.**

If the specified certificate is not correct, creating a port may fail. Make sure you are using the correct certificate.

### **The CA certificate is not imported to the computer accessing the printer.**

If a CA certificate is not imported to the computer, creating a port may fail. Make sure a CA certificate is imported.

### **Related Information**

- ➔ [“Encrypted Communication Using IPsec/IP Filtering” on page 198](#)

## Cannot Connect After Configuring IPsec/IP Filtering

### **The settings of IPsec/IP Filtering are incorrect.**

Disable IPsec/IP filtering from the printer's control panel. Connect the printer and computer and make the IPsec/IP Filtering settings again.

### **Related Information**

- ➔ [“Encrypted Communication Using IPsec/IP Filtering” on page 198](#)



## Cannot Access the Printer or Scanner after Configuring IEEE802.1X

### The settings of IEEE802.1X are incorrect.

Disable IEEE802.1X and Wi-Fi from the printer's control panel. Connect the printer and a computer, and then configure IEEE802.1X again.

### Related Information

➔ [“Configuring an IEEE802.1X Network” on page 210](#)

## Problems on Using a Digital Certificate

### Cannot Import a CA-signed Certificate

#### CA-signed Certificate and the information on the CSR do not match.

If the CA-signed Certificate and CSR do not have the same information, the CSR cannot be imported. Check the following:

- ☐ Are you trying to import the certificate to a device that does not have the same information?  
Check the information of the CSR and then import the certificate to a device that has the same information.
- ☐ Did you overwrite the CSR saved into the printer after sending the CSR to a certificate authority?  
Obtain the CA-signed certificate again with the CSR.

#### CA-signed Certificate is more than 5KB.

You cannot import a CA-signed Certificate that is more than 5KB.

#### The password for importing the certificate is incorrect.

Enter the correct password. If you forget the password, you cannot import the certificate. Re-obtain the CA-signed Certificate.

### Related Information

➔ [“Importing a CA-signed Certificate” on page 188](#)

### Cannot Update a Self-Signed Certificate

#### The Common Name has not been entered.

Common Name must be entered.

#### Unsupported characters have been entered to Common Name.

Enter between 1 and 128 characters of either IPv4, IPv6, host name, or FQDN format in ASCII (0x20-0x7E).

## Advanced Security Settings for Enterprise

### A comma or space is included in the common name.

If a comma is entered, the **Common Name** is divided at that point. If only a space is entered before or after a comma, an error occurs.

#### Related Information

➔ [“Updating a Self-signed Certificate” on page 192](#)

## Cannot Create a CSR

### The Common Name has not been entered.

The **Common Name** must be entered.

### Unsupported characters have been entered to Common Name, Organization, Organizational Unit, Locality, and State/Province.

Enter characters of either IPv4, IPv6, host name, or FQDN format in ASCII (0x20-0x7E).

### A comma or space is included in the Common Name.

If a comma is entered, the **Common Name** is divided at that point. If only a space is entered before or after a comma, an error occurs.

#### Related Information

➔ [“Obtaining a CA-signed Certificate” on page 186](#)

## Warning Relating to a Digital Certificate Appears

Messages	Cause/What to do
Enter a Server Certificate.	<b>Cause:</b> You have not selected a file to import.  <b>What to do:</b> Select a file and click <b>Import</b> .
CA Certificate 1 is not entered.	<b>Cause:</b> CA certificate 1 is not entered and only CA certificate 2 is entered.  <b>What to do:</b> Import CA certificate 1 first.
Invalid value below.	<b>Cause:</b> Unsupported characters are contained in the file path and/or password.  <b>What to do:</b> Make sure that the characters are entered correctly for the item.

## Advanced Security Settings for Enterprise

Messages	Cause/What to do
Invalid date and time.	<p><b>Cause:</b></p> <p>Date and time for the printer have not been set.</p> <p><b>What to do:</b></p> <p>Set date and time using Web Config, EpsonNet Config or the printer's control panel.</p>
Invalid password.	<p><b>Cause:</b></p> <p>The password set for CA certificate and entered password do not match.</p> <p><b>What to do:</b></p> <p>Enter the correct password.</p>
Invalid file.	<p><b>Cause:</b></p> <p>You are not importing a certificate file in X509 format.</p> <p><b>What to do:</b></p> <p>Make sure that you are selecting the correct certificate sent by a trusted certificate authority.</p>
	<p><b>Cause:</b></p> <p>The file you have imported is too large. The maximum file size is 5KB.</p> <p><b>What to do:</b></p> <p>If you select the correct file, the certificate might be corrupted or fabricated.</p>
	<p><b>Cause:</b></p> <p>The chain contained in the certificate is invalid.</p> <p><b>What to do:</b></p> <p>For more information on the certificate, see the website of the certificate authority.</p>
Cannot use the Server Certificates that include more than three CA certificates.	<p><b>Cause:</b></p> <p>The certificate file in PKCS#12 format contains more than 3 CA certificates.</p> <p><b>What to do:</b></p> <p>Import each certificate as converting from PKCS#12 format to PEM format, or import the certificate file in PKCS#12 format that contains up to 2 CA certificates.</p>
The certificate has expired. Check if the certificate is valid, or check the date and time on your printer.	<p><b>Cause:</b></p> <p>The certificate is out of date.</p> <p><b>What to do:</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> If the certificate is out of date, obtain and import the new certificate.</li> <li><input type="checkbox"/> If the certificate is not out of date, make sure the printer's date and time are set correctly.</li> </ul>

## Advanced Security Settings for Enterprise

Messages	Cause/What to do
Private key is required.	<p><b>Cause:</b></p> <p>There is no paired private key with the certificate.</p> <p><b>What to do:</b></p> <ul style="list-style-type: none"> <li><input type="checkbox"/> If the certificate is the PEM/DER format and it is obtained from a CSR using a computer, specify the private key file.</li> <li><input type="checkbox"/> If the certificate is the PKCS#12 format and it is obtained from a CSR using a computer, create a file that contains the private key.</li> </ul>
	<p><b>Cause:</b></p> <p>You have re-imported the PEM/DER certificate obtained from a CSR using Web Config.</p> <p><b>What to do:</b></p> <p>If the certificate is the PEM/DER format and it is obtained from a CSR using Web Config, you can only import it once.</p>
Setup failed.	<p><b>Cause:</b></p> <p>Cannot finish the configuration because the communication between the printer and computer failed or the file cannot be read by some errors.</p> <p><b>What to do:</b></p> <p>After checking the specified file and communication, import the file again.</p>

### Related Information

➔ [“About Digital Certification” on page 185](#)

## Delete a CA-signed Certificate by Mistake

### There is no backup file for the CA-signed certificate.

If you have the backup file, import the certificate again.

If you obtain a certificate using a CSR created from Web Config, you cannot import a deleted certificate again. Create a CSR and obtain a new certificate.

### Related Information

➔ [“Deleting a CA-signed Certificate” on page 190](#)

➔ [“Importing a CA-signed Certificate” on page 188](#)