

CMOS 4-BIT SINGLE CHIP MICROCOMPUTER **E0C6006**

***DEVELOPMENT TOOL MANUAL***



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# E0C6006 Development Tool Manual

## PREFACE

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This manual mainly explains the outline of the development support tool for the 4-bit Single Chip Micro-computer E0C6006.

Refer to the "E0C62 Family Development Tool Reference Manual" for the details (common to all models) of each development support tool. Manuals for hardware development tools are separate, so you should also refer to the below manuals.

<i>Development tools</i>	☞ E0C62 Family Development Tool Reference Manual EVA621AR Manual ICE6200 Hardware Manual
<i>Development procedure</i>	☞ E0C62 Family Technical Guide
<i>Device (E0C6006)</i>	☞ E0C6006 Technical Manual
<i>Instructions</i>	☞ E0C6200/6200A Core CPU Manual

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# 1 COMPOSITION OF DEVELOPMENT SUPPORT TOOL

Here we will explain the composition of the software for the development support tools, developmental environment and how to generate the execution disk.

## 1.1 Configuration of DEV6006

The below software are included in the product of the E0C6006 development support tool DEV6006.

1. Cross Assembler ASM6006 ..... Cross assembler for program preparation
2. Function Option Generator FOG6006 ..... Function option data preparation program
3. Segment Option Generator SOG6006 ..... Segment option data preparation program
4. ICE Control Software ICS6006 ..... ICE control program
5. Mask Data Checker MDC6006 ..... Mask data preparation program

## 1.2 Developmental Environment

The software product of the development support tool DEV6006 operates on the following host systems:

- IBM PC/AT (at least PC-DOS Ver. 2.0)
- NEC PC-9801 Series (at least MS-DOS Ver. 3.1)

When developing the E0C6006, the above-mentioned host computer, editor, P-ROM writer, printer, etc. must be prepared by the user in addition to the development tool which is normally supported by Seiko Epson.

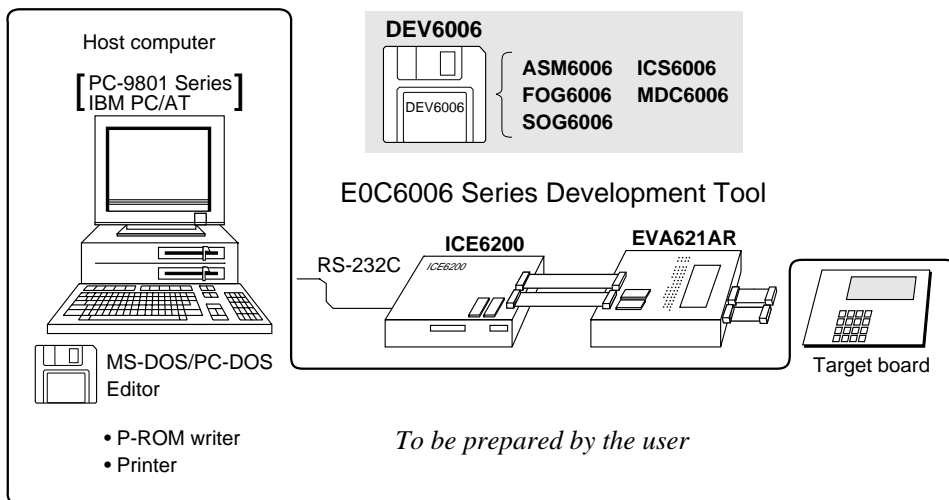


Fig. 1.2.1 System configuration

**Note** The DEV6006 system requires a host computer with a RAM capacity of about 140K bytes. Since the ICE6200 is connected to the host computer with a RS-232C serial interface, adapter board for asynchronous communication will be required depending on the host computer used.

### 1.3 Development Flow

Figure 1.3.1 shows the development flow through the DEV6006.

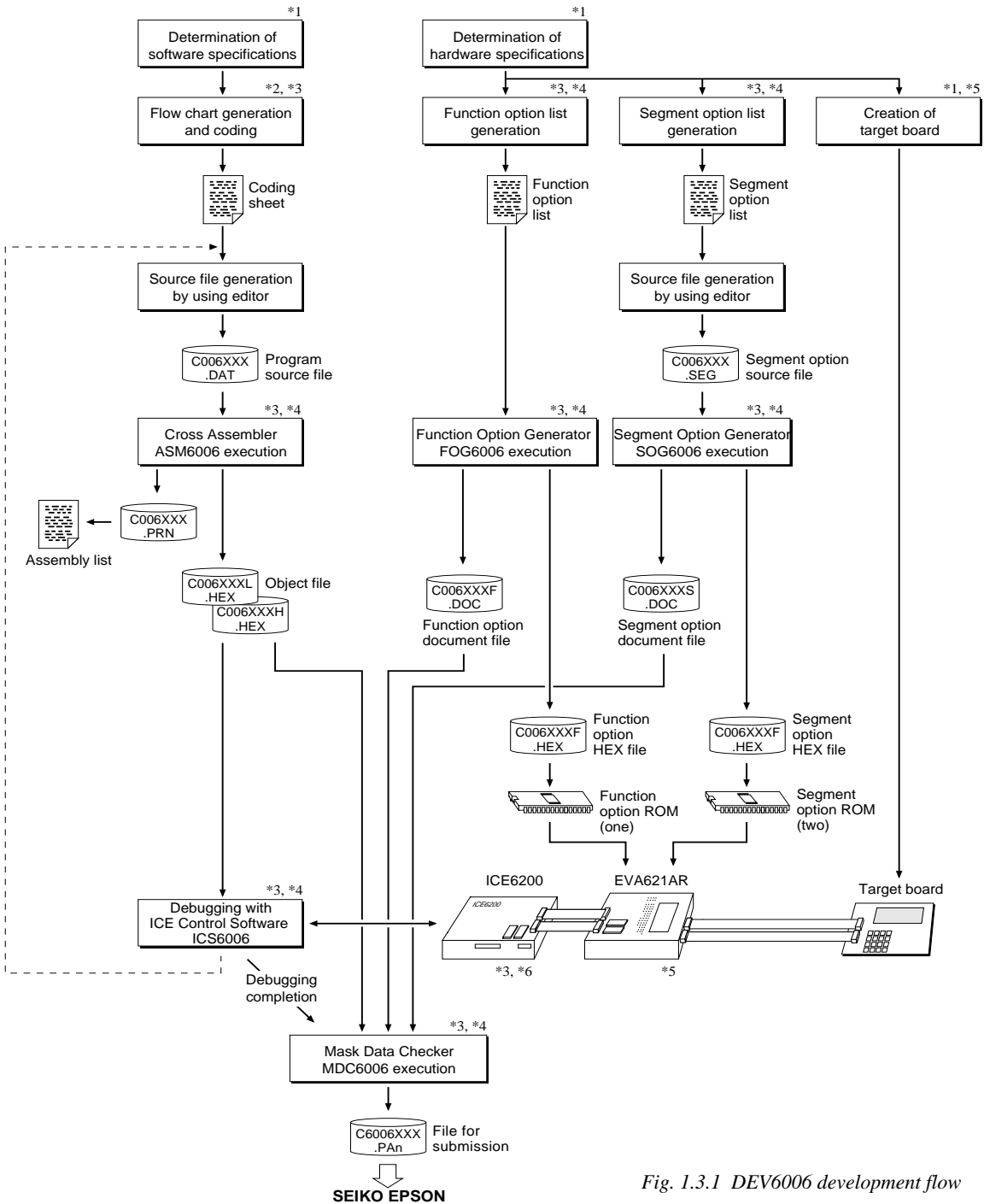


Fig. 1.3.1 DEV6006 development flow

#### Concerning file names

All the input-output file name for the each development support tool commonly use "C006XXX". In principle each file should be produced in this manner. Seiko Epson will designate the "XXX" for each customer.

#### Reference Manual

- \*1 E0C6006 Technical Hardware Manual
- \*2 E0C6200/6200A Core CPU Manual
- \*3 E0C62 Family Development Tool Reference Manual
- \*4 E0C6006 Development Tool Manual (this manual)
- \*5 EVA621AR Manual
- \*6 ICE6200 Hardware Manual

## 1.4 Production of Execution Disk

Execution files for each software development support tool and batch and parameter files for the ICE6200 are recorded in the DEV6006 floppy disk.

The content of the files contained in the DEV6006 floppy disk are shown below.

PC-DOS version	MS-DOS version	Contents
ASM6006.EXE	ASM6006.EXE	Cross Assembler execution file
FOG6006.EXE	FOG6006.EXE	Function Option Generator execution file
ICS6006B.BAT	ICS6006.BAT	ICE Control Software batch file
ICS6006W.EXE	ICS6006J.EXE	ICE Control Software execution file
ICS6006P.PAR	ICS6006P.PAR	ICE Control Software parameter file
MDC6006.EXE	MDC6006.EXE	Mask Data Checker execution file
SOG6006.EXE	SOG6006.EXE	Segment Option Generator execution file

- First copy the entire content of this disk using commands such as DISKCOPY then make the execution disk. Carefully conserve the original floppy disk for storage purposes.  
When copying into a hard disk, make a subdirectory with an appropriate name (DEV6006, etc.) then copy the content of the floppy disk into that subdirectory using the COPY command.

- Next make a CONFIG.SYS file using Editor or the like.

When a CONFIG.SYS has previously been made using a hard disk system, check the setting of the FILES within it. (If there is none add it.)

Set the number of files to be described in CONFIG.SYS at 10 or more, so that the Mask Data Checker MDC6006 will handle many files.

*Note* The driver for the RS-232C must be included in CONFIG.SYS by the host computer.

Example:

### **Copying into a floppy disk**

Insert the original disk into the A drive and the formatted disk to be copied into B drive, then execute the DISKCOPY command.

```
A>DISKCOPY A: B:□
```

### **Copying into a hard disk (C drive)**

Make a subdirectory (DEV6006), then insert the original disk into the A drive and execute the COPY command.

```
C>MD DEV6006□
```

```
C>CD DEV6006□
```

```
C\DEV6006\>COPY A:*. *□
```

Example:

### **Setting of FILES (CONFIG.SYS)**

```
C\>TYPE CONFIG.SYS□
```

```
:
```

```
FILES=20
```

```
:
```

- In "ICS6006(B).BAT" the batch process is indicated such that the ICS6006J(W).EXE is executed after the execution of the command for the setting of the RS-232C communication parameters.  
The SPEED (MS-DOS) or MODE (PC-DOS) command is used for setting the RS-232C, so you should copy these commands into the disk to be executed or specify a disk or directory with the command using the PATH command.

### **RS-232C Setting (PC-DOS version)**

```
MODE COM1: 4800, n, 8, 1, p
```

### **RS-232C Setting (MS-DOS version)**

```
SPEED R0 9600 B8 PN S1
```

# 2 CROSS ASSEMBLER ASM6006

## 2.1 ASM6006 Outline

The ASM6006 cross assembler is an assembler program for generating the machine code used by the E0C6006 4-bit, single-chip microcomputers. The Cross Assembler ASM6006 will assemble the program source files which have been input by the user's editor and will generate an object file in Intel-Hex format and assembly list file. In this assembler, program modularization has been made possible through macro definition functions and programming independent of the ROM page structure has been made possible through the auto page set function. In addition, consideration has also been given to precise error checks for program capacity (ROM capacity) overflows, undefined codes and the like, and for debugging of such things as label tables for assembly list files and cross reference table supplements.

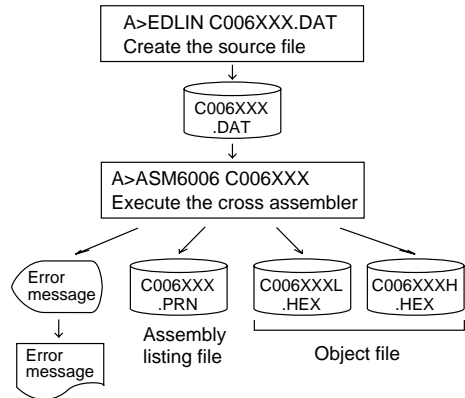


Fig. 2.1.1 ASM6006 execution flow

The format of the source file and its operating method are same as for the E0C62 Family. Refer to the "E0C62 Family Development Tool Reference Manual" for details.

## 2.2 E0C6006 Restrictions

Note the following when generating a program by the E0C6006:

### ROM area

The capacity of the E0C6006 ROM is 2K steps (0000H to 07FFH). Therefore, the specification range of the memory setting pseudo-instructions and PSET instruction is restricted.

#### Memory configuration:

Bank: Only bank 0, Page: 8 pages (0 to 7H), each 256 steps

#### Significant specification range:

ORG pseudo-instruction: 0000H to 07FFH  
 PAGE pseudo-instruction: 00H to 07H  
 BANK pseudo-instruction: Only 0H  
 PSET instruction: 00H to 07H

### RAM area, I/O area

The capacity of the E0C6006 RAM is 128 words (000H to 07FH) and I/O area is 47 words (0D0H to 0EFH, 0F0H to 0FCH and 0FEH to 0FFH, 4 bits/word). Memory access is invalid when the unused area of the index register is specified.

**Example:** LD X, 0FDH FDH is loaded into the IX register, but an unused area has been specified so that the memory accessible with the IX register (MX) is invalid.  
 LD Y, 080H 80H is loaded into the IY register, but an unused area has been specified so that the memory accessible with the IY register (MY) is invalid.

### Undefined codes

The following instructions have not been defined in the E0C6006 instruction sets.

SLP			
PUSH	XP	PUSH	YP
POP	XP	POP	YP
LD	XP,r	LD	YP,r
LD	r,XP	LD	r,YP



## 2.3 ASM6006 Quick Reference

### Starting command and input/output files

**Execution file:** ASM6006.EXE

\_ indicates a blank.

indicates the Return key.

A parameter enclosed by [ ] can be omitted.

**Starting command:** **ASM6006\_ [drive-name:] source-file-name [.shp]\_ [-N]**

**Option:**

- .shp Specifies the file I/O drives.
- s Specifies the drive from which the source file is to be input. (A–P, @)
- h Specifies the drive to which the object file is to be output. (A–P, @, Z)
- p Specifies the drive to which the assembly listing file is to be output. (A–P, @, Z)
- @: Current drive, Z: File is not generated
- N The code (FFH) in the undefined area of program memory is not created.

**Input file:** C006XXX.DAT (Source file)

**Output file:**

- C006XXXL.HEX (Object file, low-order)
- C006XXXH.HEX (Object file, high-order)
- C006XXX.PRN (Assembly listing file)

### Display example

```

*** ASM6006 CROSS ASSEMBLER. --- Ver 1.00 ***

EEEEEEEEEE PPPPPPPP SSSSSSS 00000000 NNN NNN
EEEEEEEEEE PPPPPPPPP SSS SSSS 000 000 NNNN NNN
EEE PPP PPP SSS SSS 000 000 NNNNN NNN
EEE PPP PPP SSS 000 000 NNNNNN NNN
EEEEEEEEEE PPPPPPPPP SSSSSSS 000 000 NNN NNN NNN
EEEEEEEEEE PPPPPPPPP SSSS 000 000 NNN NNNNNN
EEE PPP PPP SSS SSS 000 000 NNN NNNNN
EEE PPP SSS SSS 000 000 NNN NNNN
EEEEEEEEEE PPP SSS SSS 000 000 NNN NNN
EEEEEEEEEE PPP SSSSSS 00000000 NNN NN

(C) COPYRIGHT 1997 SEIKO EPSON CORP.

SOURCE FILE NAME IS " C006XXX.DAT "

THIS SOFTWARE MAKES NEXT FILES.

C006XXXH.HEX ... HIGH BYTE OBJECT FILE.
C006XXXL.HEX ... LOW BYTE OBJECT FILE.
C006XXX.PRN ... ASSEMBLY LIST FILE.

DO YOU NEED AUTO PAGE SET? (Y/N) Y ... (1)
DO YOU NEED CROSS REFERENCE TABLE? (Y/N) Y ... (2)

```

When ASM6006 is started, the start-up message is displayed.

At (1), select whether or not the auto-page-set function will be used.

Use ..... Y

Not use ..... N

If the assembly listing file output is specified, message (2) is displayed. At this stage, cross-reference table generation may be selected.

Generating ..... Y

Not generating ..... N

When the above operation is completed, ASM6006 assembles the source file. To suspend execution, press the "CTRL" and "C" keys together at stage (1) or (2).

### Operators

Arithmetic operators		Logical operators	
+a	Monadic positive	a_AND_b	Logical product
-a	Monadic negative	a_OR_b	Logical sum
a+b	Addition	a_XOR_b	Exclusive logical sum
a-b	Subtraction	NOT_a	Logical negation
a*b	Multiplication	Relational operators	
a/b	Division	a_EQ_b	True when a is equal to b
a_MOD_b	Remainder of a/b	a_NE_b	True when a is not equal to b
a_SHL_b	Shifts a b bits to the left	a_LT_b	True when a is less than b
a_SHR_b	Shifts a b bits to the right	a_LE_b	True when a is less than or equal to b
HIGH_a	Separates the high-order eight bits from a	a_GT_b	True when a is greater than b
LOW_a	Separates the low-order eight bits from a	a_GE_b	True when a is greater than or equal to b

## ■ Pseudo-instructions

Pseudo-instruction	Meaning	Example of use
EQU (Equation)	To allocate data to label	ABC EQU 9 BCD EQU ABC+1
SET (Set)	To allocate data to label (data can be changed)	ABC SET 0001H ABC SET 0002H
DW (Define Word)	To define ROM data	ABC DW 'AB' BCD DW 0FFBH
ORG (Origin)	To define location counter	ORG 100H ORG 256
PAGE (Page)	To define boundary of page	PAGE 1H PAGE 3
SECTION (Section)	To define boundary of section	SECTION
END (End)	To terminate assembly	END
MACRO (Macro)	To define macro	CHECK MACRO DATA LOCAL LOOP
LOCAL (Local)	To make local specification of label during macro definition	LOOP CP MX , DATA JP NZ , LOOP ENDM
ENDM (End Macro)	To end macro definition	CHECK 1

## ■ Error messages

Error message	Explanation
S (Syntax Error)	An unrecoverable syntax error was encountered.
U (Undefined Error)	The label or symbol of the operand has not been defined.
M (Missing Label)	The label field has been omitted.
O (Operand Error)	A syntax error was encountered in the operand, or the operand could not be evaluated.
P (Phase Error)	The same label or symbol was defined more than once.
R (Range Error)	<ul style="list-style-type: none"> <li>The location counter value exceeded the upper limit of the program memory, or a location exceeding the upper limit was specified.</li> <li>A value greater than that which the number of significant digits of the operand will accommodate was specified.</li> </ul>
! (Warning)	<ul style="list-style-type: none"> <li>Memory areas overlapped because of a "PAGE" or "ORG" pseudo-instruction or both.</li> <li>A statement exceeded a page boundary although its location was not specified.</li> </ul>
FILE NAME ERROR	The source file name was longer than 8 characters.
FILE NOT PRESENT	The specified source file was not found.
DIRECTORY FULL	No space was left in the directory of the specified disk.
FATAL DISK WRITE ERROR	The file could not be written to the disk.
LABEL TABLE OVERFLOW	The number of defined labels and symbols exceeded the label table capacity (4000).
CROSS REFERENCE TABLE OVERFLOW	The label/symbol reference count exceeded the cross-reference table capacity (only when the cross-reference table is generated).

# 3 FUNCTION OPTION GENERATOR FOG6006

## 3.1 FOG6006 Outline

With the 4-bit single-chip E0C6006 microcomputers, the customer may select 15 hardware options. By modifying the mask patterns of the E0C6006 according to the selected options, the system can be customized to meet the specifications of the target system.

The Function Option Generator FOG6006 is a software tool for generating data files used to generate mask patterns. It enables the customer to interactively select and specify pertinent items for each hardware option. From the data file created with FOG6006, the E0C6006 mask pattern is automatically generated by a general purpose computer.

The HEX file for the evaluation board (EVA621AR) hardware option ROM is simultaneously generated with the data file.

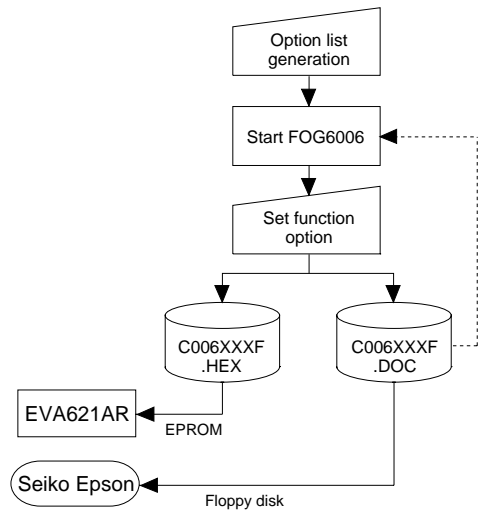


Fig. 3.1.1 FOG6006 execution flow

☞ The operating method is same as for the E0C62 Family. Refer to the "E0C62 Family Development Tool Reference Manual" for details.

## 3.2 E0C6006 Option List

Multiple specifications are available in each option item as indicated in the Option List. Using "3.3 Option Specifications and Selection Message" as reference, select the specifications that meet the target system. Be sure to record the specifications for unused ports too, according to the instructions provided.

### 1. OSC3 OSCILLATION CIRCUIT

- 1. Ceramic Oscillation Circuit
- 2. CR Oscillation Circuit
- 3. Not Use

### 2. WATCHDOG TIMER

- 1. Use
- 2. Not Use

### 3. INPUT INTERRUPT (K00–K03)

- 1. K00
- 2. K00, K01
- 3. K00, K01, K02
- 4. K00, K01, K02, K03

### 4. INPUT INTERRUPT (K10–K13)

- 1. K10
- 2. K10, K11
- 3. K10, K11, K12
- 4. K10, K11, K12, K13

### 5. INPUT INTERRUPT NOISE REJECTOR (K10–K13)

- 1. Use
- 2. Not Use



### 3.3 Option Specifications and Selection Message

Screen that can be selected as function options set on the E0C6006 are shown below, and their specifications are also described.

#### 1 OSC3 oscillation circuit

```

*** OPTION NO.1 ***
--- OSC 3 SYSTEM CLOCK ---
    1. Ceramic
    2. CR
    3. Not Use
PLEASE SELECT NO.(1) ? 1 
    1. Ceramic      SELECTED

```

Select oscillation circuit which uses OSC3 or OSC4 terminal. Ceramic oscillation circuit is suitable for obtaining stable oscillation frequency, while CR oscillation circuit is recommended when you wish to reduce external components.

If you select ceramic oscillation circuit, you need a ceramic oscillator, a gate capacity, and a drain capacity as external components. If you select CR oscillation circuit, these capacities are mounted internally, so all you need is a resistor.

If you select "Not Use", the system starts on OSC1 oscillation circuit.

#### 2 Watchdog timer

```

*** OPTION NO.2 ***
--- WATCH DOG TIMER ---
    1. Use
    2. Not Use
PLEASE SELECT NO.(1) ? 1 
    1. Use      SELECTED

```

The system has the internal watchdog timer in order to detect CPU going wildcat.

CPU will be re-initialized if the program does not reset the watchdog timer for 3–4 seconds. Select whether you use this watchdog timer.

#### 3 Input interrupt (K00–K03)

```

*** OPTION NO.3 ***
--- INTERRUPT (K00-K03) ---
    1. K00
    2. K00,K01
    3. K00,K01,K02
    4. K00,K01,K02,K03
PLEASE SELECT NO.(4) ? 4 
    4. K00,K01,K02,K03  SELECTED

```

Select among terminals K00–K03 the set that generates the input interrupt factor.

You can select one of four sets of input interrupt generating terminals, from K00 terminal only to all four terminals K00–K03.

You must select at least one terminal (K00) from the terminals K00–K03 as an input interrupt factor generating terminal. If you do not need any of the four terminals to generate interrupt, mask the interrupt mask register EIK0 by the program not to generate any interrupt request to CPU.

#### 4 Input interrupt (K10–K13)

```

*** OPTION NO.4 ***
--- INTERRUPT (K10-K13) ---
    1. K10
    2. K10,K11
    3. K10,K11,K12
    4. K10,K11,K12,K13
PLEASE SELECT NO.(4) ? 1 
    1. K10      SELECTED

```

Select among terminals K10–K13 the set that generates the input interrupt factor.

You can select one of four sets of input interrupt generating terminals, from K10 terminal only to all four terminals K10–K13.

You must select at least one terminal (K10) from the terminals K10–K13 as an input interrupt factor generating terminal. If you do not need any of the four terminals to generate interrupt, mask the interrupt mask register EIK1 by the program not to generate any interrupt request to CPU.

### 5 Input interrupt noise rejector (K10–K13)

```

*** OPTION NO.5 ***
--- INTERRUPT NOISE REJECTOR (K10-K13) ---
      1. Use
      2. Not Use
PLEASE SELECT NO.(1) ? 1☐
      1. Use      SELECTED
    
```

In order to avoid misgeneration of interrupt by noise or chattering to input terminals, a noise rejector circuit which operates at 4 kHz sampling is prepared in each input interrupt circuit for terminals K00–K03 and for K10–K13. Since the circuit for terminals K10–K13 responds to input interrupt at a higher speed, you can select not to use the noise rejector circuit.

### 6 Input port pull-up resistor

```

*** OPTION NO.6 ***
--- IN PORT PULL UP RESISTOR ---
      K00      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 1☐
      K01      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 1☐
      K02      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 1☐
      K03      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 1☐
      K10      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 2☐
      K11      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 2☐
      K12      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 2☐
      K13      1. With Resistor
                2. Gate Direct
PLEASE SELECT NO.(1) ? 2☐

      K00      1. With Resistor      SELECTED
      K01      1. With Resistor      SELECTED
      K02      1. With Resistor      SELECTED
      K03      1. With Resistor      SELECTED
      K10      2. Gate Direct        SELECTED
      K11      2. Gate Direct        SELECTED
      K12      2. Gate Direct        SELECTED
      K13      2. Gate Direct        SELECTED
    
```

Select "With Resistor" if you wish to use pull-up resistor for each of input ports K00–K03 and K10–K13, and "Gate Direct" if not. The pull-up circuit contains the regular pull-up and the feed back pull-up as shown in Figure 3.3.1.

The time constant of input gate capacity and pull-up resistor may generate a time lag in wave rise, when you shift the state of input port from low level (VSS) to high level (VDD) by using pull-up resistor. Therefore, write proper waiting time in program before taking input port.

If you select "Gate Direct", be sure not to create input floating state.

Select "With Resistor" in the option table above, as to input ports to be not used.

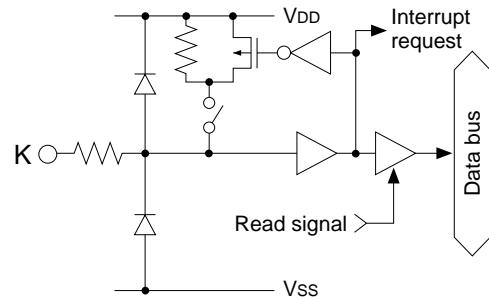


Fig. 3.3.1 Configuration of pull-up resistor

### 7 Output port specification (R00–R01)

```

*** OPTION NO.7 ***
--- OUT PORT SPECIFICATION ---
      R00          1. C-MOS
                  2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2 
      R01          1. C-MOS
                  2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2 
      R00          2. Nch-Open Drain   SELECTED
      R01          2. Nch-Open Drain   SELECTED
    
```

Select output specification of output ports R00–R01. Either "Complementary (C-MOS)" output or "Nch Open Drain" output may be selected for each output port.

If you are using output for key matrix structure, select "Nch Open Drain". In this case, input port pull-up resistors should be "With Resistor". Select "Complementary (C-MOS)" output for all unused output ports.

Figure 3.3.2 shows the configuration of output circuit.

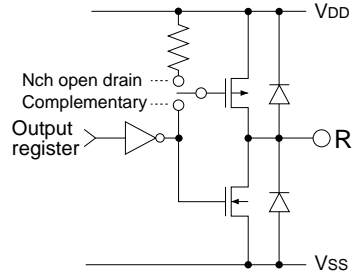


Fig. 3.3.2 Configuration of output circuit

### 8 R02 output port specification

```

*** OPTION NO.8 ***
--- R02 OUT PORT SPECIFICATION ---
      1. C-MOS
      2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2 
      2. Nch-Open Drain   SELECTED
    
```

Select output specification of R02 output port. Either "Complementary (C-MOS)" output or "Nch Open Drain" output may be selected.

The circuit configuration is the same with that of output ports R00–R01.

Select "Complementary (C-MOS)" output if you are not using R02 output port.

### 9 R02 output port type

```

*** OPTION NO.9 ***
--- R02 OUT PORT TYPE ---
      1. D.C.
      2. Fout    256 [Hz]
      3. Fout    512 [Hz]
      4. Fout   1024 [Hz]
      5. Fout   2048 [Hz]
      6. Fout   4096 [Hz]
      7. Fout   8192 [Hz]
      8. Fout  16384 [Hz]
      9. Fout  32768 [Hz]
     10. BUZZER
PLEASE SELECT NO.(1) ? 1 
      1. D.C.   SELECTED
    
```

Select output type of R02 output port. You have three choices. Select one output type from DC output, FOUT output, or BUZZER output. However, you must select BUZZER output for R03 output port type if you select BUZZER output here.

If you do not use R02 output port, select DC output.

- In case of selecting DC output  
The port R02 is set in high level (VDD) output by setting "1" on the R02 register, and low level (VSS) by setting "0".

This output type is the same with R00–R01 output port type.

Figure 3.3.3 shows the waveform.

- In case of selecting FOUT output  
The port R02 is set in low level (VSS) output by setting "0" on the R02 register, and by setting "1" a square wave at specified frequency with 50% duty and amplitude VDD–VSS. You have eight choices for frequency, from 256 Hz up to 32,768 Hz. Select one in the list.

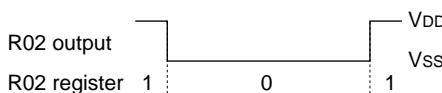


Fig. 3.3.3 Waveform of R02 DC output

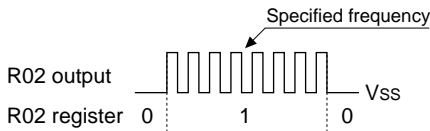


Fig. 3.3.4 Waveform of R02 FOUT output

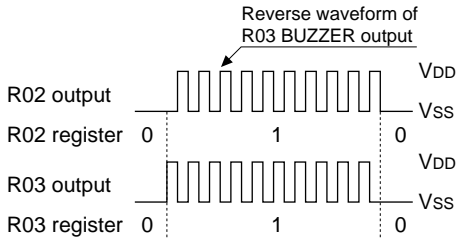


Fig. 3.3.5 Waveform of R02 BUZZER output

FOUT output is normally used to supply clock to other devices, but be careful because it creates hazard at the break of square waves.

Figure 3.3.4 shows the waveform.

- In case of selecting BUZZER output  
The port R02 is set in low level (Vss) output by setting "0" on the R02 register, and by setting "1" a square wave at specified frequency with 50% duty and amplitude VDD-VSS.

BUZZER output from port R02 is the reverse wave of R03 BUZZER output, you must select BUZZER output for R03 output port type if you select BUZZER output here. This doubles the effective voltage applied to the piezo-electric buzzer, and enables direct driving only by the protective circuit against generation of counter electromotive force by the piezo-electric buzzer. Frequency is specified by R03 output port specification.

Figure 3.3.5 shows the waveform.

### 10 R03 output port specification

```
*** OPTION NO.10 ***
--- R03 OUT PORT SPECIFICATION ---
    1. C-MOS
    2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2
    2. Nch-Open Drain  SELECTED
```

Select output specification of R03 output port. Either "Complementary (C-MOS)" output or "Nch Open Drain" output may be selected.

The circuit configuration is the same as that of output ports R00-R01.

Select "Complementary (C-MOS)" output if you are not using R03 output port.

### 11 R03 output port type

```
*** OPTION NO.11 ***
--- R03 OUT PORT TYPE ---
    1. BUZZER 2048 [Hz]
    2. BUZZER 4096 [Hz]
    3. D.C.
PLEASE SELECT NO.(3) ? 3
    3. D.C.  SELECTED
```

Select output type of R03 output port. You have two choices. Select either DC output or BUZZER output.

If you do not use R03 output port, select DC output.

- In case of selecting DC output  
The port R03 is set in high level (VDD) output by setting "1" on the R03 register, and low level (Vss) by setting "0".

This output type is the same with R00-R01 output port.

- In case of selecting BUZZER output  
The port R03 is set in low level (Vss) output by setting "0" on the R03 register, and by setting "1" a square wave at specified frequency with 50% duty and amplitude VDD-VSS.

If you select BUZZER output for R03 output port type, you may also select BUZZER output for R02. In this case, you can achieve direct driving of piezo-electric buzzer between output ports R02 and R03 only with the protective circuit. Specify frequency either 2,048 Hz or 4,096 Hz.

Figure 3.3.6 shows the waveform.

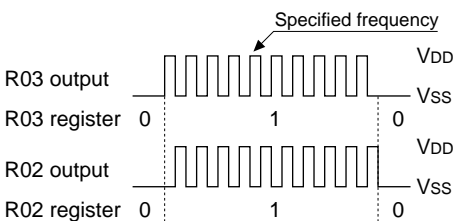


Fig. 3.3.6 Waveform of R03 BUZZER output



## 12 I/O port function

```

*** OPTION NO.12 ***
--- I/O PORT FUNCTION ---

      P00          1. I/O PORT
                   2. OUT PORT
PLEASE SELECT NO.(1) ? 1 

      P01          1. I/O PORT
                   2. OUT PORT
PLEASE SELECT NO.(1) ? 1 

      P02          1. I/O PORT
                   2. OUT PORT
PLEASE SELECT NO.(1) ? 2 

      P03          1. I/O PORT
                   2. OUT PORT
PLEASE SELECT NO.(1) ? 2 

      P00          1. I/O PORT   SELECTED
      P01          1. I/O PORT   SELECTED
      P02          2. OUT PORT   SELECTED
      P03          2. OUT PORT   SELECTED

```

Select port function of each I/O port (P00–P03). Each of port P00–P03 can be used for both input and output or for output only.

If you select "Input & Output", the direction of port will be controlled by setting "1" for output and "0" for input on the I/O control register. The I/O control register is only valid for ports specified with I/O function.

The pull-up resistor of an I/O port is switched on by the read signal. It is usually switched off to reduce the leak current. So be careful not to create floating state when you set the port direction as input.

If you select "Output Only", the port will function only as an output port and the I/O control register will become invalid.

Select "Output Only" for the unused I/O ports.

Circuit configuration of I/O port is shown in Figure 3.3.7.

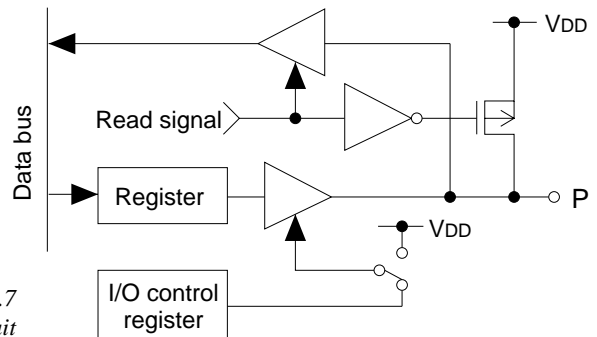


Fig. 3.3.7  
Configuration of I/O port circuit

## 13 I/O port specification

```

*** OPTION NO.13 ***
--- I/O PORT SPECIFICATION ---

      P00          1. C-MOS
                   2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 1 

      P01          1. C-MOS
                   2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 1 

      P02          1. C-MOS
                   2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2 

      P03          1. C-MOS
                   2. Nch-Open Drain
PLEASE SELECT NO.(1) ? 2 

      P00          1. C-MOS   SELECTED
      P01          1. C-MOS   SELECTED
      P02          2. Nch-Open Drain SELECTED
      P03          2. Nch-Open Drain SELECTED

```

Select output specification of any I/O port which is used as an output port. Either "Complementary (C-MOS)" output or "Nch Open Drain" output may be selected.

The circuit configuration of output driver is the same as that of output ports R00–R01.

Select "Complementary (C-MOS)" output for an unused I/O port.

### 14 R33 (REM) output port type

```

*** OPTION NO.14 ***
--- R33 OUT PORT TYPE ---
    1. REM
    2. D.C.
PLEASE SELECT NO.(1) ? 2
    2. D.C.   SELECTED
    
```

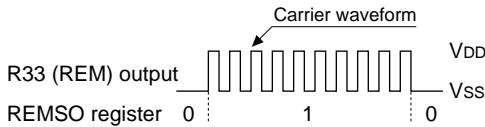


Fig. 3.3.8 Waveform of R33 REM output (soft timer mode)

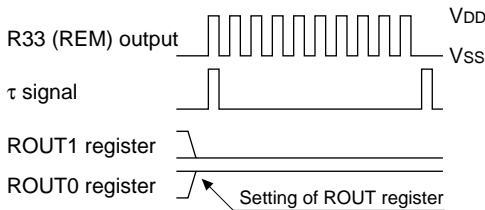


Fig. 3.3.9 Waveform of R33 REM output (hard timer mode)

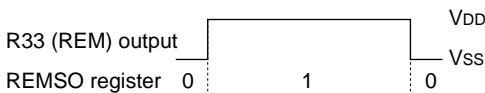


Fig. 3.3.10 Waveform of R33 DC output

Select output type of R33 (REM) output port. You have two choices, REM output or DC output. Either type may be selected.

Output specification is complementary output only. Select DC output if you are not using R33 (REM) output port.

- In case of selecting REM output  
Select this output type if you are using the port R33 to output transmission wave for remote controlling. You have two modes of control, soft timer and hard timer. Either mode can be selected by software.

When using the soft timer mode, the port R33 (REM) is set in low level (VSS) output by setting "1" on REMC register and "0" on REMSO register. By setting "1" on REMSO register, you will have a carrier wave with amplitude VDD-VSS. Frequency division ratio from original oscillation (OSC3) and duty of the output wave are decided by the values set on RCDIV register and RCDUTY register respectively.

If you are using hard timer mode, set "1" on REMC register as in soft timer mode and a value "1"-"3" on 2-bit ROUT register, and the carrier wave is output for a period of t-value. After expiration of the period, output wave will automatically return to low level (VSS).

In this mode, the system outputs the carrier wave for a unit time t. The value is decided by setting "0" or "3" on 2-bit RT register. Frequency division ratio and duty are set on RCDIV register and RCDUTY register as in soft timer mode.

Figures 3.3.8 and 3.3.9 show the output waveforms of two modes.

- In case of selecting DC output  
If you set "0" on REMC register and "1" on REMSO register, the output from R33 (REM) port will be high level (VDD). If you set "0" on REMSO, R33 output will be low level (VSS). This output type is the same as that of R00-R01 output port.

Figure 3.3.10 shows the output waveform.

### 15 LCD common duty

```

*** OPTION NO.15 ***
-- LCD COMMON DUTY --
    1. 1/3 Duty
    2. 1/4 Duty
PLEASE SELECT NO.(1) ? 1
    1. 1/3 Duty  SELECTED
    
```

Select the liquid crystal segment driver duty. If you select 1/3 duty, 60 segments at the most can be driven with 3 COM terminals and 20 SEG terminals. If you select 1/4 duty, as many as 80 segments can be driven with 4 COM terminals and 20 SEG terminals.

In case of 1/3 duty, COM0–COM2 of COM terminals are valid, and COM3 always outputs OFF signal.

Table 3.3.1 Common duty selection standard

Number of LCD segment drives	Common duty
1–60	1/3
61–80	1/4

Figure 3.3.11 shows the driver waveform.

The table below gives the recommended criterion for driver duty selection.

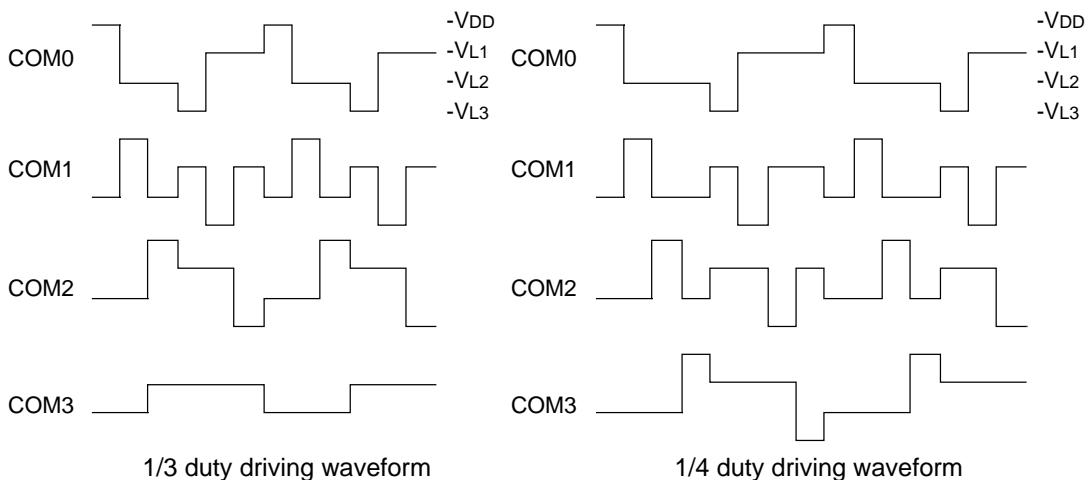


Fig. 3.3.11 Drive waveform of COM terminals

## 3.4 FOG6006 Quick Reference

### ■ Starting command and input/output files

**Execution file:** FOG6006.EXE

**Starting command:** FOG6006

indicates the Return key.

**Input file:** C006XXXF.DOC (Function option document file, when modifying)

**Output file:** C006XXXF.DOC (Function option document file)  
C006XXXF.HEX (Function option HEX file)

### ■ Display example

```

*** E0C6006 FUNCTION OPTION GENERATOR. --- Ver 1.00A ***

EEEEEEEEEE PPPPPPPP SSSSSSS OOOOOOOO NNN NNN
EEEEEEEEEE PPPPPPPPPP SSS SSSS OOO OOO NNNN NNN
EEE PPP PPP SSS SSS OOO OOO NNNNN NNN
EEE PPP PPP SSS SSS OOO OOO NNNNNN NNN
EEEEEEEEEE PPPPPPPPPP SSSSSS OOO OOO NNN NNN NNN
EEEEEEEEEE PPPPPPPP SSSS OOO OOO NNN NNNNNN
EEE PPP SSS SSS OOO OOO NNN NNNNN
EEE PPP SSS SSS OOO OOO NNN NNNN
EEEEEEEEEE PPP SSSS SSS OOO OOO NNN NNN
EEEEEEEEEE PPP SSSSSS OOOOOOOO NNN NN

(C) COPYRIGHT 1998 SEIKO EPSON CORP.

THIS SOFTWARE MAKES NEXT FILES.

C006XXXF.HEX ... FUNCTION OPTION HEX FILE.
C006XXXF.DOC ... FUNCTION OPTION DOCUMENT FILE.

STRIKE ANY KEY.
    
```

#### Start-up message

When FOG6006 is started, the start-up message is displayed.

For "STRIKE ANY KEY.", press any key to advance the program execution.

To suspend execution, press the "CTRL" and "C" keys together: the sequence returns to the DOS command level.

```

*** E0C6006 USER'S OPTION SETTING. --- Ver 1.00A ***

CURRENT DATE IS 97/02/03
PLEASE INPUT NEW DATE : 
    
```

#### Date input

Enter the 2-digit year, month, and day of the month by delimiting them with a slash ("/").

When not modifying the date, press the RETURN key "" to continue.

```

*** OPERATION SELECT MENU ***

1. INPUT NEW FILE
2. EDIT FILE
3. RETURN TO DOS

PLEASE SELECT NO. ?
    
```

#### Operation selection menu

Enter a number from 1 to 3 to select a subsequent operation.

1. To set new function options.
2. To modify the document file.
3. To terminate FOG6006.

```

*** OPERATION SELECT MENU ***

1. INPUT NEW FILE
2. EDIT FILE
3. RETURN TO DOS

PLEASE SELECT NO. ? 1 
PLEASE INPUT FILE NAME? C0060A0  .. (1)
PLEASE INPUT USER'S NAME? SEIKO EPSON CORP.  .. (2)
PLEASE INPUT ANY COMMENT
(ONE LINE IS 50 CHR)? ED MARKETING DEPARTMENT  .. (3)
? 421-8 HINO HINO-SHI TOKYO 191-8501 JAPAN 
? TEL 042-587-5816 
? FAX 042-587-5624 
? 
    
```

#### Setting new function options

Select "1" on the operation selection menu.

- (1) Enter the file name.
- (2) Enter the customer's company name.
- (3) Enter any comment.

(Within 50 characters x 10 lines)

Next, start function option setting from option No. 1.

```

PLEASE INPUT FILE NAME? C0060A0 
EXISTS OVERWRITE(Y/N)? N 
PLEASE INPUT FILE NAME? C0060B0 
PLEASE INPUT USER'S NAME?
    
```

In case a function option document file with the same name as the file name specified in the current drive exists, the user is asked whether overwriting is desired. Enter "Y" or "N" accordingly.

```

*** OPERATION SELECT MENU ***

    1. INPUT NEW FILE
    2. EDIT FILE
    3. RETURN TO DOS

PLEASE SELECT NO.? 2[↵]

*** SOURCE FILE(S) ***

C0060A0      C0060B0      C0060C0      ..(1)

PLEASE INPUT FILE NAME? C0060A0[↵]      ..(2)
PLEASE INPUT USER'S NAME? [↵]      ..(3)
PLEASE INPUT ANY COMMENT
(ONE LINE IS 50 CHR)? [↵]      ..(4)
PLEASE INPUT EDIT NO.? 4[↵]      ..(5)
      :
(Modifying function option settings)
      :
PLEASE INPUT EDIT NO.? E[↵]

```

In step (1), if no modifiable source exists, the following message is displayed and the FOG6006 program will be terminated.

```

*** SOURCE FILE(S) ***

FUNCTION OPTION DOCUMENT FILE IS NOT FOUND.

```

In step (2), if the function option document file is not in the current drive, the following message is displayed, prompting entry of other file name.

```

PLEASE INPUT FILE NAME? C0060N0[↵]
FUNCTION OPTION DOCUMENT FILE IS NOT FOUND.
PLEASE INPUT FILE NAME?

```

```

*** OPTION NO.2 ***

--- WATCH DOG TIMER ---

    1. Use
    2. Not Use

PLEASE SELECT NO.(1) ? 1[↵]

    1. Use      SELECTED

```

```

END OF OPTION SETTING.
DO YOU MAKE HEX FILE (Y/N) ? Y[↵]      ..(1)

*** OPTION EPROM SELECT MENU ***

    1. 27C64
    2. 27C128
    3. 27C256
    4. 27C512

PLEASE SELECT NO.? 2[↵]      ..(2)

    2. 27C128      SELECTED

MAKING FILE(S) IS COMPLETED.

*** OPERATION SELECT MENU ***

    1. INPUT NEW FILE
    2. EDIT FILE
    3. RETURN TO DOS

PLEASE SELECT NO.?

```

### Modifying function option settings

Select "2" on the operation selection menu.

- (1) Will display the files on the current drive.
- (2) Enter the file name.
- (3) Enter the customer's company name.
- (4) Enter any comment.

Previously entered data can be used by pressing the RETURN key "<sup>[↵]</sup>" at (3) and (4).

- (5) Enter the number of the function option to be modified. When selection of one option is complete, the system prompts entry of another function option number. Repeat selection until all options to be modified are selected. Enter "E<sup>[↵]</sup>" to end option setting. Then, move to the confirmation procedure for HEX file generation.

### Option selection

The selections for each option correspond one to one to the option list. Enter the selection number. The value in parentheses ( ) indicates the default value, and is set when only the RETURN key "<sup>[↵]</sup>" is pressed.

In return, the confirmation is displayed.

When you wish to modify previously set function options in the new setting process, enter "B<sup>[↵]</sup>" to return 1 step back to the previous function option setting operation.

### EPROM selection

When setting function options setting is completed, the following message is output to ask the operator whether to generate the HEX file.

- (1) When debugging the program with EVA621AR, HEX file is needed, so enter "Y<sup>[↵]</sup>". If "N<sup>[↵]</sup>" is entered, no HEX file is generated and only document file is generated.
- (2) For the option ROM selection menu displayed when "Y<sup>[↵]</sup>" is entered in Step (1), select the EPROM to be used for setting EVA621AR options.

When a series of operations are complete, the sequence returns to the operation selection menu.

## 3.5 Sample Files

---

### ■ Example of function option document file

```

* E0C6006 FUNCTION OPTION DOCUMENT V 1.00A
*
* FILE NAME      C0060A0F.DOC
* USER'S NAME   SEIKO EPSON CORP.
* INPUT DATE    97/12/18
* COMMENT       ED MARKETING DEPARTMENT
*               421-8 HINO HINO-SHI TOKYO 191-8501 JAPAN
*               TEL 042-587-5816
*               FAX 042-587-5624
*
*
* OPTION NO.1
* < OSC 3 SYSTEM CLOCK >
*   CERAMIC ----- SELECTED
OPT01 01
*
*
* OPTION NO.2
* < WATCH DOG TIMER >
*   USE ----- SELECTED
OPT02 01
*
*
* OPTION NO.3
* < INTERRUPT (K00-K03) >
*   K00,K01,K02,K03 ----- SELECTED
OPT03 04
*
*
* OPTION NO.4
* < INTERRUPT (K10-K13) >
*   K10,K11,K12,K13 ----- SELECTED
OPT04 04
*
*
* OPTION NO.5
* < INTERRUPT NOISE REJECTOR (K10-K13) >
*   USE ----- SELECTED
OPT05 01
*
*
* OPTION NO.6
* < IN PORT PULL UP RESISTOR >
*   K00 WITH RESISTOR ----- SELECTED
*   K01 WITH RESISTOR ----- SELECTED
*   K02 WITH RESISTOR ----- SELECTED
*   K03 WITH RESISTOR ----- SELECTED
*   K10 WITH RESISTOR ----- SELECTED
*   K11 WITH RESISTOR ----- SELECTED
*   K12 WITH RESISTOR ----- SELECTED
*   K13 WITH RESISTOR ----- SELECTED
OPT06 01 02 03 04 05 06 07 08
*
*
* OPTION NO.7
* < OUT PORT SPECIFICATION >
*   R00 C-MOS ----- SELECTED
*   R01 C-MOS ----- SELECTED
OPT07 01 03 05 07 09 11 13
*
*
* OPTION NO.8
* < R02 OUT PORT SPECIFICATION >
*   C-MOS ----- SELECTED
OPT08 01
*
*

```

```

* OPTION NO.9
* < R02 OUT PORT TYPE >
*   D.C. ----- SELECTED
OPT09 01
*
*
* OPTION NO.10
* < R03 OUT PORT SPECIFICATION >
*   C-MOS ----- SELECTED
OPT10 01
*
*
* OPTION NO.11
* < R03 OUT PORT TYPE >
*   D.C. ----- SELECTED
OPT11 01
*
*
* OPTION NO.12
* < I/O PORT FUNCTION >
*   P00 I/O PORT ----- SELECTED
*   P01 I/O PORT ----- SELECTED
*   P02 I/O PORT ----- SELECTED
*   P03 I/O PORT ----- SELECTED
OPT12 01 03 05 07
*
*
* OPTION NO.13
* < I/O PORT SPECIFICATION >
*   P00 C-MOS ----- SELECTED
*   P01 C-MOS ----- SELECTED
*   P02 C-MOS ----- SELECTED
*   P03 C-MOS ----- SELECTED
OPT13 01 03 05 07
*
*
* OPTION NO.14
* < R33 OUT PORT TYPE >
*   REM ----- SELECTED
OPT14 01
*
*
* OPTION NO.15
* < LCD COMMON DUTY >
*   1/3 DUTY ----- SELECTED
OPT15 01
*
*
* SEIKO EPSON'S AREA
*
*OPT16
*
*
*OPT17
*
*
*OPT18
*
*
*OPT19
*
*
*OPT20
*
*
*OPT21
*
*
*OPT22
*
*

```

### 3 FUNCTION OPTION GENERATOR FOG6006

```
*OPT23
*
*
*OPT24
*
*
*OPT25 01 02 03 04
*
*
*OPT26
*
*
*OPT27
*
*
*OPT28
*
*
*OPT29
\\END
```

*Note* End mark "¥END" may be used instead of "\\END" depending on the PC used. (The code of \ and ¥ is 5CH.)



# 4 SEGMENT OPTION GENERATOR SOG6006

## 4.1 SOG6006 Outline

With the 4-bit single-chip E0C6006 microcomputers, the customer may select the LCD segment options. By modifying the mask patterns of the E0C6006 according to the selected options, the system can be customized to meet the specifications of the target system.

The Segment Option Generator SOG6006 is a software tool for generating data file used to generate mask patterns. From the data file created with SOG6006, the E0C6006 mask pattern is automatically generated by a general purpose computer.

The HEX file for the evaluation board (EVA621AR) segment option ROM is simultaneously generated with the data file.

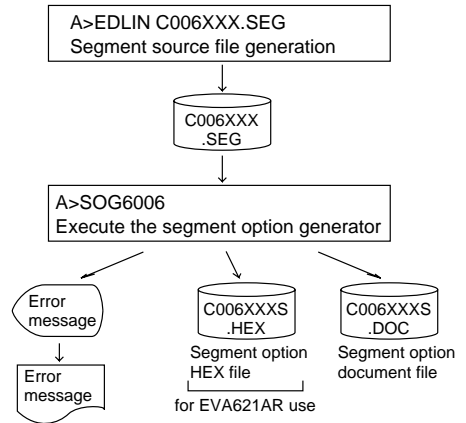


Fig. 4.1.1 SOG6006 execution flow

☞ The operating method is same as for the E0C62 Family. Refer to the "E0C62 Family Development Tool Reference Manual" for details.

## 4.2 Option List

TERMINAL NAME	ADDRESS												REMARKS	
	COM0			COM1			COM2			COM3				
	H	L	D	H	L	D	H	L	D	H	L	D		
SEG0														
SEG1														
SEG2														
SEG3														
SEG4														
SEG5														
SEG6														
SEG7														
SEG8														
SEG9														
SEG10														
SEG11														
SEG12														
SEG13														
SEG14														
SEG15														
SEG16														
SEG17														
SEG18														
SEG19														
Legend:	<ADDRESS>													
	H: High order address, L: Low order address													
	D: Data bit													

Note: Even if there are unused areas, set "---" (hyphens) such that there are no blank columns.

### 4.3 Segment Ports Output Specifications

---

The segment output port (SEG0–SEG19) has a segment decoder built-in, and the data bit of the optional address in the segment memory area (0D0H–0EFH) can be allocated to the optional segment. With this, up to 80 segments (60 segments when 1/3 duty is selected) of liquid crystal panel could be driven.

The segment memory may be allocated only one segment and multiple setting is not possible.

The allocated segment displays when the bit for this segment memory is set to "1", and goes out when bit is set to "0".

Segment allocation is set to H for high address (D, E), to L for low address (0–F), and to D for data bit (0–3) and are recorded in their respective column in the option list. For segment ports that will not be used, write "---" (hyphen) in the H, L, and D columns of COM0–COM3.

**Examples**

- When 1/4 duty is selected

0	D00	D01	D02	D03	S
1	D10	D11	D12	D13	S

- When 1/3 duty is selected

0	D00	D01	D02	---	S
1	D10	D11	D12	---	S

*Note* In the E0C6006, the segment ports cannot be used as DC output ports.

Refer to the "E0C62 Family Development Tool Reference Manual" for the segment option source file creation.

## 4.4 SOG6006 Quick Reference

### ■ Starting command and input/output files

**Execution file:** SOG6006.EXE

\_ indicates a blank.

indicates the Return key.

A parameter enclosed by [ ] can be omitted.

**Starting command:** SOG6006\_ [-H]

**Option:** -H: Specifies the segment option document file for input file of SOG6006.

**Input file:** C006XXX.SEG (Segment option source file)  
C006XXS.DOC (Segment option document file, when -H option use)

**Output file:** C006XXS.DOC (Segment option document file)  
C006XXS.HEX (Segment option HEX file)

### ■ Display example

```

*** E0C6006 SEGMENT OPTION GENERATOR. --- Ver 1.10A ***
EEEEEEEEEE PPPPPPPP SSSSSSSS OOOOOOOO NNN      NNN
EEEEEEEEEE PPPPPPPPP SSS SSSS  OOO  OOO  NNNN     NNN
EEE        PPP  PPP  SSS  SSS  OOO  OOO  NNNNNN    NNN
EEE        PPP  PPP  SSS  SSS  OOO  OOO  NNNNNN    NNN
EEEEEEEEEE PPPPPPPPP SSSSSSSS OOO  OOO  NNN  NNN  NNN
EEEEEEEEEE PPPPPPPP  SSSS      OOO  OOO  NNN  NNNN  NNN
EEE        PPP        SSS      OOO  OOO  NNN  NNNNN  NNN
EEE        PPP        SSS  SSS  OOO  OOO  NNN  NNNN  NNN
EEEEEEEEEE PPP        SSSS  SSS  OOO  OOO  NNN  NNN  NNN
EEEEEEEEEE PPP        SSSSSSSS OOOOOOOO NNN      NN

      (C) COPYRIGHT 1998 SEIKO EPSON CORP.

      SEGMENT OPTION SOURCE FILE NAME IS " C006XXX.SEG "

      THIS SOFTWARE MAKES NEXT FILES.

      C006XXS.HEX ... SEGMENT OPTION HEX FILE.
      C006XXS.DOC ... SEGMENT OPTION DOCUMENT FILE.

      STRIKE ANY KEY.

```

#### Start-up message

When SOG6006 is started, the start-up message is displayed.

For "STRIKE ANY KEY.", press any key to advance the program execution.

To suspend execution, press the "CTRL" and "C" keys together: the sequence returns to the DOS command level.

```

*** E0C6006 USER'S OPTION SETTING. --- Ver 1.10A ***
CURRENT DATE IS 97/02/03
PLEASE INPUT NEW DATE : 

```

#### Date input

Enter the 2-digit year, month, and day of the month by delimiting them with a slash ("/"). When not modifying the date, press the RETURN key "" to continue.

```

*** SOURCE FILE(S) ***
C0060A0      C0060B0      C0060C0      ..(1)
PLEASE INPUT SEGMENT OPTION FILE NAME? C0060A0  ..(2)
PLEASE INPUT USER'S NAME? SEIKO EPSON CORP.  ..(3)
PLEASE INPUT ANY COMMENT
(ONE LINE IS 50 CHR)? ED MARKETING DEPARTMENT  ..(4)
? 421-8 HINO HINO-SHI TOKYO 191-8501 JAPAN 
? TEL 042-587-5816 
? FAX 042-587-5624 
? 

```

#### Input file selection

- (1) Will display the files on the current drive.
- (2) Enter the file name.
- (3) Enter the customer's company name.
- (4) Enter any comment.

(Within 50 characters x 10 lines)

Then, move to the confirmation procedure for HEX file generation.

```

*** SOURCE FILE(S) ***
SEGMENT OPTION SOURCE FILE IS NOT FOUND.      .. (5) -H option not use
*** SOURCE FILE(S) ***
SEGMENT OPTION DOCUMENT FILE IS NOT FOUND.    .. (6) -H option use

```

In step (1), if no modifiable source exists, an error message (5) or (6) will be displayed and the program will be terminated. In step (2), if the specified file name is not found in the current drive, an error message (7) or (8) is displayed, prompting entry of other file name.

```

PLEASE INPUT SEGMENT OPTION SOURCE FILE NAME? C0060N0 
SEGMENT OPTION SOURCE FILE IS NOT FOUND.      .. (7) -H option not use
PLEASE INPUT SEGMENT OPTION DOCUMENT FILE NAME? C0060N0 
SEGMENT OPTION DOCUMENT FILE IS NOT FOUND.    .. (8) -H option use

```

## 4 SEGMENT OPTION GENERATOR SOG6006

```

END OF OPTION SETTING.
DO YOU MAKE HEX FILE (Y/N) ? Y  ..(1)

*** OPTION EPROM SELECT MENU ***

  1. 27C64
  2. 27C128
  3. 27C256
  4. 27C512

PLEASE SELECT NO.? 2  ..(2)

  2. 27C128  SELECTED

MAKING FILE IS COMPLETED.
    
```

### *EPROM selection*

When selecting file is completed, the following message is output to ask the operator whether to generate the HEX file.

- (1) When debugging the program with EVA621AR, HEX file is needed, so enter "Y ". If "N " is entered, no HEX file is generated and only document file is generated.
- (2) For the option ROM selection menu displayed when "Y ", select the EPROM to be used for setting EVA621AR options.

When a series of operations are complete, the SOG6006 generates files. If no error is committed while setting segment options, "MAKING FILE IS COMPLETED" will be displayed and the SOG6006 program will be terminated.

### ■ Error messages

Error message	Explanation
S (Syntax Error)	The data was written in an invalid format.
N (Segment No. Select Error)	The segment number outside the specificable range was specified.
R (RAM Address Select Error)	The segment memory address or data bit outside the specificable range was specified.
D (Duplication Error)	The same data (SEG port No., segment memory address, or data bit) was specified more than once.
Out Port Set Error	The output specifications were not set in units of two ports.

## 4.5 Sample Files

### ■ Example of segment option source file

```
; C0060A0.SEG, VER.1.10A
; EVA621AR LCD SEGMENT DECODE TABLE
;
0   D00  D01  D02  D03  S
1   D10  D11  D12  D13  S
2   D20  D21  D22  D23  S
3   D30  D31  D32  D33  S
4   D40  D41  D42  D43  S
5   D50  D51  D52  D53  S
6   D60  D61  D62  D63  S
7   D70  D71  D72  D73  S
8   D80  D81  D82  D83  S
9   D90  D91  D92  D93  S
10  DA0  DA1  DA2  DA3  S
11  DB0  DB1  DB2  DB3  S
12  DC0  DC1  DC2  DC3  S
13  DD0  DD1  DD2  DD3  S
14  DE0  DE1  DE2  DE3  S
15  DF0  DF1  DF2  DF3  S
16  E00  E01  E02  E03  S
17  E10  E11  E12  E13  S
18  E20  E21  E22  E23  S
19  E30  E31  E32  E33  S
```

### ■ Example of segment option document file

```
* E0C6006 SEGMENT OPTION DOCUMENT V 1.10A
*
* FILE NAME      C0060A0S.DOC
* USER'S NAME    SEIKO EPSON CORP.
* INPUT DATE     97/02/03
* COMMENT        ED MARKETING DEPARTMENT
*                421-8 HINO HINO-SHI TOKYO 191-8501 JAPAN
*                TEL 042-587-5816
*                FAX 042-587-5624
*
*
* OPTION NO.17
*
* < LCD SEGMENT DECODE TABLE >
*
* SEG COM0 COM1 COM2 COM3 SPEC
*
0   D00  D01  D02  D03  S
1   D10  D11  D12  D13  S
2   D20  D21  D22  D23  S
3   D30  D31  D32  D33  S
4   D40  D41  D42  D43  S
5   D50  D51  D52  D53  S
6   D60  D61  D62  D63  S
7   D70  D71  D72  D73  S
8   D80  D81  D82  D83  S
9   D90  D91  D92  D93  S
10  DA0  DA1  DA2  DA3  S
11  DB0  DB1  DB2  DB3  S
12  DC0  DC1  DC2  DC3  S
13  DD0  DD1  DD2  DD3  S
14  DE0  DE1  DE2  DE3  S
15  DF0  DF1  DF2  DF3  S
16  E00  E01  E02  E03  S
17  E10  E11  E12  E13  S
18  E20  E21  E22  E23  S
19  E30  E31  E32  E33  S
\\END
```

Note End mark "¥END" may be used instead of "\\END" depending on the PC used. (The code of \ and ¥ is 5CH.)

# 5 ICE CONTROL SOFTWARE ICS6006

## 5.1 ICS6006 Outline

The In-circuit Emulator ICE6200 connects the target board produced by the user via the EVA621AR and performs real time target system evaluation and debugging by passing through the RS-232C from the host computer and controlling it. The operation on the host computer side and ICE6200 control is done through the ICE Control Software ICS6006.

The ICS6006 has a set of numerous and highly functional emulation commands which provide sophisticated break function, on-the-fly data display, history display, etc., and so perform a higher level of debugging.

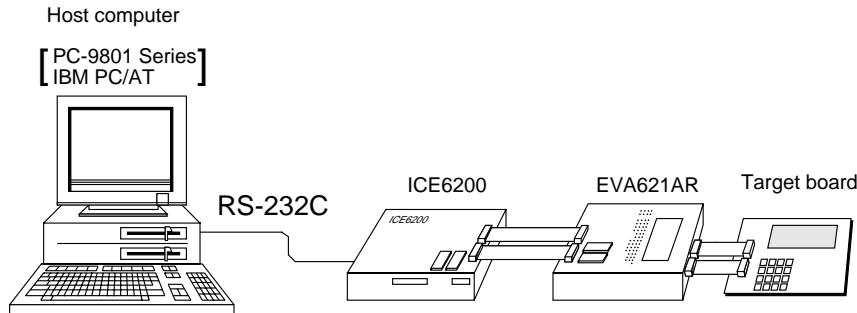


Fig. 5.1.1  
Debugging system  
using ICE6200

The functions of the ICE6200 and commands are same as for the E0C62 Family. Refer to the "E0C62 Family Development Tool Reference Manual" for details.

## 5.2 ICS6006 Restrictions

Take the following precautions when using the ICS6006.

### ■ ROM Area

The ROM area is limited to a maximum address of 7FFH. Assigning data above the 7FFH address causes an error.

### ■ RAM Area

The RAM area is limited to a maximum address of 0FFH. However, as the following addresses are in the unused area, designation of this area with the ICE commands produces an error.

Unused area: 080H to 0CFH, 0FDH

Memory 0D0H to 0EFH is display memory; 0F0H to 0FFH is I/O memory.  
(Refer to the "E0C6006 Technical Manual" for details.)

### ■ Undefined Code

The instructions below are not specified for the E0C6006 and so cannot be used.

SLP

PUSH	XP	POP	XP	LD	XP,r	LD	r,XP
PUSH	YP	POP	YP	LD	YP,r	LD	r,YP

### ■ OPTLD Command

In the ICS6006, OPTLD command can be used.

This command loads HEX files (function option and LCD segment option data) into the EVA621AR memory via the ICE6200.

## OPTLD *READ HEXA DATA FILE*

---

**Format** #OPTLD, 1, <file name> [ ] ... (1)  
 #OPTLD, 2, <file name> [ ] ... (2)

**Function** (1) Load function option HEX file in the EVA621AR function option data memory.  
 It is HEX file output by the function option generator and has intel HEX format.  
 (2) Load segment option HEX file in the EVA621AR segment option data memory.  
 It is HEX file output by the segment option generator and has intel HEX format.

**Examples** #OPTLD, 1, C006XXX [ ] ..... C006XXXF.HEX file is loaded in the function option data memory.  
 #OPTLD, 2, C006XXX [ ] ..... C006XXXS.HEX file is loaded in the segment option data memory.

## 5.3 ICS6006 Quick Reference

### ■ Starting command and input/output files

␣ indicates the Return key.

**Execution file:** ICS6006.BAT (ICS6006J.EXE) . . . for MS-DOS  
ICS6006B.BAT (ICS6006W.EXE) . . . for PC-DOS

**Starting command:** **ICS6006 (ICS6006J)**␣ . . . for MS-DOS  
**ICS6006B (ICS6006W)**␣ . . . for PC-DOS

**Input file:** C006XXXL.HEX (Object file, low-order)  
C006XXXH.HEX (Object file, high-order)  
C006XXXD.HEX (Data RAM file)  
C006XXXC.HEX (Control file)

**Output file:** C006XXXL.HEX (Object file, low-order)  
C006XXXH.HEX (Object file, high-order)  
C006XXXD.HEX (Data RAM file)  
C006XXXC.HEX (Control file)

### ■ Display example

```

*** E0C6006 ICE CONTROL SOFTWARE. --- Ver 3.01 ***
EEEEEEEEEE PPPPPPPP SSSSSSS 00000000 NNN NNN
EEEEEEEEEE PPPPPPPPP SSS SSSS 000 000 NNNN NNN
EEE PPP PPP SSS SSS 000 000 NNNNN NNN
EEE PPP PPP SSS 000 000 NNNNNN NNN
EEEEEEEEEE PPPPPPPPP SSSSSS 000 000 NNN NNN NNN
EEEEEEEEEE PPPPPPPP SSSS 000 000 NNN NNNNNN
EEE PPP SSS 000 000 NNN NNNNN
EEE PPP SSS SSS 000 000 NNN NNNN
EEEEEEEEEE PPP SSS SSS 000 000 NNN NNN
EEEEEEEEEE PPP SSSSSS 00000000 NNN NN

```

(C) COPYRIGHT 1991 SEIKO EPSON CORP.

\* ICE POWER ON RESET \*  
\* DIAGNOSTIC TEST OK \*  
#

#### Start-up message

When ICS6006 is started, the start-up message is displayed, and a self-test is automatically performed. ICS6006 commands are awaited when the program is properly loaded and the # mark is displayed.

Debugging can be done by entering command after the # mark.

The ICS6006 program is terminated by entering the Q (Quit) command.

**Note** Confirm that the cables connected properly, then operate the ICS6006.

### ■ Error messages

Error message	Meaning	Recover procedure
* COMMUNICATION ERROR OR ICE NOT READY *	ICE6200 is disconnected or power is OFF.	Switch OFF the host power supply, connect cable, and reapply power. Or switch ON power to ICE6200.
* TARGET DOWN (1) *	Evaluation board is disconnected. (Check at power ON)	Switch OFF power to ICE, and connect the evaluation board. Then, apply power to ICE6200.
* TARGET DOWN (2) *	Evaluation board is disconnected. (Check at command execution)	Switch OFF power to ICE, and connect the evaluation board. Then, apply power to ICE6200.
* UNDEFINED PROGRAM CODE EXIST *	Undefined code is detected in the program loaded from ROM or FD.	Convert ROM and FD data with the cross assembler, then restart the ICE6200.
* COMMAND ERROR *	A miss occurs by command input.	Reenter the proper command.
(No response after power on)	The ICE-to-HOST cable is disconnected on the host side.	Switch OFF the host power supply, connect cable, and reapply power.



## ■ ICE6200 commands

Item No.	Function	Command Format	Outline of Operation		
1	Assemble	#A,a [↵]	Assemble command mnemonic code and store at address "a"		
2	Disassemble	#L,a1,a2 [↵]	Contents of addresses a1 to a2 are disassembled and displayed		
3	Dump	#DP,a1,a2 [↵]	Contents of program area a1 to a2 are displayed		
		#DD,a1,a2 [↵]	Content of data area a1 to a2 are displayed		
4	Fill	#FP,a1,a2,d [↵]	Data d is set in addresses a1 to a2 (program area)		
		#FD,a1,a2,d [↵]	Data d is set in addresses a1 to a2 (data area)		
5	Set Run Mode	#G,a [↵]	Program is executed from the "a" address		
		#TIM [↵]	Execution time and step counter selection		
		#OTF [↵]	On-the-fly display selection		
6	Trace	#T,a,n [↵]	Executes program while displaying results of step instruction from "a" address		
		#U,a,n [↵]	Displays only the final step of #T,a,n		
7	Break	#BA,a [↵]	Sets Break at program address "a"		
		#BAR,a [↵]	Breakpoint is canceled		
		#BD [↵]	Break condition is set for data RAM		
		#BDR [↵]	Breakpoint is canceled		
		#BR [↵]	Break condition is set for EVA621AR CPU internal registers		
		#BRR [↵]	Breakpoint is canceled		
		#BM [↵]	Combined break conditions set for program data RAM address and registers		
		#BMR [↵]	Cancel combined break conditions for program data ROM address and registers		
		#BRES [↵]	All break conditions canceled		
		#BC [↵]	Break condition displayed		
		#BE [↵]	Enter break enable mode		
8	Move	#MP,a1,a2,a3 [↵]	Contents of program area addresses a1 to a2 are moved to addresses a3 and after		
		#MD,a1,a2,a3 [↵]	Contents of data area addresses a1 to a2 are moved to addresses a3 and after		
		9	Data Set	#SP,a [↵]	Data from program area address "a" are written to memory
				#SD,a [↵]	Data from data area address "a" are written to memory
				10	Change CPU Internal Registers
#SR [↵]	Set EVA621AR CPU internal registers				
#I [↵]	Reset EVA621AR CPU				
#DXY [↵]	Display X, Y, MX and MY				
#SXY [↵]	Set data for X and Y display and MX, MY				

Item No.	Function	Command Format	Outline of Operation
11	History	#H,p1,p2 <input type="checkbox"/>	Display history data for pointer 1 and pointer 2
		#HB <input type="checkbox"/>	Display upstream history data
		#HG <input type="checkbox"/>	Display 21 line history data
		#HP <input type="checkbox"/>	Display history pointer
		#HPS,a <input type="checkbox"/>	Set history pointer
		#HC,S/C/E <input type="checkbox"/>	Sets up the history information acquisition before (S), before/after (C) and after (E)
		#HA,a1,a2 <input type="checkbox"/>	Sets up the history information acquisition from program area a1 to a2
		#HAR,a1,a2 <input type="checkbox"/>	Sets up the prohibition of the history information acquisition from program area a1 to a2
		#HAD <input type="checkbox"/>	Indicates history acquisition program area
		#HS,a <input type="checkbox"/>	Retrieves and indicates the history information which executed a program address "a"
		#HSW,a <input type="checkbox"/>	Retrieves and indicates the history information which wrote or
#HSR,a <input type="checkbox"/>	read the data area address "a"		
12	File	#RF,file <input type="checkbox"/>	Move program file to memory
		#RFD,file <input type="checkbox"/>	Move data file to memory
		#VF,file <input type="checkbox"/>	Compare program file and contents of memory
		#VFD,file <input type="checkbox"/>	Compare data file and contents of memory
		#WF,file <input type="checkbox"/>	Save contents of memory to program file
		#WFD,file <input type="checkbox"/>	Save contents of memory to data file
		#CL,file <input type="checkbox"/>	Load ICE6200 set condition from file
		#CS,file <input type="checkbox"/>	Save ICE6200 set condition to file
13	Coverage	#CVD <input type="checkbox"/>	Indicates coverage information
		#CVR <input type="checkbox"/>	Clears coverage information
14	ROM Access	#RP <input type="checkbox"/>	Move contents of ROM to program memory
		#VP <input type="checkbox"/>	Compare contents of ROM with contents of program memory
		#ROM <input type="checkbox"/>	Set ROM type
15	Terminate ICE	#Q <input type="checkbox"/>	Terminate ICE and return to operating system control
16	Command Display	#HELP <input type="checkbox"/>	Display ICE6200 instruction
17	Self Diagnosis	#CHK <input type="checkbox"/>	Report results of ICE6200 self diagnostic test

means press the RETURN key.

# 6 MASK DATA CHECKER MDC6006

## 6.1 MDC6006 Outline

The Mask Data Checker MDC6006 is a software tool which checks the program data (C006XXXH.HEX and C006XXXL.HEX) and option data (C006XXXF.DOC and C006XXXS.DOC) created by the user and creates the data file (C6006XXX.PAn) for generating mask patterns. The user must send the file generated through this software tool to Seiko Epson.

Moreover, MDC6006 has the capability to restore the generated data file (C6006XXX.PAn) to the original file format.

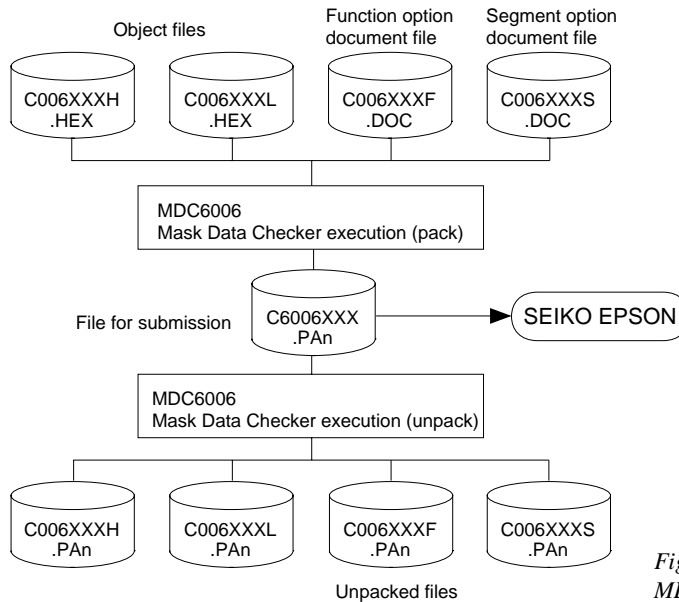


Fig. 6.1.1  
MDC6006 execution flow

☞ The operating method is same as for the E0C62 Family. Refer to the "E0C62 Family Development Tool Reference Manual" for details.

## 6.2 MDC6006 Quick Reference

### ■ Starting command and input/output files

**Execution file:** MDC6006.EXE

**Starting command:** **MDC6006**

indicates the Return key.

<b>Input file:</b>	C006XXXL.HEX (Object file, low-order)	] When packing
	C006XXXH.HEX (Object file, high-order)	
	C006XXXF.DOC (Function option document file)	
	C006XXXS.DOC (Segment option document file)	
	C6006XXX.PAn (Packed file)	
<b>Output file:</b>	C6006XXX.PAn (Packed file)	] When unpacking
	C006XXXL.PAn (Object file, low-order)	] When packing
	C006XXXH.PAn (Object file, high-order)	
	C006XXXF.PAn (Function option document file)	
	C006XXXS.PAn (Segment option document file)	
	] When unpacking	

■ Display examples

```

*** EOC6006 PACK / UNPACK PROGRAM Ver 1.10A ***
EEEEEEEEEE PPPPPPPP SSSSSSS OOOOOOOO NNN NNN
EEEEEEEEEE PPPPPPPPPP SSS SSSS OOO OOO NNNN NNN
EEE PPP PPP SSS SSS OOO OOO NNNNN NNN
EEE PPP PPP SSS SSS OOO OOO NNNNNN NNN
EEEEEEEEEE PPPPPPPPPP SSSSSSS OOO OOO NNN NNN NNN
EEEEEEEEEE PPPPPPPP SSSS OOO OOO NNN NNNNNN
EEE PPP SSS OOO OOO NNN NNNNN
EEE PPP SSS SSS OOO OOO NNN NNNN
EEEEEEEEEE PPP SSS SSS OOO OOO NNN NNN
EEEEEEEEEE PPP SSSSSS OOOOOOOO NNN N
EEEEEEEEEE PPP SSSSSSS OOOOOOOO NNN N

(C) COPYRIGHT 1998 SEIKO EPSON CORP.

--- OPERATION MENU ---

1. PACK
2. UNPACK

PLEASE SELECT NO.?
```

**Start-up message**

When MDC6006 is started, the start-up message and operation menu are displayed. Here, the user is prompted to select operation options.

```

--- OPERATION MENU ---

1. PACK
2. UNPACK

PLEASE SELECT NO.? 1

C006XXXH.HEX -----+
C006XXXL.HEX -----+
C006XXXF.DOC -----+----- C006XXX.PAn (PACK FILE)
C006XXXS.DOC -----+

PLEASE INPUT PACK FILE NAME (C6006XXX.PAn) ? C60060A0.PA0 ... (2)

C0060A0H.HEX -----+
C0060A0L.HEX -----+
C0060A0F.DOC -----+----- C0060A0.PA0
C0060A0S.DOC -----+
```

**Packing of data**

- (1) Select "1.PACK" in the operation menu.
- (2) Enter the file name.

After submitting the data to Seiko Epson and there is a need to re-submit the data, increase the numeric value of "n" by one when the input is made. (Example: When re-submitting data after "C6006XXX.PAn" has been submitted, the pack file name should be entered as "C6006XXX.PA1".)

With this, the mask file (C6006XXX.PAn) is generated, and the MDC6006 program will be terminated. Submit this file to Seiko Epson.

**Note** Don't use the data generated with the -N option of the Cross Assembler (ASM6006) as program data.

```

--- OPERATION MENU ---

1. PACK
2. UNPACK

PLEASE SELECT NO.? 2

PLEASE INPUT PACKED FILE NAME (C6006XXX.PAn) ? C60060A0.PA0 ... (2)

C0060A0H.PA0 -----+
C0060A0L.PA0 -----+
C0060A0F.PA0 -----+----- C0060A0.PA0
C0060A0S.PA0 -----+
```

**Unpacking of data**

- (1) Select "2.UNPACK" in the operation menu.
- (2) Enter the packed file name.

With this, the mask data file (C6006XXX.PAn) is restored to the original file format, and the MDC6006 program will be terminated.

Since the extension of the file name remains as "PAn", it must be renamed back to its original form ("HEX" and "DOC") in order to re-debug or modify the restored file.

## ■ Error messages

### *Program data error*

Error Message	Explanation
1. HEX DATA ERROR : NOT COLON.	There is no colon.
2. HEX DATA ERROR : DATA LENGTH. (NOT 00-20h)	The data length of 1 line is not in the 00-20H range.
3. HEX DATA ERROR : ADDRESS.	The address is beyond the valid range of the program ROM.
4. HEX DATA ERROR : RECORD TYPE. (NOT 00)	The record type of 1 line is not 00.
5. HEX DATA ERROR : DATA. (NOT 00-FFh)	The data is not in the range between 00H and 0FFH.
6. HEX DATA ERROR : TOO MANY DATA IN ONE LINE.	There are too many data in 1 line.
7. HEX DATA ERROR : CHECK SUM.	The checksum is not correct.
8. HEX DATA ERROR : END MARK.	The end mark is not : 0000001FF.
9. HEX DATA ERROR : DUPLICATE.	There is duplicate definition of data in the same address.

### *Function option data error*

Error Message	Explanation
1. OPTION DATA ERROR : START MARK.	The start mark is not "\\OPTION". (during unpacking) *
2. OPTION DATA ERROR : OPTION NUMBER.	The option number is not correct.
3. OPTION DATA ERROR : SELECT NUMBER.	The option selection number is not correct.
4. OPTION DATA ERROR : END MARK.	The end mark is not "\\END" (packing) or "\\END" (unpacking).*

### *Segment option data error*

Error Message	Explanation
1. SEGMENT DATA ERROR : START MARK.	The start mark is not "\\SEGMENT". (during unpacking) *
2. SEGMENT DATA ERROR : DATA.	The segment data is not correct.
3. SEGMENT DATA ERROR : SEGMENT NUMBER.	The SEG No. is not correct.
4. SEGMENT DATA ERROR : SPEC.	The output specification of the SEG terminal is not correct.
5. SEGMENT DATA ERROR : END MARK.	The end mark is not "\\END" (packing) or "\\END" (unpacking).*

### *File error*

Error Message	Explanation
1. <File_name> FILE IS NOT FOUND.	The file is not found or the file number set in CONFIG.SYS is less than 10.
2. PACK FILE NAME (File_name) ERROR.	The packed input format for the file name is wrong.
3. PACKED FILE NAME (File_name) ERROR.	The unpacked input format for the file name is wrong.

### *System error*

Error Message	Explanation
1. DIRECTORY FULL.	The directory is full.
2. DISK WRITE ERROR.	Writing on the disk is failed.

\* | sometimes appears as ¥, depending on the personal computer being used.

# APPENDIX A. E0C6006 INSTRUCTION SET

Classification	Mnemonic	Operand	Operation Code								Flag			Clock	Operation					
			B	A	9	8	7	6	5	4	3	2	1			0	I	D	Z	C
Branch instructions	PSET	p	1	1	1	0	0	1	0	p4	p3	p2	p1	p0					5	NBP ← p4, NPP ← p3~p0
	JP	s	0	0	0	0	s7	s6	s5	s4	s3	s2	s1	s0					5	PCB ← NBP, PCP ← NPP, PCS ← s7~s0
		C, s	0	0	1	0	s7	s6	s5	s4	s3	s2	s1	s0					5	PCB ← NBP, PCP ← NPP, PCS ← s7~s0 if C=1
		NC, s	0	0	1	1	s7	s6	s5	s4	s3	s2	s1	s0					5	PCB ← NBP, PCP ← NPP, PCS ← s7~s0 if C=0
		Z, s	0	1	1	0	s7	s6	s5	s4	s3	s2	s1	s0					5	PCB ← NBP, PCP ← NPP, PCS ← s7~s0 if Z=1
		NZ, s	0	1	1	1	s7	s6	s5	s4	s3	s2	s1	s0					5	PCB ← NBP, PCP ← NPP, PCS ← s7~s0 if Z=0
	JPBA		1	1	1	1	1	1	1	0	1	0	0	0					5	PCB ← NBP, PCP ← NPP, PCSH ← B, PCSL ← A
	CALL	s	0	1	0	0	s7	s6	s5	s4	s3	s2	s1	s0					7	M(SP-1) ← PCP, M(SP-2) ← PCSH, M(SP-3) ← PCSL+1 SP ← SP-3, PCP ← NPP, PCS ← s7~s0
	CALZ	s	0	1	0	1	s7	s6	s5	s4	s3	s2	s1	s0					7	M(SP-1) ← PCP, M(SP-2) ← PCSH, M(SP-3) ← PCSL+1 SP ← SP-3, PCP ← 0, PCS ← s7~s0
	RET		1	1	1	1	1	1	0	1	1	1	1	1					7	PCSL ← M(SP), PCSH ← M(SP+1), PCP ← M(SP+2) SP ← SP+3
RETS		1	1	1	1	1	1	0	1	1	1	1	0					12	PCSL ← M(SP), PCSH ← M(SP+1), PCP ← M(SP+2) SP ← SP+3, PC ← PC+1	
RETD	l	0	0	0	1	l7	l6	l5	l4	l3	l2	l1	l0					12	PCSL ← M(SP), PCSH ← M(SP+1), PCP ← M(SP+2) SP ← SP+3, M(X) ← l3~l0, M(X+1) ← l7~l4, X ← X+2	
System control instructions	NOP5		1	1	1	1	1	1	1	1	1	0	1	1					5	No operation (5 clock cycles)
	NOP7		1	1	1	1	1	1	1	1	1	1	1	1					7	No operation (7 clock cycles)
	HALT		1	1	1	1	1	1	1	1	1	0	0	0					5	Halt (stop clock)
Index operation instructions	INC	X	1	1	1	0	1	1	1	0	0	0	0	0					5	X ← X+1
		Y	1	1	1	0	1	1	1	1	0	0	0	0					5	Y ← Y+1
	LD	X, x	1	0	1	1	x7	x6	x5	x4	x3	x2	x1	x0					5	XH ← x7~x4, XL ← x3~x0
		Y, y	1	0	0	0	y7	y6	y5	y4	y3	y2	y1	y0					5	YH ← y7~y4, YL ← y3~y0
		XH, r	1	1	1	0	1	0	0	0	0	1	r1	r0					5	XH ← r
		XL, r	1	1	1	0	1	0	0	0	1	0	r1	r0					5	XL ← r
		YH, r	1	1	1	0	1	0	0	1	0	1	r1	r0					5	YH ← r
		YL, r	1	1	1	0	1	0	0	1	1	0	r1	r0					5	YL ← r
		r, XH	1	1	1	0	1	0	1	0	0	1	r1	r0					5	r ← XH
		r, XL	1	1	1	0	1	0	1	0	1	0	r1	r0					5	r ← XL
		r, YH	1	1	1	0	1	0	1	1	0	1	r1	r0					5	r ← YH
		r, YL	1	1	1	0	1	0	1	1	1	0	r1	r0					5	r ← YL
	ADC	XH, i	1	0	1	0	0	0	0	0	i3	i2	i1	i0	↑	↓			7	XH ← XH+i3~i0+C
		XL, i	1	0	1	0	0	0	0	1	i3	i2	i1	i0	↓	↑			7	XL ← XL+i3~i0+C
YH, i		1	0	1	0	0	0	1	0	i3	i2	i1	i0	↑	↓			7	YH ← YH+i3~i0+C	
YL, i		1	0	1	0	0	0	1	1	i3	i2	i1	i0	↓	↑			7	YL ← YL+i3~i0+C	

Classification	Mnemonic	Operand	Operation Code							Flag			Clock	Operation						
			B	A	9	8	7	6	5	4	3	2			1	0	I	D	Z	C
Index operation instructions	CP	XH, i	1	0	1	0	0	1	0	0	i3	i2	i1	i0		↑	↓		7	XH-i3~i0
		XL, i	1	0	1	0	0	1	0	1	i3	i2	i1	i0		↑	↓		7	XL-i3~i0
		YH, i	1	0	1	0	0	1	1	0	i3	i2	i1	i0		↑	↓		7	YH-i3~i0
		YL, i	1	0	1	0	0	1	1	1	i3	i2	i1	i0		↑	↓		7	YL-i3~i0
Data transfer instructions	LD	r, i	1	1	1	0	0	0	r1	r0	i3	i2	i1	i0					5	r ← i3~i0
		r, q	1	1	1	0	1	1	0	0	r1	r0	q1	q0					5	r ← q
		A, Mn	1	1	1	1	1	0	1	0	n3	n2	n1	n0					5	A ← M(n3~n0)
		B, Mn	1	1	1	1	1	0	1	1	n3	n2	n1	n0					5	B ← M(n3~n0)
		Mn, A	1	1	1	1	1	0	0	0	n3	n2	n1	n0					5	M(n3~n0) ← A
		Mn, B	1	1	1	1	1	0	0	1	n3	n2	n1	n0					5	M(n3~n0) ← B
	LDPX	MX, i	1	1	1	0	0	1	1	0	i3	i2	i1	i0					5	M(X) ← i3~i0, X ← X+1
		r, q	1	1	1	0	1	1	1	0	r1	r0	q1	q0					5	r ← q, X ← X+1
	LDPY	MY, i	1	1	1	0	0	1	1	1	i3	i2	i1	i0					5	M(Y) ← i3~i0, Y ← Y+1
		r, q	1	1	1	0	1	1	1	1	r1	r0	q1	q0					5	r ← q, Y ← Y+1
LBPX	MX, l	1	0	0	1	17	16	15	14	13	12	11	10					5	M(X) ← 13~10, M(X+1) ← 17~14, X ← X+2	
Flag operation instructions	SET	F, i	1	1	1	1	0	1	0	0	i3	i2	i1	i0	↑	↑	↑	↑	7	F ← F∨i3~i0
	RST	F, i	1	1	1	1	0	1	0	1	i3	i2	i1	i0	↓	↓	↓	↓	7	F ← F∧i3~i0
	SCF		1	1	1	1	0	1	0	0	0	0	0	1		↑			7	C ← 1
	RCF		1	1	1	1	0	1	0	1	1	1	1	0		↓			7	C ← 0
	SZF		1	1	1	1	0	1	0	0	0	0	1	0		↑			7	Z ← 1
	RZF		1	1	1	1	0	1	0	1	1	1	0	1		↓			7	Z ← 0
	SDF		1	1	1	1	0	1	0	0	0	1	0	0		↑			7	D ← 1 (Decimal Adjuster ON)
	RDF		1	1	1	1	0	1	0	1	1	0	1	1		↓			7	D ← 0 (Decimal Adjuster OFF)
	EI		1	1	1	1	0	1	0	0	1	0	0	0		↑			7	I ← 1 (Enables Interrupt)
	DI		1	1	1	1	0	1	0	1	0	1	1	1		↓			7	I ← 0 (Disables Interrupt)
Stack operation instructions	INC	SP	1	1	1	1	1	1	0	1	1	0	1	1					5	SP ← SP+1
	DEC	SP	1	1	1	1	1	1	0	0	1	0	1	1					5	SP ← SP-1
	PUSH	r	1	1	1	1	1	1	0	0	0	0	r1	r0					5	SP ← SP-1, M(SP) ← r
		XH	1	1	1	1	1	1	0	0	0	1	0	1					5	SP ← SP-1, M(SP) ← XH
		XL	1	1	1	1	1	1	0	0	0	1	1	0					5	SP ← SP-1, M(SP) ← XL
		YH	1	1	1	1	1	1	0	0	1	0	0	0					5	SP ← SP-1, M(SP) ← YH
		YL	1	1	1	1	1	1	0	0	1	0	0	1					5	SP ← SP-1, M(SP) ← YL
		F	1	1	1	1	1	1	0	0	1	0	1	0					5	SP ← SP-1, M(SP) ← F
	POP	r	1	1	1	1	1	1	0	1	0	0	r1	r0					5	r ← M(SP), SP ← SP+1
		XH	1	1	1	1	1	1	0	1	0	1	0	1					5	XH ← M(SP), SP ← SP+1
XL		1	1	1	1	1	1	0	1	0	1	1	0					5	XL ← M(SP), SP ← SP+1	

APPENDIX A. E0C6006 INSTRUCTION SET

Classification	Mnemonic	Operand	Operation Code						Flag			Clock	Operation							
			B	A	9	8	7	6	5	4	3			2	1	0	I	D	Z	C
Stack operation instructions	POP	YH	1	1	1	1	1	1	0	1	1	0	0	0					5	YH ← M(SP), SP ← SP+1
		YL	1	1	1	1	1	1	0	1	1	0	0	1					5	YL ← M(SP), SP ← SP+1
		F	1	1	1	1	1	1	0	1	1	0	1	0	↓	↓	↓	↓	5	F ← M(SP), SP ← SP+1
	LD	SPH, r	1	1	1	1	1	1	1	0	0	0	r1	r0					5	SPH ← r
		SPL, r	1	1	1	1	1	1	1	1	0	0	r1	r0					5	SPL ← r
		r, SPH	1	1	1	1	1	1	1	0	0	1	r1	r0					5	r ← SPH
		r, SPL	1	1	1	1	1	1	1	1	0	1	r1	r0					5	r ← SPL
Arithmetic instructions	ADD	r, i	1	1	0	0	0	0	r1	r0	i3	i2	i1	i0	★	↓	↓	↓	7	r ← r+i3~i0
		r, q	1	0	1	0	1	0	0	0	r1	r0	q1	q0	★	↓	↓	↓	7	r ← r+q
	ADC	r, i	1	1	0	0	0	1	r1	r0	i3	i2	i1	i0	★	↓	↓	↓	7	r ← r+i3~i0+C
		r, q	1	0	1	0	1	0	0	1	r1	r0	q1	q0	★	↓	↓	↓	7	r ← r+q+C
	SUB	r, q	1	0	1	0	1	0	1	0	r1	r0	q1	q0	★	↓	↓	↓	7	r ← r-q
	SBC	r, i	1	1	0	1	0	1	r1	r0	i3	i2	i1	i0	★	↓	↓	↓	7	r ← r-i3~i0-C
		r, q	1	0	1	0	1	0	1	1	r1	r0	q1	q0	★	↓	↓	↓	7	r ← r-q-C
	AND	r, i	1	1	0	0	1	0	r1	r0	i3	i2	i1	i0		↓			7	r ← r∧i3~i0
		r, q	1	0	1	0	1	1	0	0	r1	r0	q1	q0		↓			7	r ← r∧q
	OR	r, i	1	1	0	0	1	1	r1	r0	i3	i2	i1	i0		↓			7	r ← r∨i3~i0
		r, q	1	0	1	0	1	1	0	1	r1	r0	q1	q0		↓			7	r ← r∨q
	XOR	r, i	1	1	0	1	0	0	r1	r0	i3	i2	i1	i0		↓			7	r ← r∨i3~i0
		r, q	1	0	1	0	1	1	1	0	r1	r0	q1	q0		↓			7	r ← r∨q
	CP	r, i	1	1	0	1	1	1	r1	r0	i3	i2	i1	i0		↓	↓		7	r-i3~i0
		r, q	1	1	1	1	0	0	0	0	r1	r0	q1	q0		↓	↓		7	r-q
	FAN	r, i	1	1	0	1	1	0	r1	r0	i3	i2	i1	i0		↓			7	r∧i3~i0
		r, q	1	1	1	1	0	0	0	1	r1	r0	q1	q0		↓			7	r∧q
	RLC	r	1	0	1	0	1	1	1	1	r1	r0	r1	r0		↓	↓		7	d3 ← d2, d2 ← d1, d1 ← d0, d0 ← C, C ← d3
	RRC	r	1	1	1	0	1	0	0	0	1	1	r1	r0		↓	↓		5	d3 ← C, d2 ← d3, d1 ← d2, d0 ← d1, C ← d0
	INC	Mn	1	1	1	1	0	1	1	0	n3	n2	n1	n0		↓	↓		7	M(n3~n0) ← M(n3~n0)+1
	DEC	Mn	1	1	1	1	0	1	1	1	n3	n2	n1	n0		↓	↓		7	M(n3~n0) ← M(n3~n0)-1
	ACPX	MX, r	1	1	1	1	0	0	1	0	1	0	r1	r0	★	↓	↓	↓	7	M(X) ← M(X)+r+C, X ← X+1
	ACPY	MY, r	1	1	1	1	0	0	1	0	1	1	r1	r0	★	↓	↓	↓	7	M(Y) ← M(Y)+r+C, Y ← Y+1
	SCPX	MX, r	1	1	1	1	0	0	1	1	1	0	r1	r0	★	↓	↓	↓	7	M(X) ← M(X)-r-C, X ← X+1
	SCPY	MY, r	1	1	1	1	0	0	1	1	1	1	r1	r0	★	↓	↓	↓	7	M(Y) ← M(Y)-r-C, Y ← Y+1
	NOT	r	1	1	0	1	0	0	r1	r0	1	1	1	1		↓			7	r ← r̄



Abbreviations used in the explanations have the following meanings.

**Symbols associated with registers and memory**

<b>A</b>	A register
<b>B</b>	B register
<b>X</b>	XHL register (low order eight bits of index register IX)
<b>Y</b>	YHL register (low order eight bits of index register IY)
<b>XH</b>	XH register (high order four bits of XHL register)
<b>XL</b>	XL register (low order four bits of XHL register)
<b>YH</b>	YH register (high order four bits of YHL register)
<b>YL</b>	YL register (low order four bits of YHL register)
<b>XP</b>	XP register (high order four bits of index register IX)
<b>YP</b>	YP register (high order four bits of index register IY)
<b>SP</b>	Stack pointer SP
<b>SPH</b>	High-order four bits of stack pointer SP
<b>SPL</b>	Low-order four bits of stack pointer SP
<b>MX, M(X)</b>	Data memory whose address is specified with index register IX
<b>MY, M(Y)</b>	Data memory whose address is specified with index register IY
<b>Mn, M(n)</b>	Data memory address 000H–00FH (address specified with immediate data n of 00H–0FH)
<b>M(SP)</b>	Data memory whose address is specified with stack pointer SP
<b>r, q</b>	Two-bit register code r, q is two-bit immediate data; according to the contents of these bits, they indicate registers A, B, and MX and MY (data memory whose addresses are specified with index registers IX and IY)

r		q		Register specified
r1	r0	q1	q0	
0	0	0	0	A
0	1	0	1	B
1	0	1	0	MX
1	1	1	1	MY

**Symbols associated with program counter**

<b>NBP</b>	New bank pointer
<b>NPP</b>	New page pointer
<b>PCB</b>	Program counter bank
<b>PCP</b>	Program counter page
<b>PCS</b>	Program counter step
<b>PCSH</b>	Four high order bits of PCS
<b>PCSL</b>	Four low order bits of PCS

**Symbols associated with flags**

<b>F</b>	Flag register (I, D, Z, C)
<b>C</b>	Carry flag
<b>Z</b>	Zero flag
<b>D</b>	Decimal flag
<b>I</b>	Interrupt flag
↓	Flag reset
↑	Flag set
↕	Flag set or reset

**Associated with immediate data**

<b>p</b>	Five-bit immediate data or label 00H–1FH
<b>s</b>	Eight-bit immediate data or label 00H–0FFH
<b>l</b>	Eight-bit immediate data 00H–0FFH
<b>i</b>	Four-bit immediate data 00H–0FH

**Associated with arithmetic and other operations**

+	Add
-	Subtract
∧	Logical AND
∨	Logical OR
⊕	Exclusive-OR
★	Add-subtract instruction for decimal operation when the D flag is set

# APPENDIX B. E0C6006 RAM MAP

PROGRAM NAME:										F								
P	H	L	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	
0	0	NAME MSB																
		LSB																
1	NAME MSB																	
		LSB																
2	NAME MSB																	
		LSB																
3	NAME MSB																	
		LSB																
4	NAME MSB																	
		LSB																
5	NAME MSB																	
		LSB																
6	NAME MSB																	
		LSB																
7	NAME MSB																	
		LSB																
F	NAME MSB		REMSO IREM	WDRST T12 T18	REMC EIREM EIK1	TMRUN ETI2 ETI8	TM03 TM02 TM01	TM13 TM12 TM11	CLKCHG OSCC	RCDIV RCDUTY RT1	RIC3 RIC2 RIC1	ROUT1 ROUT0 MF91	K03 K02 K01	K13 K12 K11	R03/BZ R02/BZ/FOUT R01	P03 P02 P01		
	LSB		IK0	T132	EIK0	ETI32	TM00	TM10		RT0	RIC0	MF90	K00	K10	R00	P00		

# APPENDIX C. E0C6006 I/O MEMORY MAP

Address	Register				Name	Init *1	1	0	Comment																									
	D3	D2	D1	D0																														
0F0H	REMSO	IREM	IK1	IK0	REMSO	0	On	Off	Forced REM output (on/off)																									
					IREM *4	- *5	Yes	No	Interrupt factor flag (REM)																									
	RW	R			IK1 *4	0	Yes	No	Interrupt factor flag (K10-K13)																									
					IK0 *4	0	Yes	No	Interrupt factor flag (K00-K03)																									
0F1H	WDRST	IT2	IT8	IT32	WDRST	Reset	Reset	-	Watchdog timer reset																									
					IT2 *4	0	Yes	No	Interrupt factor flag (clock timer 2 Hz)																									
	W	R			IT8 *4	0	Yes	No	Interrupt factor flag (clock timer 8 Hz)																									
					IT32 *4	0	Yes	No	Interrupt factor flag (clock timer 32 Hz)																									
0F2H	REMC	EIREM	EIK1	EIK0	REMC	1	On	Off	REM carrier generation on/off																									
					EIREM	0	Enable	Mask	Interrupt mask register (REM)																									
	RW				EIK1	0	Enable	Mask	Interrupt mask register (K10-K13)																									
					EIK0	0	Enable	Mask	Interrupt mask register (K00-K03)																									
0F3H	TMRUN	EIT2	EIT8	EIT32	TMRUN	0	Run	Reset,Stop	Timer run/reset & stop																									
					EIT2	0	Enable	Mask	Interrupt mask register (clock timer 2 Hz)																									
	RW				EIT8	0	Enable	Mask	Interrupt mask register (clock timer 8 Hz)																									
					EIT32	0	Enable	Mask	Interrupt mask register (clock timer 32 Hz)																									
0F4H	TM03	TM02	TM01	TM00	TM03	0			Timer data (16 Hz)																									
					TM02	0			Timer data (32 Hz)																									
	R				TM01	0			Timer data (64 Hz)																									
					TM00	0			Timer data (128 Hz)																									
0F5H	TM13	TM12	TM11	TM10	TM13	0			Timer data (1 Hz)																									
					TM12	0			Timer data (2 Hz)																									
	R				TM11	0			Timer data (4 Hz)																									
					TM10	0			Timer data (8 Hz)																									
0F6H	0	0	CLKCHG	OSCC	0 *3	- *2	-	-	Unused																									
					0 *3	- *2	-	-	Unused																									
	R		RW		CLKCHG	0	OSC1	OSC3	CPU clock change																									
					OSCC	1	On	Off	OSC3 oscillation on/off																									
0F7H	RCDIV	RCDUTY	RT1	RT0	RCDIV	- *5			<table border="0"> <tr> <td>REM carrier interval</td> <td>D3</td> <td>D2</td> <td>Div. ratio</td> <td>Duty</td> </tr> <tr> <td>and duty ratio setting</td> <td>0</td> <td>0</td> <td>1/8</td> <td>1/4</td> </tr> <tr> <td><math>\tau</math> cycle (division ratio) setting</td> <td>0</td> <td>1</td> <td>1/8</td> <td>3/8</td> </tr> <tr> <td></td> <td>1</td> <td>0</td> <td>1/12</td> <td>1/3</td> </tr> <tr> <td>0: 1/12, 1: 1/16, 2: 1/20, 3: 1/32</td> <td>1</td> <td>1</td> <td>1/12</td> <td>1/4</td> </tr> </table>	REM carrier interval	D3	D2	Div. ratio	Duty	and duty ratio setting	0	0	1/8	1/4	$\tau$ cycle (division ratio) setting	0	1	1/8	3/8		1	0	1/12	1/3	0: 1/12, 1: 1/16, 2: 1/20, 3: 1/32	1	1	1/12	1/4
	REM carrier interval	D3	D2	Div. ratio	Duty																													
	and duty ratio setting	0	0	1/8	1/4																													
	$\tau$ cycle (division ratio) setting	0	1	1/8	3/8																													
	1	0	1/12	1/3																														
0: 1/12, 1: 1/16, 2: 1/20, 3: 1/32	1	1	1/12	1/4																														
RW				RT1	- *5																													
				RT0	- *5																													
0F8H	RIC3	RIC2	RIC1	RIC0	RIC3	- *5			REM interrupt counter (0 $\tau$ to 14 $\tau$ )																									
					RIC2	- *5																												
	W				RIC1	- *5																												
					RIC0	- *5																												
0F9H	ROUT1	ROUT0	MF91	MF90	ROUT1	0			REM output duration setting (0 $\tau$ to 3 $\tau$ )																									
					ROUT0	0																												
	RW				MF91	- *5			General-purpose register																									
					MF90	- *5			General-purpose register																									
0FAH	K03	K02	K01	K00	K03	- *2	High	Low	K0 input port data																									
					K02	- *2	High	Low																										
	R				K01	- *2	High	Low																										
					K00	- *2	High	Low																										
0FBH	K13	K12	K11	K10	K13	- *2	High	Low	K1 input port data																									
					K12	- *2	High	Low																										
	R				K11	- *2	High	Low																										
					K10	- *2	High	Low																										
0FCH	R03	R02	R01	R00	R03	0	High	Low	R03 output port data																									
	BZ	BZ			BZ	0	On	Low	Signal on/off when BZ is selected. (mask option)																									
		FOUT			R02	0	High	Low	R02 output port data																									
	RW				BZ/FOUT	0	On	Low	Signal on/off when BZ/FOUT is selected. (mask option)																									
					R01	0	High	Low	R01 output port data																									
					R00	0	High	Low	R00 output port data																									
0FEH	P03	P02	P01	P00	P03	- *2	High	Low	P0 I/O port data																									
					P02	- *2	High	Low																										
	RW				P01	- *2	High	Low																										
					P00	- *2	High	Low																										
0FFH	0	0	IOC	0	0 *3	- *2	-	-	Unused																									
					0 *3	- *2	-	-	Unused																									
	R		RW	R	IOC	0	Output	Input	I/O port I/O control																									
					0 *3	- *2	-	-	Unused																									

\*1 Initial value at initial reset

\*3 Always "0" being read

\*5 Undefined

\*2 Not set in the circuit

\*4 Reset (0) immediately after being read

# APPENDIX D. TROUBLESHOOTING

Tool	Problem	Remedy measures								
ICE6200	Nothing appears on the screen, or nothing works, after activation.	<p>Check the following and remedy if necessary:</p> <ul style="list-style-type: none"> <li>• Is the RS-232C cable connected correctly?</li> <li>• Is the RS-232C driver installed?</li> <li>• Is SPEED.COM or MODE.COM on the disk?</li> <li>• Is the execution file correct?               <table style="margin-left: 40px; border: none;"> <tr> <td>MS-DOS</td> <td>ICS6006J.EXE</td> </tr> <tr> <td>PC-DOS</td> <td>ICS6006W.EXE</td> </tr> </table> </li> <li>• Is the DOS version correct?               <table style="margin-left: 40px; border: none;"> <tr> <td>MS-DOS</td> <td>Ver. 3.1 or later</td> </tr> <tr> <td>PC-DOS</td> <td>Ver. 2.1 or later</td> </tr> </table> </li> <li>• Is the DIP switches that set the baud rate of the main ICE6200 unit set correctly?</li> <li>• Is the breaker of the ICE6200 set to ON?</li> </ul>	MS-DOS	ICS6006J.EXE	PC-DOS	ICS6006W.EXE	MS-DOS	Ver. 3.1 or later	PC-DOS	Ver. 2.1 or later
	MS-DOS	ICS6006J.EXE								
	PC-DOS	ICS6006W.EXE								
	MS-DOS	Ver. 3.1 or later								
	PC-DOS	Ver. 2.1 or later								
	The ICE6200 breaker tripped immediately after activation.	<p>Check the following and remedy if necessary:</p> <ul style="list-style-type: none"> <li>• Are connectors F1 and F5 connected to the EVA621AR correctly?</li> <li>• Is the target board power short-circuiting?</li> </ul>								
	<ILLEGAL VERSION ICE6200> appears on the screen immediately after activation.	The wrong version of ICE6200 is being used. Use the latest version.								
	<ILLEGAL VERSION PARAMETER FILE> appears on the screen immediately after activation.	The wrong version of ICS6006P.PAR is being used. Use the latest version.								
Immediate values A (10) and B (11) cannot be entered correctly with the A command.	<p>The A and B registers are reserved for the entry of A and B. Write 0A and 0B when entering A (10) and B (11).</p> <p><i>Example:</i> LD A, B Data in the B register is loaded into the A register.</p> <p style="margin-left: 100px;">LD B, 0A Immediate value A is loaded into the B register.</p>									
<UNUSED AREA> is displayed by the SD command.	This message is output when the address following one in which data is written is unused. It does not indicate a problem. Data is correctly set in areas other than the read-only area.									
You can not do a real-time run in break-trace mode.	Since the CPU stops temporarily when breaking conditions are met, executing in a real-time is not performed.									
Output from the EVA is impossible when data is written to the I/O memory for Buzzer and Fout output with the ICE command.	Output is possible only in the real-time run mode.									
SOG6006	An R error occurs although the address is correctly set in the segment source file.	<p>Check the following and remedy if necessary:</p> <ul style="list-style-type: none"> <li>• Does the address symbol use capital letters?</li> </ul>								

Tool	Problem	Remedy measures
ASM6006	An R error occurs although the final page is passed.	The cross assembler is designed to output "R error" every time the page is changed. Use a pseudo-instruction to set the memory, such as ORG or PAGE, to change the page. See "Memory setting pseudo-instructions" in the cross assembler manual.
MDC6006	Activation is impossible.	Check the following and remedy if necessary: <ul style="list-style-type: none"> <li>• Is the number of files set at ten or more in OS environment file CONFIG.SYS?</li> </ul>
EVA621AR	The EVA621AR does not work when it is used independently.	Check the following and remedy if necessary: <ul style="list-style-type: none"> <li>• Has the EPROM for F.HEX and S.HEX been replaced by the EPROM for the target?</li> <li>• Is the EPROM for F.HEX and S.HEX installed correctly?</li> <li>• Is the appropriate voltage being supplied? (5V DC, 3A, or more)</li> <li>• Are the program ROMs (H and L) installed correctly?</li> <li>• Is data written from address 4000H? (When the 27C256 is used as the program ROM)</li> </ul>
	Target segment does not light.	Check the following and remedy if necessary: <ul style="list-style-type: none"> <li>• Has the VADJ VR inside the EVA621AR top cover been turned to a lower setting?</li> </ul>

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